



DIECI

USE AND MAINTENANCE MANUAL

Agri Max POWER X2

Stage V



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CAUTION:

A copy of the following manual must always be available to the operator on the vehicle.

USE AND MAINTENANCE MANUAL				
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Technical Documentation	DOCMA0000152 - Rev. 0.3	07/2022	06/2023	Technical Documentation

Original instructions for:

	Vehicle model	Brand	Emission standard	Nominal power	Area	Sector
MFI3205	AGRI MAX 50.8 POWER X2	FPT	Stage V	125 kW (168 HP)	EC	AGRICULTURAL
MFM3219	AGRI MAX 60.9 POWER X2	FPT	Stage V	125 kW (168 HP)	EC	AGRICULTURAL
MFN3120	AGRI MAX 65.8 POWER X2	FPT	Stage V	125 kW (168 HP)	EC	AGRICULTURAL

Standards

This manual is written in Italian and in accordance with the provisions indicated in the following Standards:

- EN1459-1
- ISO 3600:2015
- ISO 6750:2005
- M.D. 2006/42/EC

Dear Customer,

congratulations and thank you for choosing **DIECI**.

This Use and Maintenance Manual has been written to help you fully appreciate the quality of **DIECI** products.

We strongly recommend that you read this manual in its entirety before using the vehicle.

It contains information, advice and important warnings that will help you to fully take advantage of the technical capabilities of your **DIECI** products.

You will learn about its features and special practical information in addition to information about its maintenance, driver and operation safety to help maintain your **DIECI** products over time.

We are confident that you will be happy with your new purchase and we remain at your disposal should you have any further queries.

Sincerely,

Sales Management



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Companies Register C.R. No. 01283560686 - Economic and Administrative Index C.R. No. 204278

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1.1 - General information

Each vehicle is provided with:

- Copy of this manual
- A copy of the use and maintenance manual of the engine prepared by the manufacturer
- A copy of the use and maintenance manual for each device or equipment which is installed on this vehicle.

These manuals have been prepared by the respective suppliers and are faithfully reproduced in full by *DIECI S.R.L.* Behind their specific authorization: they can be enriched with additional specifications drawn up by *DIECI S.R.L.*



WARNING

All documentation provided is an integral and essential part of the product and must be kept at the disposal of the users; they must carefully read what is written in the above mentioned documentation before using it.



DANGER

Improper, incorrect or unreasonable use of the vehicle or accessory installed on it is not allowed as also any intervention that alters its structure or function is not allowed.



NOTE

Reproduction of all or part of the contents of this manual and any multimedia attachment.

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ATTENTION

A copy of this manual must always be available to the operator on the vehicle.

This vehicle has been designed and built as a self-propelled vehicle with operator's seat, wheels, designed for use on paved or natural ground and on uneven ground.

It consists of a main support structure suitable to support the extensible boom.

The head of the boom can be fitted with forks or other equipment only if approved by *Dieci s.r.l.* or only if the manufacturer of the equipment declares that its use conforms with the type of machine.

When used normally, the machine performs loads lifting and positioning by extending/ retracting, lifting/lowering the boom.

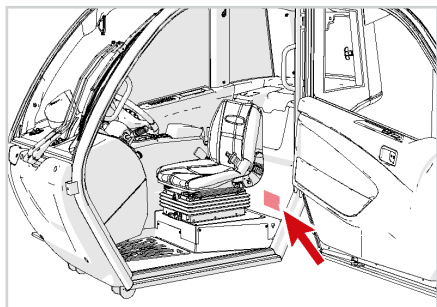


WARNING

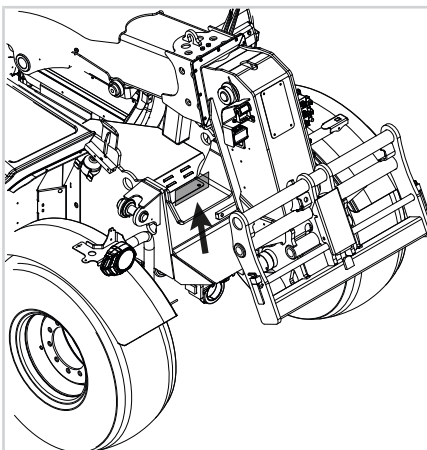
Any other use is considered contrary to the intended use by *DIECI s.r.l.* which, therefore, can not be responsible for damage to objects and the machine itself, or injury to persons that might derive from misuse.

For other controls, or complaints to agencies, refer to the applicable local legislation in the country of use of the vehicle.

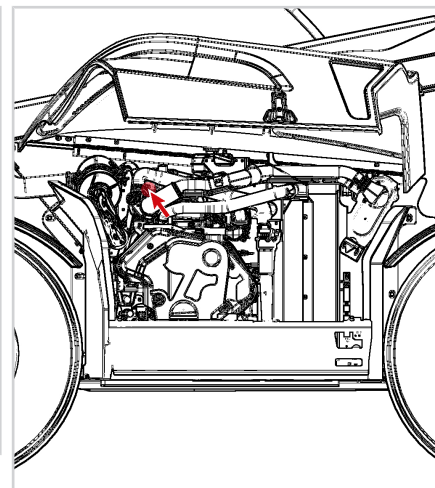
1.2 - Identification of the vehicle



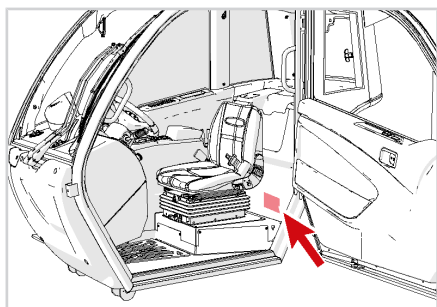
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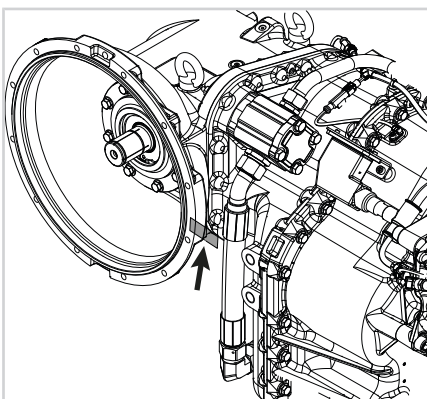
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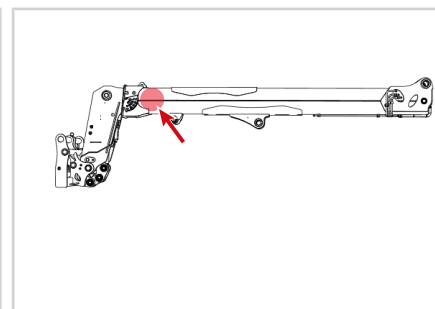
180401-3



180401-4



180401-5



180401-6

Vehicle model (fig. 180401-1)
Year
Serial number of the chassis (fig. 180401-2)
Serial number of the engine (fig. 180401-3)
Serial number of the cab (fig. 180401-4)
Serial number of the transmission gearbox (fig. 180401-5)
Owner / Operator
Address of the Dealer or Agent

Delivery date
Warranty expiry date
Boom for tractors serial number (fig. 180401-6)

Equipment code	Serial number	Year
.....
.....
.....
.....

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2.1 - Manual structure

This manual is an integral part of the official documentation of the Vehicle, Equipment and Tool. It must be carefully stored and be available to the managers, the users and personnel in charge of maintenance.

2.2 - Purpose and content

This manual is an integral part of the official documentation and is aimed at supplying the Operator with all the information required concerning technical aspects, operation and safety during the entire lifespan of the vehicle or equipment.



ATTENTION

This manual should be read carefully before the first use or before maintenance.



NOTE

If in doubt on the correct understanding of the instructions, contact the Manufacturer for clarifications.

2.3 - Preservation

The instruction manual must be kept near the equipment available to the Users (in the cab or on the equipment where set up) inside a dedicated envelope, protected from liquids and anything that might make it illegible.

If the manual becomes creased and/or be, even partially, damaged or illegible or in case of loss of the manual, it must be replaced immediately by contacting the ***Dieci Technical Assistance Service***, giving the details of the manual found on the first page of the manual.

2.4 - Recipients

This manual is addressed to the following persons:

- Operator : instructed person, trained with specific theoretical-practical course concerning use of the vehicle or equipment
- Generic maintenance technician : trained and educated person to perform routine maintenance interventions with basic mechanical, electrical and hydraulic knowledge
- Specialized maintenance technician : trained and educated person to perform routine and extraordinary maintenance interventions with in-

depth and specific mechanical, electrical and hydraulic knowledge, normally sent or authorized by ***DIECI s.r.l.*** or the dealer.



ATTENTION

The users must not carry out operations reserved for maintenance technicians or qualified technicians. The Manufacturer is not liable for damage deriving from the non-compliance with this prohibition.

2.4.1 - Training

This manual gives the users all technical data on the vehicle or on the equipment, the presence and type of control and safety devices and the presence and meaning of the safety stickers and plates.

All vehicle or equipment users must have all necessary information, training and education in relation to the correct use conditions of the means and foreseeable anomalous risks.

The information, training and educating must be implemented upon introduction of new work equipment and for each work equipment available to users.



NOTE

Ensure to respect the current laws and Standards in the selling country of the vehicle with regard to information, training and educating of personnel to use the vehicle and its equipment.

The employer is obliged to inform personnel on the following topics related to safety during use:

- Risk of injury
- Vehicle and equipment safety devices set up for operator safety
- Individual safety devices set up for operator safety
- General accident-prevention rules and/or foreseen by international directives
- Accident-prevention rules of Legislation of the Country where the vehicle or the equipment is intended for use

The operator, before starting the work, must know the characteristics of the vehicle and equipment and must have fully read this Use and Maintenance Manual.

2.4.2 - Training



ATTENTION

The operator in charge of using the vehicle or equipment must have attended a suitable theoretical-practical course lasting as long as indicated by legal prescriptions in the Country where the vehicle or equipment is used.

Training must at least include the following subjects:

- Use and limits of the functioning and emergency controls of the equipment and of the vehicle on which the equipment is mounted
- Knowledge and awareness of the Use and Maintenance Manual and of the control marks, of the instructions and of the warnings applied on the vehicle
- Knowledge and understanding of the Standard on this equipment, including the educating aimed at recognizing and avoiding potential dangers at work
- Knowledge of the mechanical functioning of the vehicle sufficient for recognizing a real or potential failure
- Hints on constructive particulars of the vehicles and on static and dynamic stability concepts
- Correct use of the vehicle procedures in safe conditions with regard to the work place and the load to be handled/lifted, capacity and guide notions
- Knowledge and use of the PPE to be worn during use of the vehicle and of the equipment
- Knowledge and execution of the routine maintenance to be carried out

Training must be carried out under the supervision of a qualified person in an open area and free from obstacles. At the end of this practice, the trainee must be able to safely use the equipment, and the vehicle on which it is installed.

The operator must also be trained on the responsibility and authority of not using the vehicle or equipment in case of failure or presence of unsafe conditions, and request further information from the Manufacturer or authorized dealer.

2.4.3 - Qualification

The vehicle and equipment are intended for professional use; their use must therefore be entrusted to qualified figures, in particular:

- Being of adult age
- Be physically and psychically suitable to carry out particularly difficult technical work

- Have been adequately trained on the use and maintenance of the vehicle and equipment
- Have been judged suitable by the employer to carry out the work entrusted to them
- Are able to understand and interpret the manual and the safety requirements
- Know the emergency procedures and their activation
- Have the ability of activating the specific type of vehicle or equipment
- Are familiar with the specific standards of the case
- Have understood the operational procedures defined by the Manufacturer of the vehicle or equipment

2.5 - Classification of dangers

Carefully read the safety regulations given and follow all recommended precautions in order to avoid potential risks and safeguard your health and safety.

The symbols listed below are inserted to highlight situations which **DIECI S.R.L.** considers particularly important.

If in doubt, contact your agent or dealer.



DANGER

It indicates an imminently hazardous situation which, if not avoided, could result in death or serious injury.



WARNING

It indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



ATTENTION

It indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

**ATTENTION**

Used without the safety warning symbol it indicates a potentially hazardous situation which, if not avoided, could result in property damage.

**NOTE**

It indicates information or a company policy that relates directly or indirectly to personnel safety or to property protection.

**NOTE**

Indicates an optional accessory or attachment.

2.6 - Machine general warnings

Every vehicle or equipment comes with a copy of its own manual.

**ATTENTION**

Reproduction of all or part of the contents of this manual or of the multimedia attachment, if any, is prohibited.

Dieci s.r.l. will protect the ownership rights of these materials.

**ATTENTION**

It is compulsory to read and understand this manual before using the vehicle or various equipment and to carefully follow the indications therein. The instructions for use, maintenance and repair described in this handbook must be followed if the vehicle is to be considered as being operated in accordance with the manufacturer's intended uses.

**NOTE**

DIECI s.r.l. reserves the right to carry out possible modifications to the vehicle or equipment for technical or commercial reasons without prior notice.

- A copy of the use and maintenance manual relative to vehicle parts or equipment of the respective suppliers can be supplied. These

manuals are written by the respective product suppliers and reproduced accurately and in full by *DIECI s.r.l.* with their specific authorization: they can be enhanced with further specifications drawn up by *DIECI s.r.l.*

- This Use and Maintenance manual is also provided by the Dealer upon delivery of the vehicle, in order to make sure that these instructions are read and correctly understood. Should you have trouble understanding any part of this manual, do not hesitate to contact your nearest Dealer for clarification.
- All documentation provided constitutes an integral and important part of the product and must always be available to users.
- The instructions for use, maintenance and repair described in this handbook must be followed if the vehicle is to be considered as being operated in accordance with the manufacturer's intended uses.
- This manual assumes that the health and safety standards in the work place, in force in the place of use of the vehicle and of the equipment, are complied with.
- This Use and Maintenance Manual in the user's language, must be carefully stored on the vehicle at all times in an accessible and well known place to all users. If the manual becomes creased and/or be, even partially, damaged or illegible or in case of loss of the manual, it must be replaced immediately by contacting the Dieci Technical Assistance Service, giving the details of the manual found in the "Introduction" chapter.
- Improper, incorrect, or irrational use of the vehicle or the accessories with which it is equipped as well as modification to its physical structure or functioning is prohibited. A different use is strictly prohibited and relieves *DIECI s.r.l.* from responsibility for damage caused to persons, things or animals.
- *DIECI s.r.l.* is not liable for damage caused by negligent use of this vehicle or the accessory even if said damage is not a result of intentional improper use. Everything possible has been done during the design and construction phases of vehicles and equipment to make your job as safe as possible. Due caution, however, is indispensable and there is no better rule to prevent accidents.
- To correctly use the components and vehicle controls recalled in the following pages, refer to the specific use and maintenance manual of the vehicle.

- If the vehicle or the equipment must be used in particularly severe conditions (for example: In dusty environments or worksites, on argillaceous or muddy terrain), we advise consulting your nearest dealer for specific instructions. Failure to observe these instructions may result in the vehicle's guarantee being voided.



WARNING

For your safety and the safety of others, do not change the structure or adjustment of the various components of the vehicle or equipment.



NOTE

The right and left positions indicated in this manual refer to the view of the operator sitting in the driver's seat (looking forwards).

2.7 - Equipment general warnings



WARNING

Only equipment CE certified by the relative manufacturer can be used on DIECI vehicles, as well as equipment approved or falling within the technical limits set out by DIECI S.r.l.

Before commissioning any kind of accessory make sure about its compatibility with the operating vehicle and about the calibration of the safety system related to the accessory used.

DIECI S.r.l. liability shall not be involved if equipment use or modifications do not comply with the above mentioned requirements.

2.8 - Intended use

The vehicle or equipment described in this document must be used only for the purposes set out in this Use and Maintenance manual.

Adherence to and strict compliance with the terms of use, repair and maintenance, as specified by the Manufacturer, are essential elements covered by the intended use.



WARNING

The vehicle and equipment must be used **ONLY** by trained and qualified staff who is aware of the information contained in this Manual.

2.9 - Contraindications for use

The vehicle or equipment must **NOT** be used:

- For recipients other than those listed in the "Recipients" chapter
- For uses other than those mentioned in this manual
- In environmental conditions other than those listed in chapter "Environmental Conditions"
- In use on the road, use the vehicle only if in possession of a valid driver's license in accordance with the regulations in force in the country of use
- Do not use the movable hydraulic parts of the vehicle to lift persons (except with special man baskets)



NOTE

For any other use of the vehicle or equipment, other than those mentioned above, the Manufacturer will reserve the right to revise the terms of the warranty.

2.10 - Declaration of first test

Manufacturer's declaration of first test

DIECI s.r.l. declares that each machine and equipment manufactured at its plants, before placing on the market, has been subjected to static and dynamic tests designed to verify proper operation and compliance with EU directives to which it is subject.

At the conclusion of the tests performed, the CE certification of the tested machine will be issued.

Each *DIECI s.r.l.* product with CE marking is provided with the related certificate, which must be kept by the rightful owner according to the requirements of law.

2.11 - Liability

- The vehicles and equipment are built according to the EC Directives in force at the time of sale;

- Failure to follow the instructions for use and safety or the use of the vehicle in good working order can not cause accidents criminal offense;
- The manufacturer is not liable for damage caused to persons, animals or property resulting from improper use of the vehicle or equipment or from unauthorized structural changes, applications, and transformations;
- The Manufacturer also reserves the right to make any changes to the vehicle or equipment for any technical and commercial requirement without notice.

2.12 - Manufacturer

DIECI s.r.l.

Via E. Majorana, 2/4

42027 Montecchio Emilia (RE) ITALY

Tax Code 01283560686 VAT No. 01682740350

Tel. +39 0522 869611 - Fax +39 0522 869744

email: info@dieci.com

2.13 - Certification and CE marking

The vehicle and related equipment are manufactured in accordance with the relevant EU directives and applicable at the time of its release on the market.

L'analisi di all the essential safety health and requirements was carried out during the design and construction in order to verify the applicability and the consequent compliance. Where the analysis has detected an initial lack of conformity, the problems were corrected with appropriate solutions in order to satisfy these requirements.

Here following is shown a facsimile of the certification attached to the vehicle.



DICHIARAZIONE DI CONFORMITA' CE

CE

(Direttiva macchine 2006/42/CE, allegato II, parte A -Direttiva compatibilità elettromagnetica 2014/30/UE, allegato IV)

Prodotto: *****

Nome del Fabbricante: DIECI S.r.l.
Indirizzo: Via E. Majorana, 2-4- 42027 Montecchio Emilia (RE), Italia

La presente dichiarazione di conformità è rilasciata sotto la responsabilità esclusiva del fabbricante.

Oggetto della dichiarazione:

Il carrello elevatore telescopico Tipo *** ** (***** ***) Matricola *****

L'oggetto della dichiarazione di cui sopra è conforme ai requisiti applicabili di cui alle seguenti direttive:

- Direttiva Macchine - **2006/42/CE**
- Direttiva Compatibilità elettromagnetica - **2014/30/UE**
- Direttiva sull' emissione acustica ambientale delle macchine - **2000/14/CE** procedura allegato VIII

Organismo notificato Dir.2000/14/CE (D.Lgs.262/02): NB 0477 – EUROFINS Product Testing Italy srl - Via Cuorgnè 21, 10156 Torino

Informazioni supplementari:

Nome e indirizzo della persona autorizzata a costituire il fascicolo tecnico:
 SIG. ENNIO MANGHI
 presso DIECI S.r.l. - Via E. Majorana, 2-4 - 42027 Montecchio Emilia (RE), Italia

Potenza netta installata: ** kW **** Stage **

Livello di potenza sonora misurata: L_{WA}m = 1** dB(A)
Livello di potenza sonora garantita: L_{WA} = 1** dB(A)

Targa riportante marcatura CE è applicata sulla macchina.
Firmato a nome e per conto di: Ennio Manghi, Amministratore di DIECI S.r.l.

Montecchio Emilia, **, **.2019

DIECI SRL
Via E. Majorana, 2-4
 Montecchio Emilia (RE)
 Un Amministratore



Via E. Majorana, 2-4 • 42027 Montecchio Emilia • (Reggio Emilia) ITALY
 Tel. ++39 0522 869611 - Fax ++39 0522 869798 (Reception) - Fax ++39 0522 869797 (Anm.ne)
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Cap. Soc. Int. Vers. € 10.000.000,00 Reg. Impr. R.E. N. 01283560686 R.E.A. R.E. N. 204278 - C.F. 01283560686 • P.I. 01682740350



2.14 - Units of measurement and abbreviations used

DECIMAL METRIC SYSTEM (IS)		ENGLISH IMPERIAL SYSTEM (IMP)	
NAME	SYMBOL	NAME	SYMBOL
SURFACE			
square meter	m ²	square foot	ft ²
ELECTRICITY			
Ampere	A		
Volt	V		
FORCE			
kiloNewton	kN		
Newton	N		
FORCE FOR LENGTH - TORQUE			
Newton-meters	N·m	pounds-inch	lb-in
SURFACE FORCE - PRESSURE			
kilopascal	kPa	pound/square inch	psi
ROTATION FREQUENCY			
Revolutions per minute	rpm		
LENGTH			
kilometer	km	mile	mi
meter	m	foot	ft
centimeter	cm	inch	in
millimeter	mm	inch	in
MASS			
kilogram	kg	pound	lb
ton	t	pound	lb
POWER			
kilowatt	kW	horse power	HP
Watt	W		
TEMPERATURE			
Celsius degrees	°C	Fahrenheit degrees	°F
SPEED			
kilometers per hour	km/h	miles per hour	mph
meters/second	m/s	feet/second	ft/s
VOLUME			
cubic meter	m ³	cubic yard	yd ³
		cubic inch	in ³
liter	l	UK gallon	UK gal
TIME			
hour	h	hour	h
minute	min	minute	min
second	s	second	s

VOLUME PER TIME			
cubic meter per minute	m ³ /min	cubic foot per minute	ft ³ /min
liter per minute	l/min	UK gallon per minute	UK gal ³ /min
SOUND POWER AND ACOUSTIC PRESSURE			
decibel	dB		

2.15 - Vehicle identification label

The identification label shows the main identification data of the machine.



NOTE

Identify the label according to the configuration of your machine.

NOTE! Refer to the "Identification" chapter of the vehicle use and maintenance manual to know the position of the label in the cab.

Dieci S.r.l.
T1a

1 → e??*167/2013*?????
3 → ZNV?????????????
5 → ?????? kg
A-1: ?????? kg
A-2: ?????? kg

	6 T-1	7 T-2	8 T-3
9 B-1	????? kg	????? kg	????? kg
10 B-2	????? kg	????? kg	????? kg
11 B-3	????? kg	????? kg	????? kg
12 B-4	????? kg	????? kg	????? kg

13 Type:

Via Ettore Majorana 2-4
42027 MONTECCHIO EMILIA (RE) - ITALY

14 Year:

Made in Italy

12	Pneumatic braking
13	Type
14	Year

DIECI Via Ettore Majorana 2-4
MONTECCHIO EMILIA (RE) - ITALY

1 → Tipo:

2 → Numero di omologazione:

3 → Numero d'identificazione:

4 → Massa totale ammissibile: kg

5 → Carico ammissibile sull'asse anteriore: kg

6 → Carico ammissibile sull'asse posteriore: kg

Massa rimorchiabile ammissibile

7 → - Massa rimorchiabile non frenata kg

8 → - Massa rimorchiabile con frenatura indipendente kg

9 → - Massa rimorchiabile con frenatura ad inerzia kg

10 → - Massa rimorchiabile con frenatura assistita (idraulica e pneumatica) kg

11 → Massa totale a vuoto: kg

12 → Potenza: kW

13 → Anno di costruzione:

Made in Italy

1	Type
2	Homologation number
3	Identification number
4	Total permissible mass (kg)
5	Permissible load on the front axle (kg)
6	Permissible load on the rear axle (kg)
7	Unbraked towable mass (kg)
8	Mass towable with independent braking (kg)
9	Mass towable with inertia braking (kg)
10	Mass towable with assisted braking (hydraulic and pneumatic) (kg)
11	Total unladen mass (kg)
12	Power
13	Year of construction

1	Homologation number
2	Chassis number
3	Maximum mass
4	Front axle maximum mass (First axle)
5	Rear axle maximum mass (Second axle)
6	Drawbar trailer
7	Rigid drawbar trailer
8	Central axle trailer
9	Not braked
10	Inertia braking
11	Hydraulic braking (double and single flow)

DIECI		Via Ettore Majorana 2-4 MONTECCHIO EMILIA (RE) - ITALY	
1	Tipo:	<input type="text"/>	Made in Italy
2	Numero di omologazione:	<input type="text"/>	
3	Numero d'identificazione:	<input type="text"/>	
4	Massa totale ammissibile:	<input type="text"/> kg	
5	Carico ammissibile sull'asse anteriore:	<input type="text"/> kg	
6	Carico ammissibile sull'asse posteriore:	<input type="text"/> kg	
7	Massa rimorchiabile ammissibile	<input type="text"/>	
8	Massa totale a vuoto:	<input type="text"/> kg	<input type="checkbox"/>
9	Potenza:	<input type="text"/> kW	
10	Anno di costruzione:	<input type="text"/>	

1	Type
2	Homologation number
3	Identification number
4	Total permissible mass (kg)
5	Permissible load on the front axle (kg)
6	Permissible load on the rear axle (kg)
7	Permissible towable mass (kg)
8	Total unladen mass (kg)
9	Power
10	Year of construction

To ensure a prompt and efficient service when ordering parts or when requesting information or technical clarification always specify the identification details.

Therefore we recommend to note the data relating to the accessory in your possession in order to safely and quickly identify them in the future, in case of need.

3.1 - Exclusions from the guarantee

The guarantee does not include:

- All consumables and those subject to normal wear and tear (e.g. batteries, clutch/brake discs, lubricants, filters, belts, fuel...);
- All consumables such as oil and liquids;
- Damages and/or breakages deriving from failure to comply with/implement the operations recommended in the periodic maintenance programs illustrated in the "Use and maintenance manual";
- Damage caused by incorrect repair carried out by unauthorized workshops/personnel;
- Damages for lack of production and/or loss of the product;
- Costs for the rental of a replacement vehicle during the vehicle standstill period for repairs under warranty;
- Breakage of all types of glass, windows (doors, rear window, windshield).
- Failure to comply with, and carry out, the maintenance schedules and mandatory services prescribed by the manufacturer;
- Changes made without the manufacturer's consent;
- Repairs or maintenance carried out with non-original spare parts;
- Incorrect use of the vehicle;
- Carelessness, accidents, late notification of the defect, improper use of the vehicle, damage caused by prolonged use of the vehicle in conditions of declared failure;
- Improper use of equipment or their incorrect assembly;
- Use of lubricants/fuel with specifications other than those prescribed and recommended by the company DIECI.

DIECI is not liable for damage to the vehicle caused by incorrect use or malfunctions of other equipment connected to the vehicle.

The warranty covers only damages and/or malfunctions of the vehicle without the user being able to claim damages for production losses, for presumed or proven damage to equipment connected to the vehicle itself.

3.2 - Delivery and installation

The dealer has the obligation to perform a set of operations when the vehicle is delivered to the customer. These include a complete check to ensure that the vehicle can immediately operate, an explanation on the safety regulations and a detailed explanation on the instructions contained in the "Use and maintenance" booklet regarding use of vehicle controls, the vehicle maintenance, starting up and stop operations and the use of all the parts. All people who use the vehicle must participate in the training.

For the period of coverage of your vehicle, check the terms in the guarantee certificate.

The guarantee consists in the restoration of the efficiency of parts that are unusable or inefficient due to factory defects through their replacement with original spare parts or through no-charge repair; the costs of transport/travel of the vehicle from the final customer to the dealer/importer and/or to its authorized workshops are excluded, and vice versa.

The warranty is valid only if the vehicle has been used correctly according to the manufacturer's instructions and has not been tampered with, and is immediately terminated if modifications and/or repairs to the vehicle are carried out by personnel not authorized by DIECI.

The warranty also expires in the following cases:

3.3 - Warranty: duration

The **DIECI s.r.l.** company guarantees its products for 12 months or 1500 hours from the date of delivery to the customer user or to the Dealer/Distributor.

If the vehicle is stored for long periods by the Dealer/Distributor at the time of sale to the customer, the Service Center will reserve the right to verify guarantee activation.

3.4 - Warranty: commencement

The guarantee is valid from the date the vehicle is shipped from the factory (sales to Distributors or Dealers). When delivery is handled by the Distributor or Dealer, **DIECI s.r.l.** reserves the right to verify that the guarantee start date corresponds to the shipping or delivery date on the transport document of the product being guaranteed, and/or to the invoice date, and can request original copies of these documents.

3.5 - Warranty: activation

The guarantee is automatically valid from the date the vehicle leaves the factory (sale to Distributors or Dealers).

3.6 - Warranty procedure

The correct use of the vehicle, associated with regular maintenance, can do much to prevent breakdowns. If, however, malfunctions should occur during the warranty period, the following procedure is recommended:

- Immediately inform the dealer from whom the vehicle was purchased, indicating the model and serial number. The end customer has the obligation to report any flaw or defect regarding the vehicle no later than 8 days from its discovery, under penalty of cancellation of the warranty;
- Give your dealer as much information as possible. So he can know the number of hours of service performed, the type of work you are doing and the symptoms of the problem.

Remember that normal maintenance operations, such as brakes/clutch setting up and adjustment, as well as the supply of materials used for servicing (oil, filters, fuel and antifreeze) are not covered by warranty.

3.7 - Intervention campaigns for faulty products

The replacement procedures of parts acknowledged to be faulty will be agreed upon by **DIECI s.r.l.** and its distributors/dealers/authorized workshops.

These intervention campaigns can be followed directly by **DIECI s.r.l.** suppliers, who are responsible for supplying the components to be replaced (interventions authorized by **DIECI s.r.l.**).

The above interventions will be preceded by written communication from **DIECI s.r.l.** to its purchasers.

Only **DIECI s.r.l.** can decide the intervention method (repair, replacement or modification).

3.8 - Warranty: intervention request

3.8.1 - Guarantee: claim

The claim of the faulty part must be made by the Customer, Dealer, Distributor or Authorized workshop and must be sent directly to **DIECI s.r.l.** Customer Service within 8 days from when it is noted.

The claim must include a clear description of the defect and precise references to the vehicle and equipment (type, model, and serial number). This information can be found on the places indicated in the USE AND MAINTENANCE MANUAL.

3.8.2 - Obligation of vehicle downtime

If there is a risk that the defect may jeopardize safety and accident prevention or may cause further damage, the vehicle or the equipment must not be used until it has been repaired and tested.

Any change made on the vehicle or equipment involves a reassessment of conformity with the Machinery Directive 2006/42/EC. This procedure also applies in the case of repairs with non-original parts.

In the event of any dispute, exclusive jurisdiction will be held by the Court of Reggio Emilia - ITALY.

3.9 - Non-activation, failure to grant, termination

3.9.1 - Warranty: failure to grant

The guarantee is not granted:

- If the defect is not reported as described and within the established time limit.
- If the customer does not comply with **DIECI s.r.l.** request to return the faulty parts replaced during the repairs.
- If the customer has not complied with the obligation to stop using the vehicle after making a claim, limited to damages caused by noncompliance.

3.9.2 - Guarantee: termination

The guarantee is terminated:

- If the buyer does not fulfill contractual payment obligations.
- If damage has been caused by carelessness, negligence, or by use of the vehicle for purposes not in compliance with specifications provided in the use and maintenance manual (incorrect

manoeuvres, overloading, use of incorrect fuel, poor maintenance, disregard for warning indicator instruments etc.)

- If the defect is a result of applications, equipment, modifications or repairs not authorized by **DIECI s.r.l.** or carried out using poor quality parts. (For this reason, we recommend always using original spare parts).



NOTE

Refer to the "MAINTENANCE" paragraph for information regarding recommended routine maintenance.

3.10 - Final terms

In none of the cases regarding non-activation of the guarantee, it not being granted or being terminated, the buyer cannot request the cancellation of the contract, or compensation, or an extension of the guarantee.

Any guarantee conditions other than those listed above must be agreed upon in writing and signed by both parties.

Unless agreed upon in writing by both parties; **Dieci s.r.l.** does not pay compensation for any type of claim caused by vehicle downtime, such as:

- Replaced or rented vehicles or equipment
- Labor
- Loss of profit

4.1 - General warnings

The instructions for use, maintenance and repair described in this handbook must be followed if the vehicle is to be considered as being operated in accordance with the manufacturer's intended uses.



DANGER

THE VEHICLES AND EQUIPMENT MAY NOT BE MODIFIED WITHOUT PERMISSION OF THE MANUFACTURER.

For your safety and the safety of others, do not change the structure or adjustment of the various components of the vehicle or equipment. The same applies to the deactivation or modification of the safety devices present. Any changes made to the vehicle or equipment, holds DIECI s.r.l. harmless from any liability arising from damage or injury.

Every vehicle or equipment must be used, assisted or repaired only by persons that have received training in advance on the vehicle and on its safety regulations, in addition to being authorized to use the vehicle or equipment itself.



NOTE

The user must always observe the general safety regulations as well as those for accident prevention, such as traffic rules if the vehicle is used on public roads (according to the regulations in force in the country of use).

DO NOT USE THE VEHICLE OR THE ACCESSORIES IF YOU ARE UNDER THE EFFECT OF ALCOHOL, DRUGS OR IF YOU HAVE TAKEN MEDICINES THAT MAY MAKE YOU DROWSY OR MAY ALTER YOUR REFLEX AND REACTION TIME.

DIECI s.r.l. is not liable for damage caused by negligent use of this vehicle or the equipment even if said damage is not a result of intentional improper use. Everything possible has been done during the design and construction phases of vehicles and accessories to make your job as safe as possible. Due caution, however, is indispensable and there is no better rule to prevent accidents.



DANGER

THE VEHICLES OR EQUIPMENT IN QUESTION ARE NOT SET-UP FOR USE IN ENVIRONMENTS OR SITES EXPOSED TO THE PRESENCE OF EXPLOSIVE GASES, THUS USE IN THESE PLACES IS PROHIBITED.

To operate in these environments, the Manufacturer must be contacted so that the necessary modifications can be made to the vehicle and/or equipment.



DANGER

All functions and procedures concerning the operation and mounting of the vehicle or its equipment that are not described in this manual are strictly FORBIDDEN.



WARNING

Read all of the safety stickers on the vehicle and on the equipment and observe all regulations printed on these stickers before starting up, running or refueling the vehicle or before carrying out maintenance work. Immediately replace damaged, lost or illegible stickers. Clean them when they are covered by mud, concrete or debris.

- Do not use the vehicle or equipment without having first read and understood all parts of this manual, and without having attended an adequate training course.
- Do not use the vehicle or equipment when hands or shoes are wet or dirty with grease or greasy substances.
- Verify that all safety devices function before using the vehicle or the equipment. The operator must always maintain control of the vehicle and equipment state and operation.
- Use the audible warning device or other signals to alert people in the area before starting up the vehicle.
- Inspect control instruments immediately after start up, while the engine is hot and at regular intervals during use, in order to promptly recognize and resolve any malfunctions.
- Do not use the vehicle or equipment if a danger label or a maintenance in progress label is placed inside the cab.

- Do not carry passengers on the vehicle or in the driver's cab or on any other part of the vehicle (including man basket).
- It is prohibited to use the mobile hydraulic parts of the vehicle to lift people except when using the man baskets with relative personal protective equipment for the operator inside.
- Regardless of the user's experience, become familiar with the position and function of all controls and instruments in a work area free from obstacles and persons, before operating the vehicle or the equipment.
- Carry out all the described safety checks before resuming operations.
- While the vehicle is running, always keep light signals on. These serve to warn people that the vehicle is about to move.
- Always keep the safety distance adequate for the type of work and persons or objects in the work area. Always look in the travel direction and maintain good road visibility.
- Adjust movement speed based on the load carried and the type of ground; remain at low speeds to reduce the risk of the vehicle tipping over or losing the load.
- Do not drive with the brake pedal pressed.
- Do not use the vehicle force of impact to carry out tasks. These vehicles are not designed for said use; therefore, such use may cause vehicle overturning, damage, the breakage of components and attachments, or serious personal injury for the user.
- Always operate with the engine hood closed.
- Do not operate with the vehicle protective parts removed.
- When working in a congested area, designate one person to signal and coordinate the work zone.
- Make sure that everyone follows the directions given by the person in charge of signaling.
- Make sure to use signals that conform with the provisions in force in the country of use of the vehicle.
- For additional information with regard to the presence of a person in charge of signaling, consult the "Signals to more vehicles" chapter.
- When working alongside excavations or on the edge of the road or soft ground, keep at a safe distance as the vehicle may overturn.
 - Designate a person on the ground to be in charge of signaling.
 - Remember that after strong rains, the use of explosives or an earthquake, the ground is more fragile.
- When working on the upper part or inside buildings or other structures, verify their capacity and stability before starting operations. The risk of collapse exists and can cause serious injuries or damage.
- Working on a slope may be dangerous. The conditions of the terrain may vary according to climatic conditions (e.g. rain, snow, ice). Therefore, pay careful attention to the conditions of the terrain on which the vehicle is being used; the use of low speeds is recommended.
- Drive slowly on grass, leaves or wet steel slabs. Even when operating on slight slopes the vehicle may slip or lose balance with risk of tipping.
- Tipping conditions of the vehicle can vary depending on the features of the ground, environmental conditions and the type of work. Complying with all the safety instructions contained in this manual reduces risks for the vehicle and the operator in most operating conditions provided herein.
- It is forbidden to use the tractor if there is any risk of tipping that is not covered herein, as this manual contains an incomplete list.

4.2 - Safety indications



ATTENTION

Carefully observe and follow all safety signals on the vehicle and on the equipment and read all safety messages in this manual.

- The safety messages in this chapter illustrate the basic safety procedures of the vehicles and equipment.
- The safety signals must be installed, maintained and replaced when necessary.
- If a safety signal or this manual is damaged or missing, order a replacement from the **DIECI s.r.l.** dealer in the same way in which spare parts are ordered (be sure to communicate the model and serial number of the vehicle when placing the order).
- Learn how to correctly and safely operate the vehicle and the equipment and their relative controls.
- Allow only trained, qualified and authorized personnel to operate the vehicle and installed equipment.
- Keep the vehicle, equipment and accessories in appropriate working conditions.

- Unauthorized modifications to the vehicle, to the equipment or accessories can jeopardize their operation and/or safety and influence their lifespan.
- In case of doubt, contact the manager before proceeding to operate or carry out maintenance work on the vehicle or on the equipment.

4.3 - Personal protective equipment

In some cases, when working in particularly uncomfortable environments, adequate clothing or equipment must be worn.

It is mandatory for the operator, before starting to work, to learn from the safety manager or the site manager which are the possible risks of the work and which accident prevention clothes he must wear.



ATTENTION

Always use PPE that is appropriate for the type of work to be performed.

The Personal Protective Equipment used by the operators can have different characteristics, depending on the type of construction site and risks present in the work place.



ATTENTION

Keep the personal protective equipment in good conditions.

Accident prevention clothes must always be intact and in good condition. Damaged clothing cannot ensure adequate protection. Do not wear damaged clothing; always replace damaged or torn clothing before operating the vehicle.

4.3.1 - Protective clothing

Icon	Refilling	Description
	ISO7010: M004	Wear protective goggles
	ISO7010: M008	Wear safety shoes
	ISO7010: M009	Wear protective gloves
	ISO7010: M015	Wear high visibility clothing

Icon	Refilling	Description
	ISO7010: M013	Wear a protective mask (for work in dusty environments)
	ISO7010: M017	Use a protective breathing apparatus (for work with dangerous substances)
	ISO7010: M018	Wear a safety harness



DANGER

Danger of crushing

Pay attention to moving parts to avoid danger of crushing or dragging of the lower and upper limbs. Avoid wearing jewelry or pendants that might be trapped in moving parts. Long hair must be tied back to avoid it being caught in moving parts.

Do not wear loose clothing, chains, belts or other accessories that may be caught in the control levers or in other parts of the vehicle or equipment.

4.3.2 - Protect yourself against noise

Prolonged exposure to loud noise can damage your hearing or may cause hearing loss.

Icon	Reference	Description
	ISO7010: M003	Wear hearing protection



ATTENTION

Always wear anti-noise earmuffs or earplugs to protect yourself from excessive and irritating noise.

4.3.3 - Protections against objects falling from height

Icon	Reference	Description
	ISO7010: M014	Wear a helmet




DANGER



Danger of falling objects

Use of a safety helmet is required if there is a risk of falling objects.

4.3.4 - Protect yourself from flying fragments

Icon	Reference	Description
	ISO7010: M013	Wear a face shield



WARNING

During operation in certain conditions, particles of material may be ejected. In such conditions, it is a good idea to wear protective goggles and clear the area of those people not in possession of such goggles.

4.4 - Preparing for accidents

- Always be prepared in the event of a fire or an accident.
- Keep a fire extinguisher and first aid kit at hand. (Not supplied by the manufacturer, "optional accessories").
- Carry out periodic inspections to ensure that the first aid kit contains all necessary items; replenish content if necessary.
- To properly use the extinguisher, carefully read the instructions located on the extinguisher.
- Carry out periodic inspections and maintenance (six monthly) to ensure that the extinguisher is ready for use at any given moment.

- Create priority procedures to deal with fires or accidents.
- Keep emergency telephone numbers (doctors, ambulance, hospital and fire brigade) clearly visible and near the telephone.
- Adequately trained and educated personnel must be present for managing emergencies with adequate theoretical-practical course carried out on site.

Below are some First Aid procedures that can be activated in case of accident following use of the vehicle or equipment object of this use and maintenance manual.

These procedures may be useful in an emergency for the users or other operators present near-by, during use and various life phases of the vehicle or of the equipment (transport, installation, use, maintenance, adjustment, etc.).

4.4.1 - First Aider Tasks

1. Activate first aid (emergency call).
2. Evaluate the victim and, if necessary, support vital functions.
3. Stop an external hemorrhage.
4. Protect wounds and burns.
5. Protect the victim against further damages.
6. Do not perform unnecessary or damaging actions, such as giving beverages, moving the victim, reducing dislocations and/or fractures, etc.

4.4.2 - Emergency call

Good first aid intervention also depends on the timely arrival of rescuers (emergency medical support) to the place of the emergency.

This is why the first aider in charge of calling the emergency must precisely indicate:

- Address of where the accident or illness took place.
- Number of injured or ill persons.
- The possible cause of the event.
- The state of the vital functions of the injured party, specifying whether the same is conscious or not and breathes normally or not.

At the end of the call it is recommended to:

- Give own details, indicating a telephone number where to be contacted.
- Wait for rescuers in an easily accessible and visible location.

4.4.3 - Traumas

Distortions, dislocations and fractures:

Immobilize the joints in the position after the trauma, using bandages or splints, supporting the analgesic position of the injured party without attempting dangerous manoeuvres. Apply the cold (with bag of ice or other systems). In case of exposed fracture, cover the wound using a sterile gauze pad, after having pressed at a distance on the specific points the relative hemorrhage.

Contusions, crushing:

In case of contusions and/or crushing of ends of the upper and lower limbs (fingers, hand, feet, etc.) it is advised to immediately place the limb underneath running water (cold) and apply ice. Also check for wounds and/or cuts in the hit area and, if necessary, disinfect with the due precautions.

4.4.4 - Hemorrhages

It is necessary to press the fingers on the hemorrhage point with sterile gauze pad, lifting the limb and eventually compress upstream of the hemorrhage with tourniquet. Wear protective gloves in case of contact with body fluids.

Treating superficial wounds:

Carefully expose and clean the wound, disinfect it with physiological solution, medicate it covering it with sterile gauze pads. Bandage avoiding excessive tightening to allow good circulation.

Treating deep wounds:

It is a priority to protect yourself against the risk of infection using gloves and splash shield; pad the hemorrhage by direct pressure or using other pressure points until it stops or the arrival of the ambulance. Call the medical emergency number, informing them that you are padding an arterial hemorrhage.

Treat the wound only after the hemorrhage is under control.



ATTENTION

Do not use cotton wool, methylated spirit, antibiotic powder to disinfect the wound.

4.5 - Preventing fires and accidents

4.5.1 - Risks of fires



DANGER



Danger of fire

It is forbidden to smoke or use naked flames during use and maintenance operation of the vehicle and equipment.



Do not operate the vehicle or equipment without the following safety conditions:



DANGER

Fuel, oil and lubricant leaks can trigger fires and cause serious injuries.

- Ensure that there are no flammable liquids leaking.
- To avoid oil or diesel leaks, make sure that there are no loose or missing clamps, no twisted tubes and no tubes that rub up against each other.
- Do not bend any tubes/pipes under pressure.
- Never install damaged tubes.
- Do not weld tubes or pipes containing inflammable liquids.
- Do not use a torch head to cut tubes or pipes containing inflammable liquids.



DANGER

Short circuits may cause fires.

- Ensure that there are no short circuits.
- Clean and interrupt all electrical connections.
- Check before each work shift that there are no loose, twisted, hardened or damaged wires.



DANGER

Fuel, oil, grease, waste, deposits or accumulated dust or other components can cause a fire.

- Remove inflammable materials.
- Prevent fires by inspecting and cleaning the vehicle at every shift, by immediately removing inflammable components.
- Check the ignition switch: in the event of fire, failure to switch off the engine will obstruct the work of the Fire Brigade.

- Do not use naphtha, petrol or inflammable liquids to clean parts of the vehicle. Only use non-flammable detergents.



DANGER

Safely handle dangerous liquids

- Handle fuel with care, it is easily inflammable. If fuel is ignited, there may be an explosion and/or a fire.
- Do not refuel the vehicle while smoking and in presence of naked flames or sparks.
- Always stop the engine before refueling the vehicle.
- Fill up the tank outside.
- All fuels, most lubricants and some anti-freezes are inflammable.
- Preserve the flammable fluids away from fire hazards.
- Do not burn or drill pressurized containers.
- Do not keep cloths soaked with lubricant; they may cause fires and spontaneous combustions.

4.5.2 - Risks of inhaling gas



DANGER

Exhaust engine gases are toxic and can cause damages to your health.

If necessary to work in closed ambients, ensure it is sufficiently ventilated and equip the vehicle with special purifiers.

4.5.3 - Risks of batteries exploding



DANGER

The gas of the batteries may explode.

- Keep any sparks, open flames or lit cigarettes away from the upper part of the battery.
- Never place a metal object between the terminals to check the battery charge. Use a voltmeter or a densimeter.
- Do not create sparks in the battery connection during recharging phases or starting the engine with auxiliary battery.
- Do not charge the batteries if they are extremely cold, extremely hot or damages as they might explode.
- The ideal temperature for the recharging of the batteries is 16 °C (60,8 °F).
- The electrolyte in the batteries is an extremely corrosive acid.
- Should the battery explode, the electrolyte may be sprayed in the eyes with the possibility of causing blindness.
- Ensure to be wearing protective goggles when carrying out maintenance on the batteries.
- Do not overturn or tilt the battery as acid could come out.

4.5.4 - Residual risks



DANGER

Damage may be caused by entanglement in moving parts.

Keep away from moving parts.



DANGER

Avoid burns.

Stay away from hot parts.

Jets of hot fluids:

After operation, the engine cooling liquid is hot and under pressure. Contact with hot water or steam may cause serious burns.

Avoid possible injury caused by hot water jets. Do not remove the radiator cap until the engine has cooled down. To open it, unscrew the cap as far as possible. Before removing the cap, release all of the pressure.

Hot surfaces and fluids:

The engine, reduction gears and hydraulic system oil heat up during vehicle use. The engine, rigid and flexible piping and other components heat up.

Wait until all parts cool down before beginning maintenance or repair work.



DANGER

Caution with pressurized fluids.

Fluids such as fuel or hydraulic oil under pressure can penetrate the skin and eyes causing serious injuries.

Avoid these dangers while repairing or carrying out maintenance on the vehicle, discharging the pressures (using the hydraulic levers of the distributors) before disconnecting or repairing pipes and hydraulic parts.

Before restarting the engine, ensure that all connections have been correctly tightened.

Use a piece of cardboard to check for any leaks; make sure your hands and body are adequately protected against pressurized fluids. Wear a face mask or accident-prevention goggles to protect your eyes.

Should there be an accident, seek medical attention immediately. Any fluids that penetrate the skin must be removed surgically within a few hours to avoid infections.



DANGER

Electrocution

All maintenance and/or adjustment interventions on powered parts must be carried out only and exclusively by qualified and adequately trained personnel.



DANGER

Risk of slipping.

During on-site operations, the areas around the equipment may have debris and liquid (oil, water, etc.) that might make the floor slippery. Pay the utmost attention.



DANGER

Risk of falling, tripping.

Pay the utmost attention when climbing in and out from the vehicle.



DANGER

Crushing of hands and feet.

The presence of moving parts during functioning can cause risks for the ground operators. During vehicle movements, carefully check no unauthorized person is within the required moving area.

4.5.5 - Contact with dangerous substances

- Wear the necessary protective clothing.
- Refer to the safety data sheet of the product used and take appropriate precautionary measures when using the product.
- Avoid contact with skin and eyes
 - In case of contact with eyes: rinse them thoroughly with plenty of water for a few minutes keeping the eyelids open and seek medical attention.
 - Should any fluid come into contact with skin, wash the area carefully, remove contaminated clothing, and when skin is dry, apply moisturizing cream. Consult a doctor if necessary.
 - In the event of inhalation, move away from the contaminated area and go to a well-ventilated location. Consult a doctor in the event of respiratory problems.
 - If swallowed: immediately contact a doctor, showing the label or container. Do not induce vomiting to avoid the risk of inhalation via respiratory passageways.

4.6 - Storing dangerous liquids



DANGER

Flammable material danger.

All fuels, most lubricants and some anti-freezes are inflammable.

Handle fuel with care, it is easily inflammable. If fuel is ignited, there may be an explosion and/or a fire.



WARNING

All fluids must be kept out of the reach of children and incompetent persons.



WARNING

Different types of substances must not be stored or mixed together.



DANGER

All chemicals are generally very harmful to health.

Avoid contact with skin and eyes by wearing appropriate protective clothing; do not swallow.



DANGER



It is forbidden to smoke and have open flames



It is forbidden to smoke or to use naked flames near fuels.

Comply with the following precautions to store dangerous liquids:

- All inflammable fluids must be stored in special containers, and the content of the containers must be clearly indicated. Containers must be tightly sealed.
- Store inflammable fluids in well-ventilated locations, far away from heat sources, sparks and open flames.
- Keep containers closed and covered. Other substances (e.g. foodstuffs) must not be present in this location.
- Always fill up the tank outside.
- Be careful of fumes and steam which may be formed by chemical products. Avoid inhalation.
- Do not breathe in fuel fumes.
- Ensure that these chemical products do not spill or flow into the ground, sewers or puddles. If necessary, inform the competent local authorities.
- In the event of a fire, use carbon dioxide, dry chemical powder, foam, sprayed water, sand, earth. Use jets of water to cool down surfaces exposed to the fire.
- Verify that there are no leaks of inflammable liquid (fuel, oil, grease, general lubrication leaks) in the storage containers.



NOTE

Refer to the safety data sheet of the product for additional precautions and warnings that are to be adopted.

4.7 - Warnings for safe working

4.7.1 - Ensuring the vehicle is clean

- Clean the windows, lights and rear-view mirrors (if installed).
- Clean dirt and waste away from the engine, joints and radiator
- Make sure the cab steps and the handle are clean and dry
- Clean all safety stickers and manoeuvring instructions. Replace any stickers that are illegible or missing



WARNING

If the vehicle or equipment is not in perfect working order its operation is strictly prohibited.



NOTE

For the cleaning procedures, refer to the "CLEANING" chapter.

4.7.2 - Checking for damage

- Make sure that there are no damaged or missing parts.
- Make sure that all articulated pins are properly fastened.
- Make sure that there are no signs of possible cracks or flaws or other damage to the windows (if installed).
- Make sure that there are no oil, fuel or cooling liquid leaks underneath the vehicle.
- Make sure that the wheel bolts are properly tightened.



WARNING

If the vehicle or equipment is not in perfect working order its operation is strictly prohibited.

4.7.3 - Start working with the vehicle

Regardless of their level of driving experience, operators must familiarize themselves with the position and function of all controls and instruments before operating the vehicle.

- Before using the vehicle, check location of personnel.

- While the vehicle is running, always keep light signals on. These serves to warn people that the vehicle is about to move.
- When working in a congested area, have another person present for signaling.
- When manoeuvring the vehicle, pay attention to bulky vehicle parts. There are parts that jut out from the cab.
- Never use controls for purposes different than those for which they were created for; e.g. to climb on or off from the vehicle or hang clothing, etc...
- Only use the vehicle from the driver's position.
- The vehicle may move suddenly if started up without following the correct procedure, thus, creating the risk of personal injury.
- Start up the engine from the driver's seat only.
- Never start the engine by causing a short circuit between the terminals of the starter motor.
- Before starting the engine, make sure all control levers are in a neutral position.

4.7.4 - Passengers transportation

Only the operator must be on board the vehicle, passengers are not admitted.

Passengers may obstruct the operator's view, causing an unsafe operation of the vehicle.



WARNING

Carrying people on or lifting people up with the vehicle is strictly prohibited unless the vehicle is equipped with an elevation work platform and has a special certificate of conformity regarding the transport of people.



WARNING

It is strictly forbidden to transport persons inside the basket while the vehicle is moving even in the presence of elevation work platform and certificate of conformity. It is compulsory to use the basket only with the parking brake engaged and the outriggers lowered (if present).

4.7.5 - Electrical system protection

A burnt fuse must be replaced with another fuse of the same type, amperage and class.

Other types of interventions are not allowed, even if temporary.

Do not connect or remove clamps, fuses, or connectors when the vehicle is switched on or electrically powered.

Any intervention on the electric system must take place with the vehicle not powered electrically. Restore the power supply only after the intervention has been concluded. Remount the lids and protections.

- Use the battery isolation switch to cut off power to the vehicle.
- Cut off power by means of the battery isolation switch even before replacing the vehicle battery.
- In the event that a connector is damaged or is no longer inserted in its housing, replace it immediately in order to avoid short circuits or sparks.

Damaged, pinched or burnt cables must be replaced immediately even if damage is only to the sheathing or outer insulation.

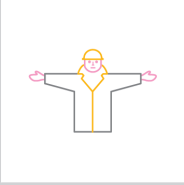
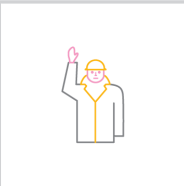
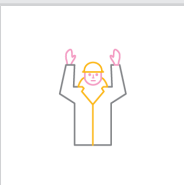

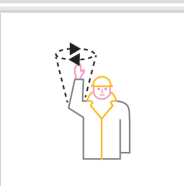
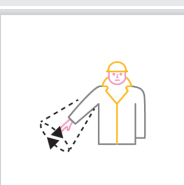
- Never carry out or interrupt any connection on the load circuit, including connections on the battery, with the engine running.
- Never ground (earth) short circuit any charging component.
- Do not use an auxiliary battery with nominal voltage exceeding 12 volt.
- Make sure the polarity is correct when putting in the battery or when using an auxiliary battery when starting the vehicle with cables. Follow the use and maintenance instructions of the manual when starting up the vehicle with cables.


4.7.6 - Signals to multiple vehicles

When working requiring more vehicles, give signals normally known to all employed personnel. Designate one person to signal and coordinate the work zone.

Before operating make sure that:

- The user and signaler are aware of the hand signals to be able to interact between them
- That everyone follows the directions given by the person in charge of signaling
- The signaler must be easily identified by the user of the vehicle
- The signaler must wear or hold one or more adequate recognition elements, like: jacket, helmet, sleeves, bracelets, signal paddles
- The recognition elements must be bright colored, preferably one, and reserved exclusively for the signaler.

Movement	Meaning	Description
	Start - Attention - Order taking	The two arms are open horizontally, the palm of the hands forward
	Stop - Interruption - End of motion	The right arm is stretched upwards, with palm of right hand forward
	Danger - Stop - Emergency stop	Both arms stretched upwards
	End of operations	The two hands are joint at height of chest
	Lift	The right arm, stretched upwards, with palm of right hand forward, makes a circle
	Lower	The right arm, stretched downwards, with palm of the hand towards the body, makes a circle

Movement	Meaning	Description
	Vertical distance	The hands, one on top of the other, indicate the distance
	Horizontal distance	The hands, one next to the other, indicate the distance
	Forward	Both arms are folded, the palms of the hands backwards and the forearms make slow movements towards the body
	Move back	Both arms are folded, the palms of the hands forward and the forearms make slow movements away from the body
	To the right compared to operator	The right arm, stretched horizontally, with palm of right hand downwards, slowly makes small movements towards the direction where to move
	To the left compared to operator	The left arm, stretched horizontally, with palm of left hand downwards, slowly makes small movements towards the direction where to move
-	Quick motion	The conventional signals used to indicate movements are quickly made
-	Slow motion	The conventional signals used to indicate movements are made very slowly

4.7.7 - Working with the danger of falling masses and objects

When working in areas where there is a risk of falling, bouncing or interference from objects capable of hitting the operator or entering the cab:

- Always close the windows.
- Always ensure that other operators near-by are at a safe distance and cannot be hit by bouncing or falling objects.
- Never carry out work operations under an overhang; this could give way and fall onto the vehicle.
- When working from the cab:
 - Mount suitable safety panels to protect the operator.
 - Always close the windows.
 - Pay careful attention to crumbling walls, landslides, falling material or objects from the installed equipment, that may hit the cab, the protective structure or windows, causing damages to the vehicle and to the operator.
 - Do not excessively weigh down or fill the installed equipment or transport loads that may come out or fall on the ground.
- When working from the passenger basket:
 - Install optionals on the basket such as the roof to provide additional protection to the operators.



WARNING

Danger of falling objects

Use of a safety helmet is required if there is a risk of falling objects.

4.7.8 - Working near electrical lines

Before working near overhead electrical lines, check that the safety distance is sufficient, in compliance with the current Standard in the country of use. In any case, never work near electrical lines at distances shorter than those in the table below or at the minimum distances indicated by the Standards in force in the country of use of the vehicle and of the equipment.

Damp ground may increase the risk of electrocution.

Operating or parking the vehicle too close to electrical cables leads to increased risk of being struck by lightning or being seriously injured.

Designate someone on the ground to signal when too close to power lines.

Do not allow anyone near the vehicle when working in the vicinity of power lines. To prepare for any possible emergency situation, wear rubber shoes and gloves, cover the seat with a rubber piece of fabric and take care not to touch the chassis with any unprotected body parts.



DANGER

High voltage danger

Should the vehicle or the equipment installed on it collide with an electrical cable, the user, to avoid electrocution, must remain inside the driver's cab until certain that the electrical power supply has been properly disconnected.



DANGER

High voltage danger

If operating close to overhead electrical lines, check the safety distance in the table below, reported in the Italian Legislative Decree 81/08 Enclosure IX. The table is valid if the vehicle is used on Italian territory. However, refer to the Standards in force in the country of use of the vehicle and equipment.

Un (kV)	Distance
≤ 1	3 m (9.84 ft)
1 < Un ≤ 30	3.5 m (11.48 ft)
30 < Un ≤ 132	5 m (16.40 ft)
> 132	7 m (22.96 ft)

4.7.9 - Working under the snow

Snow can hide obstacles and objects, and cover holes, dug-out areas and ditches, therefore, proceed with caution.



WARNING

Operation of the vehicle if the quantity of snow does not allow for clear distinction of obstacles and possible dangers along the path, is strictly prohibited.

- Take care when clearing snow and do not venture off the main road; that which is hidden at the sides of the road may cause vehicle overturning or damage to various components.
- Surfaces covered by snow or ice are extremely dangerous. Operate with caution, reducing vehicle speed as much as possible and engaging levers slowly.

- Operate with caution. If the vehicle should sink into the snow, it may overturn or remain buried. Do not venture from the road and avoid remaining entrapped or buried under heaps of snow.
- Extra care should be taken, when working on icy terrain. The ice will melt as the temperature rises and the ground will become slippery.
- Use caution in the presence of electrical cables, ditches, or freshly excavated or worked ground.
- Make sure not to cause risk to others in the area when backing up the vehicle.
- Always check the space around the vehicle before carrying out any manoeuvres

- Spaces with dangerous or explosive atmospheres.
- Protected environments such as refineries.



ATTENTION

The vehicle must be appropriately modified and certified to work in environments with an explosive atmosphere.

The vehicle can only be used in a tunnel if it has been declared suitable for these environments.



NOTE

If working the vehicle at temperatures below -10°C (14°F), empty and refill the tank using lubricants, fuel or cooling liquids suitable for such temperatures.



NOTE

There are accessories that can be used to facilitate working with ice or snow, contact your dealer or agent.

4.7.10 - Working with scarce lighting



ATTENTION

The standard illumination of the vehicle is not suitable in working conditions with poor visibility or for use at night.

The vehicle can only be used with sufficient lighting in the work area.



NOTE

There are several ways to improve visibility in conditions of poor lighting. Contact your local **DIECI s.r.l.** dealer.

4.7.11 - Working in closed areas or dangerous atmospheres

It is FORBIDDEN to use the vehicle in:

- UNSUITABLY ventilated closed spaces, that are nevertheless not compatible for the use of equipment with running endothermic engines.

4.7.12 - Reduce vibrations

Consider the following recommendations to reduce the vibration exposure of the operator:

- Always use the appropriate equipment for the job to be carried out.
- The driver's seat must be properly adjusted to suit the operator needs. Inspect and if required repair the suspensions and the regulation mechanisms of the seat.
- Make sure that the vehicle is kept efficient, perform vehicle maintenance as prescribed in this manual.
- Steer, accelerate, brake, shift gears, move the tool in a non-abrupt way.
- During transfers adjust the speed of the vehicle to minimize the level of vibrations. Reduce speed to avoid the risk of jolting. Transport the vehicle in the event of significant distance between job sites.
- Maintain the workplace in good condition, remove stones and obstacles, fill depressions or holes etc.
- To avoid back pain problems, use the vehicle only in good health.
- Take breaks so as to reduce the time of sitting in the same posture.
- Do not exit the cab or go out of the vehicle with a jerk.
- Avoid to lift and move loads repeatedly.
- Further recommendations to reduce vibration when working with passenger basket:
 - Use the controls smoothly.
 - Do not make any sudden movements on the passenger basket.
 - The vibrations generated by the vehicle are not a source of risk when using the basket.

4.8 - Working in windy conditions

Wind speed variation can cause a number of problems including the loss of vehicle stability, load oscillation, and a decrease in visibility due to dust, leaves, etc.

Adverse factors to vehicle use are:

- Location of the work site, the aerodynamic effect of buildings, trees and other structures influence wind speed.
- The height of the extended boom: the higher the boom is raised vertically, the higher wind speed becomes.

- Load bulk area: the more space the load occupies, the more the wind force is felt.

Strong wind

DIECI telehandlers can be used up to a wind speed of 45 Km/h, equal to 12.5 m/s (No.6 on the Beaufort scale) measured on the ground.

At 10°C temperature, wind with a speed of 32 Km/h it seems that exposed parts of the body have a temperature of 0°C. The higher you climb the faster the wind speed and the more the sensation of pressure drop increases.



WARNING

Strong wind danger

In the presence of strong winds (no.5 Beaufort scale) never lift loads with surfaces exceeding 1 m².

Below you can find the graph of the Beaufort scale for an indication of the wind speed with which you are working and when to suspend operations, if wind speed should exceed determined values.

Beaufort Wind Scale			
No.	Definition	Indicators	Speed (m/s)
0	Calm	Smoke rises vertically	0 - 0.2
1	Light air	Smoke drift wind direction	0.3 - 1.5
2	Light breeze	Wind felt on exposed skin. Leaves rustle; vanes begin to move	1.6 - 3
3	Gentle breeze	Leaves and small twigs constantly moving; light flags extended	3 - 5
4	Moderate breeze	Dust and loose paper raised. Small branches begin to move	5 - 8
5	Fresh breeze	Small trees in leaf begin to sway; glassy water, small waves form	8 - 11
6	Strong breeze	Large branches in motion. Whistling heard in electrical cables. Umbrella use becomes difficult	11 - 14
7	Strong wind	Whole trees in motion. Effort needed to walk against the wind	14 - 17
8	Fresh gale	Some twigs broken from trees. Cars veer on road	17 - 21
9	Strong gale	Slight damage to buildings (falling chimneys and tiles)	21 - 24

4.9 - Assessing the consistency of the work ground

The ground on which the vehicle can be positioned must be able to support the vehicle and its maximum bearing capacity.



DANGER

Danger of tipping

The sinking of the vehicle base support may cause the vehicle tilting.



ATTENTION

Contact a qualified technician to assess the consistency of the ground according to the regulations in the country of use of the vehicle.

Request in any case the advice of a qualified technician to know whether in the workplace, there are hidden cavities (pipes, wells, old tanks, basements, manure, etc...).



NOTE

Refer to the "Technical data" chapter in the manual of the vehicle, to know the maximum load that each wheel or outrigger (if any) can apply on the ground while using the vehicle.



DANGER

When loading or unloading goods, the vehicle must always be in a horizontal position.

Avoid loading or unloading if the vehicle is positioned at an angle.

4.10 - Moving safely



NOTE

The following operations are standard for any type of installed equipment; however, refer to any warnings present in the equipment manual.



WARNING

In the event of scarce visibility, have a person operate on the ground for signaling.



WARNING

Do not lift or lower the loads when the vehicle is in motion.

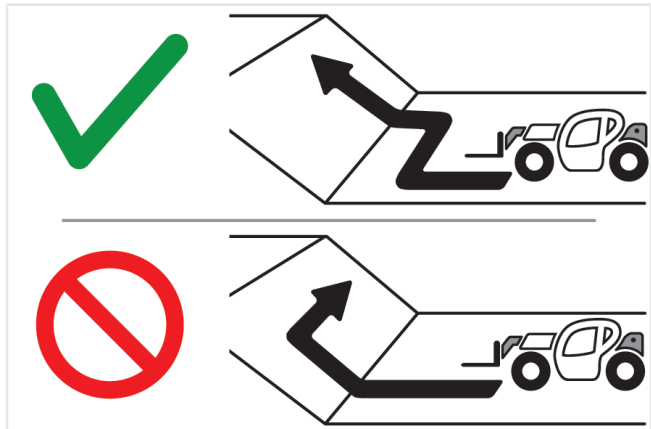


Figure: 150533-1

Operating on sloped terrain can cause overturning or sliding. Move forward and brake gradually and take all necessary cautions.

Always move in a straight line to go up or down a slope. Moving transversally or along the slope is extremely dangerous (fig. 150533-1).

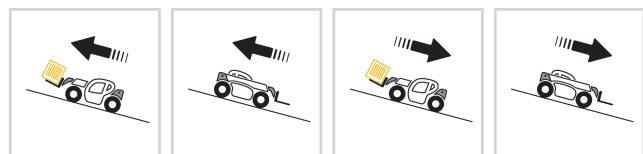
Always use the parking brake when setting down or lifting a load on a slope.



WARNING

Check the vehicle is leveled before using the boom on sloped ground.

Do not stop and leave the vehicle parked on a slope exceeding 15%, even with the parking brake engaged.



150534-1

150534-2

150534-3

150534-4

- In the event of having to travel uphill while transporting a load, operate always maintaining the load towards the top of the uphill (fig. 150534-1).
- When having to drive uphill without a load, operate with the vehicle facing downhill (fig. 150434-2).
- In the event of having to travel downhill while transporting a load, operate always maintaining the load towards the top of the uphill (fig. 150434-3).

- When having to drive downhill without a load, operate with the vehicle facing downhill (fig. 150534-4).

4.11 - General warnings for moving the load

Always adhere to safety regulations; always transport balanced, properly arranged load to prevent the risk of tipping.



ATTENTION

It is strictly prohibited to work without the respective load charts for the equipment and the vehicle.

When using this vehicle, carefully follow the load charts of the vehicle with the equipment mounted at that moment.

Do not attempt to carry out operations which exceed the capacity of the assembled equipment or of the vehicle.

Do not modify the structure and vehicle stability in any way by trying to add counterweights, whichever artifact is used.

Always ensure the pallet, the boxes and other supports for the load are in good conditions and adequate to the load to be lifted; the sudden collapse of a rack of material is often caused by a faulty pallet.

Do not move the load with boom lifted or extended.

- Handle the vehicle with the boom raised only in exceptional circumstances. In these circumstances, operate with due prudence, reduce speed as much as possible and brake delicately. Make sure that visibility is always sufficient and ask an operator on the ground to guide you for the operations.
- Reduce the speed as much as possible and brake gently during handling operations.



WARNING

Do not handle loads while the vehicle is moving.

Avoid passing over unstable objects. Remove dangerous, unstable objects instead of passing over or around them. Also avoid holes and ditches that might make the load jolt.

Before turning, slow down as much as possible, and monitor the load.

Do not change direction abruptly or at high speed.

Remember that hydraulic steering is very sensitive to steering wheel movements; steer gradually and avoid sudden movements.

Slow down before turning.

Pay attention to the side space, in particular if transporting wide loads. If possible, keep to the center of the passage to avoid equipment or personnel from obstructing your path.



WARNING

Handle loads with care, at low speed and without sudden or jolting movements, above all if they are carried at great heights.

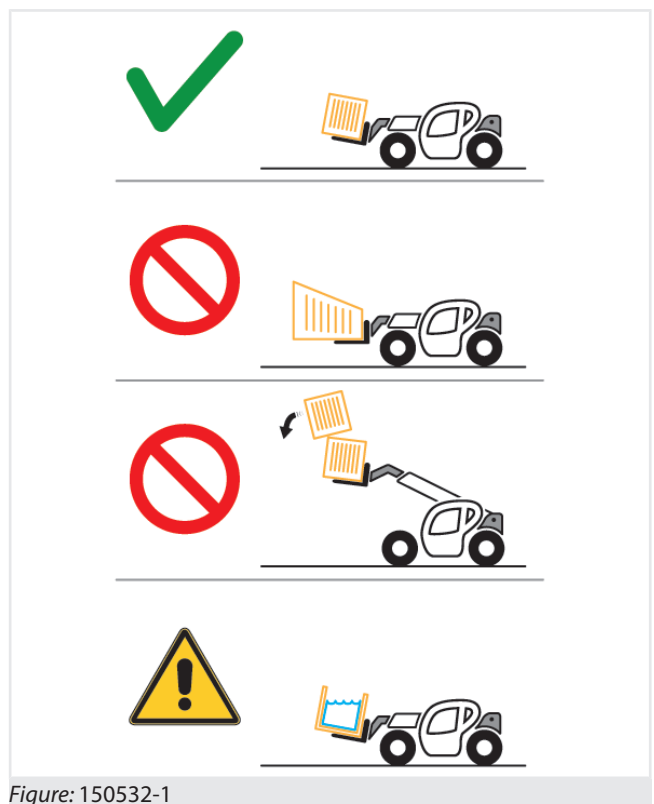


Figure: 150532-1

- Always ensure good visibility in the work area, including direct vision and visibility using wing mirrors in order to check for the presence of people, animals, obstacles, holes and changes in slope etc.
- Decrease the working speed of the vehicle in case of rain, fog, snow or in any case where visibility is reduced.
- If visibility on the right side is limited during boom operation, before lifting the load, ensure that the work area is clear and make note of the position of any possible obstacles and irregularities in the terrain.

- Always make sure there is good visibility (clean windows, clean mirrors, clean lights that work properly, etc.).
- Maintain control of the vehicle and its speed in all circumstances. The speed of the loaded vehicle must never exceed 10.0 Km/h (6.21 mph). If the load exceeds the maximum allowed load by 50%, vehicle speed must be reduced to 5.0 Km/h (3.11 mph).
- Do not drive in reverse for long distances.
- Brake gradually; avoid braking abruptly.
- Always maintain the safe distance from other vehicles in order to have sufficient space to brake in every condition.



ATTENTION

Before lifting loads, operators must be familiar with the weight of the load and its center of gravity.

- Transport the load as close as possible to the ground. Keep the load low, at a height from the ground of 300 mm. Never move with the load lifted more than necessary.
- The load diagrams are valid for centers of gravity of standard loads. For particular loads, contact your dealer.
- Pay the utmost attention during transporting of loads with variable center of gravity (e.g. Liquids). Operate with caution in order to limit such variations and to prevent the risk of vehicle overturning.
- Always ensure the moved load is correctly balanced and cannot fall on the ground. The loss of the load or part of it can entail a danger of damage to things and persons
- Pay the utmost attention to objects that may fall. Ensure there are no unstable objects on the upper part of the load.



WARNING

Never lift a load when the vehicle is on a sloped surface. When on a sloped surface, pay attention to the conditions of the ground. When working with the vehicle on a sloped surface with the load high, a jolt or a hole is sufficient to make the vehicle overturn.

Do not move the boom if the vehicle is located on terrain with a slope greater than 2° (3.5%).

4.12 - Use of cables, ropes and slings



DANGER

It is strictly forbidden to lift or move load fastening ropes or chains only to the vehicle's attachment holding plate, to forks or to any other equipment not designed for this purpose.

Various equipment set-up for lifting, provided with suitable hooks for the use of cables, chains and straps are available. For further information contact your Dieci dealer.

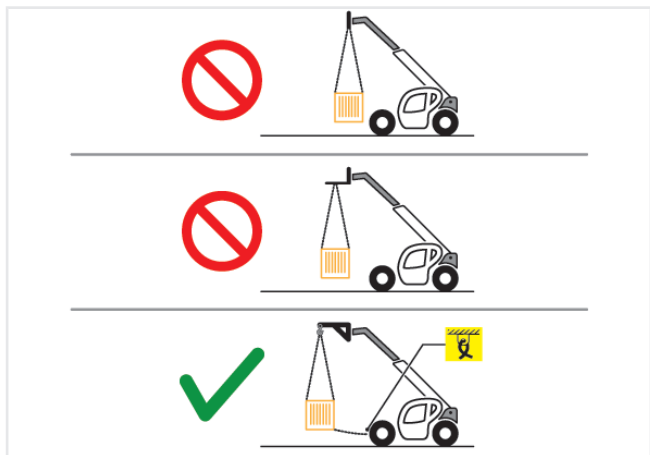


Figure: 150535-1

To keep the suspended load from swaying while being handled, the load can be fixed to the anchoring eyebolts of the vehicle while being transported.

4.13 - Road travel



DANGER

Check the correct operation and alignment of the hydraulic suspension before driving on the road.

To level the vehicle, refer to the paragraph "Levelling".

4.13.1 - Road travel warnings



ATTENTION

Before starting the road travel make sure to observe the relevant laws and regulations in the country of use.

The road travel requirements are shown on the Vehicle Registration Document.

Low beam lights must be on even during the day and in streets where there is no obligation to use visual and lighting signaling devices.

Ensure correct operation and cleaning of headlights, direction lights and windscreen wipers.



WARNING

Check the correct position of the wing mirrors.

The objects seen through the wing mirror are closer than they appear.

When driving on the road and/or on a slope it is necessary to be very careful to the engine rpm. A high number of rpm can lead to mechanical failures. Keep under control the engine rpm and speed.

Pay particular attention to loading docks, trenches, scaffolding and land recently excavated or filled.



ATTENTION

When driving downhill, in icy or slippery conditions, engage the slow mechanical gear (tortoise).

- **It is mandatory** to arrange the steering as reported in the Vehicle Registration Document and lock the selector lever with the dedicated device.
- Make sure that the amount of fuel is sufficient.
- Assemble all the accessories required for road circulation depending on the country in which the vehicle is operating.
- Install an overhanging load signal panel on the boom head before the entering onto the road.
- Always evaluate the road to be traveled, taking account of suspended structures (e.g. bridges, underpasses, etc.) that could be damaged by the vehicle.
- In some countries it is mandatory to place wheel chocks under the tires when the vehicle is stopped.
- Make sure that your vehicle is in compliance with local legislation in reference to the presence of the license plate when traveling on the road both at day and at night.



WARNING

Road transfer with equipment assembled to the fork holding plate is not allowed except those accepted by the legal authority of the country where the vehicle operates.



WARNING

It is not allowed to travel on public roads with loaded vehicle.

Comply with the maximum permissible mass written on the vehicle registration document.

4.13.2 - Road travel instructions

- Level the vehicle so that the wheel axles are aligned with the chassis (if present).
- Ensure that all outriggers have been perfectly retracted and raised (if present).
- Close the telescopic arm (boom) completely.
- Lower the telescopic boom completely and then raise it slightly to about 20-30 cm from the ground.
- Check the correct operation of the lights before moving on roads. Check that the rotating light for slow vehicle signaling is installed and running; keep the rotating light in operation both at day and at night.
- Perform the wheels alignment, so that they are perfectly aligned with the vehicle chassis.

4.14 - Momentary stop



ATTENTION

If it is necessary to leave the driving position, follow the steps in the "Parking the vehicle" paragraph.



WARNING

Never move away from the vehicle, leaving the engine running or the ignition key on the vehicle.



WARNING

Do not stop and leave the vehicle parked on a slope exceeding 15%, even with the parking brake engaged.

- Gradually release the accelerator pedal.
- Stop the vehicle on even ground.
- Engage the parking brake
- Bring the movement selection lever to "N".
- During the running-in of the vehicle (50 h), do not keep the diesel engine at minimum revs for too long.

4.15 - Parking the vehicle

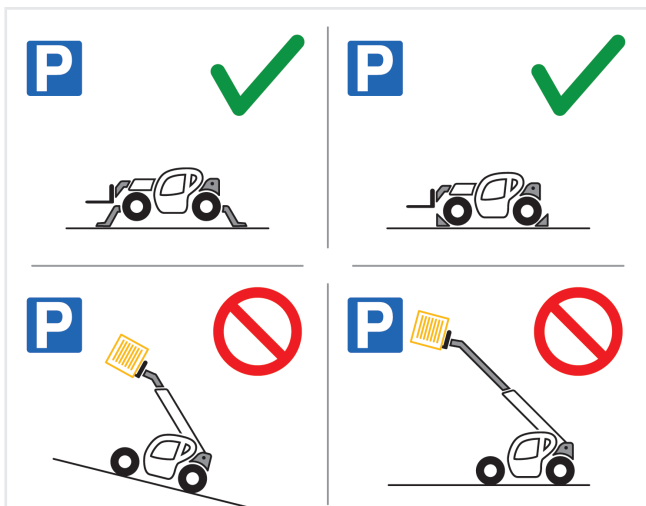


Figure: 150536-1

Never leave in any case the vehicle parked with a raised load.

- Always park on flat, firm and level ground, where there is no risk of falling rocks, landslides or flooding.
- Lower outriggers to the ground (if present).
- Retract the boom completely and lower it to the ground.
- Engage the parking brake
- Bring the movement selection lever to "N".
- Run the engine at idle speed for some seconds before turning it off, in order to allow the engine cooling.
- Turn the ignition key to the engine stop position.
- Remove the key from the ignition switch.
- Lock the hydraulic controls with the special devices (if present).

- Close the windows and lock them with the handles.
- Close the cab door by key.
- Place wedges under the wheels.
- Make sure that the vehicle is parked so as not to impede its movement and at least 5 meters away from the railroad tracks.



WARNING

Do not stop and leave the vehicle parked on a slope exceeding 15%, even with the parking brake engaged.

4.16 - Starting and stopping the vehicle

4.16.1 - General warnings regarding starting up the vehicle



WARNING

Do not use the vehicle without having first read and understood all parts of this manual, and without having attended an adequate training course.

- Before starting the engine, make sure all control levers are in a neutral position, the parking brake is engaged, the engine hood is closed and that there is nobody in the area surrounding the machine.
- The machine can only be started up or maneuvered when the operator is seated in the driver's seat, with the seat belt fastened and adjusted.
- The machine may move suddenly if started up without following the correct procedure, thus, creating the risk of damage.
- Never start the engine by causing a short circuit between the terminals of the starter.
- Never start-up the engine by pushing or pulling the vehicle. This could seriously harm people or cause serious damage to the vehicle.
- Be careful when using auxiliary batteries as the gas contained in these may explode, causing serious damage. Follow the instructions provided in the "Emergency procedures" chapter, "Start-up using auxiliary batteries" paragraph to start the engine using auxiliary batteries. An incorrect procedure can cause serious damage to the electrical/electronic system, the vehicle could

move suddenly, the battery could explode and damage could be caused to objects and/or people.

- Do not start the engine or touch the levers of the machine if a danger sticker or a maintenance in progress sign is placed inside the cab.

4.16.2 - Inspections prior to starting-up

4.16.2.1 - Inspecting the machine

Carefully inspect your machine every day or before every shift.

Carry out the following inspections and operating checks:

- Parking brake efficiency
- Intact condition of the tires
- Type of tire suitable for the type of work ground
- Engine oil level (check and top-up, if necessary)
- Hydraulic oil level (check and top-up, if necessary)
- Air filter clogging indicator (check and clean, if necessary)
- Tire inflation and pressure (check)
- Fuel level (check)
- Signaling and warning devices (check)
- Steering efficiency
- Service brake efficiency
- Tightness of all nuts and bolts
- Lighting
- Direction indicators
- Emergency Lights
- Switches
- Indicator lights
- Windscreen wipers
- Reverse movement alarm
- Position and condition of rear view mirrors



DANGER

Immediately stop using the machine in case of malfunctions or if it does not comply with safety standards.

Contact an authorized *Dieci s.r.l.* workshop if the machine shows malfunctions. Refer to the "Maintenance" chapter for information regarding routine maintenance.



NOTE

A thorough inspection is required if the machine is not used for a prolonged period of time. A detailed description of the operations is provided in the "Machine storage" chapter

4.16.2.2 - Inspecting the work area

- Examine the work area when working at the edge of an excavation or on soft ground as the machine could overturn.
- Examine the conformation and condition of the terrain of the work area before beginning to operate.
- Keep the machine well away from the edge of the excavation and the side of the road.
- When working on a slope or near the roadside, have another person present for signaling.
- Pay utmost attention when working on icy ground. The ice will melt as the temperature rises and the ground will become slippery.
- Check for any overhead power lines or underground piping.
- Do not work in places at risk of landslides or falling rocks.
- Take due precautions to prevent any unauthorized persons from entering the working area.
- When moving through or operating in shallow water or soft ground, verify the shape and the conditions of the land, the water depth and flow rate before beginning the operation.

4.16.3 - Starting-up the engine

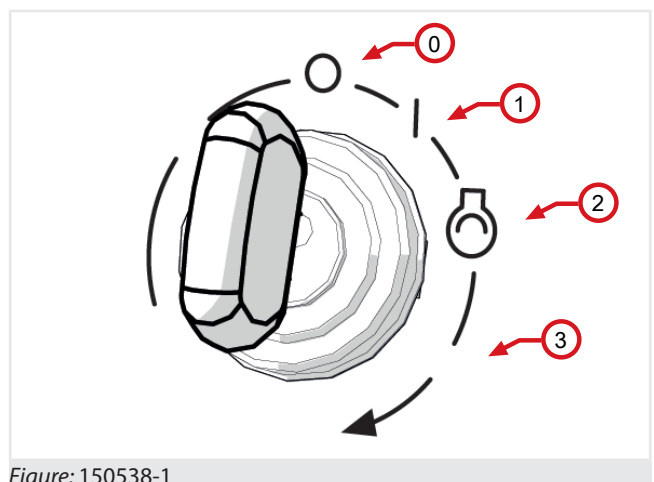


Figure: 150538-1

Proceed as follows to start-up the engine of the vehicle:

1. Press the parking brake switch.

2. Bring the movement selection lever to neutral.
3. Remain seated in the driver's seat.
4. Turn the ignition key (fig. 150538-1) clockwise to position "1". With the key in this position:
 - The control panel and instrument panel will be powered
 - A buzzer will sound, indicating that the key has been inserted. This buzzer also serves to warn any persons in the surrounding area that the vehicle has been started up.
 - A check-up of the instrumentation will be performed with all the indicators lighting up for about 5 seconds. Only the following lights must remain switched on at the end of the check-up:
 - Engine oil pressure warning light
 - Battery charge indicator light
 - General alarm warning light
 - Intermittent buzzer
 - Other indicators of activated functions (e.g.: Parking brake, gears engaged, etc.)



WARNING

If other indicators remain on signaling malfunctions or if one of the previous conditions does not occur, do NOT start-up the engine and refer to the "Maintenance" chapter or contact the Dieci service center.

- Turn the ignition key (fig. 150538-1) to position "3" to start-up the engine. Release the starter within 5 seconds.
- Release the key once the engine has started. The indicators related to the engine oil pressure and battery charge must go off once the engine is started up.
- If the engine does not start within 5 seconds, try again at regular 15 second intervals to prevent overloading the starter motor.

4.16.4 - Warm-up after starting-up

After starting the vehicle, the engine will be revving until the transmission warm-up cycle is complete; the vehicle can still be used but with reduced performance. At the end of the warm-up, engine rpm will automatically reach the normal idle speed; in the first few minutes of use, it is also recommended to keep the transfer speed low in order to warm up the engine and the hydraulic oil.



DANGER

NEVER SWITCH OFF THE VEHICLE DURING THE WARM-UP CYCLE



WARNING

Serious damage can be caused to the engine and the hydraulic system if the engine reaches high rpm before the operating oil temperature and pressure levels are reached.

Let the engine run at 1100 - 1300 rpm for about 5 minutes so as to bring the engine oil to the operating temperature, particularly, with outdoor temperatures below 0°C.

4.16.5 - Start-up at low environmental temperatures

Consider the following warnings before starting-up at low environmental temperatures and with a cold engine:

- In order to prevent discharging the battery, do not prolong each attempt to start-up by more than 15 seconds; however, if the engine does not seem to be starting-up, extend the time to a maximum of 30 seconds.
- Wait at least one minute before trying to start-up again.
- It is recommended to not exceed six start-up attempts so as not to discharge the battery excessively.



NOTE

It is recommended to use anti-freeze diesel at environmental temperatures lower than 0°C, so as to make sure the engine is optimally supplied, without reducing performance.

4.16.6 - Causes of failed start-ups

Check the following if the engine does not start-up:

- The parking brake switch is pressed.
- The gear selection lever is in the neutral position.
- No emergency buttons are pressed.

After checking all the previous conditions, remove the cause of failure to start and try the starting procedure again.

**NOTE**

If the problem persists, contact a *Dieci* after-sales center.

4.16.7 - Turn off the vehicle

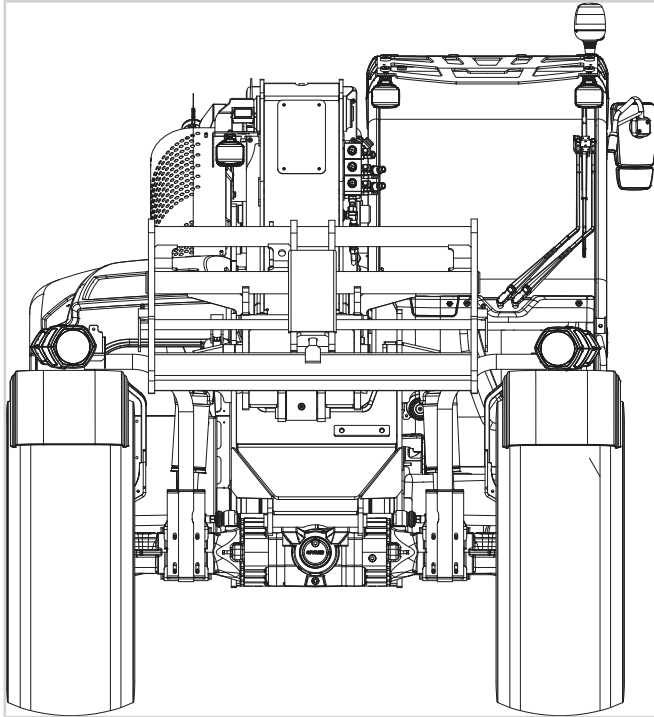
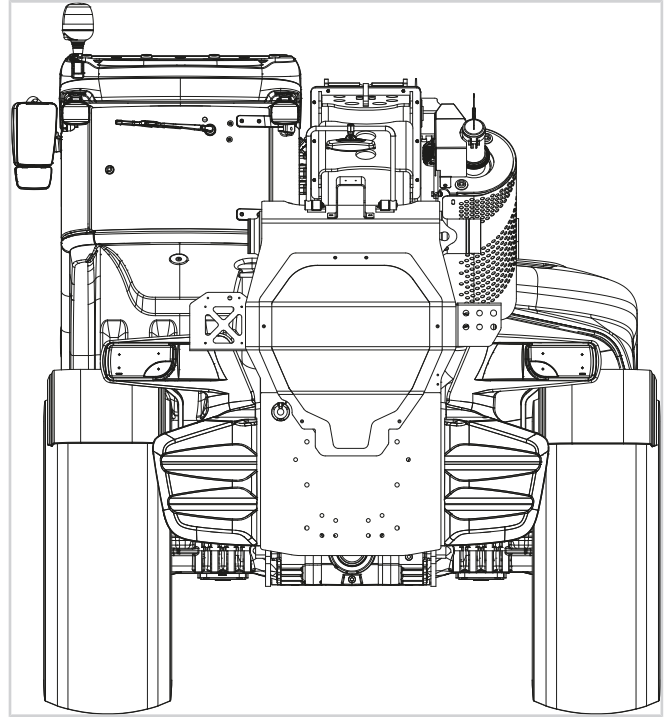
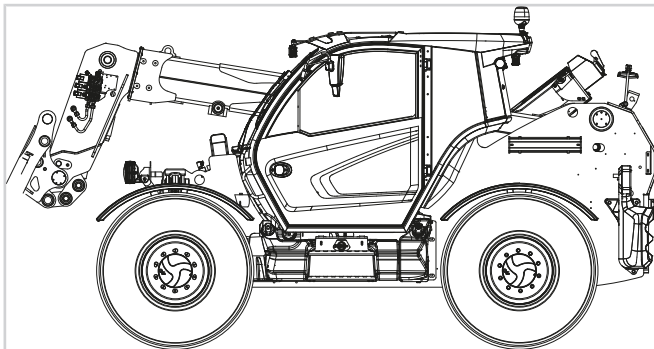
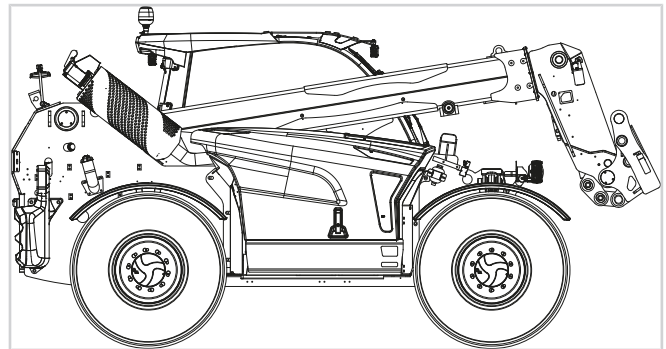
It is recommended to perform the following before switching the engine off:

1. Bring all the control levers to the idle position.
2. Bring the engine to low speed for a few seconds.
3. Turn the ignition key to position "0".

**NOTE**

The images used to describe components and controls refer to a complete vehicle with all accessories; these may vary depending on the attachments and on the configuration chosen.

Refer to the "Definitions" manual to understand references such as: Right side, Left side, Front and Back used in the manual.

*150641-1: Front view**150641-2: Rear view**150641-3: Left view**150641-4: Right view*

5.1 - Left side components description

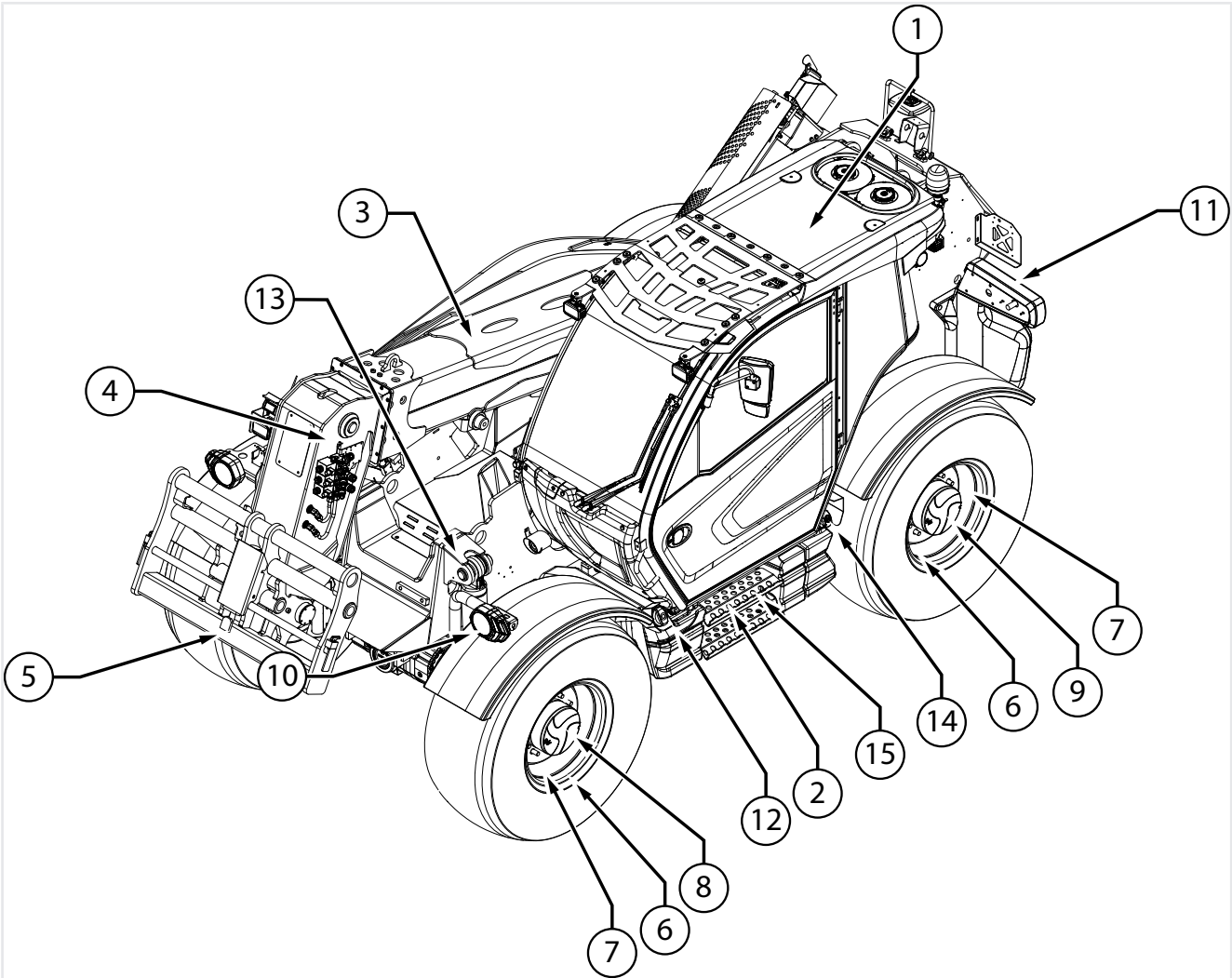


Figure: 150643-1: Left side view

1 Cab	2 Steps for climbing on
3 Telescopic boom	4 Boom head
5 Attachment holding plate	6 Wheel
7 Epicycloidal reduction gear	8 Front axle
9 Rear axle	10 Left front headlight
11 Left rear headlight	12 Fuel tank
13 Hydropneumatic suspension	14 AdBlue tank
15 Battery	

5.2 - Right side components description

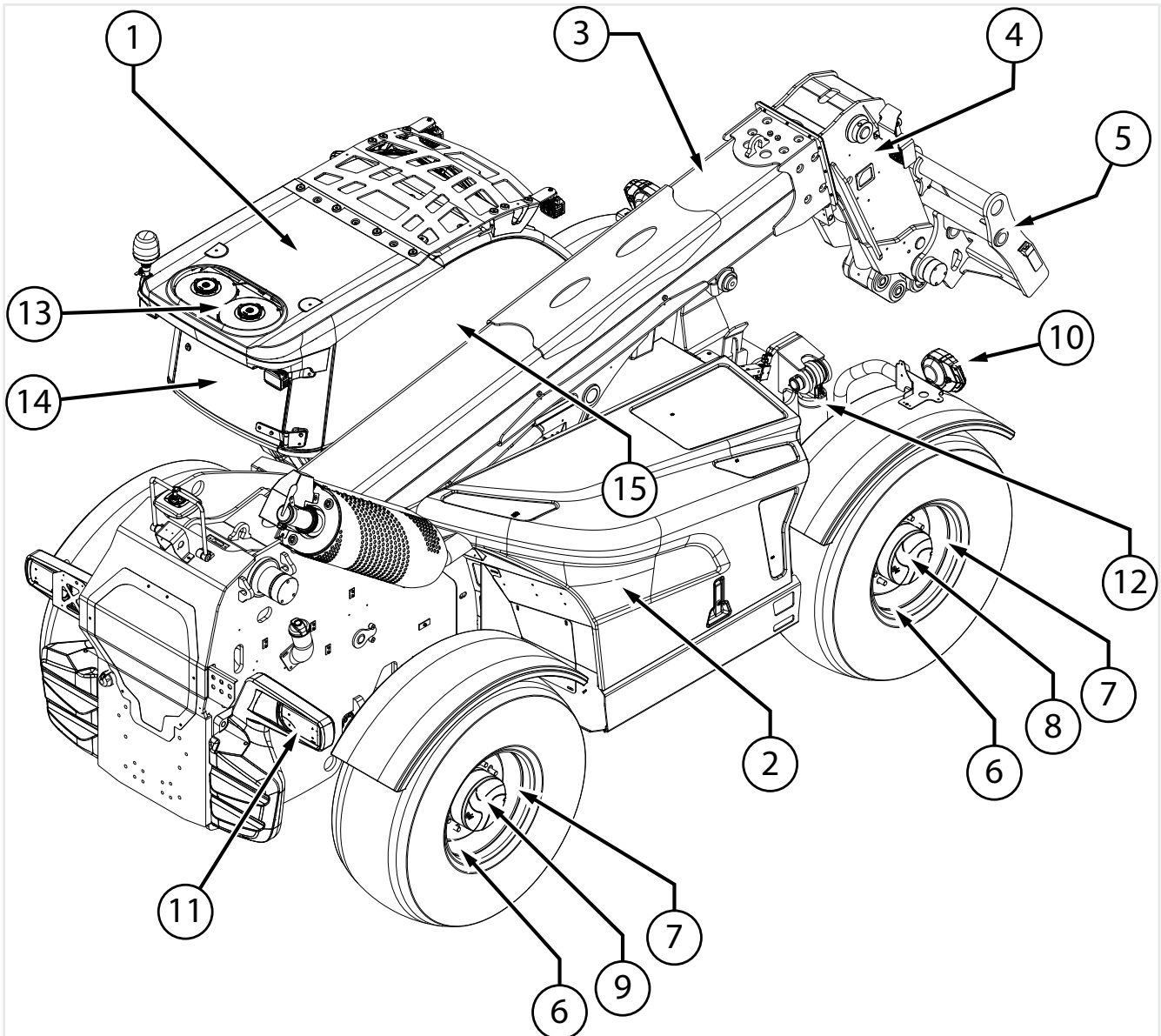
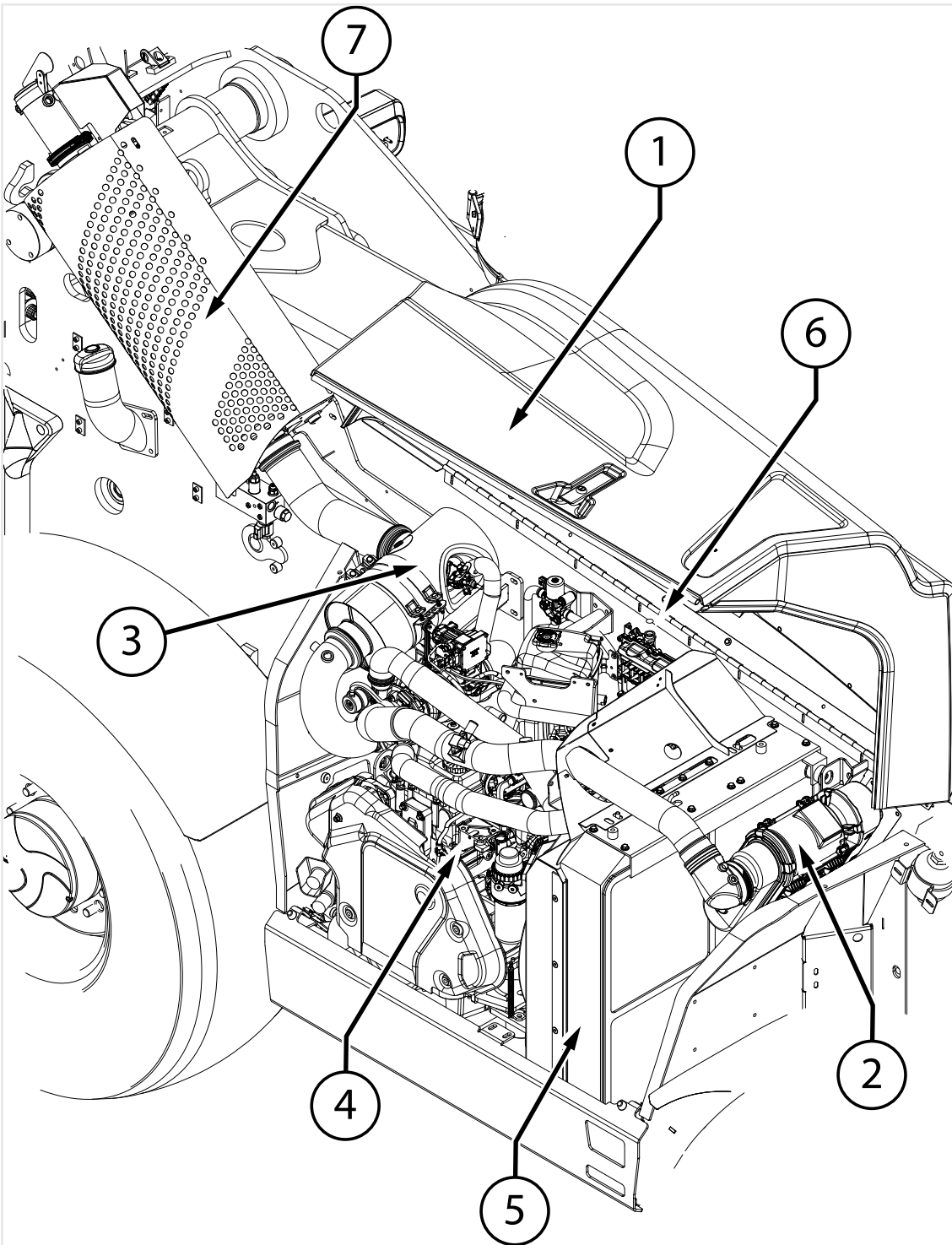


Figure: 150644-1: Right side view

1 Cab	2 Engine hood
3 Telescopic boom	4 Boom head
5 Attachment holding plate	6 Wheel
7 Epicycloidal reduction gear	8 Front axle
9 Rear axle	10 Right front headlight
11 Right rear headlight	12 Hydropneumatic suspension
13 Air conditioned (optional)	14 Rear emergency exit
15 Side emergency exit	

5.3 - Description of engine and rear oil radiator components



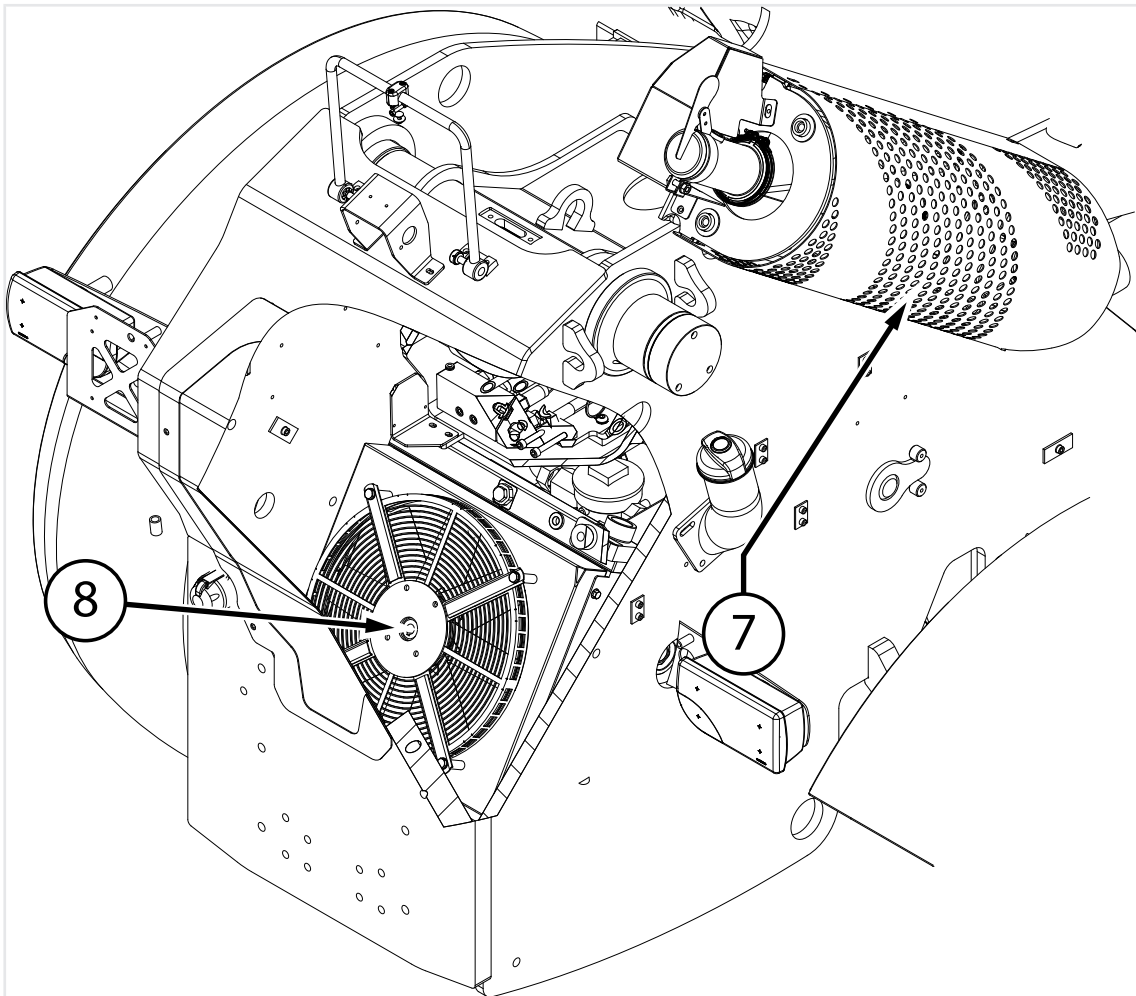


Figure: 150645-01: View of engine and rear oil radiator

- | | |
|---------------|-----------------------|
| 1 Engine hood | 2 Air filter |
| 3 DOC | 4 Engine |
| 5 Radiator | 6 Engine control unit |
| 7 SCRof | 8 Rear oil radiator |

5.4 - Cab description

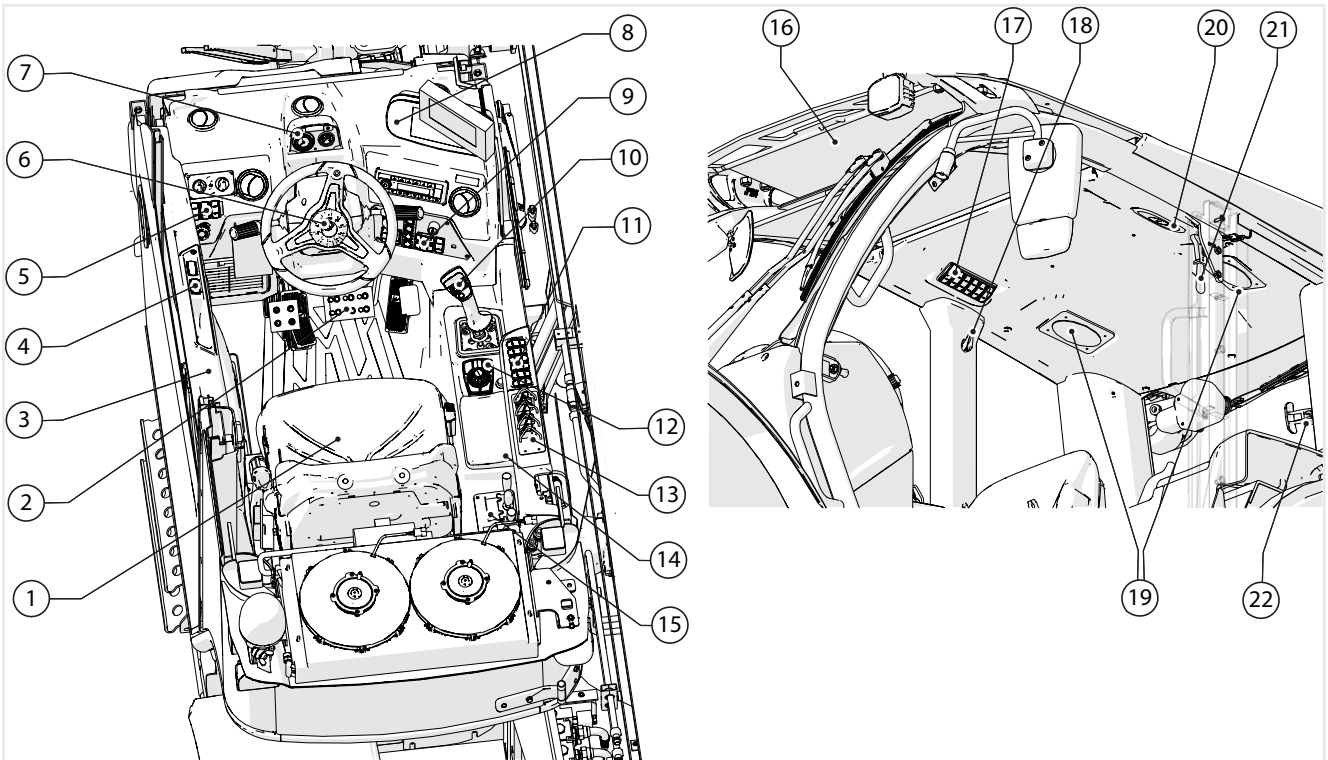


Figure: 180337-1

1	Seat	2	Pedals
3	Door	4	Door controls
5	Left instrument panel	6	Steering wheel
7	Central instrument panel	8	Display
9	Right instrument panel	10	Joystick
11	R/H high instrument panel	12	Display (VDC) controls
13	Mini-joystick for rear sockets (if installed)	14	Armrest
15	Right side low instrument panel	16	Sunroof
17	Instrument panel on the roof	18	Clothes hanger
19	Stereo speakers (if present)	20	Interior lighting
21	Hammer for emergency exit (only for agricultural tractors)	22	Rear glass handle

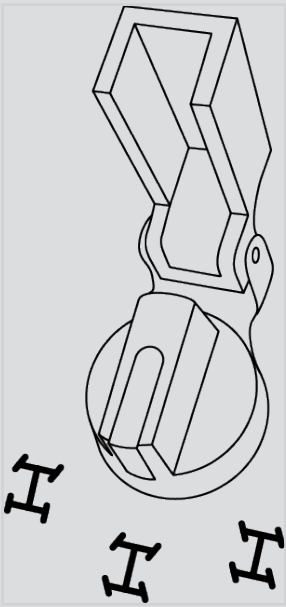
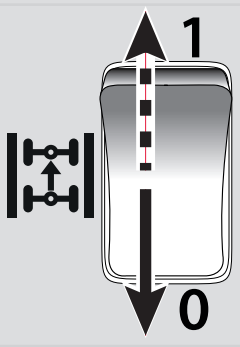




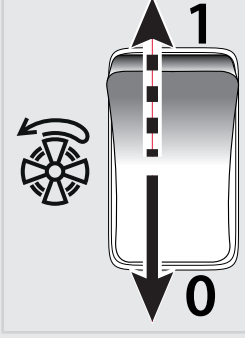
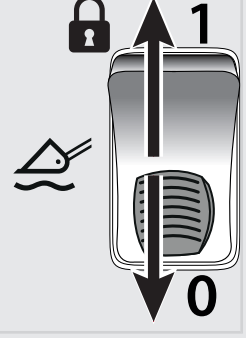
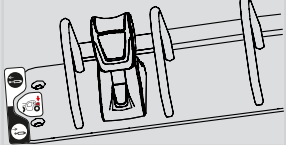
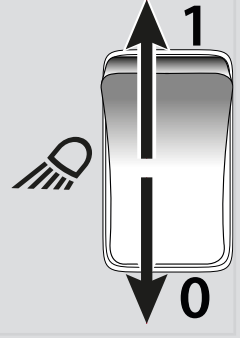
5.5 - Description of cab buttons, selectors and levers

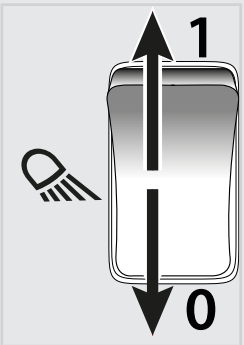

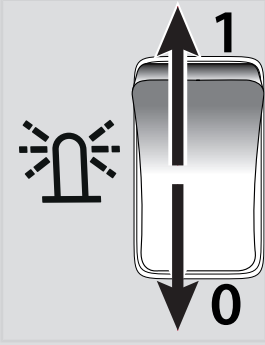
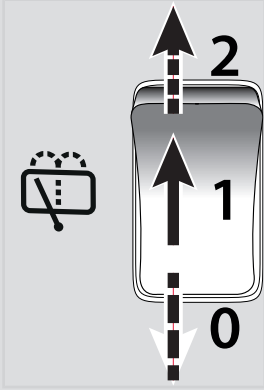


NOTE

Cab buttons, selectors and levers may vary based on machine set-up

	DESCRIPTION		DESCRIPTION
	Air conditioning		Trailer braking check
	Quick coupling		Parking brake
	Emergency Lights		Sidelights and low beam lights

	DESCRIPTION		DESCRIPTION
	Electrical steering selector		Automatic wheel alignment
	Transverse levelling device to the left		Transverse levelling device to the right
	Automatic hydraulic suspension activation		Hydraulic suspension manual reset
	Fan reversal		Boom suspension
	Rear hydraulic sockets		Cab front light

	DESCRIPTION		DESCRIPTION
	Cab rear light		Perimeter lights
	Rotating light		Upper and rear window wiper and washer

6.1 - List of safety devices

Safety devices	Additional information	
Safety devices	7.3.1	Emergency stop
	7.3.2	Safety rod
	7.3.3	Wheel wedge
	7.3.4	Block valves
	7.3.5	Emergency exit: Rear glass
	7.3.6	Emergency exit: Lateral glasses
	7.5.1	Emergency Lights
	7.8.1	Load Charts

6.2 - Safety stickers

6.2.1 - Warnings for safety stickers

Some safety stickers have been applied on the vehicle and equipment in the positions shown below. Their purpose is to provide a guide for your own and others safety. Before starting to work, check the content and location of the stickers indicated on this manual. Review the safety stickers with all operators who will use the vehicle and equipment.



ATTENTION

Make sure to have fully understood their correct location and their contents.

To ensure proper interpretation verify that they are in the correct position and that they are always kept clean.



DANGER

Clean them when they are covered by mud, concrete or debris.

It is absolutely forbidden to clean the stickers using solvents or gasoline; the labels may become discoloured.

See the summary table in the "Maintenance" chapter for safety stickers maintenance and control deadlines.

Replace the safety stickers in case of deterioration, damage or loss, as these must always be read and interpreted correctly.



WARNING

Do not under any circumstances remove the safety stickers.



NOTE







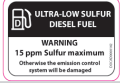







The purchase order of replacement safety stickers must be made in the same way in which any spare part is ordered (be sure to communicate the model and serial number of the vehicle or equipment when placing the order).

6.2.2 - Meaning of safety stickers

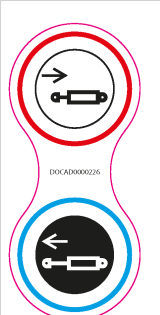
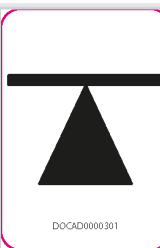





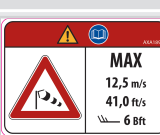





SIGNAL	CODE	DESCRIPTION
	AXA1428	Indicates the tyre pressure
	AXA1808	Indicates the maximum guaranteed acoustic power
	AXA2227	Tyres maximum load on the ground (R.max daN=) 10000






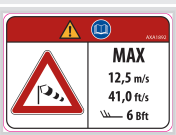


Decals on vehicles for the agricultural sector

SIGNAL	CODE	DESCRIPTION
	AXA2111	Risk of being trapped in the moving parts in the vicinity of the PTO

SIGNAL	CODE	DESCRIPTION
	AXA2419	Break the glass with the hammer in case of emergency
	AXA1163	Warning, keep the boom fully retracted when digging with buckets.
	DOCAD0000053	Danger, stop the engine and remove the ignition key during maintenance operations
	DOCAD0000054	Danger, comply with the safety distances from electric lines
	DOCAD0000370	Indicates where to refuel
	DOCAD0000371	Indicates the type of fuel
	DOCAD0000142	Ultra-Low Sulfur Diesel Decal
	AXA1431	Indicates the lifting points
	AXA1432	Indicates the points at which to anchor the vehicle for transport or towing
	DOCAD0000090	Position of the hitch for vehicle towing.
	AXA1433	Indicates where to check the hydraulic oil level
	AXA1434	Indicates where refueling hydraulic oil
	AXA1435	Danger, moving mechanical parts, do not remove the safety guards and wait that the parts have stopped before carrying out any maintenance
	AXA1436	Indicates the position of the safety rod for lifting cylinders

SIGNAL	CODE	DESCRIPTION
	AXA1438	Indicates vehicle parts that can not be walked on
	AXA1439	Danger moving mechanical parts
	AXA1440	Danger of hot steam under pressure escaping
	AXA1441	Danger of hot surface
	AXA1492	Indicates the position of the brakes oil tank and the type of oil to use
	AXA1493	Warning, keep a safe distance
	AXA1432	Tow hitch decal
	DOCAD0000063	Battery isolation switch button instructions
	DOCAD0000566	Decal - battery isolation switch with LED
	AXA1501	Indicates lubrication points
	AXA1506	Compulsory use of seat belts
	AXA1514	Emergency exit
	AXA1515	Remove the cotter pin
	AXA1773	Warning, do not reach high speeds or over-revving the engine in downhill

SIGNAL	CODE	DESCRIPTION
	DOCAD0000226	Boom head hydraulic socket decal
	DOCAD0000301	Lifting point decal
	AXA2430	Do not stand under the forks or transport people with the forks
	DOCAD0000209	Instructions for standard joysticks
	DOCAD0000212	Instructions for joystick [PS evo2 transmissions only]
	AXA2708	Type of oil used in the standard hydraulic system
	AXA2798	Type of oil used in the hydraulic system ISO 32
	AXA1892	Indicates maximum use of the vehicle in case of wind
	AXA1437	Engine hood opening lever indication
	AXA1446	Horizontal boom indication
	AXA2748	Battery maintenance danger
	DOCAD0000049	AdBlue filling cap position
	DOCAD0000142	Indication on the required fuel quality

SIGNAL	CODE	DESCRIPTION
	DOCAD0000208	Instructions for rear hydraulic sockets [optional]
	AXA2104	Danger decal
	DOCAD0000055	Pressure check decal
	AXA2419	Break the glass in case of emergency decal
	AXA2183	Read the use and maintenance manual decal
	AXA1892	Maximum wind speed decal
	AXA1759	Tyre pressure decal
	AXA1444 *	Danger of feet crushing [Only for vehicles with outriggers]

6.2.3 - Safety stickers position on the vehicle

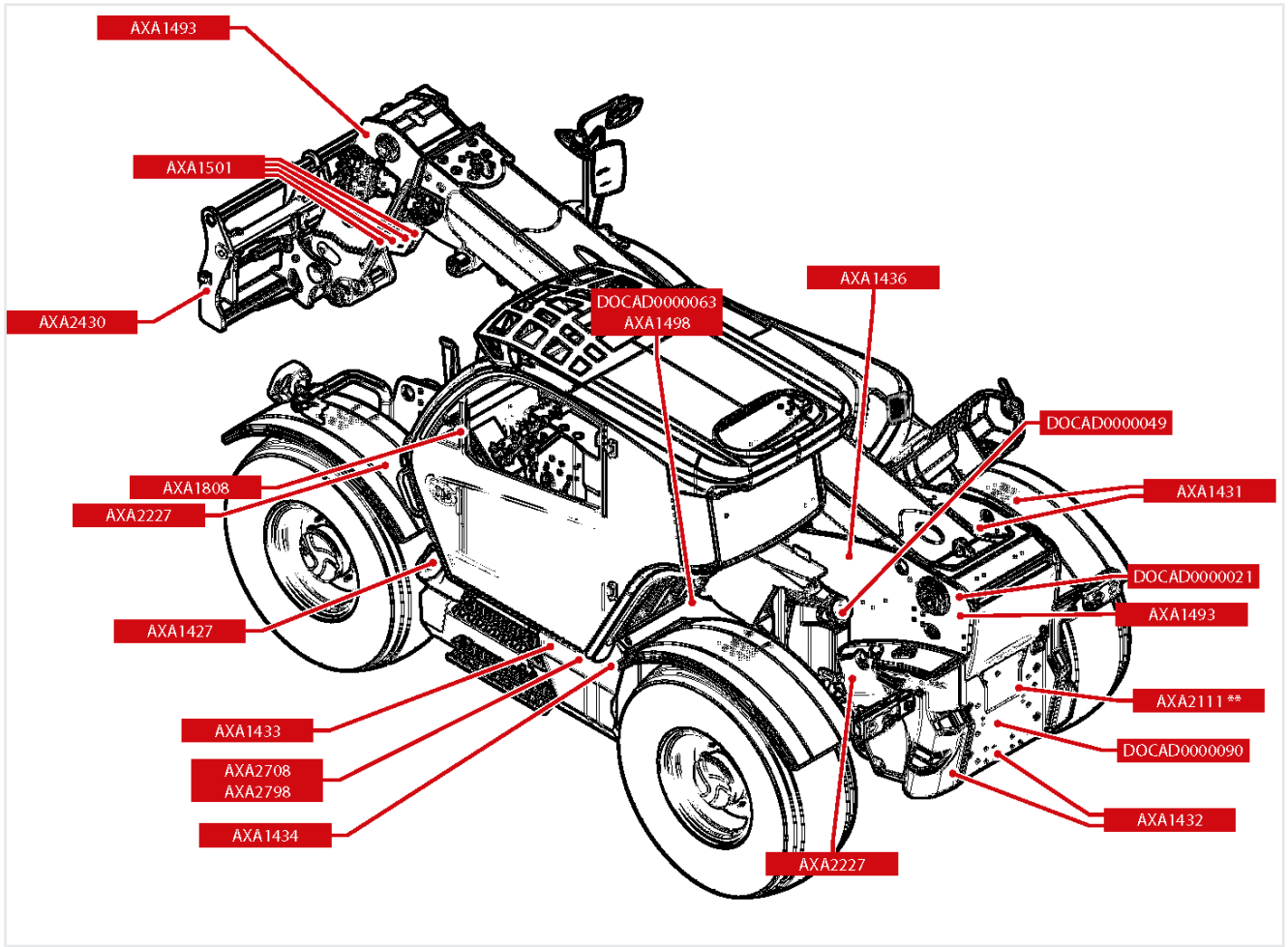


Figure: Position of decals on left side

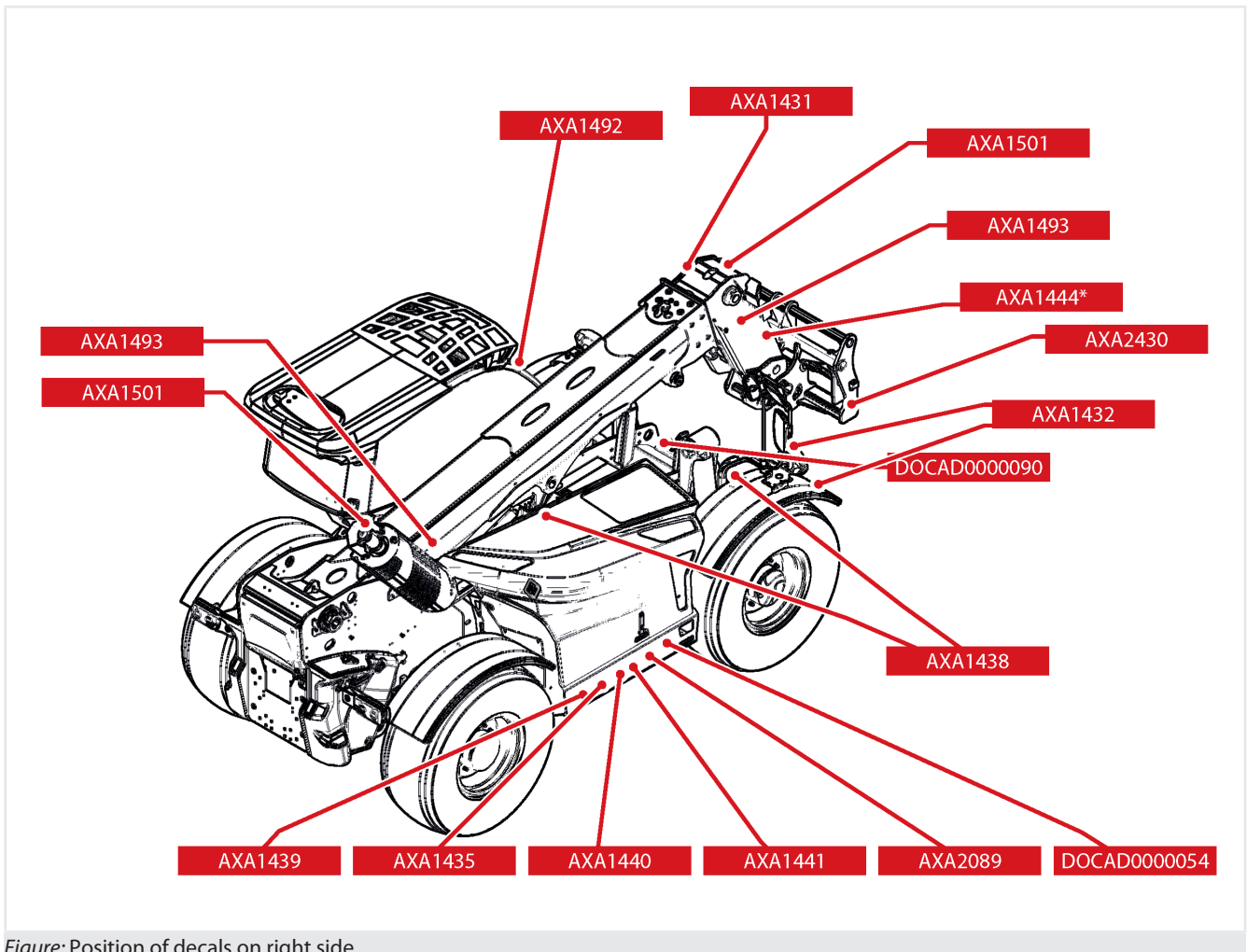
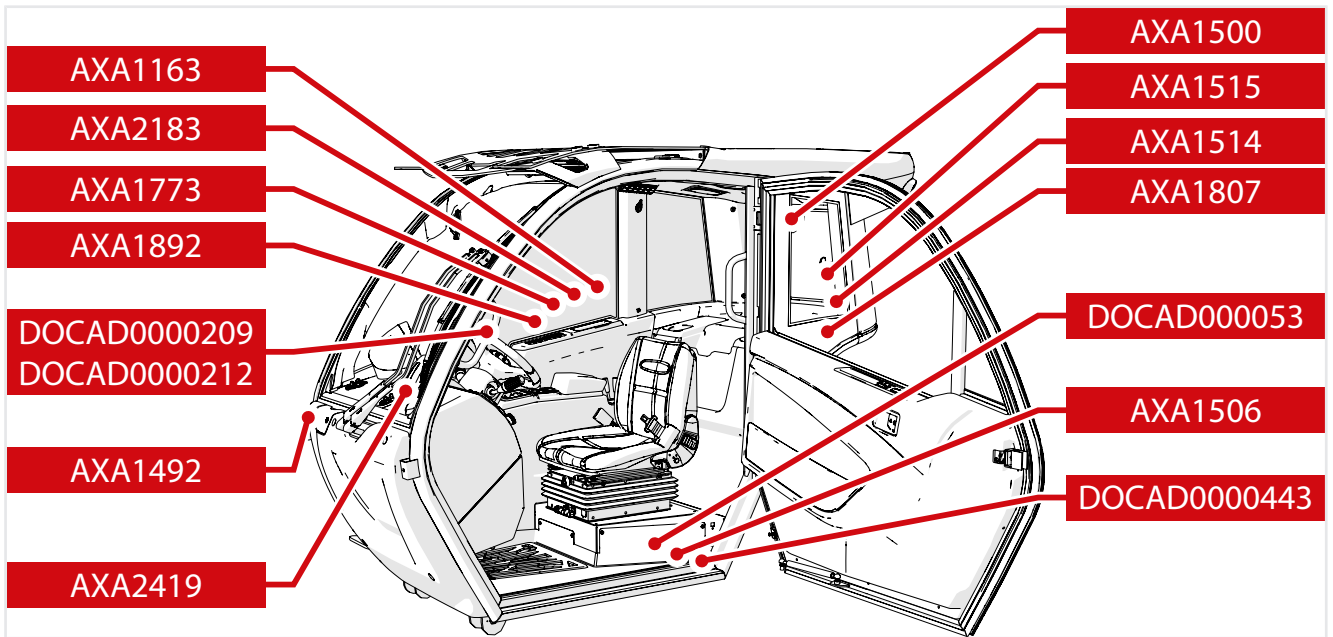


Figure: Position of decals on right side

* Stickers present in case of outriggers

** Decals present for agricultural sector machines

*** Stickers for mechanical engines

6.2.4 - Safety stickers position in the cab*Figure: 180435-1*

6.2.5 - Position of engine safety stickers

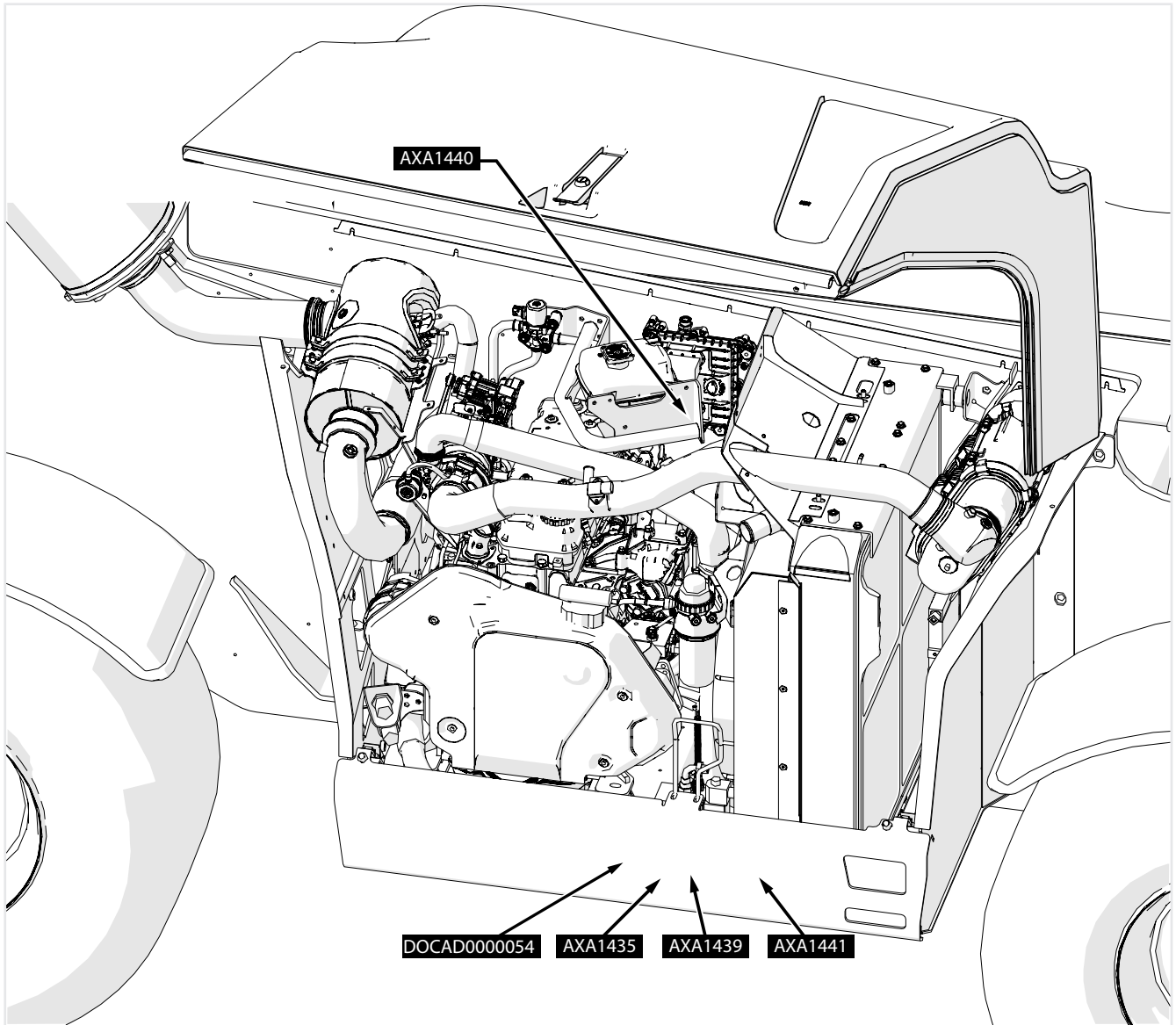


Figure: Engine stickers

7.1 - Climbing in and off the vehicle

7.1.1 - Door opening

7.1.1.1 - External door handle

The door of the cab is equipped with an external handle "1" with lock.

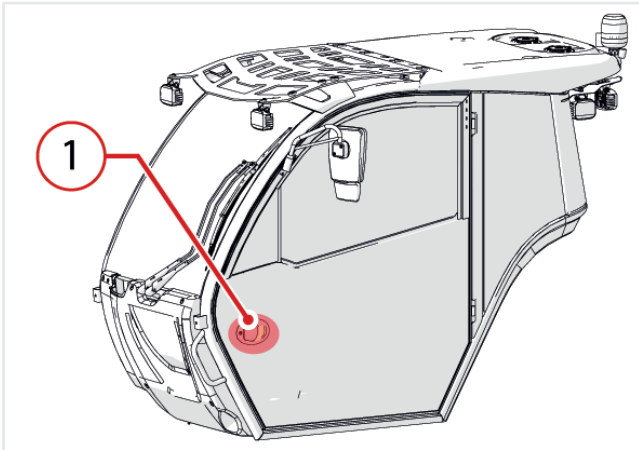


Figure: 170805-1

To open the door from the outside:

- Insert the key into the lock and turn it clockwise/ counterclockwise to engage/disengage the lock.
- Pull the handle towards yourself to release the door with lock disengaged.



NOTE

With lock engaged, the door will not open by the handle.



WARNING

It is absolutely forbidden to operate with the cab door open.

7.1.1.2 - Internal door handle

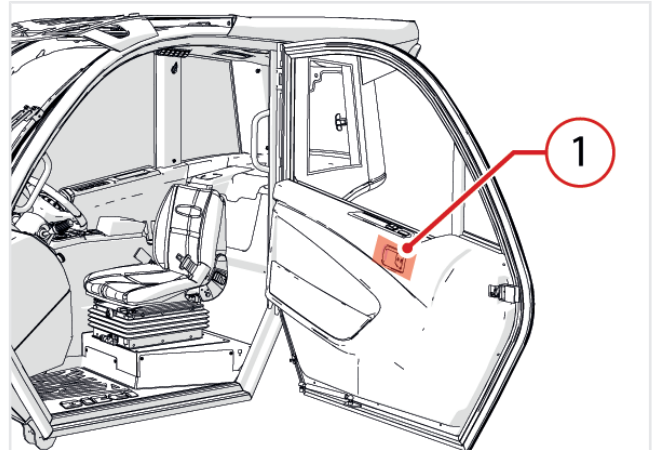


Figure: 170806-1

To open the door from the inside:

- Pull the handle to the inside to disengage the door "1".
- Push the door to the outside to complete the opening.
- Accompany the door with one hand while opening it.



ATTENTION

Before pushing the door outwards verify that the opening area is free from obstacles of various kinds.

7.1.2 - Climbing in/out



NOTE

Before climbing into the cab, make sure your hands and your shoes are clean and dry to avoid slipping and falling.

Use only the appropriate handles and steps to access the cab, do not use the controls and the steering wheel from inside. Climb in and out of the vehicle always turned towards the driver's cab.

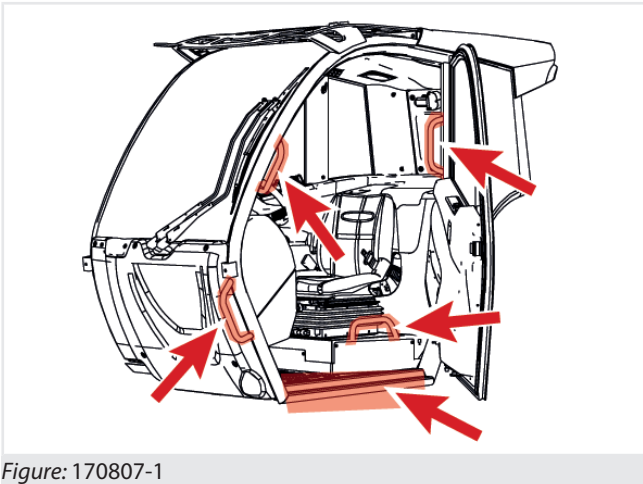


Figure: 170807-1



WARNING

DANGER

Climbing in and out of the cab is allowed only when the vehicle is stopped with the parking brake engaged. Do not leave the cab with the vehicle in motion.











7.2 - Central instrument panel


















7.2.1 - Home








Figure: 180551-1

Position	Icon	Colour	State	Description
T1		-	-	ESC button to leave a page Press and hold to go back to the main page
T2		-	-	Enter button to enter a page and open the main page menu
T3		-	-	UP/LEFT button to scroll through the pages
T4		-	-	DOWN/RIGHT button to scroll through the pages
X1		Green	Flashing	Direction indicators working
			Fast flashing light	Direction indicator malfunction
X2		Red	Fixed	Parking brake engaged
X3		Red	Fixed	Battery or alternator failure
			Flashing	Serious battery or alternator failure
X4		Red	Fixed	Engine errors present, engine in limited power mode


Position	Icon	Colour	State	Description
X5		Yellow	Fixed	Engine warnings present
X6		Red	Fixed	Inducement active at Level 1
			Flashing	<ul style="list-style-type: none"> • Slow flashing: inducement active at Level 3 • Fast flashing: inducement active at Level
Y1		Yellow	Fixed	DPF regeneration inhibition
Y2		Yellow	Fixed	Icon for DPF regeneration in progress (during regeneration the engine idle speed increases)
Y3		Yellow	Fixed	Medium level of soot
			Flashing	DPF regeneration requested: <ul style="list-style-type: none"> • Slow flashing: high level of soot • Fast flashing: critical level of soot
Y4		Yellow	Fixed	Inducement warning for AdBlue low quality
			Flashing	<ul style="list-style-type: none"> • Slow flashing: moderate inducement for AdBlue low quality • Fast flashing: critical inducement for AdBlue low quality
Y5		Yellow	Fixed	Low inducement for AdBlue technical error
			Flashing	<ul style="list-style-type: none"> • Slow flashing: moderate inducement for AdBlue technical error; • Fast flashing: critical inducement for AdBlue technical error
Y6		Yellow	Fixed	Inducement warning for low level of AdBlue
			Flashing	<ul style="list-style-type: none"> • Slow flashing: moderate inducement for low level of AdBlue; • Fast flashing: critical inducement for low level of AdBlue
Z1		Red	Fixed	Longitudinal momentum indicator
Z2		Yellow	Fixed	
Z3				

Position	Icon	Colour	State	Description
Z4 Z5		Green	Fixed	
Z6		Green	Fixed	
A0		Red	Fixed	Engine error present
		Red	Fixed	Transmission error present
		Red	Fixed	Hydraulic circuit error
		Red	Fixed	Display error
		Red	Fixed	VCU1 unit error
		Red	Fixed	VCU2 unit error
		Red	Fixed	VCU3 unit error
		Red	Fixed	DTS unit error
A1a	-	-	-	Reported error code
A1b	-	-	-	Reported error description
A2		Green	Fixed	Sidelights on
		Blue	Fixed	High beam lights on
A3		Yellow	Flashing	During the rear wheel alignment procedure
				
		Yellow	Fixed	Procedure completed (front/rear wheels aligned)
			Flashing	During the front wheel alignment procedure
A4		White	Fixed	Selected mode: front-steering wheels
		White	Fixed	Selected mode: four steering wheels








Position	Icon	Colour	State	Description
		White	Fixed	Selected mode: transverse steering
A6		Red	Fixed	Operator not properly seated in the driver's seat
		White	Fixed	Selected driving mode: Normal (see sec.7.14.7)
		White	Fixed	Selected driving mode: Eco
		White	Fixed	Selected driving mode: Loader
		White	Fixed	Selected driving mode: Creep
		White	Fixed	Gear change lock
	A7		Green	Fixed
		Yellow	Fixed	Gear in neutral selected
		Green	Fixed	Reverse gear selected
A8	-	-	-	Clock
A9	-	-	-	Engine operation hour meter
B0		Red	Fixed	<ul style="list-style-type: none"> • Maximum speed exceeded • Maximum engine rpm exceeded
		Yellow	Fixed	Boom too high. Locking or limited speed of the boom until it is lowered.
B1		Yellow	Fixed	Periodic maintenance deadline expired
		Yellow	Fixed	Equipment maintenance deadline expired
B2		Blue	Fixed	No active hydraulic socket on boom head
		Blue	Fixed	F1 hydraulic socket active
		Blue	Fixed	F2 hydraulic socket active
		Blue	Fixed	F3 hydraulic socket active

Position	Icon	Colour	State	Description
		Blue	Fixed	F4 hydraulic socket active
		Blue	Fixed	F5 hydraulic socket active
B3		Red	Fixed	Requested boom suspension function not active
		Green	Fixed	Boom suspension function active
		Gray	Fixed	Boom suspension function not requested
B4		Blue	Fixed	Boom floating function active
		Blue	Fixed	Boom vertical up movement function active
		Blue	Fixed	Boom position saving function active
		Blue	Fixed	Equipment shaking function active
B5		Green	Fixed	Outriggers up (if installed)
		Red	Fixed	Outriggers down (if installed)
		Yellow	Fixed	Outriggers not completely up or down (if installed)
B6		Green	Fixed	Machine levelled
		Red	Fixed	Machine not levelled
C0		Red	Fixed	Presence of water or impurities in the fuel filter
C1		Yellow	Fixed	Wait for glow plugs to warm up before turning on
C2		Red	Fixed	Hydraulic oil filter clogged
		Red	Fixed Flashing	Transmission oil temperature out of range Very high transmission oil temperature
C3		Red	Fixed	Air filter clogged

Position	Icon	Colour	State	Description
		Red	Fixed	High temperature of engine intake air
			Flashing	Very high temperature of engine intake air
C4		Red	Fixed	Low engine oil pressure
			Red	Fixed
C5		Yellow		Fixed
			E0	
Yellow	Fixed	Low AD BLUE level		
	E1		Yellow	Flashing
E1				
	Yellow	Fixed	Low fuel level	
E2			Yellow	Flashing
	E2			
Red		Fixed	High coolant temperature	
	F0	-	-	-
F1				-
	F2	-	-	
F3				-
	G1		Red	
G2				
	G3		Red	
G3				Red
	G4			Red
G4				Red
	G4			Green

Position	Icon	Colour	State	Description
		Green	Fixed	Fast gear engaged, gear change permitted (if installed)
H0	-	-	-	Boom extension
H1	-	-	-	Boom angle
H2	-	-	-	Equipment installed
H3	-	-	-	Weight of the load on the equipment
H4	-	-	-	Vehicle model

See also

-  [Equipment Automatic Recognition \(ARS\) * \[▶ 83\]](#)
-  [Camera \[▶ 84\]](#)
-  [Not connected man basket icon * \[▶ 80\]](#)
-  [Boom Chains Error icon * \[▶ 80\]](#)
-  [Service \[▶ 89\]](#)
-  [Equipment capacity * \[▶ 80\]](#)
-  [Longitudinal momentum indicator \[▶ 102\]](#)

7.2.1.1 - Not connected man basket icon *



NOTE

* Not connected man basket icon is part of an optional attachment.

The not connected man basket icon (fig.180556-1) indicates the error status in which the automatic equipment recognition system detects the installation of a man basket, but the electrical connection between the basket and the vehicle has not been made.



180556-1

7.2.1.2 - Boom Chains Error icon *



NOTE

The boom chains error icon is present only on vehicles with telescopic boom with chains and pre-arrangement for passenger basket.

The icon (fig. 150445-1) indicates loosening or breaking of the telescopic boom chains.



150445-1

When the icon turns on, stop the working operations and service the chains.



ATTENTION

Contact an authorised service centre

Consult the Control Log and the Maintenance Log to know the timelines and operations to be carried out.



DANGER

If at least one chain is loose or broken, activate the emergency procedure for the basket recovery.

In case of breakage of one or both chains, in addition to the indication on the display:

- An acoustic signal is activated both in the cab and outside.
- If the man basket is used, the green light on the control panel flashes.

7.2.1.3 - Equipment capacity *



NOTE

* **The Equipment capacity icon is part of an optional attachment.**

Refer to the Automatic Equipment Recognition chapter.

The Equipment capacity icon indicates the working mode in which the vehicle is set and the capacity percentage of the equipment installed.

Icon	Description of the mode
	<p>Forks</p> <p>The Forks mode is enabled when using equipment without an equipment recognition system.</p> <p>No capacity percentage is shown.</p>
	<p>Lifting equipment with limiter</p> <p>The Lifting equipment mode is enabled when using equipment with flow limiter.</p> <p>The equipment capacity percentage is displayed.</p>
	<p>Man Baskets</p> <p>The Man Basket mode is enabled</p> <p>The basket capacity percentage is displayed.</p>
	<p>Equipment recognition error</p> <p>In the event of an error in the automatic equipment recognition system, the forks mode is enabled and no capacity rate is shown.</p> <p>Check the correct installation of the equipment and contact the reference service centre to resolve the error.</p>

7.2.2 - VDC controller

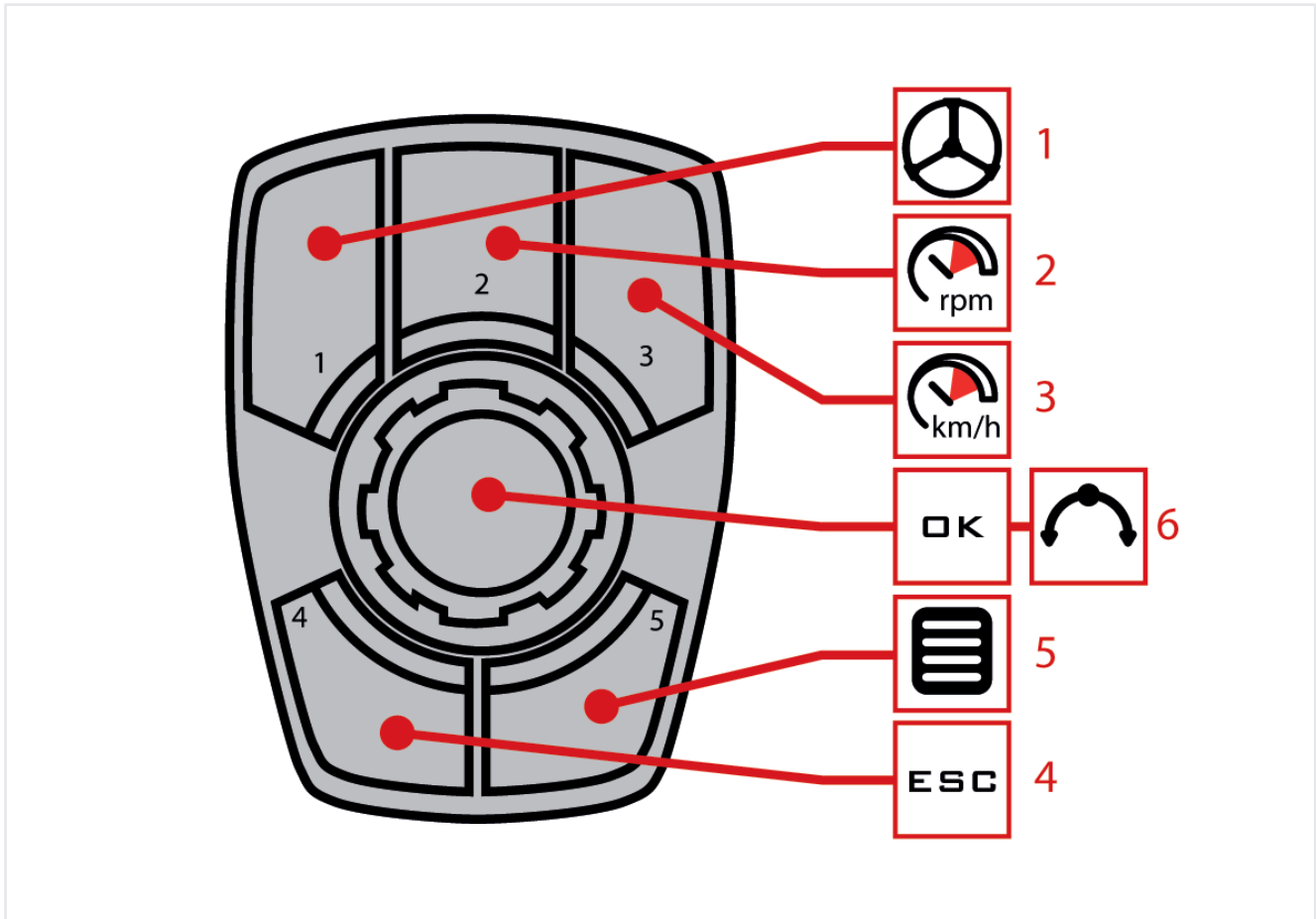


Figure: 160501-1

	Description
1	Key Driving mode [▶ 126]
2	Key Hand throttle [▶ 127]
3	Key Maximum speed limiter [▶ 128]
4	ESC button [81]
5	Menu key [81]
6	Central key/knob [▶ 81]

7.2.2.1 - Menu key

The Menu Key is used to access the main display menu.

Press the menu button “5” (fig. 160501-1) to stop any operation in progress in the various displays and open the menu in the main display.

7.2.2.2 - ESC button

The ESC key “4” (fig. 160501-1) stops any operation in progress without saving and returns to the default page of the display.

7.2.2.3 - Central key/knob

The central knob “6” (fig. 160501-1) is used to navigate in the various menus and settings.

Turn the knob clockwise to move the selection to the right or down.

Turn the knob anti-clockwise to move the selection to the left or upwards.

Press the knob to confirm the selection.

7.2.3 - Menu









Figure: 160511-1

From the Home screen, it is possible to access the menu (fig. 160511-1) pressing the **MENU** key.

Use the roller to scroll through the menu items and press roller to make the selection and go to the related page.

The menu items are:

Icon	Menu
	Equipment
	Camera
	Regeneration
	Errors
	Settings (Partly reserved to qualified personnel)
	Service (Reserved to qualified personnel)
	Calibrations (Reserved to qualified personnel)
	Diagnostics
	Information

To access the requested page:

- Press the **MENU** button on the VDC controller
- Select the icon of the requested page with the central knob
- Press **OK** on the central knob.

Use the central knob to scroll through the menu pages.

Press the **MENU** button at any time to go back to the Home screen.

7.2.4 - Equipment Automatic Recognition (ARS) *



NOTE

The Equipment Automatic Recognition is an optional function.

ATTACHMENT	
FORK (012)	CATEGORY
BUD12345	CODE
123456789	S/N
0 kg	WEIGHT
0 kg	MAX LOAD
0 V	VOLTAGE
0 bar	MAX PRESSURE
0 °C	MIN TEMPERATURE
0 °C	MAX TEMPERATURE
0 m/s	MAX WIND
01 - 01 - 2021 dd - mm - 'yy	ACTIVATION DATE
0.0 h	INTERVAL MAINTENANCE

On this page it is possible to view the information related to the equipment installed with the equipment automatic recognition system (ARS).

	Characteristics	Description
1	CATEGORY	Shows the equipment category
2	CODE	Equipment code
3	S/N	Serial number of the equipment
4	WEIGHT	Equipment weight
5	MAX LOAD	Maximum load permitted by the equipment
6	VOLTAGE	Equipment electrical system voltage (if installed)
7	MAX PRESSURE	Equipment hydraulic circuit operating pressure (if installed)
8	TEMPERATURE	Minimum and maximum operating temperature
9	WIND	Wind maximum permissible force to use equipment
10	ACTIVATION DATE	Equipment activation date, expressed in day-month-year

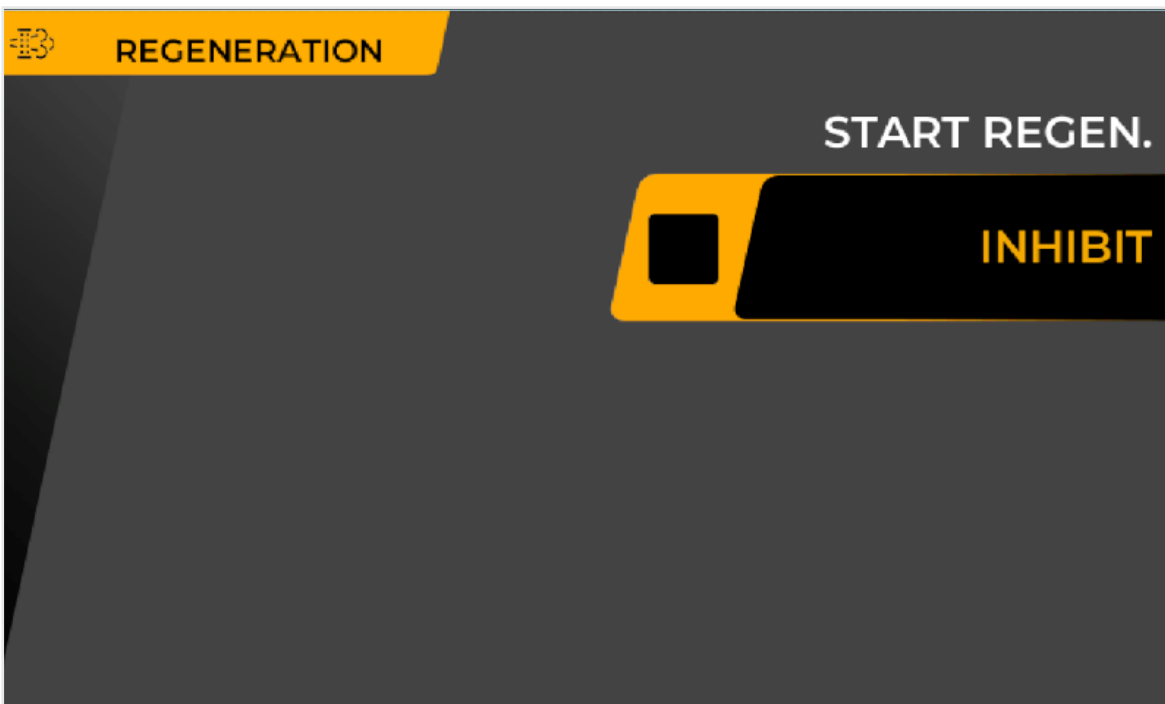
	Characteristics	Description
11	MAINTENANCE INTERVAL	Maintenance interval

7.2.5 - Camera



When reversing, an intermittent alarm will sound and the camera located at the rear of the vehicle (if installed) will turn on.

7.2.6 - Regeneration



The DPF regeneration screen allows to:

- start regeneration with the relevant button
- enable regeneration by ticking the checkbox.

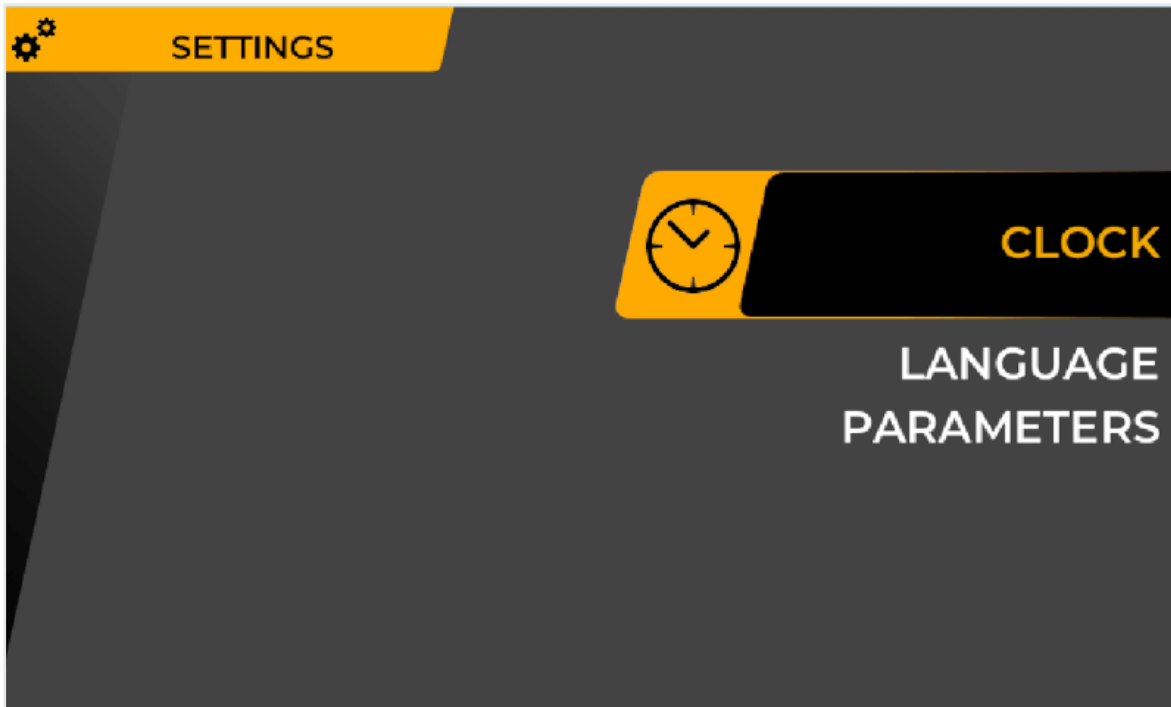
7.2.7 - Errors



In case of error, the Home screen will show the relevant icon (A0), error code (A1a), and description (A1b). A 1.5 second sound alarm is also generated.

If there is more than one error, the error codes will be displayed cyclically every 2 sec. on the dashboard's Home screen.

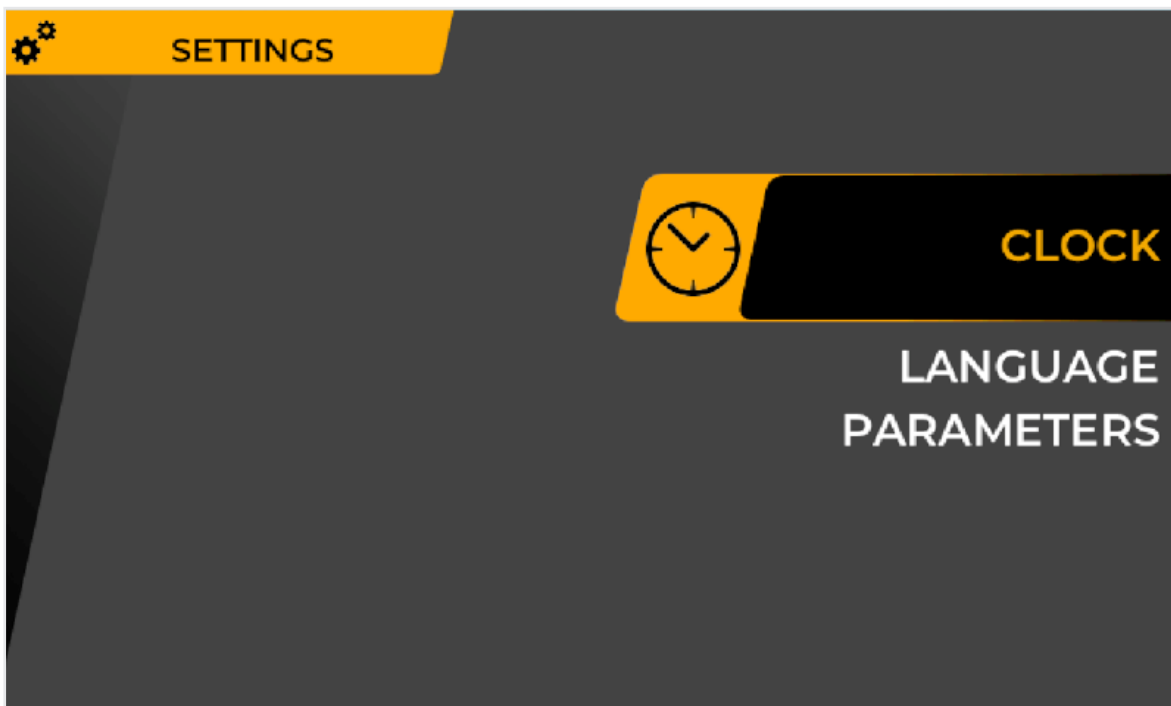
7.2.8 - Settings



The setting screen allows to:

- set the clock;
- select the menu language;
- set some parameters.

7.2.8.1 - Clock



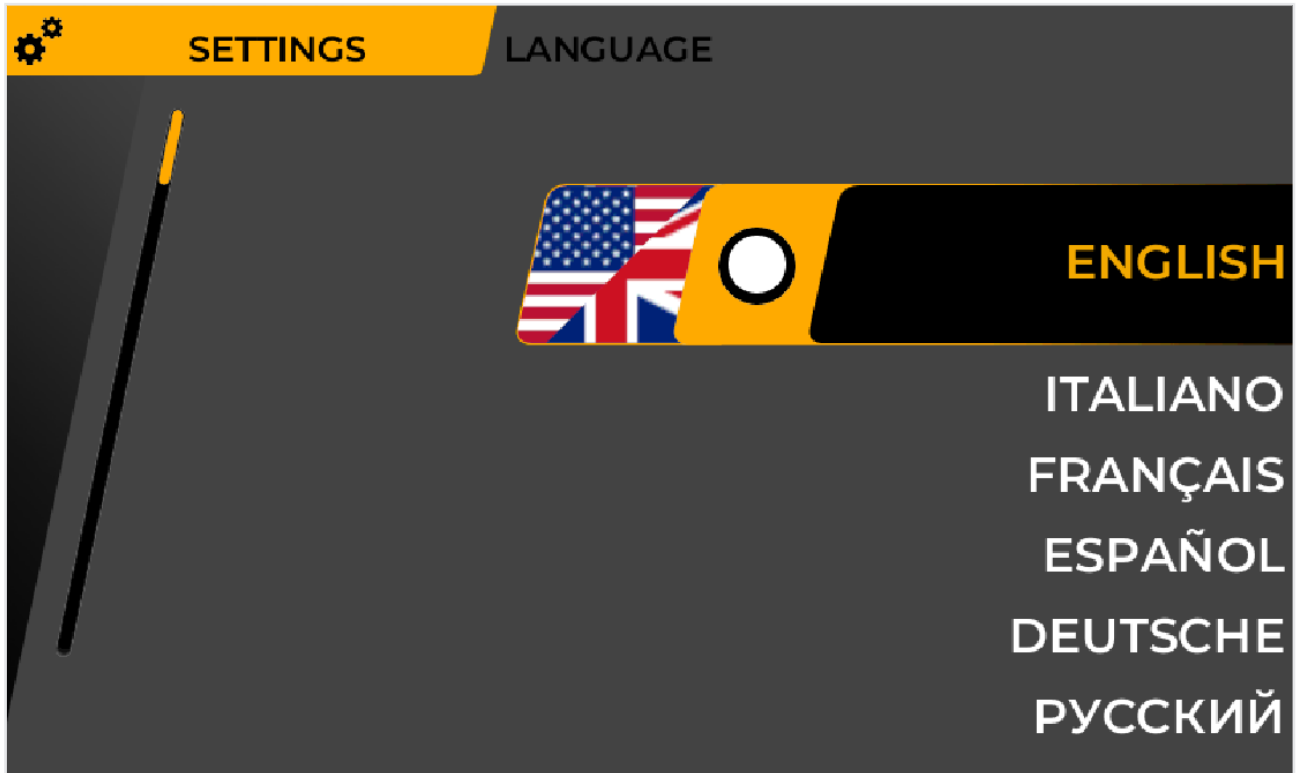
To adjust the time it is necessary to:

1. Press the OK button;
2. Turn the VDC controller to set the digit;

3. Press OK to confirm and change the following digit.

The clock is synchronised with the computerised control unit to maintain the right time when the battery is switched off.

7.2.8.2 - Languages



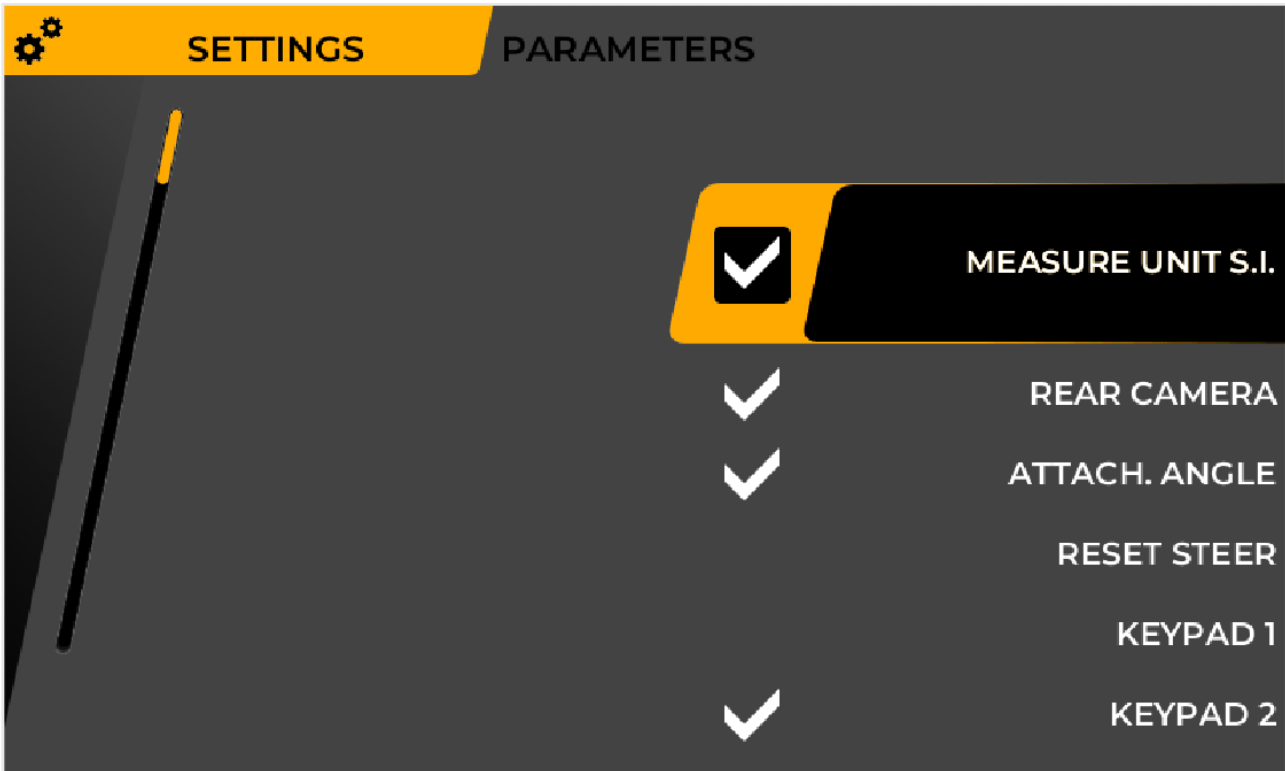
Select the desired language by pressing **OK**.



NOTE

You can choose from 20 different languages.

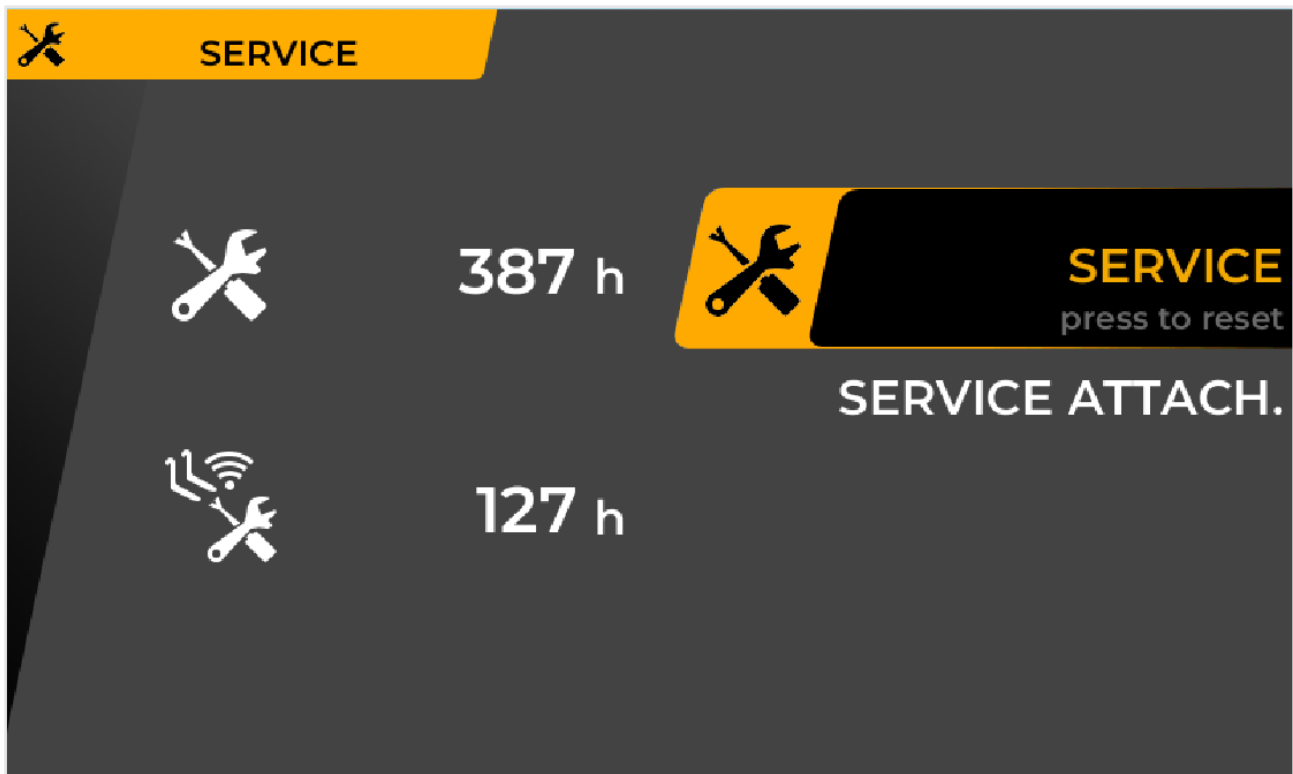
7.2.8.3 - Parameters



WARNING

Menu reserved to DIECI qualified personnel

7.2.9 - Service



In this page you can see the countdown for both the vehicle's service hours and the accessories' service hours.

**WARNING**

Menu reserved to DIECI qualified personnel

The Service icons indicate the intervals at which maintenance on the vehicle and equipment must be carried out.



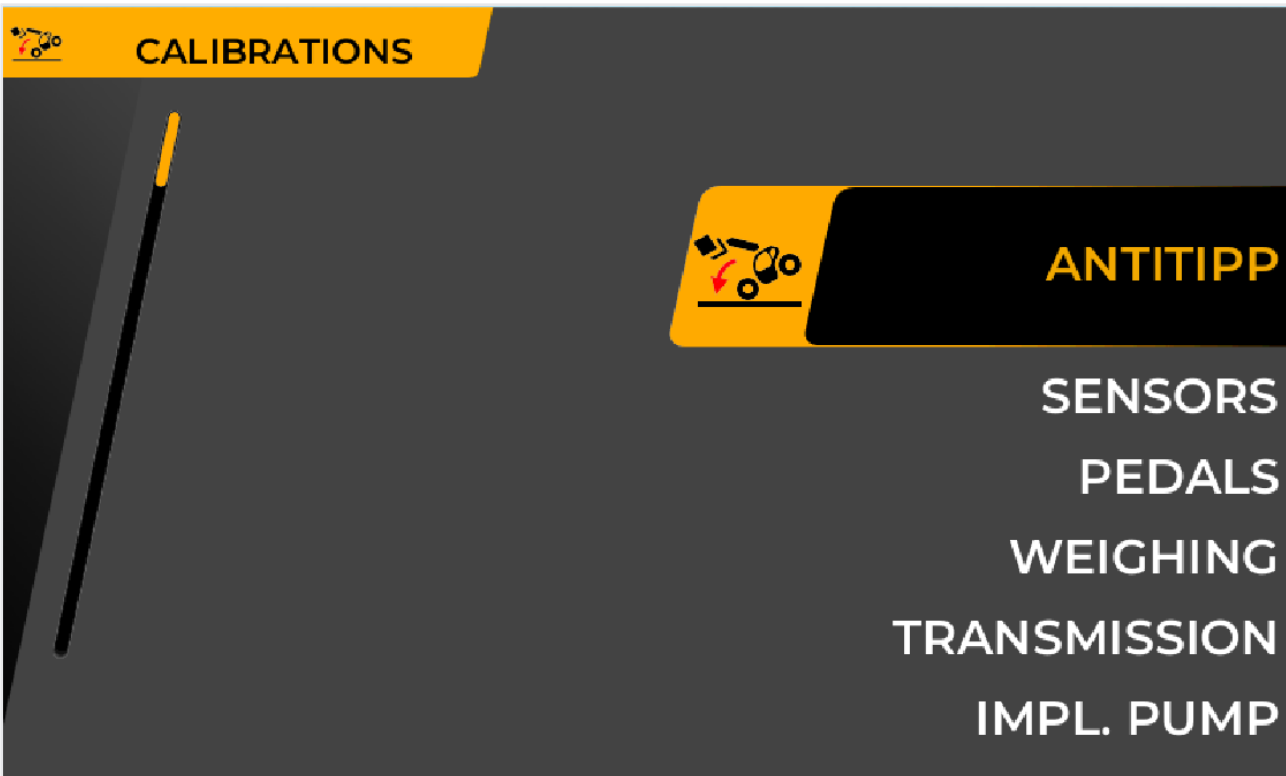
20 hours before the deadline, the icon stays on for 3 seconds after switching the dashboard on.

The icon stays on permanently if, at the end of deadline, maintenance is not carried out by specialised personnel.

**NOTE**

Contact the Dieci technical service to perform maintenance and reset the Service hour counting.

7.2.10 - Calibrations



This page allows to calibrate vehicle functions.

For every calibration there is a guided procedure in the relevant pages.

**WARNING**

Menu reserved to DIECI qualified personnel

7.2.11 - Diagnostics

👁️
DIAGNOSTIC

	0	Parking brake pressure switch
	0	Man seated
	0	D+ alternator
	0	Gear2 engaged
	0	Gear engaged
	0	Front wheels aligned
	0	Rear wheels aligned
	0	Trailer brake enable pressure switch
	0	Trailer brake pressure switch
	0	Basket overload

10 / 10

This page shows the main inputs-outputs of the machine and their values.

7.2.12 - Info

i
INFO

	DISP:	ELESW000000000_v.000
	VCU1:	ELESW000000000_v.000
	VCU2:	ELESW000000000_v.000
	VCU3:	ELESW000000000_v.000
	TLMT:	ELESW000000000_v.000
	ECU:	ELESW000000000_v.000
	TCU:	ELESW000000000_v.000
	ICU:	ELESW000000000_v.000

This page shows the software version of the vehicle's control units.

7.3 - Safety

7.3.1 - Emergency stop



In emergency conditions, the vehicle can be stopped using the Emergency stop buttons.



ATTENTION

It is recommended to use the emergency stop button only in case that there is an immediate danger to the operator, to the load and/or to the integrity of the vehicle.

The pressure exerted on the emergency stop button activates the power supply cut-off and the consequent complete shutdown of the vehicle and any connected equipment.

The return to normal working conditions, after a stop caused by the emergency stop button, is only possible after:

- Removal of the cause that caused the stop
- Releasing the emergency stop button

To release the emergency stop button, rotate it in the direction indicated by the arrow printed on the button.

7.3.2 - Safety rod

The safety rod must be used as a safety measure during maintenance operations, to prevent the descent or fall of the boom in case of failures.

To insert the safety rod "1" (fig. 150459-1) operate as follows:

- Lay a load on the ground
- Completely close the extensions of the telescopic boom
- Lift the boom to the minimum height necessary to apply the safety rod

- Apply the safety rod around the lifting cylinder rod

Lock the safety rod by means of the appropriate hooks "2".

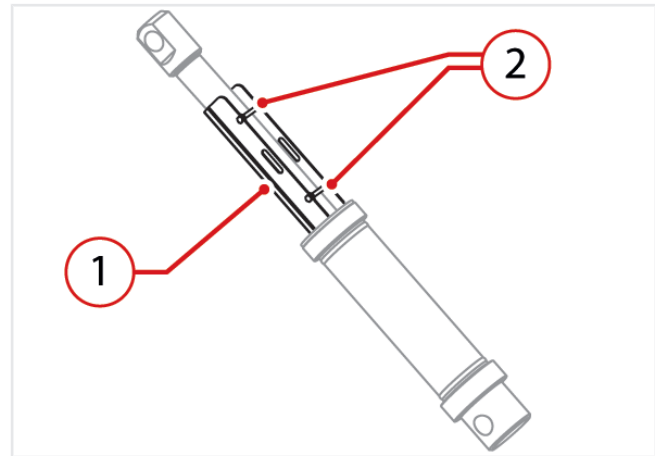


Figure: 150459-1



WARNING

DANGER OF CRUSHING

In case of maintenance to the boom lifting cylinder or the relative block valve it is required to support the boom by means of an appropriate lifting device with minimum capacity of at least 3000 kg (6613.87 lb).

7.3.3 - Wheel wedge

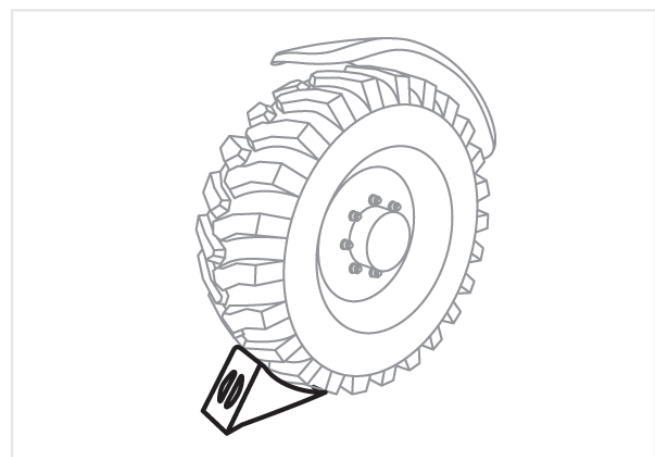


Figure: 150460-1

The wheel wedge (fig. 150460-1) must be used as a safety measure to prevent accidental or unwanted movements of the vehicle.

It is advisable to use them when parking the vehicle during stops along slopes or during maintenance operations.

7.3.4 - Block valves

The block valves (fig. 150461-1) for cylinders prevent uncontrolled movement of the pistons of the cylinders in the event of hydraulic pressure failure or bursting of a flexible pipe.

The valves are installed directly on all the cylinders.

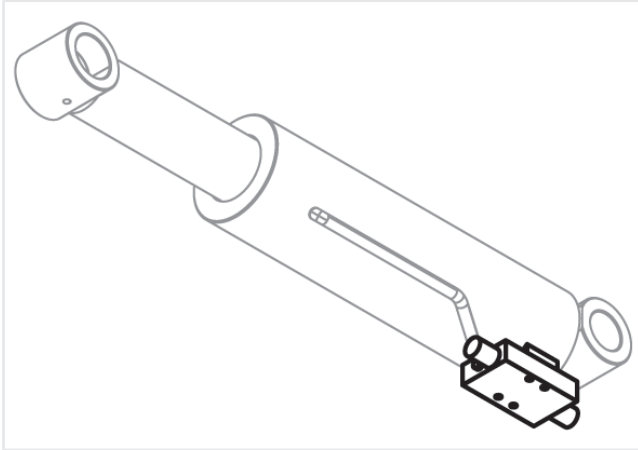


Figure: 150461-1

7.3.5 - Emergency exit: Rear glass

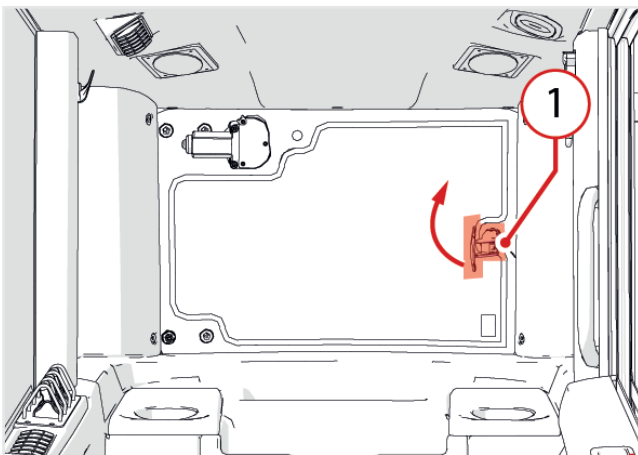


Figure: 150422-1

The rear glass of the cab (fig. 150422-1) can be used as an emergency exit in case the vehicle doors are locked.

To open the window fully, slide the fastener to "1" and push the glass outward.

The fastener must always be positioned as shown in the figure during normal work operations.



DANGER

Danger of crushing.

It is prohibited to fully open the glass during the use of the vehicle, because of the shearing risks between the boom and the chassis.

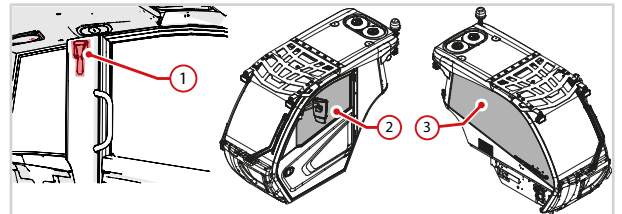
The rear glass is near the telescopic boom.



WARNING

Be very careful when opening and/or removing the glass, as this may chip or crush and may cause injury to the operator in the cab and to who is near the vehicle.

7.3.6 - Emergency exit: Lateral glasses



Lateral glasses "2" and "3" can be used as an emergency exit.

Use the hammer "1" located in the door area inside the cab to break, in case of emergency, the glass "2", on the left side of the vehicle, or the glass "3", on the right side of the vehicle.

7.4 - Comfort



WARNING

The graphic representation (shapes and colors) of the switches is purely indicative, while the description is true to the actual operation.

7.4.1 - Heated mirrors *



NOTE

Heated mirrors are optional attachments.

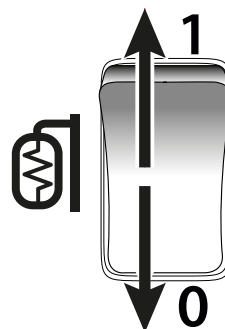


Figure: 160763-1

To start the heated mirrors function press the switch (fig. 160763-1).

If present, the illuminated warning light on the switch indicates that the heated mirrors function is on.

7.4.2 - Electric window

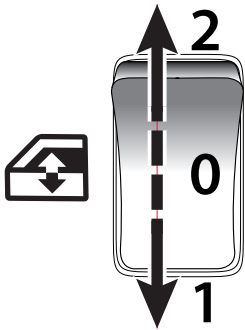


Figure: 171210-1

To move the door window, use the button on the door:

- 0 - Rest position
- 1 - Press to lower the window.
- 2 - Press to raise the window.



WARNING

Before closing the window check that there are no objects or human limbs that can be crushed by this.

7.4.3 - Canopy

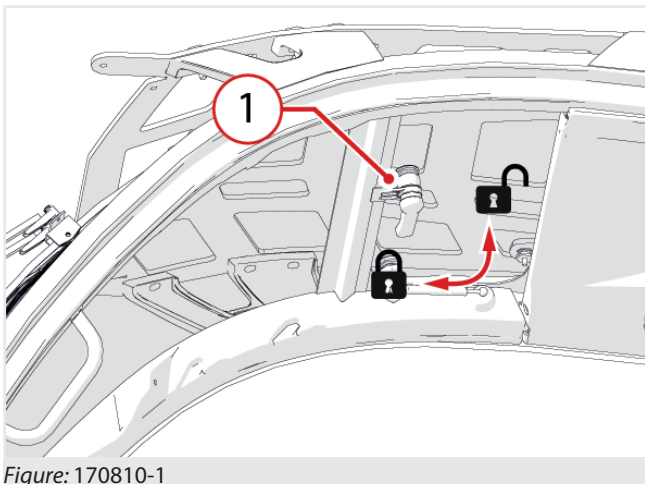


Figure: 170810-1

To open the roof, turn the handle "1" (Fig. 170810-1) to the open position and raise the roof.

To close proceed with the inverse operation until the handles are locked.

7.4.4 - Sunshade

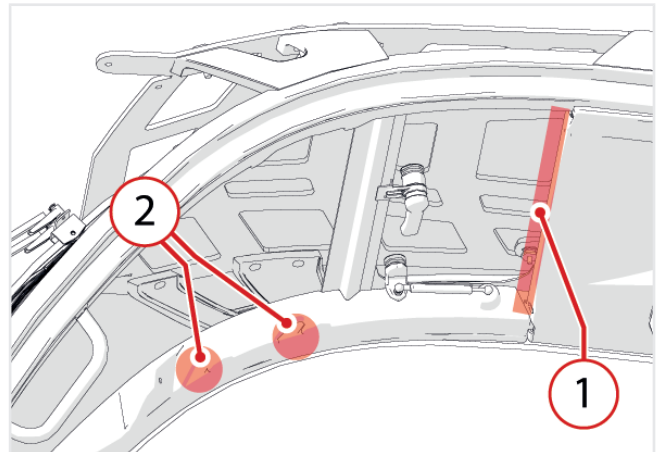


Figure: 170811-1

The Sunshade is located at the top of the cab.

To lower the Sunshade, take the handle located at the center of "1" (fig. 170811-1) and lower it down to lock it the hooks provided "2".

To close the sunshade, lower the handle "1" to release it from the hooks "2" and take back the sunshade in closure.

7.4.5 - Rear glass

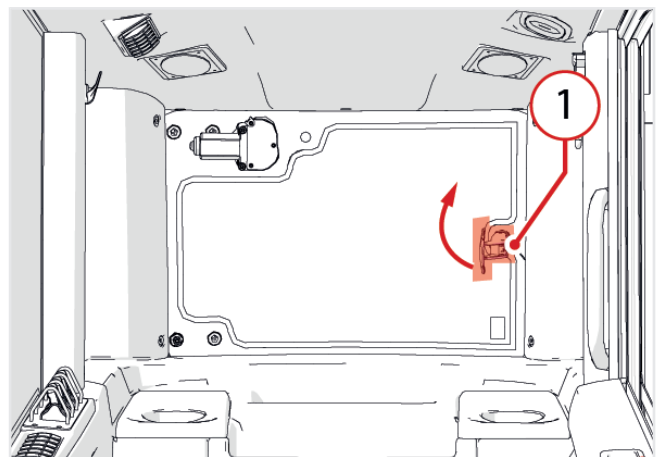


Figure: 170809-1

To open the rear glass, lift the handle "1" and push the glass outward.

The glass is maintained in the open position by the handle.

To close the rear glass, pull the handle back in the cab and lower until it until the whole unit is completely locked.



WARNING

Danger of crushing

In case the handle would no longer maintain the open position of the glass, replace it in the shortest possible time.



NOTE

The rear glass also serves as an emergency exit, see the "Safety Devices" chapter for more information.

7.4.6 - Storage compartment

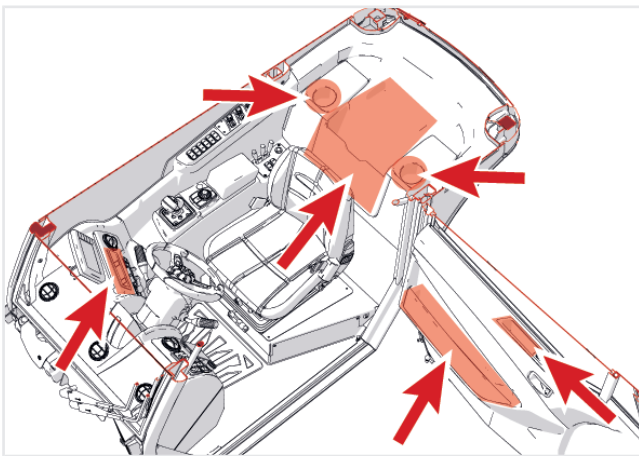


Figure: 171213-1

There are different storage compartments in the cab:

- Behind the seat
- On the sides of the seat
- In the car door at the bottom
- In the car door at the top
- On the right instrument panel (if no radio optional)

7.4.7 - Armrest

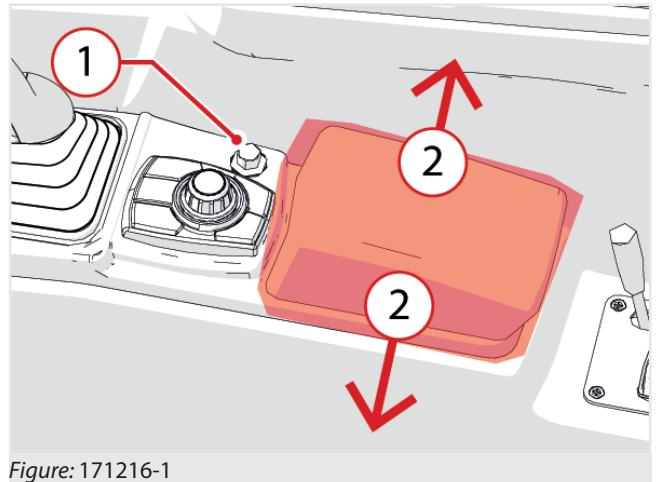


Figure: 171216-1

To adjust the height of the armrest (Fig. 171216-1) it is necessary to:

- Press and hold the button "1",
- Adjust the height of the armrest "2",
- Release button "1" to fasten the armrest in the desired position.

7.4.8 - USB ports*



NOTE

* The USB ports are optional devices.

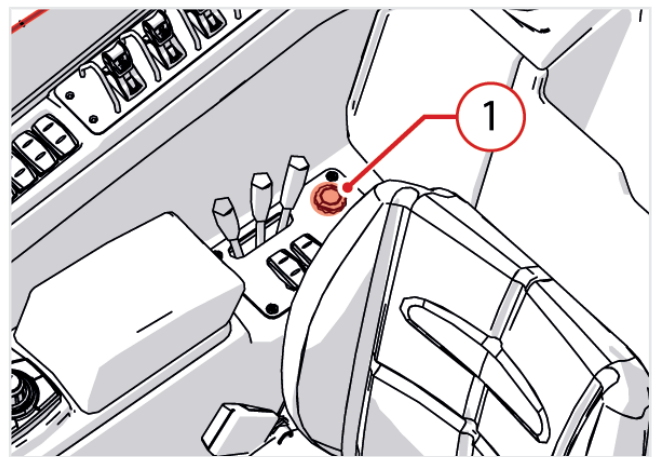


Figure: 171218-1

The USB sockets "1" (fig. 171218-1) allow to connect direct current devices (battery chargers, cell phones, etc.).

7.4.9 - Interior mirror

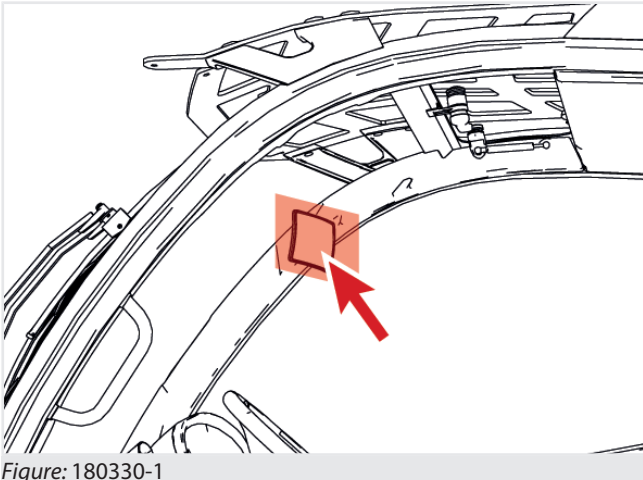


Figure: 180330-1

Adjust the internal rear-view mirror (fig. 180330-1) to have a good rear view during long trips.

7.4.10 - Mirror adjustment *



NOTE

* The electrically adjustable mirrors are an optional equipment.

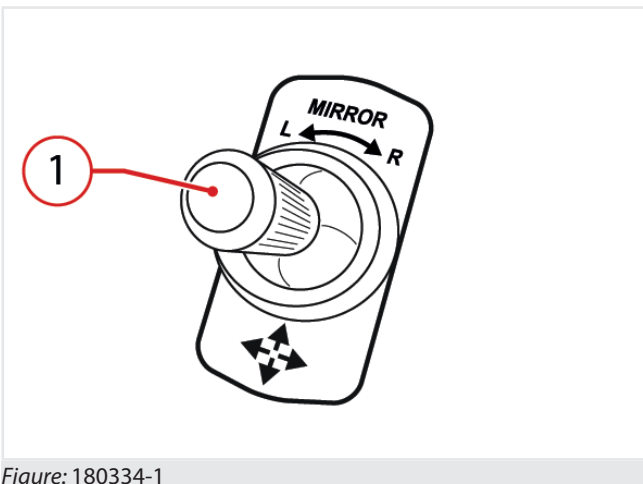


Figure: 180334-1

The angle of the wing mirrors can be adjusted using the joystick "1" (fig. 180334-1).

Turn the joystick handle "1" counterclockwise to select the left-hand wing mirror (LH) or clockwise to select the right-hand wing mirror (RH).

After selecting the desired wing mirror, move the joystick to change the positioning of the mirror.

7.5 - Lighting



WARNING

The graphic representation (shapes and colors) of the switches is purely indicative, while the description is true to the actual operation.

7.5.1 - Emergency Lights

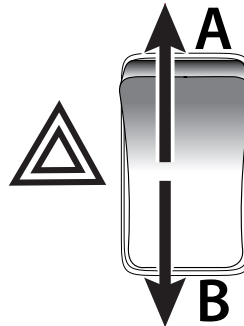


Figure: 171101-1

Press the emergency lights switch (fig. 171101-1) to turn on all four direction indicators.

- A - Emergency lights off
- B - Emergency lights flashing intermittently

7.5.2 - Sidelights and low beam lights

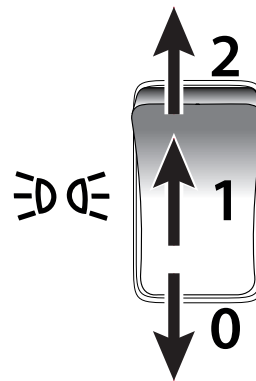


Figure: 171102-1

To turn on the front and rear side lights of the vehicle it is necessary to use the switch on the left instrument panel (fig. 171102-1).

The switch has 3 stable positions:

- 0- Lights off
- 1- Side lights on
- 2- Low beam lights on

If present, the side lights turned on is indicated by the indicator on the led that turns on.

When the side light are activated the instrument panel of the vehicle lights on.



NOTE

It is possible to turn on the side lights with the ignition key in "0" position, while it is necessary to bring the ignition key in position "I" to turn on the low beam lights.

7.5.3 - High beam lights

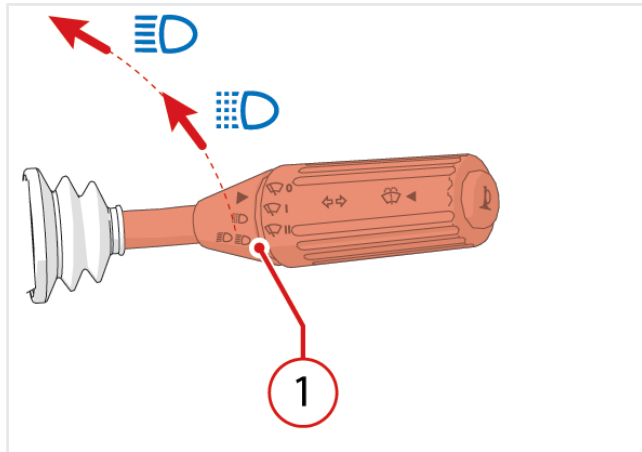


Figure: 150408-1

To turn on the high beam lights it is necessary to move the multifunction lever (fig. 150408-1).

- To make individual flashes with the high beam lights, pull the multifunction lever toward the steering wheel to the first click. It is possible to use this function with the lights off and the ignition key in position "0".
- To turn on the high beam lights, pull the multifunction lever toward the steering wheel to the second click. It is possible to turn on the high beam lights only with the ignition key in position "I" and low beam lights on. The high beam lights turned on is indicated by the warning light on the instrument panel.

In both cases, once obtained the desired click, the multifunction lever returns to its rest position.

7.5.4 - Direction indicators

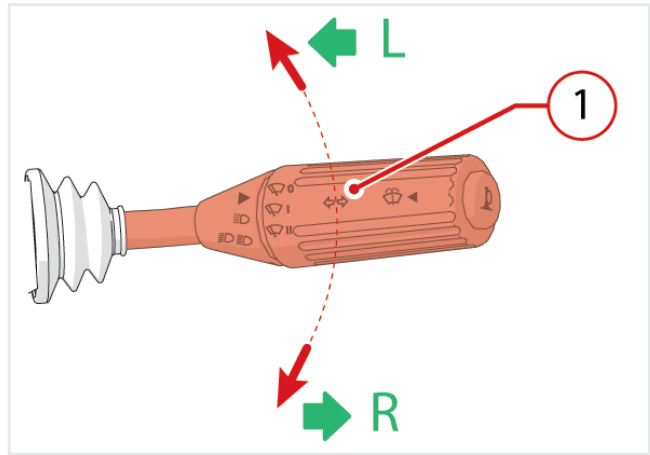


Figure: 150402-1

Move the lever (fig. 150402-1):

- Clockwise to indicate a right-hand bend (R).
- Counter-clockwise to signal a left-hand bend (L).

The indicators only work when the ignition switch is in the position of instrumentation on.

The indicator light on the central instrument panel will activate the direction indicators.



ATTENTION

Push the multifunction lever in stand-by position after making the turn, return to the neutral position is not automatic.

7.5.5 - Rotating light

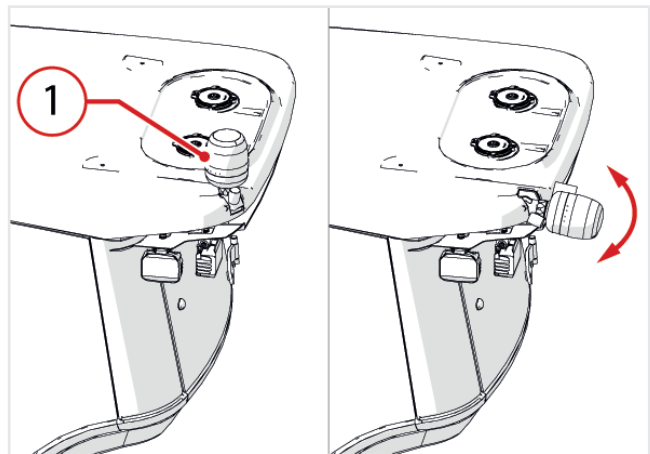


Figure: 171150-1

The rotating light "1" (fig 171150-1) is position onto the driver's cab.

It is possible to fold the rotating light backwards when not in use.

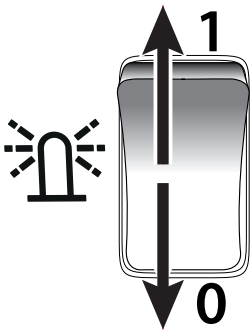


Figure: 171150-2

Press the switch (fig. 171150-2) to activate the rotating light:

- 0 - Rotating light off
- 1 - Rotating light on

If fitted, the rotating light turned on is indicated by the indicator light on the switch.



ATTENTION

Do not use the rotating light improperly.

Refer to the manager in charge of the work and to the regulations in force in the country of use of the vehicle to know the cases in which it is necessary and/or allowed to use the rotating light.



NOTE

It is possible to turn on the rotating light even if the ignition key is in the "0" position.



NOTE

To turn on the headlight it is necessary to bring the ignition key in position "1".

7.5.7 - Cab rear light *



NOTE

* The cab rear light is an optional accessory.

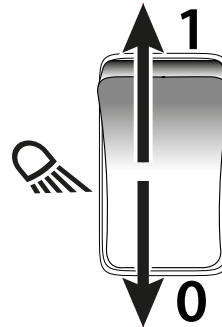


Figure: 150410-1

Press the switch (fig. 150410-1) to turn on the rear work light.

If fitted, the warning light on the same switch indicates that the light is turned on.



NOTE

To turn on the headlight it is necessary to bring the ignition key in position "1".

7.5.6 - Cab front light *



NOTE

* The cab front light is an optional accessory.

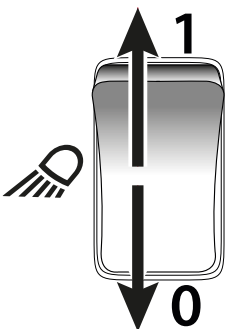


Figure: 150409-1

Press the switch (fig. 150409-1) to turn on the front work light.

If fitted, the LED on the switch turns on to indicate that the light is on.

7.5.8 - Work light on the boom head*



NOTE

* The work light on the boom head is an optional accessory.

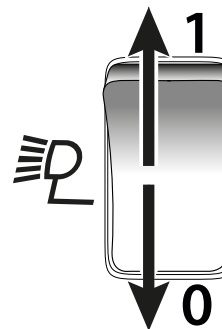


Figure: 150411-1

Press the switch (fig. 150411-1) to turn on the work light on the boom head.

If fitted, the warning light on the same switch indicates that the light is turned on.



NOTE

To turn on the headlight it is necessary to bring the ignition key in position "I".

7.5.9 - Perimeter lights *



NOTE

* Perimeter lights are an optional accessory.

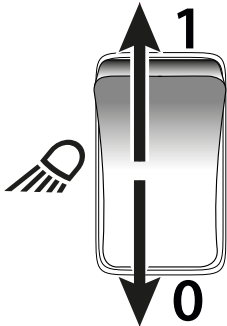


Figure: 150409-1

Press the switch (fig. 150409-1) to switch on the perimeter lights.

If fitted, the LED on the switch turns on to indicate that the lights are on.



NOTE

To turn on the headlight it is necessary to bring the ignition key in position "I".

7.6 - Windows



WARNING

The graphic representation (shapes and colors) of the switches is purely indicative, while the description is true to the actual operation.

7.6.1 - Front window wiper

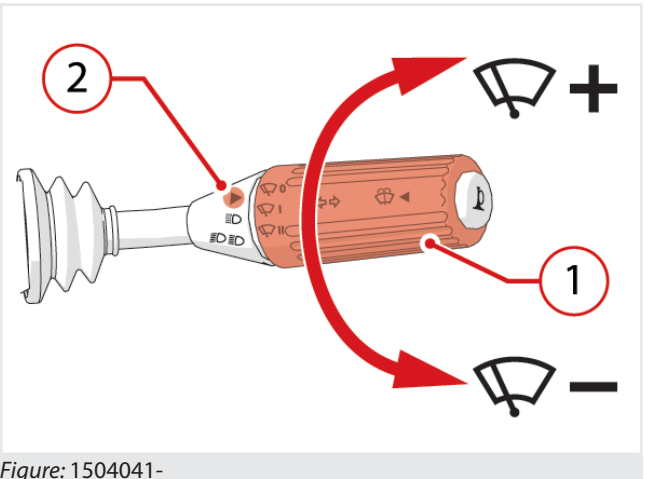


Figure: 150404-1

Turning the knob to "1" (fig. 150404-1) activates the front window wiper.

The arrow "2" indicates which window wiper speed is currently active.

- 0 - Off
- I - Slow
- II - Fast



WARNING

Worn blades cause viewing difficulties and scratches to the glass.

Replace the blades if they are damaged or worn.

7.6.2 - Window washer

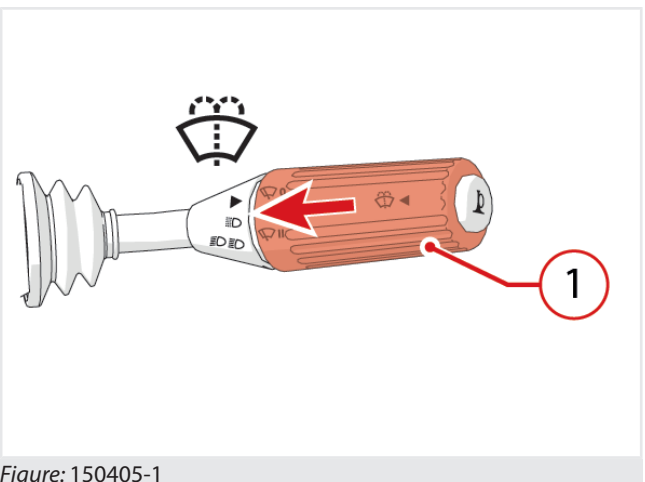


Figure: 150405-1

Press the middle button on the lever "1" (fig. 150405-1) to turn on the front window washer.

7.6.3 - Upper and rear window wiper/washer

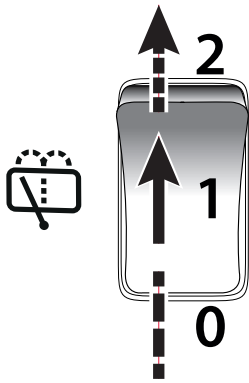


Figure: 150406-1

The upper and rear window wiper/washer switch (Fig. 150406-1) has 3 positions, 2 stable and 1 unstable:

- 0 - Window wiper off
- 1 - Window wiper on
- (2) - Rear window wiper in operation, until pressed

7.6.4 - Window wiper-washer on boom side *



NOTE

* The window wiper-washer on boom side is an optional attachment.

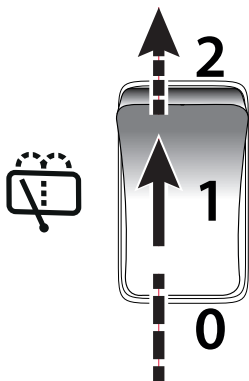


Figure: 150406-1

The window wiper-washer on boom side switch (fig. 150406-1) has 3 positions, 2 of which are stable and 1 unstable:

- 0 - Window washer on boom side off
- 1 - Window washer on boom side on
- (2) - Window washer on boom side in operation, until pressed

7.6.5 - Wiper fluid tank

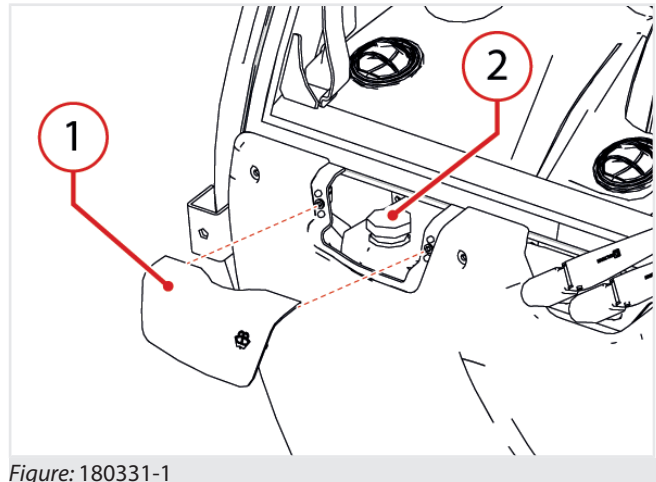


Figure: 180331-1

The washer fluid tank is located on the front external side of the cab (fig. 180331-1).

To add liquid to the tank:

- Stop the vehicle and engage the parking brake,
- Get off the vehicle and remove the magnetic cover "1",
- Remove the filling cap "2",
- Add washing fluid to fill the tank.
- Put back the cap "2".
- Reassemble the magnetic cover "1".



ATTENTION

During the winter, mix antifreeze fluid to the water.

7.7 - Anti-tipping device

The vehicle is equipped with an anti-tipping device that has the purpose to help the operator to use the vehicle safely with different acoustic and visual warning signals according to the vehicle overturning danger.

The anti-tipping device is always active.



WARNING

This device can not replace the good experience of the operator in using the vehicle safety; the operator is the only one responsible for the safe operation of the vehicle and compliance with all safety standards prescribed.

The operator must be able to determine if the data provided by the instrument are correct and real, using them for a safe use of the vehicle.

When checking the loaded weight, make sure that this is lifted from the ground. When turned on, the device starts a self-diagnostic program to check the proper operation of itself and of the transducers. In case of failure, the device sets itself in a safety state and stops the operations.

Therefore the operator, before starting to work, must make sure that the instrument operates correctly:

- Check for messages and alarms on the panel.
- Check that the device operates correctly.

The operator must, in case of any type of anomaly, to immediately contact an authorized workshop or a DIECI authorized service center.

The device is always in operation.

The device is not intended for warning about the risk of tipping in case of:

- Transverse overturning
- A sudden overload,
- Transport/movement with the load in an elevated position,
- Movement on rough terrain, with obstacles or holes;
- Transport/movement on a slope or in the vicinity of a slope;
- High speed of movement on straight lines and on turns.



ATTENTION

When the limit load is reached, the device automatically locks all the aggravating movements for the stability of the vehicle. Only the movements that allow to return the vehicle in safety conditions will remain active.

7.7.1 - ByPass key



DANGER



Danger of tipping

The ByPass Key must be used only if all of the following conditions occur:

- In case the maximum tipping limit and danger of vehicle overturning has been reached,
- By skilled and properly trained personnel,
- For short periods of time,
- In case it is not possible to restore the safety conditions.



Figure: 180351-1

The ByPass Key (fig. 150436-1) is with hold down action, therefore, must be maintained rotated during the operation for setting the vehicle in safe conditions.



180351-2

When using the ByPass key, the display will show the related icon "3" (fig. 180351-2).

The ByPass Key function turns off automatically after 30 seconds, even if the key continues to be rotated.

After reaching the safety zone, the alarm stops and the ByPass key can be released.



DANGER



DO NOT MAKE THE DESCENT OR THE EXTENSION OF BOOM MOVEMENTS AS THEY ARE MOVEMENTS AGGRAVATING THE STABILITY OF THE VEHICLE.

When using the bypass key, only make the return or the slope of the telescopic boom, bringing this in safety situation.



WARNING



When using the bypass key the anti-tipping systems are disabled.

It is mandatory to consult the load charts of the vehicle and the equipment installed before performing any maneuver.

Use the inclinometer and the letters on the boom to know the exact position of the load.

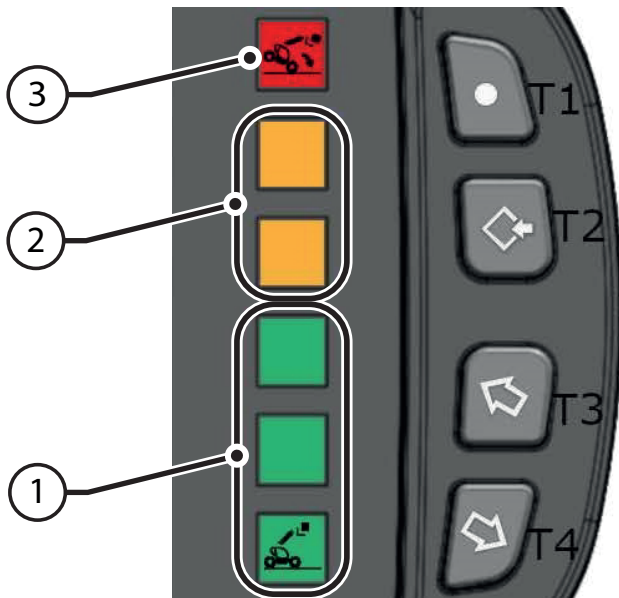
In these conditions do not perform aggravating movements for the stability of the vehicle, there is a danger of loss of stability and tipping.



NOTE

The bypass function is performed by a key to give the possibility to the Safety Officer to extract the key to prevent deactivating the anti-tipping system during normal working conditions.

7.7.2 - Longitudinal momentum indicator



The longitudinal momentum indicator is composed of a set of LED lights on the dashboard:

1. The green LEDs turn on during normal operation.
2. The yellow LEDs indicate a tipping warning.
3. The red LED indicates a tipping alarm.

7.7.3 - Operation check with anti-tipping device load



ATTENTION

It is mandatory to check the proper operation of the anti-tipping device at the beginning of each work restart.

For a proper check of the device carry out the following operations (fig. 150438-1):

- Place the vehicle on a flat, level surface, align the wheels and engage the parking brake.
- Make sure that the equipment is properly installed on the vehicle and that it is suitable for its capacity.
- Make sure that the anti-tipping device is set for the equipment currently used.

- Perform the test with warm vehicle engine.
- Refer to the load charts of the equipment installed and with closed boom pick up a load approximately weighing 50% of maximum capacity.
- Raise the load at about 50 cm from the ground.
- With the engine idling, extend the boom slowly. During this operation, check the display of the anti-tipping device. When the red zone is reached, the continuous audible signal will operate and the extension movement will stop simultaneously.
- At this point, check that aggravating movements for the equipment assembled are not permitted.
- Check that the stopping occurs at the point indicated in the load chart shown in notebook inside the cab.
- In the event that everything is working properly, it is possible to begin the work.

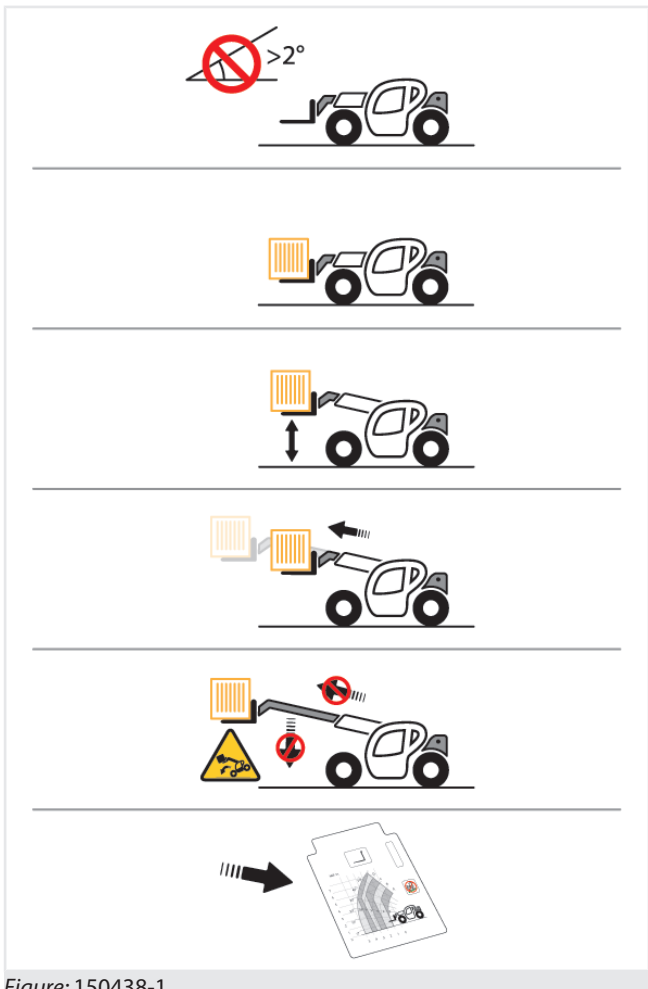


Figure: 150438-1



DANGER



If there are any faults of the safety devices, stop the work until it has been repaired.

Contact the *Dieci* service center.

7.7.4 - Anti-tipping device errors list



NOTE

In case the vehicle is in error, contact a *Dieci* service centre to solve the problem, indicating the error code reported.

For more information about the errors display, refer to the "Central instrument panel" chapter.

Error code	Description	Cause
520195-2	Plausibility error	Strain gauge plausibility error Strain gauge not working
520195-9	CAN Timeout/Overrun	Communication problem on the can bus
520195-13	Calibration error	Load cell not calibrated or Signals higher than the maximum value or lower than the minimum value Power supply out of range
520195-31	Parameter setting	

7.8 - Diagrams notebook

The diagrams notebook (fig. 150462-1) summarizes the main information for safe use of the vehicle for easy reference by the operator during the various processing phases.

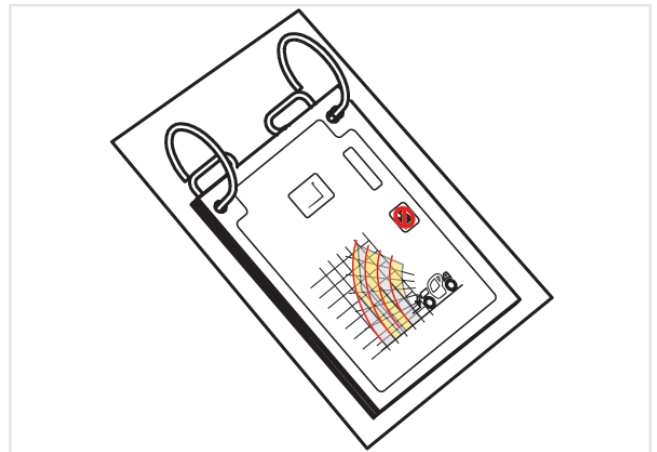


Figure: 150462-1

7.8.1 - Load Charts

The Safe Working Load (SWL) of the vehicles depends on the extension extent and the boom angle.

The load charts show the maximum height and extent allowed by certain equipment and loads, in order to work safely, without the risk of tipping of the vehicle during work operations.

This vehicle is however equipped with an anti-tipping device that monitors in real time the status of the load and the risk of tipping of the vehicle (see the "Anti-tipping device" chapter in the vehicle manual). It is however necessary to use and adhere to the load charts in relation to the load and type of accessory used.



ATTENTION

It is mandatory to have in the cab, the load chart referred to the equipment and the vehicle that is being used.

Refer to the correct load chart before handling a load.



DANGER



Danger of tipping.

Do not raise or extend the boom when the vehicle is in motion. Fully lower and retract the boom before moving a load.



ATTENTION

The load charts refer to stopped and leveled vehicle.



ATTENTION

The diagrams of the vehicle and equipment being used must always be present in the Diagram notebook found in the cab, used by the operator.

Replace the load charts if they deteriorate, are damaged or lost.

The load charts are ordered just like spare parts (make sure you provide the relative identification code when placing the order).

Before handling a load it is necessary to:

- Have read and understood the use and maintenance manual of the vehicle and equipment.
- It is mandatory to know the weight of the load that must be handled.
- Locate the center of gravity of the load to be moved. The center of gravity may not be at the center of the load.

7.8.1.1 - Read the load charts

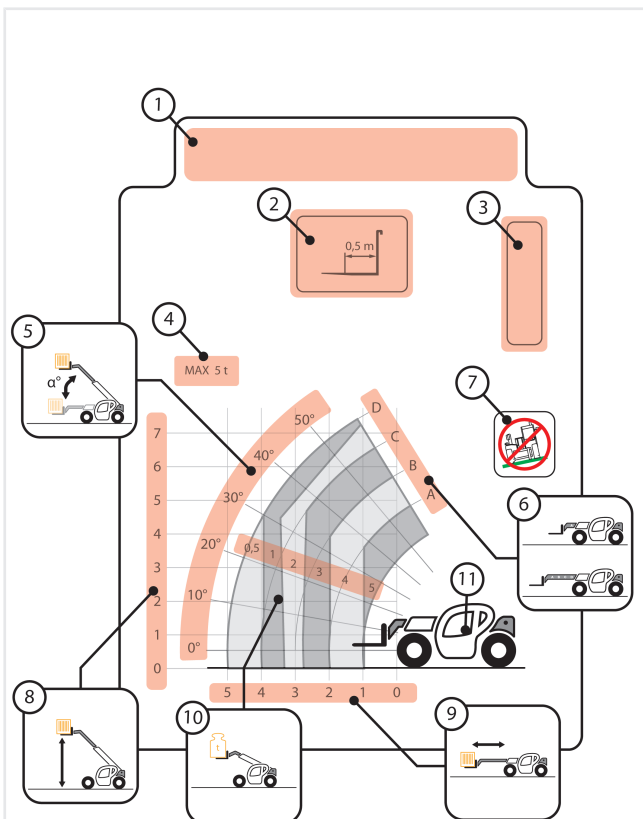


Figure: 150464-1 - Load Chart

1	Vehicle name and model
2	Equipment model Equipment model with the indications of center of the load.

For more information, see the Equipment legend for load charts [▶ 106] chapter.

3 Load Chart code

4 Equipment maximum capacity

The maximum Capacity of the equipment is also reported by the sticker placed on the equipment itself.

5 Boom angle

The boom angle is indicated by the inclinometer on the left side at the end of the boom (if any), or on the display of the anti-tipping device (if present).

6 Boom extension

The boom extension is indicated by letters of the alphabet ("A", "B", "C", "D", etc...). The same letters are shown as stickers on the boom extension, so that the user in the cab can know the boom extension by reading the letters on it.

7 Vehicle operating mode

For more information, see the Operating modes legend for load charts [▶ 106] chapter.

8 Load height from ground

9 Horizontal distance of the vehicle load

10 Load weight

11 Vehicle position

7.8.1.2 - Use the load charts

The Load charts indicate the areas in which it is possible to operate with the vehicle and load in safe conditions.



DANGER



Danger of tipping.

Operating the vehicle without observing the Load charts related to the equipment installed may result in hazardous conditions, up to the tipping limit and the operation of the Anti-tipping device.

The whole working area of the boom is divided into these areas (position "1", fig. 150465-1). Each area corresponds to a maximum capacity. The area closest to the vehicle will have a capacity equal to the maximum loading capacity of the vehicle; as moving away from the vehicle, the maximum capacity of the areas decreases.

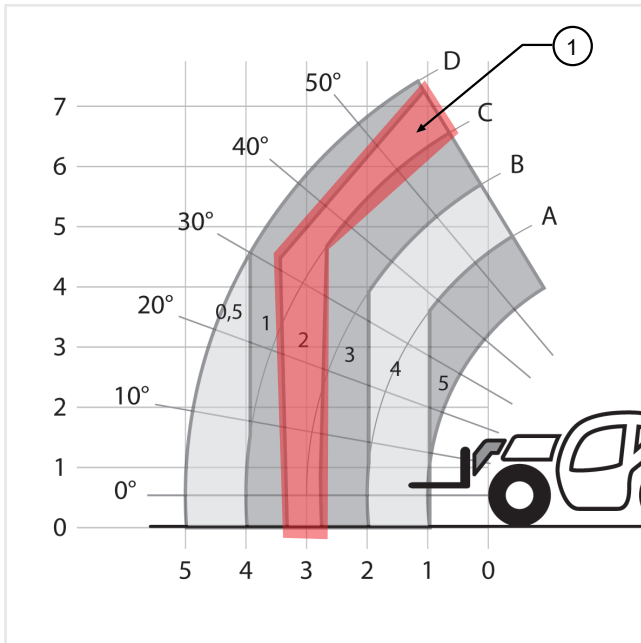


Figure: 150465-1

Before starting to work, it is necessary to know:

- Load weight
- Height from ground at which the load must be handled
- Distance from the vehicle at which the load must be handled

Locate the area of the load charts, showing a value just above the weight of the load to be handled; for example if the load weighs 1.5 tons, the area to which it is necessary to refer is the area with a capacity of 2 tons (position "1").

Knowing the area, the following will be known:

- the vertical and horizontal distance to which it will be possible to handle the load
- the boom extension and angle values at which it is possible to operate.

In order to know the vertical and horizontal distance to which it will be possible to handle the load, use the horizontal and vertical lines that cross the reference area; for example, it will be possible to carry the load at a distance of 3 m from the vehicle and 4 m in height remaining in safety conditions (position "2", fig. 150465-2).

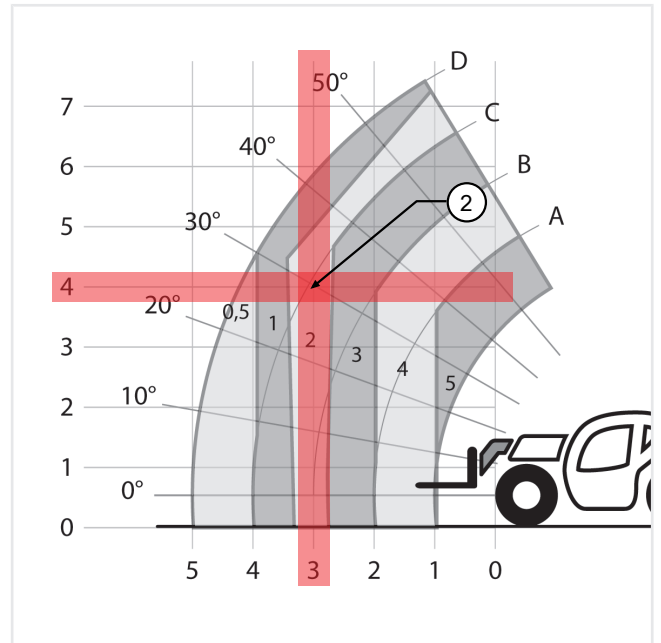


Figure: 150465-2

To avoid operating in conditions of tipping danger, use the boom angle and extension indications. For example, we could operate with the boom extended to letter C at an angle of 30° (position "3", fig. 150465-3).

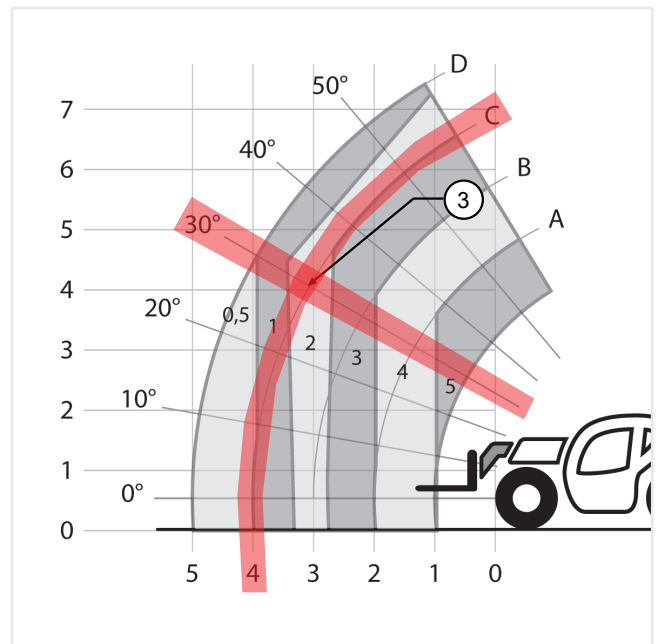


Figure: 150465-3



DANGER



Taking the load beyond the permissible area, we would enter in danger conditions of tipping over and the anti-tipping device, locking all the movements considered aggravating to the stability of the vehicle and of the load.

Use the load charts for each load handling to determine the working area.

It is possible to start operating only under safety conditions and if within the predetermined safe work area.

7.8.1.3 - Equipment legend for load charts

	Forks xxx = Center of gravity of the load
	Forks Spreader / Shifter xxx = Center of gravity of the load
	Winch xxx = Capacity
	Crane extension xxx = Center of gravity of the load
	"Gooseneck" jib (Dimensions) xxx = Center of gravity of the load
	Hook for fork carrier plate
	Gripper for pipe with pipe locker xxx = Center of gravity of the load
	Cylinders manipulating gripper
	Wheels manipulating gripper
	Sheets holding gripper
	5 teeth orange-peel grabber

	Centering layer
	Negative jib
	Positive jib
	Fixed front basket xxx = length, yyy = width
	Extensible front basket xxx = length, yyy = width, zzz = maximum width
	Fixed trilateral basket xxx = length, yyy = width
	Extensible trilateral basket xxx = length, yyy = width, zzz = maximum width
	Front basket for tunnels xxx = length, yyy = width
	Fixed trilateral basket for tunnels xxx = length, yyy = width

7.8.1.4 - Operating modes legend for load charts

	Prohibited to work on tires
	Prohibition of operating with unlevelled vehicle
	Crossbeam outriggers lowered, 0% extended
	Crossbeam outriggers lowered, 50% extended
	Crossbeam outriggers lowered, 100% extended
	Crossbeam outriggers lifted
	Flap down outriggers lifted

	Flap down outriggers lowered
	On wheels
	Front position
	In non-continuous Rotation
	In continuous Rotation

7.9 - Boom control

7.9.1 - Joystick

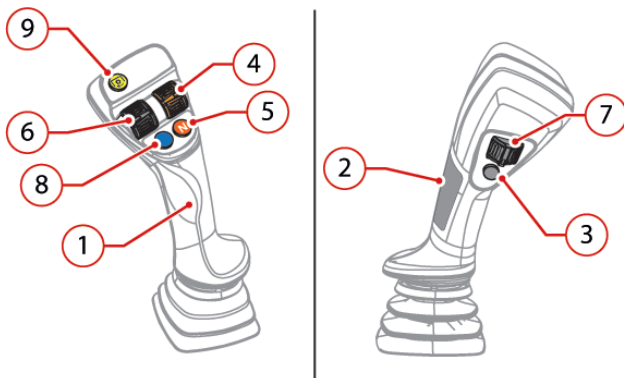


Figure: 171225-1: Joystick Description

1 Grip	2 Deadman sensor
3 Deadman button	4 FNR roller
5 Neutral Button	6 Extension roller
7 Services roller	8 Hydraulic socket change button *
9 Continuous function button	oil

* Components depending on optional equipment or pre-arrangements.

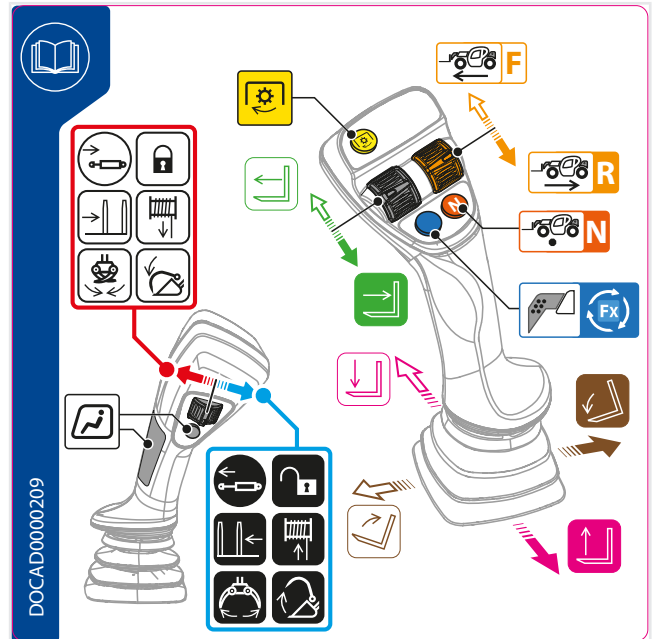


Figure: 180301-1: Instructions for using the joystick.

7.9.1.1 - Grip

	Description
	Boom raise: Move the joystick handle backwards.
	Boom lower: Move the joystick handle forward.
	Tilting downwards: Move the joystick handle to the right.
	Tilting upwards: Move the joystick handle to the left.

7.9.1.2 - FNR roller

	Description
	Forward gear (F) Refer to FNR commands on joystick [▶ 122]
	Neutral (N) Refer to FNR commands on joystick [▶ 122]
	Reverse (R) Refer to FNR commands on joystick [▶ 122]

7.9.1.3 - Extension roller

	Description
	Boom retraction: Move the extension roller backwards.
	Boom extension: Move the extension roller forward.

7.9.1.4 - Services roller



NOTE

It is possible to connect different equipment and tools with different applications to the hydraulic sockets dedicated to the services.

Refer to the equipment or tool manual to know its correct operation and its controls.

	Description
	Cylinder extension: Move the services roller to the right.
	Block opening: Move the services roller to the right.
	Shifting to the right: Move the services roller to the right.
	Winch rope descent Move the services roller to the right.
	Grippers closing: Move the services roller to the right.
	Bucket closing: Move the services roller to the right.

	Description
	Cylinder extension: Move the services roller to the left.
	Block opening: Move the services roller to the left.
	Shifting to the left: Move the services roller to the left.
	Winch rope lifting Move the services roller to the left.

	Description
	Grippers opening: Move the services roller to the left.
	Bucket opening: Move the services roller to the left.

7.9.1.5 - Deadman function: Capacitive sensor

	Description
	The deadman joystick function prevents any accidental movements.

The Joystick features a "deadman" capacitive sensor: to enable it to function you need to place your hand on the grip "1" (fig.171225-1), correctly so as to activate the capacitive sensor "2".

If your hand is not resting on the capacitive sensor "2", boom movements are disabled.

Adjust the seat and the armrest so you can hold the joystick correctly (fig. 150450-2).

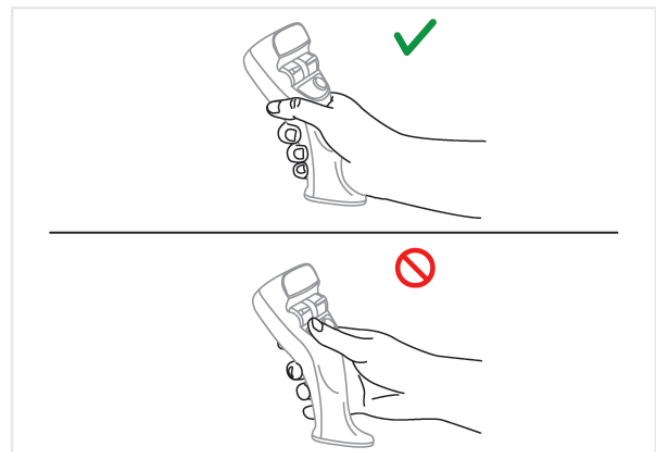


Figure: 150450-2


7.9.1.6 - Deadman function: Button

	Description
	The deadman joystick function prevents any accidental movements.

To enable the joystick controls it is necessary to keep the deadman button "3" pressed (fig. 171225-1).

The deadman function use by means of a button or by a capacitive sensor of the handle are the same.

7.9.1.7 - Continuous oil function for sockets on boom head *

Description	
	Continuous oil function.

The continuous oil function allows to maintain a constant volume of oil passing through the hydraulic sockets without acting consistently on the selector of the joystick.



ATTENTION

With the continuous oil function enabled, do not move away from the vehicle.

Always stay within reach of the emergency stop button to stop all vehicle movements in an emergency.



NOTE

With the continuous oil function active it is still possible to use the joystick to move the boom.

When light of button "9" is on, on the joystick, it indicates that the continuous oil function is active.

With the continuous oil function active, the selection of the hydraulic sockets [if present] is disabled.

Activation of continuous oil function with vehicle in motion

Perform this procedure in case of work that requires the operator sitting in the cab and vehicle in motion.

To activate the function it is necessary to (fig. 180301-1):

- The operator must be seated correctly in the driver's seat,
- Hold the joystick "1",
- [If there are several optional hydraulic sockets] Select the desired hydraulic socket on which to activate the function,
- Use the services roller on the joystick "7" to set the desired flow of oil.
- Maintain the flow of oil through the services roller and simultaneously press the button "9" for at least 3 seconds to activate the continuous oil function.

To disable the function it is necessary to:

- Press the button "9".(fig.171225-1)

The continuous oil function stops if the operator rises from the seat.

Activation of the continuous oil function with stationary vehicle

Carry out this procedure in case of work requiring stationary vehicle and operator near the vehicle but not sitting in the cab.

To activate the function it is necessary to (fig. 180301-1):

- The vehicle must be stationary and with parking brake engaged.
- The operator must NOT be seated correctly in the driver's seat,
- Hold the joystick "1",
- [If there are several optional hydraulic sockets] Select the desired hydraulic socket on which to activate the function,
- Use the services roller on the joystick "7" to set the desired flow of oil.
- Maintain the flow of oil through the services roller and simultaneously press the button "9" for at least 3 seconds to activate the continuous oil function. (fig. 171225-1)

When light of button "9" is on, on the joystick, it indicates that the continuous oil function is active.

With the continuous oil function active, the selection of the hydraulic sockets [if present] is disabled.

To disable the function it is necessary to:

- Press the button "9" (fig. 171225-1)

7.9.1.8 - Selection of hydraulic sockets on the boom head *



Figure: Fig. 050619

Selection of hydraulic sockets on the boom head (fig. 050619)



NOTE

* The function of selecting hydraulic sockets on the boom head is an optional attachment.

The presence and number of hydraulic sockets and electrical contacts present on the boom head may vary depending on optional attachments.



DANGER

Danger of moving the wrong hydraulic socket.

Do not operate the hydraulic sockets using the joystick during the selection of the hydraulic socket. Make the selection of the hydraulic socket and use the joystick to control the hydraulic socket selected only at a later time.

After connecting the equipment to the hydraulic sockets before starting the job, check in a safe location that all the controls are working properly. During the test, be careful not to create danger or damage to persons, animals or things.

The hydraulic socket selection function is used to change the active hydraulic socket on the boom head.

Hold the joystick "1" (Fig. 171225-1) and press the Hydraulic socket change button "8". The active hydraulic socket on the head boom will switch to the next available hydraulic socket in a cyclic manner.

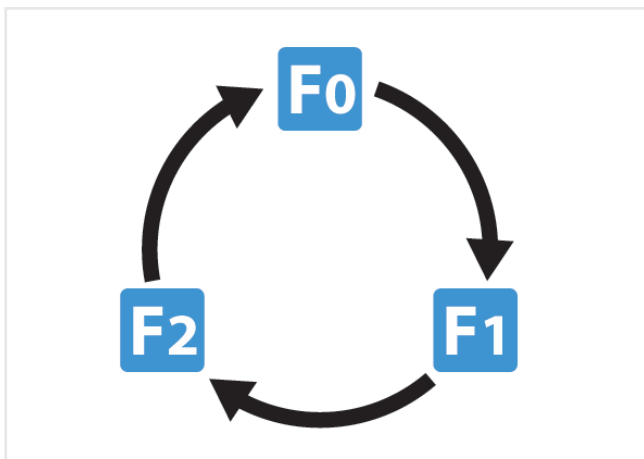


Figure: 180310-1: Hydraulic sockets selection cycle

The icon corresponding to the active hydraulic socket will be shown on the display.

Switching the vehicle off and on again, the active hydraulic socket will always be the default one (F0) and not the last one previously selected.

7.9.2 - Boom suspension*



NOTE

* The boom suspension is an optional accessory.

The boom suspension allows to make movements with the vehicle without being affected by the strong oscillations and jolting, caused by the boom, in the case of uneven ground.

The switch boom suspension has a safety lock to prevent accidental activation.

To activate the boom suspension, move the block and simultaneously press the switch to position "1" (fig. 150310-1).

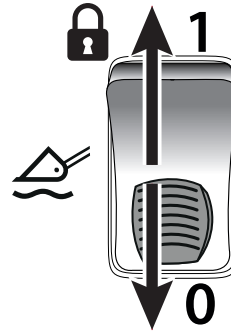


Figure: 150310-1

The boom suspension function is activated only if the following conditions occur:

- the telescopic boom is in the horizontal position at a height less than 2 meters from the ground.
- the vehicle has a speed greater than or equal to 5 km/h.

The green indicator light on the display (fig. 050619-1) indicates that the function is active.



Figure: fig. 050619-1

The boom suspension function is automatically deactivated when at least one of the following conditions occur:

- The boom reaches a height from the ground of about 2 meters.
- The vehicle decelerates at a speed less than 2 km/h.

The indicator light (fig. 050619-2) on the display indicates that the function is not active.



Figure: fig. 050619-2

The gray indicator light on the display (fig. 050619-3) indicates that the function is not present.



Figure: fig. 050619-3

The suspension may also be used during the transport of loads, with the boom in transport position (fully retracted and in horizontal position).



WARNING

Activating the boom suspension, the boom may have a slight but sudden upward movement.

Before activating the boom suspension, make sure that the installed equipment and any load are properly secured to the vehicle and that there are no people, animals or objects within the operating range of the vehicle.

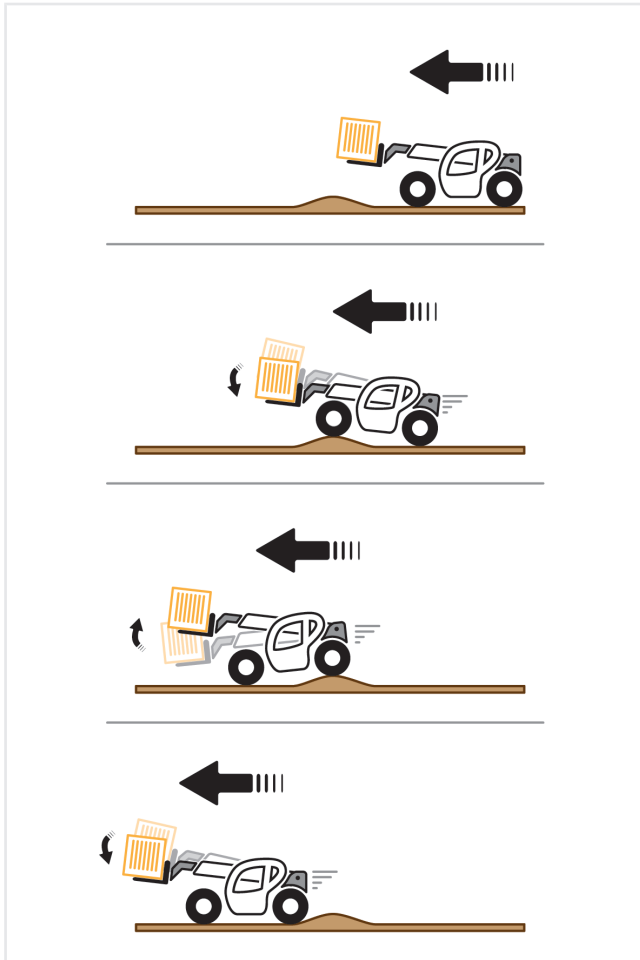


Figure: 150310-2



ATTENTION

The presence of the boom suspension does not involve the increase of the transport speed and vehicle movement. The speed must always be proportional to the ground, to the place of use and to the atmospheric conditions.



NOTE

The boom suspension is a device which entails an increase in the comfort of the vehicle, but it does not increase its safety characteristics.

7.9.3 - Quick coupling *



NOTE

* The equipment quick coupling is an optional attachment.

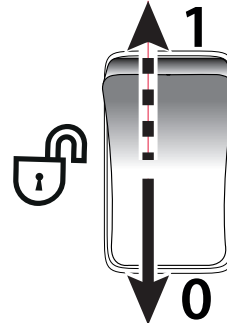


Figure: 171228-1

The equipment quick coupling allows the operator to install and fasten the equipment to the attachment holding plate directly from the cab.

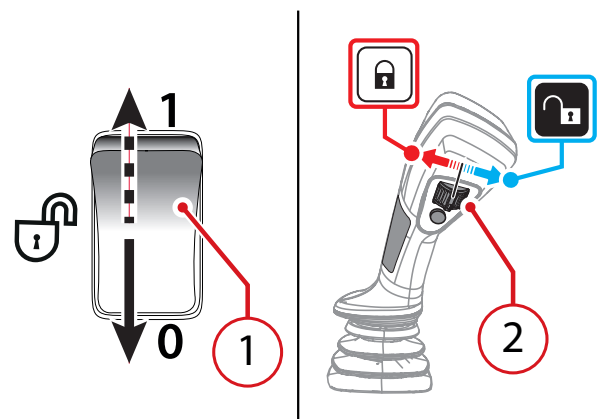


Figure: 171228-2

To use the quick coupling to install the equipment it is necessary to (fig. 171228-2):

- Carry out the normal hooking operations set out in paragraphs 1, 2, 3 and 4 of the chapter "Equipment installation".
- Press the Quick Coupling button "1" and at the same time operate the roller on the services joystick "2" to open the quick coupling.
- Keep the quick coupling open, tilt the plate upward to make sure that the equipment is fully resting on the attachment holding plate.
- Release the roller on the services joystick "2" and the Quick coupling button "1" to close the quick coupling and lock the equipment.
- If the equipment is not properly fastened, repeat the installation.



DANGER

Danger of load, equipment or tool falling.

Do not operate without having first properly fastened the equipment to the "attachment holding plate".

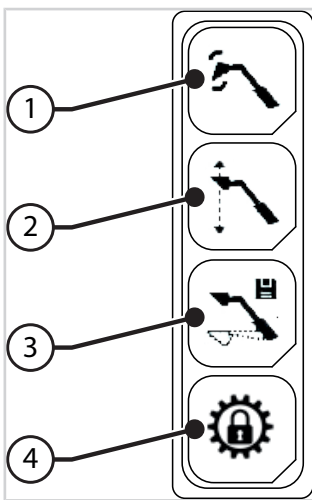
7.9.4 - CAN control panel *



NOTE

* The CAN control panel is an optional attachment.

The CAN control panel has 4 buttons.



1. Button that activates the equipment shaking function, for example, to remove material from the bucket.
2. Button that activates the boom vertical up movement function, for example, to move up parallel to a wall.
3. Button that activates the boom position saving function, for example, to stop the boom up movement at a given height.
4. Button that activates the driving mode change lock function.

When a function is activated, the relevant icon in the Home screen of the dashboard turns on.

7.10 - Ventilation

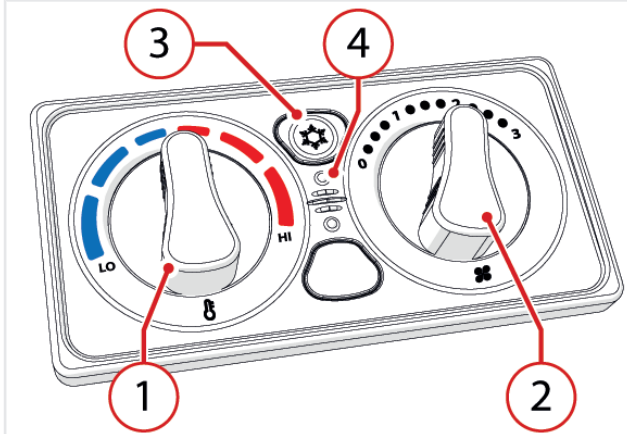


Figure: 171155-1

7.10.1 - Ventilation adjustment

To adjust the ventilation turn the knob "2" (fig. 171155-1).

Clicks indicate respectively:

- 0 - Off
- 1 - First speed
- 2 - Second speed
- 3 - Third speed

7.10.2 - Air temperature adjustment

To adjust the temperature of the air coming out of the vents, turn the knob "1" (fig. 171155-1):

- Turning the knob clockwise (in the red scale) the temperature increases.
- Turning the knob counterclockwise (in the blue scale) the temperature decreases until it is next to the outside temperature.

7.10.3 - Air conditioning *



NOTE

* Air conditioning is an optional accessory.

For a correct use of air conditioning, follow the following steps (fig. 171155-1):

- Check that all doors and windows are closed.
- Check that the heater is turned off by moving the lever towards the end of the blue scale.
- With the engine running, press the button "3" to turn on the air conditioning.
- Turn the knob to adjust the airflow "2" to select the desired intensity.

- Open and adjust the vents to obtain the best cooling according to the ambient temperature.
- Turn the temperature knob "1" to obtain the desired temperature.

The active air conditioning is signaled by the led "4" on (fig. 171155-1).



ATTENTION

Turn on the air conditioning two minutes, every 15 days, even in the colder seasons with the engine idling (without accelerating). In this way the moving parts, such as the compressor and the system in general are lubricated.

To keep the air conditioning system efficient keep the condenser clean.



DANGER

Do not loosen any hose of air conditioning systems in order to reach the capacitor since the contact between the skin and the refrigerant can cause frostbite.

For maintenance and deadlines, see the "Maintenance" chapter.

7.10.4 - Ventilation nozzles

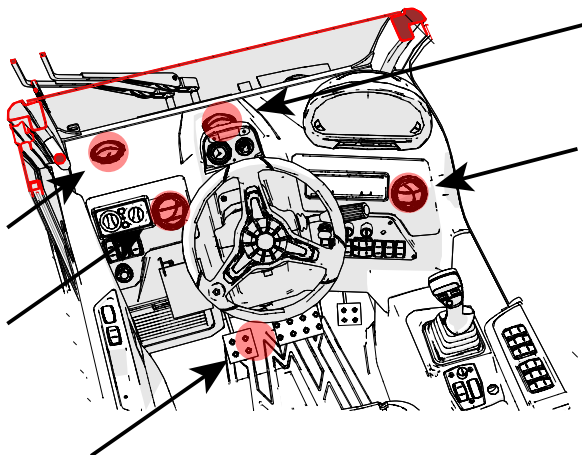


Figure: 171156-1

To open the air vents press on one side of these and adjust the air flow direction using the fins or rotating the vent.

To close the vents push the fins bringing them to the horizontal closing position.

7.11 - Levelling

7.11.1 - Spirit Level



NOTE

The leveling system varies depending on the equipment and configuration chosen

The spirit level is located in the center of the instrument panel. It is used to verify the correct transverse leveling of the vehicle.

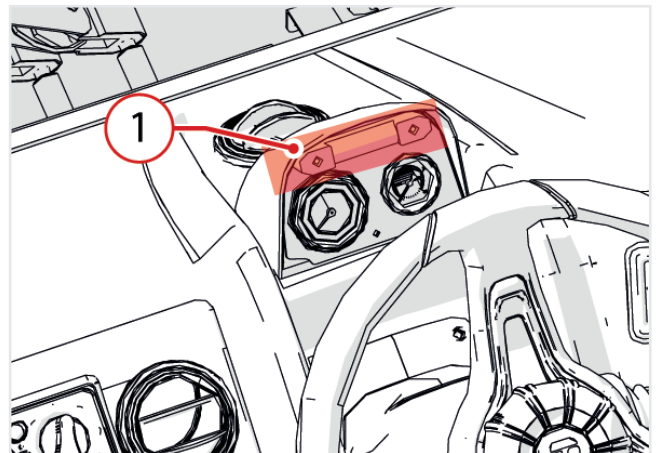


Figure: 171211-1

To safely operate the spirit level must in the center, with a maximum approximation of 2° to the right or left.

In the standard spirit level, the angle exceeds 2° when the spirit level moves completely outside the 2 limit marks of 2°.



DANGER



DANGER OF TRANSVERSE TIPPING.

To safely operate the spirit level must in the center, with a maximum approximation of 2° to the right or left.

7.11.2 - Transverse levelling device

The transverse levelling device allows to adapt the vehicle to the transverse inclination of the ground.

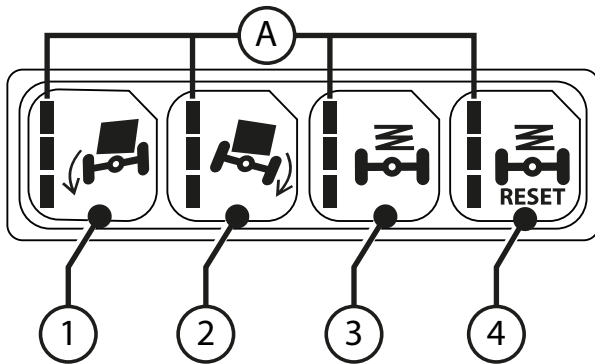


Figure: 171217-1

To level the vehicle it is necessary to:

- Position the load on the ground.
- Lower and fully retract the telescopic boom.
- Press the transverse levelling device button (fig. 171217-1):
 - “1” to tilt the vehicle to the left.
 - “2” to tilt the vehicle to the right.

The function will be active upon the turning on of the three LEDs “A”.



DANGER



It is not possible to work with tilting greater than 2°. Danger of transverse tipping.

Use the spirit level in the cab to check the inclination of the vehicle.



DANGER

It is not possible to level the machine when the attachment holding plate is more than 2 meters high. Danger of transverse tipping. With the man basket connected, level the machine only when the boom is retracted and lowered.

7.11.3 - Hydraulic suspension activation

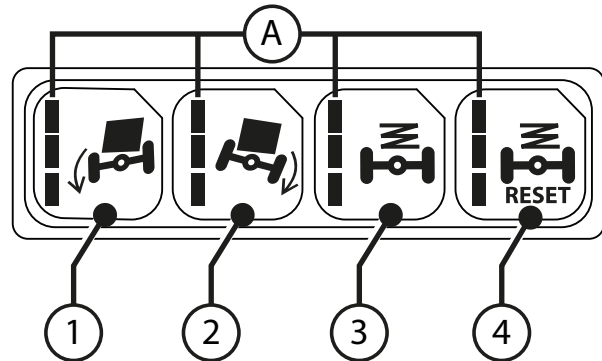


Figure: 171217-1A

To activate the hydraulic suspension, use the buttons “3” and “4”.

The hydraulic suspension activation mode is activated when:

1. The vehicle speed is above 7 km/h;
2. There is no load on the vehicle;
3. The boom is retracted in low position.

VEHICLE HYDRAULIC SUSPENSION AUTOMATIC ACTIVATION “3”

- Position the load on the ground.
- Lower and fully retract the telescopic boom.
- Press the button “3” for hydraulic suspension activation (fig. 171217-1A).

By pressing the button once, the three LEDs “A”, of the hydraulic suspension activation button, will light up BLUE. This means that the function is active but not operating. The machine will perform a PRE-RESET and will position itself parallel to the frame and at the centreline of the suspension cylinders.

The activation will be effective when the three LEDs turn GREEN and the following conditions are met:

- No load;
- Boom retracted in low position;
- Vehicle speed above 7 km/h.



NOTE

In the event that optimal conditions are lost, i. e. the cylinders are not at the centreline and the speed is below 7 km/h, the machine performs an automatic RESET.



NOTE

To disable the functions, just press once the button "3"

VEHICLE HYDRAULIC SUSPENSION MANUAL RESET "4"

- Position the load on the ground.
- Lower and fully retract the telescopic boom.
- Press and hold the vehicle suspension transverse levelling button "4" (fig. 171217-1A).

Hold down the button "4" RESET, the three LEDs "A" of the hydraulic suspension manual activation button will light up GREEN, the vehicle will level parallel to the frame and will centre the three cylinders.

The following conditions must be met:

- No load;
- Boom retracted in low position;



NOTE

The manual RESET function remains active as long as the button is held down

7.12 - Fan reversal

The fan reversal allows precisely the radiator fan reversal to clean the radiator from any dirt deposits such as dust and straw.

The fan reverses only when the vehicle is turned on if the coolant temperature and the hydraulic oil temperature are lower than a value set by the manufacturer.

The reversal is carried out automatically every 20 minutes, without having to stop the vehicle.

To activate the fan reversal manually operate on the dedicated button "1" (fig. 150306-1). The cleaning cycle is activated automatically pressing the button, which should therefore not be held down. The automatic fan reversal timer is also reset when the button is pressed.

The manual activation of the fan reversal occurs without temperature constraints.

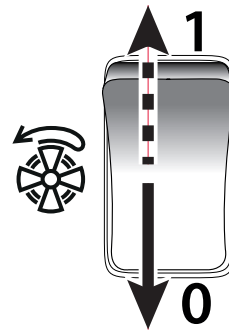


Figure: 150306-1

The fan will remain in the "cleaning" position (reversed motion) for a time set by the manufacturer.



ATTENTION

The fan reversal presence does not exempt the user from cleaning the fan, radiator and engine compartment, at the intervals indicated by regular maintenance.

7.13 - Optional attachments

7.13.1 - Pressure relief from hydraulic sockets *

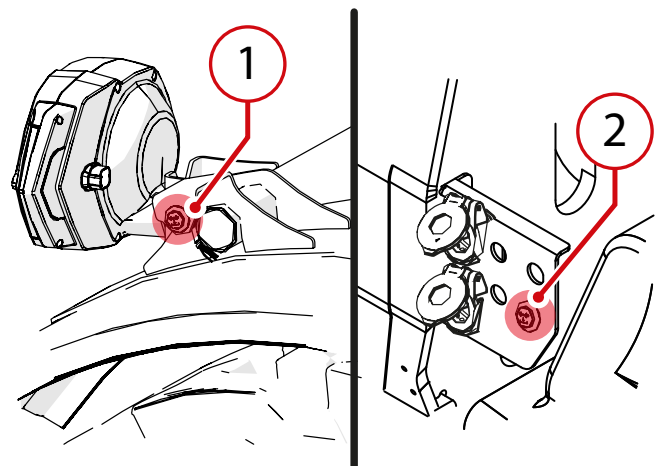


Figure: 180446-1

To facilitate the installation and removal of connections to the hydraulic sockets, it is possible to use the pressure relief from the hydraulic sockets.

Press the button "1" (fig. 180446-1) located on the left front light support for a few seconds to release pressure from the hydraulic sockets on the boom head.

If there are several hydraulic sockets, the pressure relief occurs cyclically at each activation of the button "1" (fig. 180446-1).

If present, press the button "2" (fig. 180446-1) on the back of the vehicle for a few seconds to release pressure from the rear hydraulic sockets.

If there are several hydraulic sockets, the pressure relief occurs cyclically at each activation of the button "2" (fig. 180446-1).



NOTE

Pressure can also be released by pressing the button inside the cab

7.13.2 - Rear hydraulic sockets *



NOTE

* **The levers for controlling the rear hydraulic sockets are part of optional attachments.**

The presence and number of rear hydraulic sockets present on the vehicle may vary depending on the optional attachments.

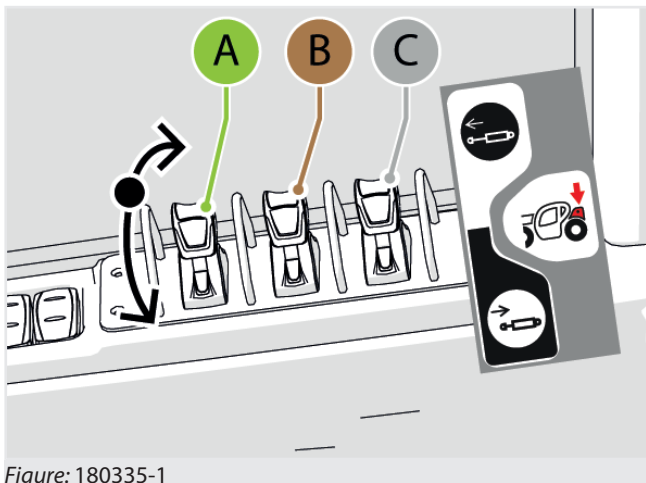


Figure: 180335-1

The levers "A", "B" and "C" located on the right-hand side are used to handle the rear hydraulic sockets (fig. 180335-1).

- Lever "A": green sockets
- Lever "B": brown sockets
- Lever "C": grey sockets



WARNING

Be careful that the hydraulic socket match with the couplings.

Refer to the stickers next to the control levers and next to the rear sockets.



DANGER

After connecting the equipment to the hydraulic sockets before starting the job, check in a safe location that all the controls are working properly. During the test, be careful not to create danger or damage to persons, animals or things.

7.13.3 - Trailers braking *



NOTE

All the different types of trailer braking are optional accessories.



150208-1

The warning light (fig. 150208-1) indicates a failure or low pressure in the trailer brake system.

The maximum pressure of the pneumatic system is **0.72 MPa** (104.4 psi).



DANGER

Do not move the vehicle until the warning light goes off because the trailer might not brake regularly.

Attach the trailer to the tow hitch of the vehicle, and then make the connections of the braking system of the trailer.

There are different types of trailer braking:

7.13.3.1 - Pneumatic braking EEC type

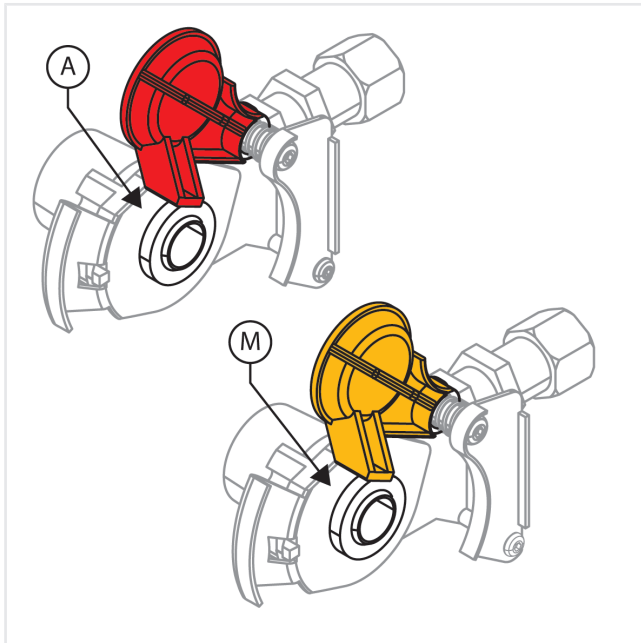


Figure: 180345-1

The pneumatic braking of EEC type includes two couplings:

Condition	Yellow (M)	Red (A)
Operator sitting with vehicle in operation	No air	Yes air
Vehicle running without operator	No air	Yes air
Operator sitting with vehicle in operation and parking brake engaged	Yes air	Yes air
Operator sitting with vehicle in operation and brake pedal pressed	Yes air	Yes air

7.13.3.2 - Pneumatic braking type CUNA NC 144-04

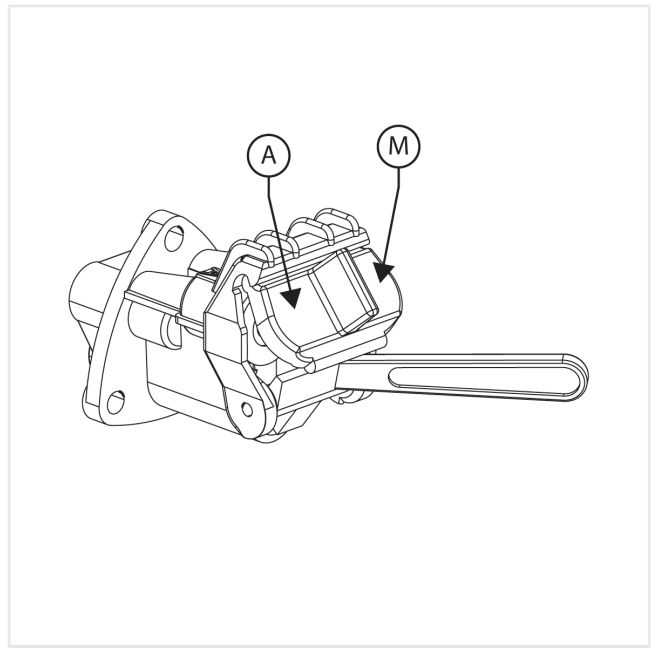


Figure: 180346-1

The pneumatic braking type CUNA has a single aluminum coupling:

Condition	M	A
Operator sitting with vehicle in operation	No air	Yes air
Vehicle running without operator	No air	Yes air
Operator sitting with vehicle in operation and parking brake engaged	Yes air	Yes air
Operator sitting with vehicle in operation and brake pedal pressed	Yes air	Yes air

7.13.3.3 - Hydraulic braking EEC type

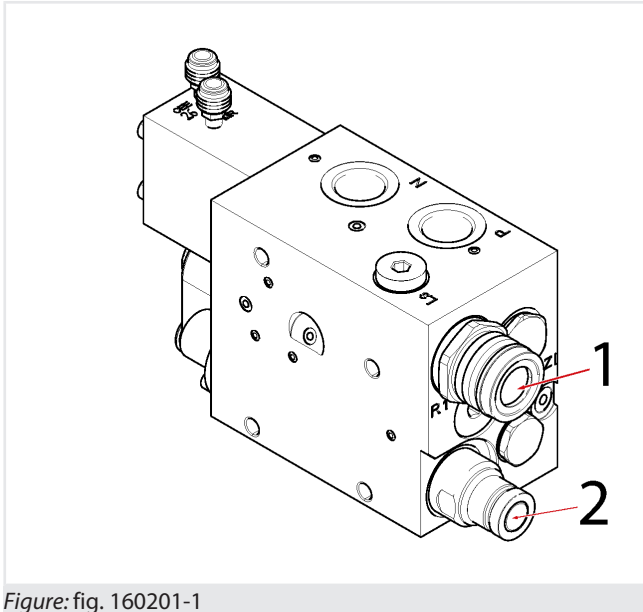


Figure: fig. 160201-1

The trailer braking system acts proportionally to the pressure exerted on the brake pedal of the vehicle.

To connect the hydraulic braking system of the trailer to the vehicle system with engine on it is necessary (fig. 160201-1):

- Do the approaching operations to the trailer and connect it to the appropriate hitch for the vehicle trailers.
- Apply the parking brake in the cab and go out of the vehicle.
- Press and hold the button "2" to exhaust pressure from the hydraulic braking system.
- Connect the braking circuit of the trailer to the hydraulic socket "1".
- Release the button "2".

If the coupler is not used, it must be adequately protected with its cap.

To disconnect the hydraulic braking system of the trailer from the vehicle (fig. 160201-1):

- Place the vehicle and the trailer on level and non slope ground.

DANGER! If it is not possible to place the vehicle and the trailer on non slope ground, place wedges under the wheels of the trailer and engage the negative brake of the vehicle to prevent it from moving during the operation.

- Press and hold the button "2" to exhaust pressure from the hydraulic braking system.
- Press and hold the button "2" and remove the hydraulic connection from the socket "1".
- Continue the trailer release operations.

If the coupler is not used, it must be adequately protected with its cap.



DANGER

By activating the parking brake on the vehicle, the trailer connected to the vehicle is braked only until the vehicle engine is on. Turning off the engine of the vehicle or pressing the "2" when the trailer braking circuit is connected to the vehicle, the trailer will be not braked; while the vehicle will continue to be braked thanks to the negative parking brake.

Pay utmost attention in the case of sloping ground. Place chocks under the trailer wheels to prevent accidental movement.

7.13.3.4 - Hydraulic braking type CUNA NC 344-05

The trailer braking operates under pressure; the hydraulic circuit of the vehicle provides a constant pressure to the trailer braking system.

By connecting the braking system of the trailer to the vehicle, the trailer is released from the brakes and can move.

The pressure is varied in proportion to the pressure exerted on the brake pedal of the vehicle.

The trailer brake valve (fig. 150212-1), located on the back of the vehicle, has a lever for the hydraulic braking activation and deactivation:

- When the lever is in "0" position the hydraulic braking is activated.
- When the lever is in "1" position the hydraulic braking is deactivated.



WARNING

With the trailer connected and lever "A" in position "0", the parking brake is enabled on the trailer.

In case of non-use of the trailer it is advisable to move the lever in the "1" position to prevent that the systems remains under pressure. Keeping the system under pressure entails an unnecessary loss of engine power, with consequent higher power consumption, and unnecessary heating of the hydraulic oil.

7.13.3.5 - Trailer braking check

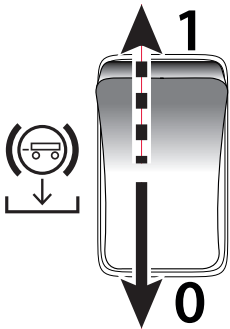


Figure: 180445-1

The trailer braking check button (Fig. 180445-1) allows to temporarily release the brake of the trailer connected.

This function is used to check if the vehicle is able to keep the trailer braked; in order to avoid that during the trailer disconnection operations it will drag or push the vehicle to which it is connected.



DANGER

Danger of crushing and damage to the vehicle.

Take appropriate precautions (wedges or auxiliary brakes) before carrying out trailer disconnection.

7.14 - Engine

7.14.1 - AdBlue®

AdBlue® is a registered trademark of Verband der Automobilindustrie (VDA).

AdBlue is used in the selective catalytic reduction (SCR) to reduce emissions of nitrogen oxides from the exhaust gases produced by vehicles equipped with a diesel engine.

The solution is non-toxic, non-flammable and is not dangerous to handle. However, the solution can be corrosive to some metals and must be stored and transported using the proper materials.



NOTE

Refer to the instructions on the packaging regarding transportation, handling or storage.

7.14.1.1 - AdBlue®: The risks of an AdBlue out of specification

The SCR systems are very sensitive to the quality of AdBlue used.

It is extremely important that the AdBlue complies with the specifications and has not been contaminated during transport, handling or storage.

A key aspect to consider is that the damage that can result from an AdBlue containing calcium or metals out of specification are not immediately visible, but appear after a certain time, and even after many kilometers.

In summary the problems that can arise from a low quality AdBlue are of two types: aging and poisoning of the catalyst

- Aging is typically given by the presence of substances that causes the catalyst to loose its efficiency and reduce its life and ability to operate (reducing the usable area). The catalyst is designed to last the lifetime of the machine while if AdBlue with parameters (e.g. Calcium) out of specification is used, it will last less and must be replaced with high costs.
- Poisoning is typically due to the presence of metals (e.g. Zinc or copper) or pollutants (which should never be present in the AdBlue) as it immediately ruins the catalyst and makes it unusable. The result is an immediate need to replace the catalyst in order to enable the SCR system operation again.

Therefore aging takes place slowly and stops the vehicle after a long time while poisoning is rather immediate and immediately stops the vehicle. Both, however, require costly catalyst replacement and can be prevented only using high quality AdBlue without contaminants.

7.14.1.2 - AdBlue®: Specifications

Specifications of AUS32 (AdBlue®) Complying with DIN 70070

Urea 32.5 % - solution in water			
Feature	Min	Max	Unit of reference
Urea content	31.8	33.2	% of weight
Density at 20°C	1.0870	1.0930	g/cm ³
Refractive index at 20°C	1.3814	1.3843	
Alkalinity as NH3	-	0.2	%
Biuret	-	0.3	%
Aldehyde	-	5	mg/kg
Insoluble	-	20	mg/kg
Phosphates (PO4)	-	0.5	mg/kg
Calcium	-	0.5	mg/kg

Urea 32.5 % - solution in water			
Feature	Min	Max	Unit of reference
Iron	-	0.5	mg/kg
Copper	-	0.2	mg/kg
Zinc	-	0.2	mg/kg
Chromium	-	0.2	mg/kg
Nickel	-	0.2	mg/kg
Aluminum	-	0.5	mg/kg
Magnesium	-	0.5	mg/kg
Sodium	-	0.5	mg/kg
Potassium	-	0.5	mg/kg

7.14.1.3 - AdBlue® tank filling



WARNING

Danger of burns caused by boiling hot AdBlue®

In the following situations, the AdBlue® pipes are under pressure:

- With engine running
- After turning off the engine

When opening the fuelling system, the leakage of boiling hot AdBlue®/DEF may cause burns.

- Cool the engine before opening the fuelling system.
- Always wear protective gloves, clothing, and goggles to open the system.
- Slowly open the pipe fittings and the clamping elements of the system components.



WARNING

Damage to the engine caused by the presence of AdBlue® in the fuel

The AdBlue® must not be refilled into the fuel tank. Fill AdBlue® exclusively in the AdBlue® tank.

Avoid excessive filling of the AdBlue® tank.



WARNING

When opening the AdBlue® tank, small amounts of ammonia vapour may escape.

Fill the AdBlue® tank only in well-ventilated environments.

Avoid AdBlue® contact with skin, eyes or clothing.

Keep children away from the AdBlue®

To top up the AdBlue level (fig. 170550-1) it is necessary to:

- Park the vehicle and turn off the engine.
- Allow the engine to cool down.
- Open the Ad-Blue tank cap "14 (Ch. „Vehicle description“).".
- Fill up.
- Close the Ad-Blue tank cap.



Figure: 170550-2

7.14.1.4 - After run

The After run indicator is lit until the Urea circuit is operating and stays on until **90 seconds** after the machine engine was turned off.



In this period of time an electric pump will drain the urea circuit

7.14.1.5 - DPF regeneration



WARNING

Do NOT stop the engine during regeneration.

7.14.1.6 - AdBlue error list



NOTE

In case the vehicle is in error, contact a *Dieci* service centre to solve the problem, indicating the error code reported.

For more information about the errors display, refer to the "Central instrument panel" chapter.

7.14.2 - FPT Series N Stage V engine



NOTE

The use and maintenance manual of the engine is an integral part of the documentation supplied with the machine.

Consult the engine manual or contact an authorized workshop for maintenance.

We recommend that you carefully read the information contained in the instruction manual and comply with them: in this it is possible to avoid accidents, enjoy the manufacturer's warranty and always have an engine in peak operating condition.

7.14.2.1 - Validation procedure



Figure: fig. 160801-1



Figure: fig. 160801-2



Figure: fig. 160801-3

If the engine shows an error to the exhaust gas treatment system, the validation procedure is started.



ATTENTION

Do not use the vehicle if the validation procedure screen is shown.

Contact the authorised service to resolve the problem.

The validation procedure includes 3 levels, in which the system carries out checks on the engine and on the exhaust gas treatment system to check its correct operation.

Each level of the validation procedure requires a time of 30 minutes, in which the system carries out the necessary checks. If the checks are successful, the validation procedure is terminated and the display will return to the HOME page display. Otherwise, the validation procedure will pass to the next level and the 30-minute countdown starts again.

7.14.2.2 - AdBlue® filter maintenance



NOTE

This operation requires the intervention by a trained maintainer.

Refer to DIECI Technical Support Service.

The AdBlue® filter is located inside the pump of the urea system, under the cover "1" (fig. 170110-1).

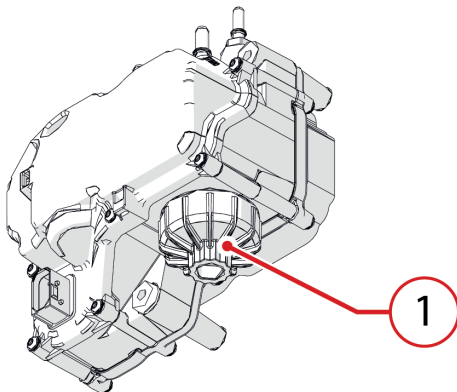


Figure: fig. 170110-1

7.14.2.3 - FPT Series N Stage V engine errors list



NOTE

In case the vehicle is in error, contact a *Dieci* service centre to solve the problem, indicating the error code reported.

For more information about the errors display, refer to the "Central instrument panel" chapter.

7.15 - Guide and Transmission

7.15.1 - FNR commands on joystick

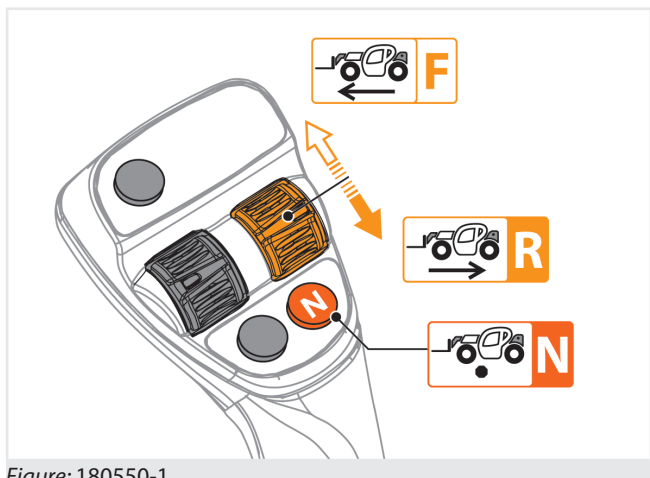


Figure: 180550-1

On the Joystick there is the F/R roller that is used to select the direction of travel in a faster and more ergonomic way:

- Move the F/R roller forward ("F" direction) to travel forward.
- Move the F/R roller backward ("R" direction) to travel in reverse. When driving in reverse, an alarm sounds intermittently.

The N button makes it possible to set the transmission in neutral and the vehicle is partially braked.



WARNING

The F/R roller and the N button do not need the deadman enable to operate.

To enable the F/R roller (forward / backward) is necessary to maintain the movement selection lever in N.

The controls given by the movement selector lever (if installed) will have priority over those of the joystick.

After selecting a direction of movement, the corresponding indicator lights on the instrument panel turn on:

	"F" forward movement
	"R" reverse movement
-	While holding the lever in the intermediate "N" position the transmission is in neutral and both indicator lights will turn off.

The movements of the F/R roller are not active when:

- The handbrake is engaged
- The operator is not properly seated in the driver's seat



NOTE

If the operator is not sitting properly in the driver's seat, the transmission is automatically switched off.

To continue moving the vehicle, the operator must sit in the driver's seat and press the button "N".



WARNING

After selecting the vehicle movement direction, it starts suddenly to move in the selected direction.

Before selecting the movement direction make sure that nobody is standing near the vehicle.



WARNING

It is dangerous to operate the F/R roller with the engine at high rpm or at a speed higher than 2 km/h (1.2 mph).

Before reversing the direction of movement, minimize the engine speed and select the new direction. Danger of vehicle overturning severe breakage of mechanical parts.

7.15.2 - Movement selection lever *



NOTE

The movement selection lever is an optional attachment.

- Unstable control lever.

Unstable control lever

The movement selection lever, at the left of the steering wheel, allows to set the direction of travel of the vehicle.

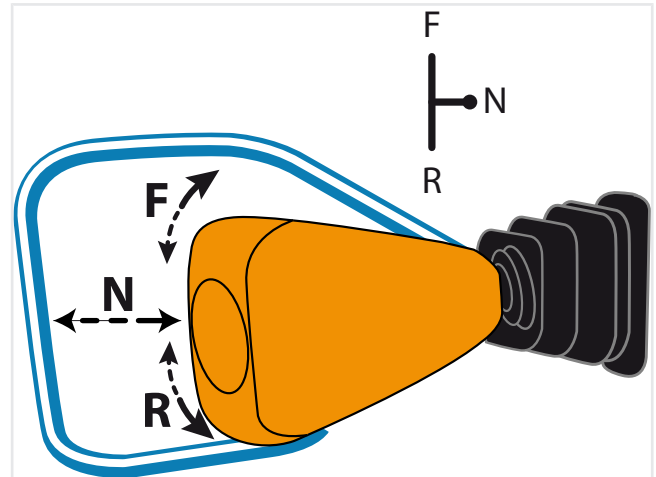
- Move the lever upward ("F" direction) to travel forward.
- Move the lever downwards ("R" direction) to proceed in reverse. When driving in reverse, an alarm sounds intermittently.

- Push the lever towards the steering wheel (position "N") the transmission is in neutral and the vehicle is partially braked.



NOTE

Once the direction has been selected, the spring inside the lever will return it to its central position while maintaining the desired direction.



After selecting a direction of movement, the corresponding indicator lights on the instrument panel turn on:



"F" forward movement



"R" reverse movement

The movements of the lever are not active when:

- The handbrake is engaged
- The operator is not properly seated in the driver's seat



NOTE

If the operator is not sitting properly in the driver's seat, the transmission is automatically switched off.



WARNING

After selecting the vehicle movement direction, it starts suddenly to move in the selected direction.

Before selecting the movement direction make sure that nobody is standing near the vehicle.



WARNING

It is dangerous to operate the movement selection lever with the engine at high rpm or at a speed higher than 2 km/h (1.2 mph).

Before reversing the direction of movement, minimize the engine speed and select the new direction. Danger of vehicle overturning severe breakage of mechanical parts.

7.15.3 - Electrical steering selector

The steering selector (fig. 150312-1) is used to change the wheels steering mode.

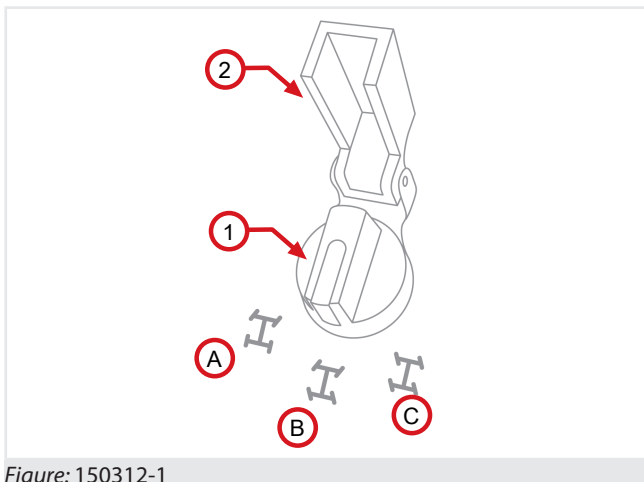


Figure: 150312-1

To select a steering mode, turn the knob "1" that indicates the corresponding symbol:

A - Front-steering wheels

This type of steering allows to carry out a steering with only the 2 front wheels.

B - Four-steering wheels

This type of steering allows to carry out the steering with all 4 wheels, so as to have the smallest turning radius possible.

C - Transverse

This type of steering allows a transverse or crab steering, so as to have a lateral displacement of the vehicle.



DANGER

Steering selection must only be performed when the vehicle is stationary, with the engine running and with the vehicle on its tyres.

Before selecting a new type of steering, align the wheels with stopped vehicle.



ATTENTION

For road travel is mandatory to select the 2-wheel steering mode and lock the selector with the dedicated fastener "2".

Manual wheel alignment



ATTENTION

Perform the wheel alignment periodically (every 8-10 hours) depending on the continuous use of the vehicle.

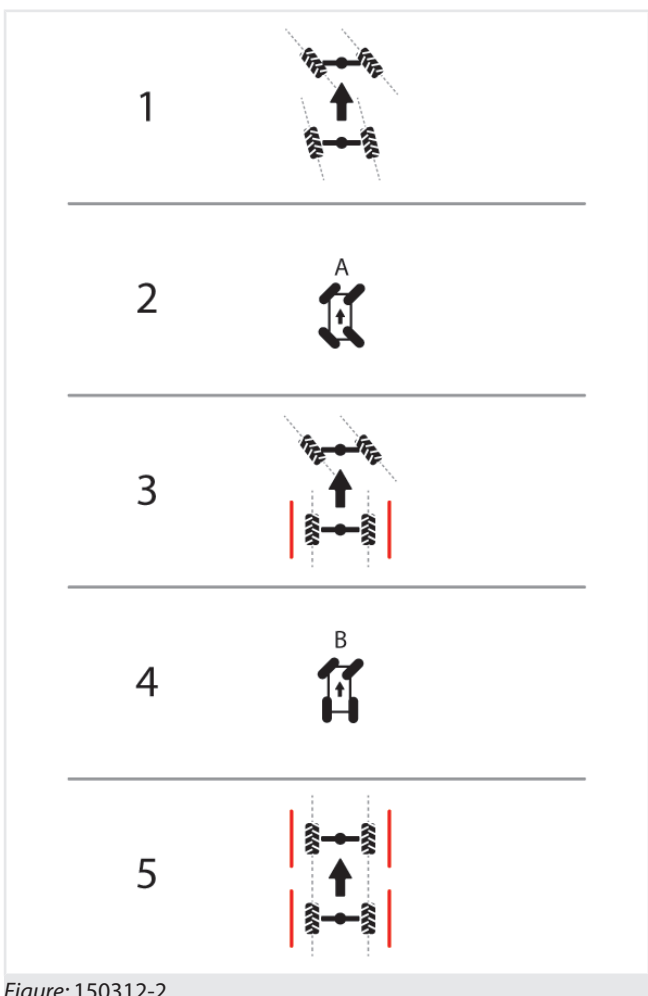


Figure: 150312-2

During normal use of the vehicle, frequently changing the steering modes, it is possible that the wheels are no longer perfectly aligned with each other.

To perform a proper wheel alignment, perform the following steps:

1. Stop the vehicle on a level ground.
2. Select the **A** or **C** steering mode
3. Turn the steering wheel until the rear wheels are aligned to the vehicle.
4. Select the **B** steering mode
5. Turn the steering wheel until the front wheels are aligned to the vehicle.

Try to move slowly for a few meters to verify that the vehicle travels properly in a straight line.

If at the end of the alignment the vehicle still does not proceed in a straight line, repeat the wheels alignment

3. Press the button. After pressing the button, the Front wheels alignment and Rear wheels alignment indicator lights will start flashing.
4. Turn the steering wheel to bring the rear wheels aligned to the vehicle, until the Front wheels alignment indicator light stops flashing.
5. The steering mode is automatically changed to "front steering wheels".
6. Turn the steering wheel to bring the front wheels aligned to the vehicle, until the Rear wheels alignment indicator light stops flashing.
7. The wheel alignment is now completed, the steering wheel will return to the mode originally selected.



WARNING

Do not use the vehicle until the alignment procedure has been completed.



NOTE

Press the button "1" for more than 3 seconds to activate the display mode. In display mode the Front wheels alignment and Rear wheels alignment indicator lights will turn on only if the wheels are aligned to the chassis.

7.15.4 - Automatic wheels alignment *



NOTE

The automatic wheels alignment is an optional accessory.



ATTENTION

Perform the wheel alignment periodically (every 8-10 hours) depending on the continuous use of the vehicle.

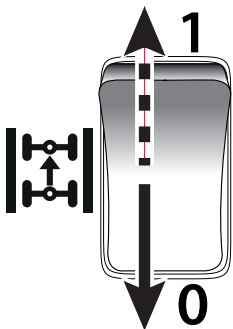


Figure: 150315-1

During normal use of the vehicle, frequently changing the steering modes, it is possible that the wheels are no longer perfectly aligned with each other.

The automatic wheels alignment allows to quickly and accurately align the wheels.

To align the wheels using the automatic wheel alignment, it is necessary to (fig. 150315-1):

1. Stop the vehicle on a level ground.
2. Select the 4-wheel or transverse steering mode.

7.15.5 - Steering wheel

The steering wheel of the vehicle allows steering the vehicle wheels according to the steering mode set.



NOTE

Refer to the "Steering selector" chapter.



NOTE

The steering wheel is properly adjusted when the operator, with the back firmly against the backrest of the seat, is able to grasp the furthest side of the steering wheel while keeping the elbow slightly bent.

7.15.5.1 - Steering wheel tilt adjustment

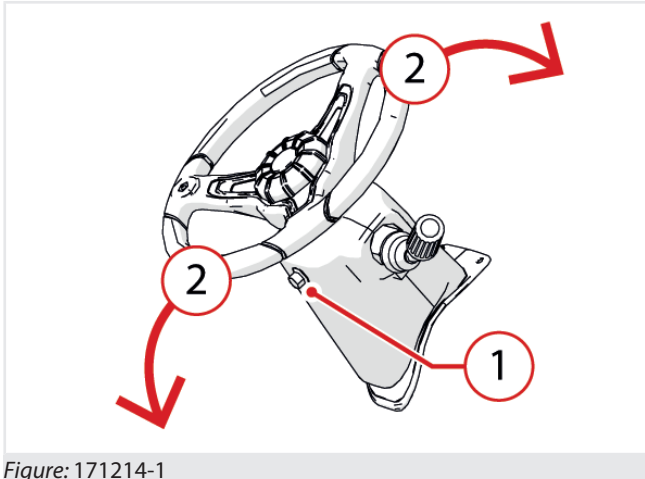


Figure: 171214-1

To adjust the steering wheel tilt (fig. 171214-1):

- Press and hold the button "1",
- Tilt the steering wheel to the desired position "2",
- Release the button "1" to lock the steering wheel.

7.15.5.2 - Steering wheel height adjustment

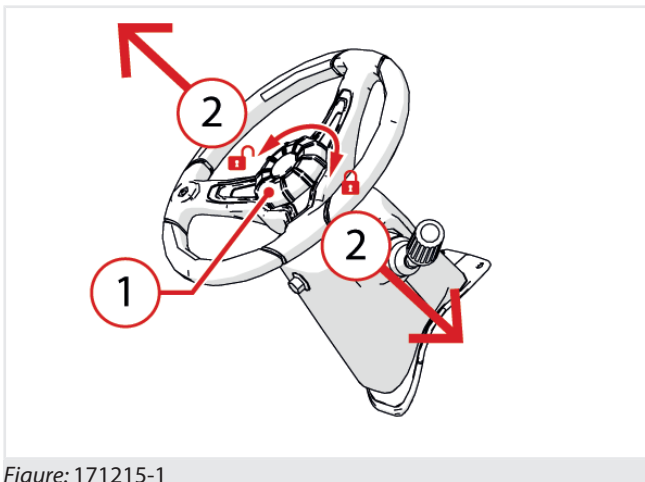


Figure: 171215-1

To adjust the steering wheel height it is necessary to (fig. 171215-1):

- Loosen the central part of the steering wheel "1".
- Adjust the steering wheel to the desired position "2",
- Tighten the central part of the steering wheel "1".

7.15.6 - Horn

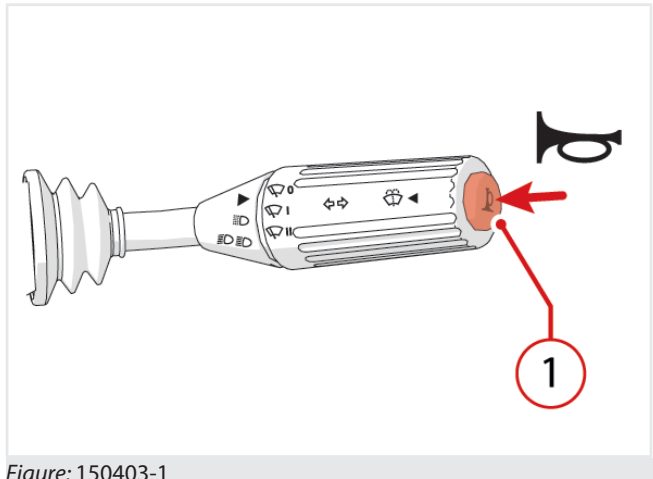


Figure: 150403-1

Press the button on the end of the lever "1" (fig. 150403-1), to activate the horn.

7.15.7 - Driving mode

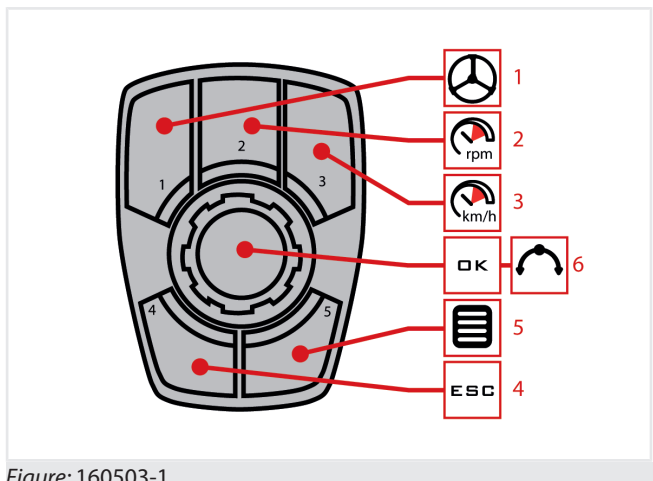


Figure: 160503-1

The driving mode selection key "1" (Fig. 160503-1) is used to modify the behavior of the vehicle according to the type of work to be carried out.

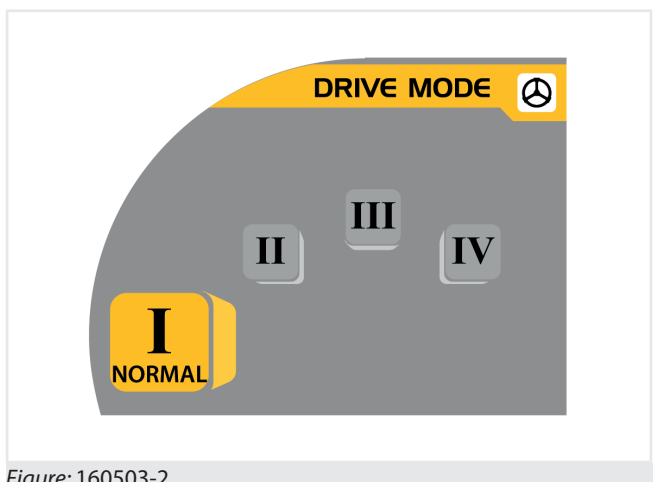


Figure: 160503-2

To set the driving mode it is necessary to:

- Stop the vehicle

- Press the key "1" (fig. 160503-1) of the VDC controller to select the driving mode (fig. 160502-2)
- Turn the knob "6" to select the desired mode.
- Press the knob "6" to save the setting.

If no key is pressed to confirm, after 25 s the default screen will reappear.

7.15.7.1 - Mode I - Normal



In this mode, the vehicle can be used loaded, with the trailer coupled and no engine rpm or speed limitations.

The maximum speed possible in this mode is the maximum vehicle speed. It is possible to reduce the maximum speed using the Maximum speed limiter.

7.15.7.2 - Mode II - Eco



In this mode, the hydraulic pump and the diesel engine are adapted to the working, travelling and ground conditions to obtain lower fuel consumption.

The maximum speed possible in this mode is slightly lower than the maximum vehicle speed. It is possible to reduce the maximum speed using the Maximum speed limiter.

7.15.7.3 - Mode III - Creep



Perfect combination of power output and speed of manoeuvre, avoiding the common sinking problems.

In this mode:

- The engine rpm is managed through the VDC controller (refer to chapter Hand throttle).
- The accelerator pedal affects only the forward movement of the vehicle, without changing the engine rpm.

- The maximum speed possible in this mode is greatly reduced to allow greater power when travelling. It is possible to reduce the maximum speed using the Maximum speed limiter.

7.15.7.4 - Mode IV - Loader



Ideal for load and push situations, it provides greater sensitivity of the controls to deliver power to the equipment in greater safety conditions, reducing the top speed.

The maximum speed possible in this mode is greatly reduced to allow greater power when travelling. It is possible to reduce the maximum speed using the Maximum speed limiter.

7.15.8 - Hand throttle

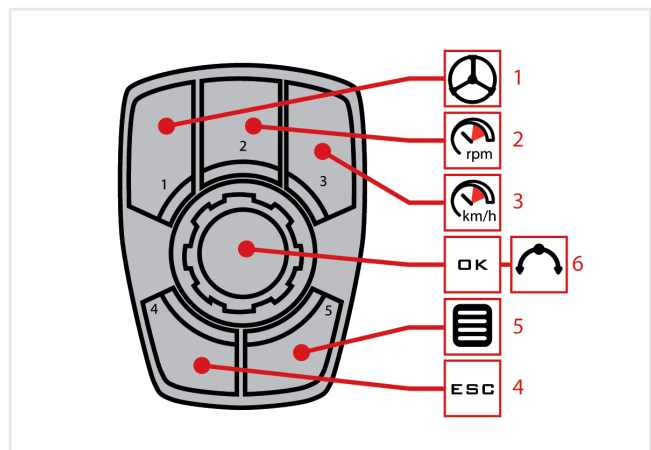


Figure: 160503-1

The Hand throttle selection key "2" (fig. 160503-1) is used to increase the minimum engine rpm.

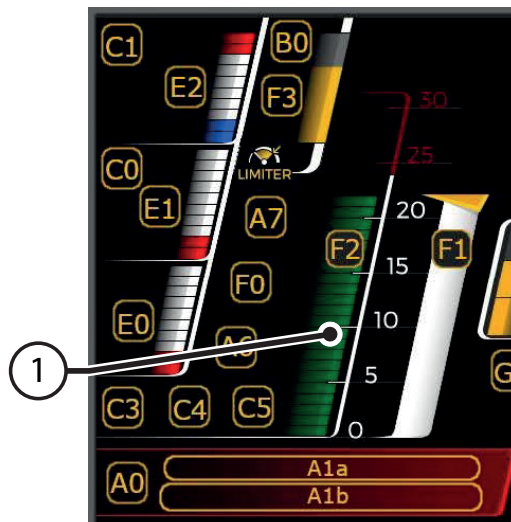


Figure: 160503-2

The green marks "1" on the display show the minimum rpm setting.

To set the engine speed it is necessary to:

- Stop the vehicle
- Press the key "2" (fig. 160503-1) of the VDC controller to activate the engine rpm adjustment "4" (fig. 160502-2)
- Turn the knob "6":
 - Clockwise to increase the RPM
 - Counter-clockwise to decrease the RPM
- Press the knob "6" to confirm the setting.

CAUTION! When turning off the vehicle, the function must be disabled and the engine must be brought to the minimum speed.



WARNING

Do not use the electronic throttle in the cab during the use of the basket and/or of the remote control.

7.15.9 - Maximum speed limiter

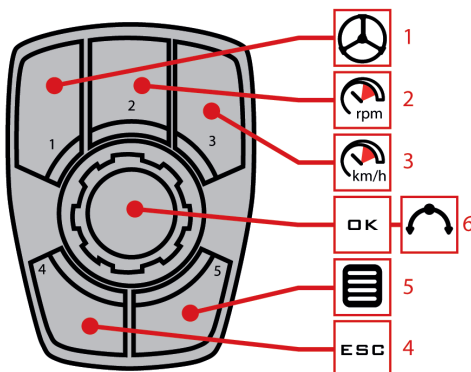


Figure: 160504-1

The Maximum speed limiter selection key "3" (fig. 160504-1) is used to set the vehicle movement maximum speed.

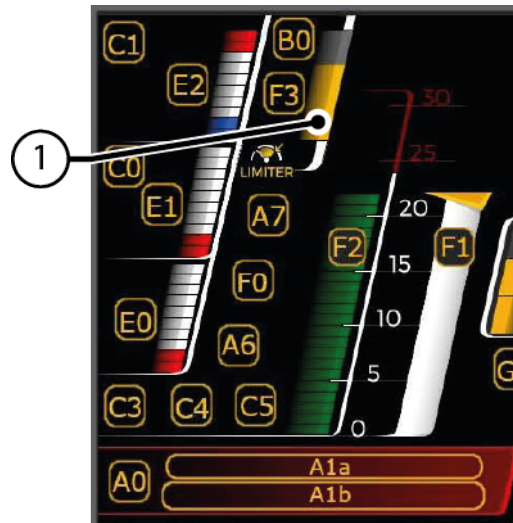


Figure: 160504-2

The bar "1" (fig. 160504-2) shows machine speed when it is running.

To set the speed limitation it is necessary to:

- Stop the vehicle
- Press the key "3" (fig. 160504-1) of the VDC controller to activate the engine rpm adjustment "5" (fig. 160504-2)
- Turn the knob "6":
 - Clockwise to increase the maximum speed
 - Counter-clockwise to decrease the maximum speed
- Press the knob "6" to save the setting.

If no key is pressed to confirm, after 25 s the current value will be saved and the default screen will reappear.

7.15.10 - Parking brake



Figure: 150454-1

To engage the parking brake, lift the block "A" and simultaneously press the switch on the side "1" (fig. 150454-1).



150454-2

The parking brake properly engaged is indicated by the lighting of the switch and by the indicator on the instrument panel of the vehicle (fig. 150454-2).

With the parking brake engaged, the vehicle cannot move; the hydrostatic transmission is switched off and the wheels are braked.

To disengage the parking brake, press the switch from side **0**.

The parking brake must be engaged:

- Every time the operator leave the vehicle, even in case of momentary stop
- Whenever the vehicle operates from a standstill even with outriggers down (if any)
- To start the engine

The brake engages automatically when the engine is stopped.



WARNING

Unauthorised modification of axle ratios, vehicle weight, size of wheels and tyres can affect the parking brake efficiency.



NOTE

To verify the parking brake efficiency contact a **DIECI** authorised workshop.



DANGER

DANGER: In case of failure of the parking brake do not use the vehicle.

If the warning light (fig. 150454-3) turns on intermittently, it indicates a low brake fluid level.

If the warning light (fig. 150454-3) turns on in a fixed way, the parking brake is stuck or damaged.

Do not use the vehicle until the problem has been solved. Contact a **Dieci** service centre.

7.15.10.1 - Braking circuit errors list



NOTE

In case the vehicle is in error, contact a **Dieci** service center to solve the problem, indicating the error code reported.

For more information about the errors display, refer to the "Instrument panel" chapter.

Icon	Example	Description
	00000000	Parking brakes errors or brakes failure

Code	Description
100	Service brakes low fluid level reporting (brake fluid pan)
101	Parching brake system failure
102	Parking brake accumulator low pressure

7.15.10.2 - Deactivating the internal parking brake manually

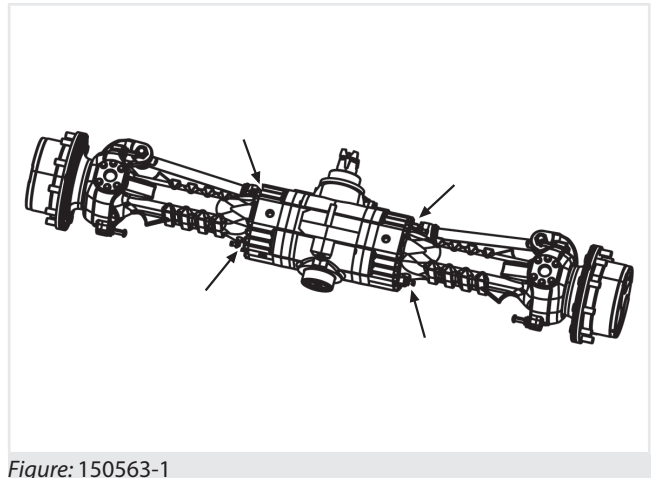


Figure: 150563-1

The parking brake must be disengaged directly on the axle to allow the vehicle to be towed.

- Place safety wedges under the wheels to prevent the vehicle from moving suddenly
- Loosen the lock nuts on both sides of the central body of the axle.
- Tighten the screws until they meet resistance; check the turns made in order to return the screws into the starting position when the towing operations are completed.
- Tighten the screws further 1.5 turns.
- In this way the brake will be released. After the towing return everything to the initial conditions.

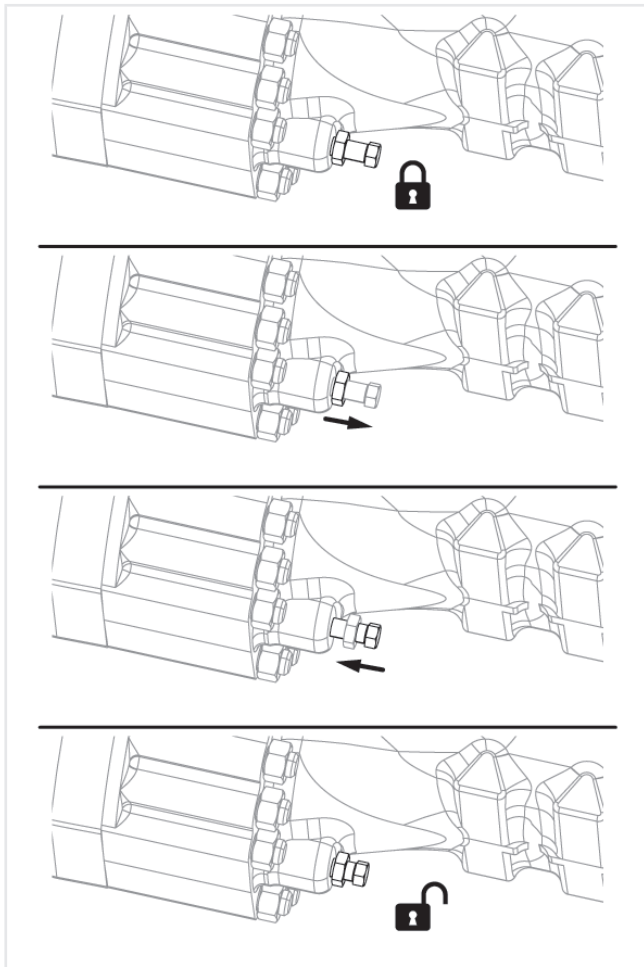


Figure: 150563-2



DANGER

Never use the vehicle with the negative parking brake disengaged/disconnected.

After the towing return everything to the initial conditions.

It is very important to re-tighten the screws with the same number of turns with which they are loosened.

7.15.11 - Service braking pedal

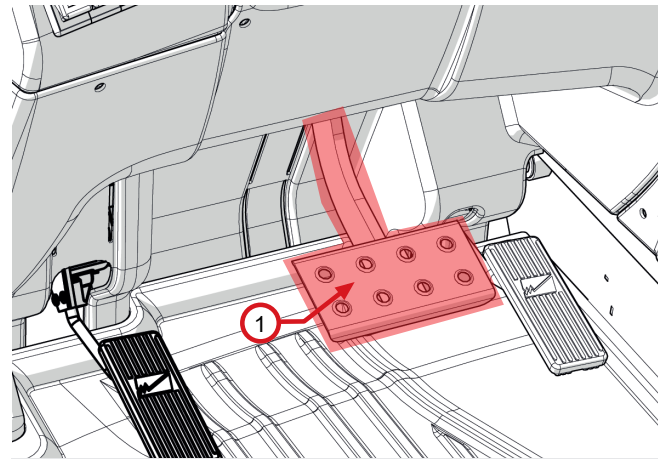


Figure: 150311-1

Press the service brake pedal "1" (fig. 150311-1) to slow down or stop the vehicle.

The pedal acts directly on the service brakes inside the differential axles.

When the brake pedal is pressed the stop lights of the rear lights go on. The lights remain in operation until the pedal is released.

Periodically check that both lights are working.



150311-2



WARNING

In the case of restricted use of the pedal periodically check its proper operation. In case of problems contact the *Dieci* service center.



DANGER

If the warning light (fig. 150311-2) turns on with steady light, it indicates a low brake fluid level.

If the warning light (fig. 150311-2) turns on with intermittent light, the parking brake is stuck or damaged.

Do not use the vehicle until the problem has been solved. Contact a *Dieci* service center.

7.15.11.1 - Servo brake

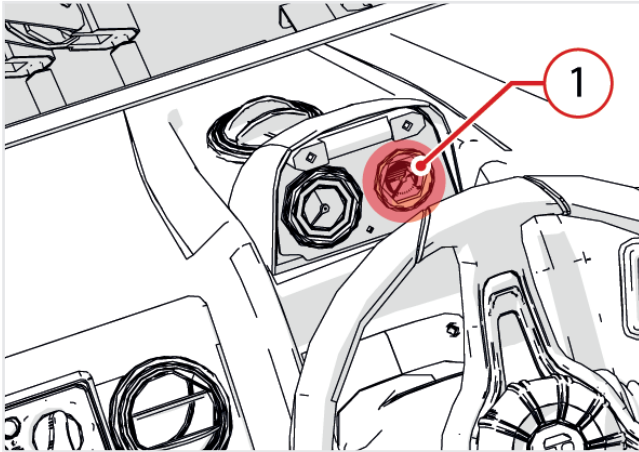


Figure: 150742-1

The pressure gauge "1" (fig. 150742-1) is used to control the servo brake pressure. In case of anomalies and faults, the pressure may drop.



DANGER

The pressure should not drop below 18 bar (1.8 MPa – 260 psi).

In the case of low pressure (below 18 bar) stop the vehicle and contact an authorized Dieci dealer to eliminate the defect.



DANGER

It is absolutely forbidden to operate with servo brake accumulator pressure less than 18 bar (1.8 MPa – 260 psi).

7.15.11.2 - Brake fluid

When the "Brake fluid level low" indicator light flashes on the central instrument panel, (see Components paragraph) it means that the brake fluid level has dropped below the minimum (MIN) and therefore it must be restored.

7.15.12 - Inching Pedal

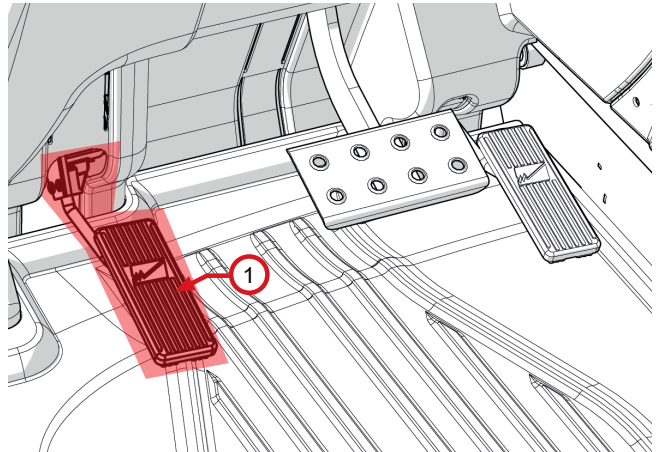


Figure: 150740-1

The inching pedal "1" (fig. 150740-1) acts directly on the hydrostatic transmission and allows to slow down the vehicle forward movement.

The pedal allows slow and precise forward movements with high rpm heat engine.

With pedal fully pressed, the vehicle stops the forward movement.



DANGER

Do not press the inching pedal at high speeds, the vehicle brakes suddenly and the diesel engine risks over-revving.

7.15.13 - Accelerator pedal

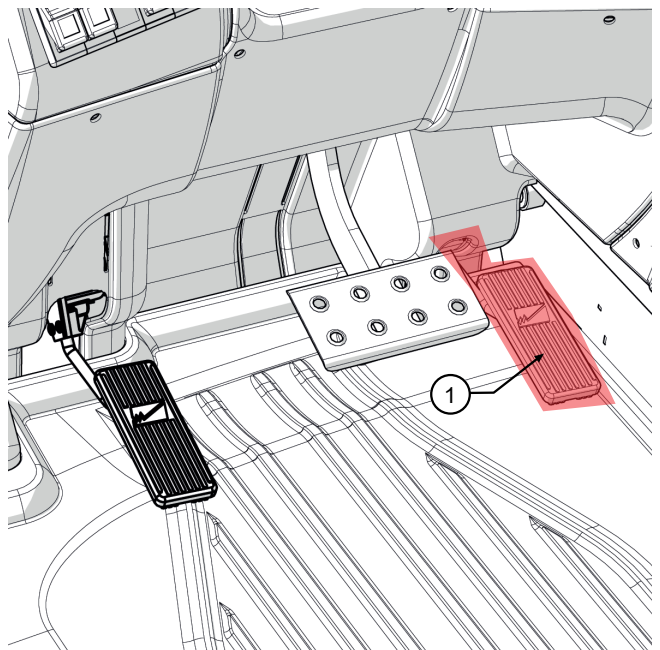


Figure: 150741-1

Press the accelerator pedal "1" (fig. 150741-1) to increase the engine speed, when the pedal is released the engine rpm will decrease.

The pedal acts directly on the injection pump of the engine.



WARNING

If while driving, the vehicle exceeds the maximum allowed speed, the "Over speed protection" transmission electronic control goes into operation. The function automatically limits the vehicle speed in order to prevent transmission and diesel over revving. Triggering of the "Over speed protection" function is signalled by the general alarm warning light switching on and the intermittent acoustic signal.

If the function intervenes, the operator must lift his foot from the accelerator pedal and reduce the speed of the vehicle.



NOTE

The maximum speed of the vehicle varies with the inflation pressure and the size and wear of the tyres.

The ATS (After treatment System) consists of 3 different processes that can lead to an increase in the minimum rpm (Low Idle Up).



- **HC Accumulation**

To reduce the hydrocarbon accumulation, the engine control unit applies an increase in the Low Idle value from 850 rpm to 1,300 rpm; this strategy depends on receiving the Safe State signal from the vehicle control unit.

When the operator:

- Holds the joystick to perform boom movements;
- Removes the parking brake;
- Moves the vehicle.

The Low Idle value returns to its default value (850 rpm) and then increases again when the Safe State signal is received.

- **DPF Automatic Regeneration**

To reduce the particulate accumulation in the DPF, the engine control unit applies an increase in the Low Idle value from 850 rpm to 1,300 rpm; this strategy does not depend on receiving the Safe State signal from the vehicle control unit.

- **DPF Manual Regeneration**

To reduce the particulate accumulation in the DPF, if the automatic regeneration was not enough (DPF = 2 shown on the display), the operator can request a manual regeneration by using the corresponding button. This strategy depends on receiving the Safe State signal from the vehicle control unit. Therefore, when the operator:

- Holds the joystick to perform boom movements;
- Removes the parking brake;
- Moves the vehicle;

regeneration stops (**situation to be avoided until regeneration has been completed!**)















NOTE

During this operation it is strongly recommended not to leave the vehicle unattended



NOTE

The vehicle is supplied with the equipment useful for the vehicle use and maintenance.

	<p>Tool bag The tool carrier bag is made up of:</p>
	<p>Socket wrench</p>
	<p>Set of wrenches</p>
	<p>Screwdriver</p>
	<p>Lubricator</p>
	<p>Set of rubber plugs for quick couplings</p>
	<p>Rod for emergency recover pump (Only with man basket prearrangement)</p>
	<p>Adaptor cable for engine diagnostics (Only FPT engines Stage IIIB/Tier 4i version and following)</p>
	<p>Protruding load signal (only Italy)</p>
	<p>Rotating light</p>
	<p>Pin for vehicle tow hitch</p>
	<p>Pin for trailer hitch (only tractors)</p>

10.1 - General warnings on equipment use



DANGER

It is strictly forbidden to modify the structure of the equipment or adjust the safety devices of the various tool components.

- Only Equipment CE certified by the relative manufacturer can be used on **DIECI** vehicles, as well as equipment approved or falling within the technical limits set out by **DIECI S.r.l.** The guarantee is void if not approved equipment is used.
- The Tool does not require CE certification.
- **DIECI S.r.l.** liability shall not be involved if equipment use or modifications do not comply with the above mentioned requirements.



ATTENTION

The equipment installed on the vehicle may only be used:

- a) on consistent ground and with vehicle level with maximum tilt of 2°.
 - b) by competent and qualified personnel who must have read this manual. In the case of road use refer to the Use and Maintenance Manual of the vehicle making sure that the operator is in possession of a valid driver's license in accordance with the laws in force in the country of use (license B or higher for ITALY), and that the vehicle boom is in the fully retracted position.
- Some equipment be accompanied by instructions related to safety standards, connection and disconnection, operation and maintenance. Carefully read and fully implement these instructions prior to installation, use and maintenance of the equipment. In case of doubt, contact your local dealer.
 - Before starting to use the vehicle and related equipment, or before performing particularly complex or dangerous operations, it is absolutely necessary to practice in a clear work area free from obstructions.
 - In case of poor visibility of the zone use a person on the ground to coordinate the movements and operations and that monitors the area inviting people who might come, to go away. The

individual on the ground must stand at a safe distance from the vehicle in motion and alert, before any movement, any personal around.

- To prevent damaging hydraulic fittings when changing an equipment, stop the engine and wait a few seconds to remove pressure from the circuit. Always clean the fittings before their reinsertion.
- Check the cleanliness, protection and conditions of quick release joints in the equipment circuits and on the boom head daily.



DANGER

Never carry the equipment in the vicinity of an open flame.



DANGER

When using the vehicle, carefully follow the respective Load charts.

It is strictly prohibited to work without the respective load charts for the type of vehicle and installed equipment.

- The indications given by the anti-tipping system of the vehicle must be considered valid for standard working conditions, on flat and solid ground with well-operating and properly calibrated equipment. In any case, the values indicated by the load charts must be respected and never exceeded.
- It is mandatory, every time the equipment is used to insert the safety plugs to secure the equipment to the Attachment holding plate.
- If an attachment holding plate different from the original Dieci attachment holding plate is installed on the vehicle, a residual load will remain on the anti-tipping device of the vehicle as a safety factor.
- Refer to the manual of the manufacturer of the attachment holding plate installed if different than the original Dieci attachment holding plate.



ATTENTION

When moving the vehicle with equipment or man baskets installed, maintain a speed appropriate to the type of ground.

When driving on rough terrain it is advisable not to exceed 10 km/h (6,2 mph) to prevent vibration and pitching phenomena, damaging the equipment or the man basket installed on the vehicle.



WARNING

It is possible that in certain working conditions there is no interference between the attachment holding plate and/or the equipment and the vehicle chassis or wheels.

Pay due attention to prevent damage to the vehicle. Lift and extend the boom just enough to avoid interference.

10.1.1 - Equipment pre-use checks



NOTE

Refer to the pre-use safety procedures of the vehicle on which the equipment is installed.

Before every use and every time new equipment is installed on the vehicle:

- Check that the equipment is properly hooked to all the pins and the hooks are inserted in the correct position.
- There is no damage, deterioration, deformation of the equipment locking components.
- Check that the equipment and components are intact, perfectly operating and not damaged.
- Verify that the equipment capacity is more than the weight of the load to be moved.
- Verify the correct operation of the equipment and of the controls present in the vehicle cab on which the equipment is installed in a work zone free from personnel and obstacles.
- Verify the operation of all indicators and lights present inside the vehicle on which the equipment has been mounted.
- Check the tilting when empty.
- Check the oil level in the hydraulic circuit.
- Check that the safety symbols and stickers are clearly legible.
- Check the efficiency and operation of the safety devices.
- Visually check the state of welding, inspect the vehicle and check for cavities, cracks of the welding or base metal or other inconveniences.
- Check for any deformations and/or modifications of the material due to sudden temperature changes or damage from impacts.
- Check the equipment for wear.
- Verify the use mode relating to the installed equipment has been set on the vehicle.

- Verify that the Load charts relating to the vehicle and installed equipment are present on the vehicle.

In case of equipment with hydraulic connections:

- Check that the pipes are in good conditions and do not obstruct the movements of the boom or of the equipment.
- Verify the correct connection of the hydraulic pipes (if present) ensuring that the equipment functions are not inverted.

In case of equipment with electrical connections:

- Check that the cables are in good conditions and do not obstruct the movements of the boom or of the equipment.
- Clean and fasten all the electrical connections (if present). Check before each work shift that there are no loose, twisted, hardened or damaged electrical cables. Do not operate the operating vehicle if there are any loose, twisted, hardened or damaged electric cables.

In the event of radiocontrol pre-arrangement:

- Refer to the specific manual of the equipment for further checks.
- Verify the correct operation of the radiocontrol/push button control panel and the charge status of the batteries.

In case lifting equipment is used

- Refer to the specific manual of the equipment for further checks.
- Verify the integrity of the lifting hook, including relative catch, and of the hook bolt to the rope.

In case winches are used

- Refer to the specific manual of the equipment for further checks.
- Check that the rope is not damaged, cut, torn, frayed. On the contrary, do not use the equipment and replace it. Check the operation of the limit switches, which must block the rope as described in the specific manual.
- Verify the operation of the extensometric transducer of the mounted equipment (if present); to do this, try to lift a load slightly heavier than the nominal maximum capacity of the equipment. In case the equipment is unable to lift the load, the transducer operates correctly,

otherwise immediately interrupt the operation bringing the load to the ground and repair the equipment.

In case of using elevating work platforms (baskets)

- Refer to the specific manual of the equipment for further checks.
- Verify the operation of the emergency button of the load limiter and of the area limiter at the beginning of each work cycle.
- Before using the platform ensure it is not wet, dirty with grease, oil, has icy surfaces or covered with other substances that can make its surface slippery. On the contrary, accurately clean and dry the platform surfaces. Danger of slipping and falling.
- The vehicle on which the equipment is installed must be braked and stabilized on solid ground. If outriggers (optional) are present, position them correctly on the ground before starting to operate.
- Before operating, make sure that the openings for access to the platform are in the closed position; always verify the correct engagement of the safety harnesses (PPE category III).



ATTENTION

All checks must be carried out by adequately trained personnel and registered on the control log.

If damage or malfunctioning is detected, comply with the instructions contained in this manual or in the manual of the equipment or basket or contact the DIECI Assistance Center to agree the actions to be taken.

If routine or extraordinary maintenance or technical adjustment of the equipment is required, contact exclusively personnel authorized by the DIECI Assistance Center and note the service intervention on the control log.

If the equipment is tampered with, the guarantee is voided and the Manufacturer is relieved of all liability.



DANGER

Operators who note anomalies on the equipment or on the vehicle on which it is installed, and it does not conform to safety regulations must suspend use and immediately inform the Person in charge.



NOTE

For road circulation, refer to the Use and Maintenance Manual of the vehicle on which the equipment is installed.

10.1.2 - Bucket warnings



WARNING

Pay particular attention to the following points when using the vehicle with bucket.

- We recommend a limited and occasional use of the vehicle with bucket.
- Intensive use can damage the boom, so maintenance intervals should be halved.
- It is forbidden to push the bucket against the material with the extension movement.
- When pushing with the bucket against the material it is necessary to:
 - Keep the wheels straight;
 - Keep the boom closed;
 - Lower between the two chassis guides (if present);
 - Do not push the boom down lifting the two front wheels;
 - Do not excavate with the bucket
- It is forbidden to use buckets larger than those specified in the price list.
- It is forbidden to use buckets that are not "DIECI", in case you want to use buckets that are not "DIECI" contact the customer service.
- It is permitted to use the vehicle with the bucket only for carrying work.



ATTENTION

It is important that there is always visibility by the operator on the bucket work area. A bucket that is too large limits the operator's visibility and can damage the vehicle.

10.2 - Equipment installation procedure

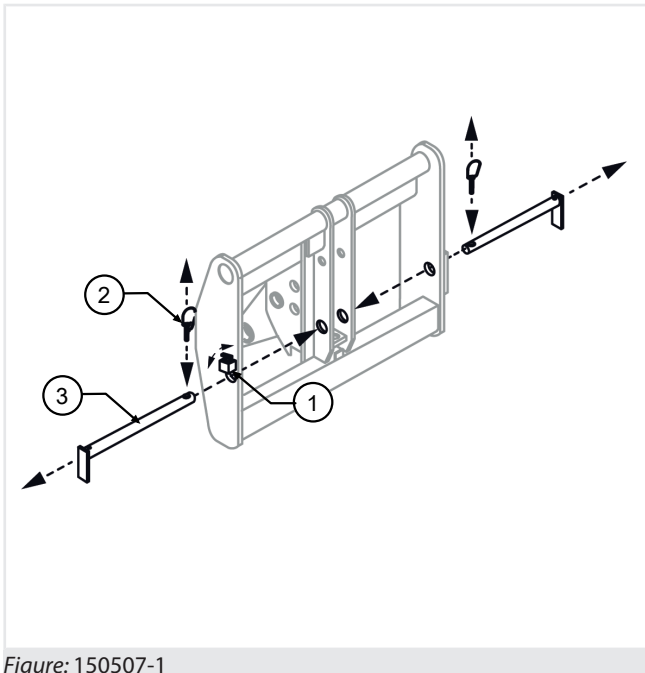


Figure: 150507-1

To properly install equipment carry out the following operations (fig. 150507-1):

1. Remove the safety plugs "3" (if installed) by removing the safety plugs "2" and lifting the lock pins "1".
2. Place the equipment on a flat not yielding surface, to be able to smoothly engage it with the attachment holding plate of the vehicle.
3. Place the vehicle with the boom lowered parallel to the tool. Approach the attachment holding plate to the accessory extending the telescopic boom. The vehicle can not extend the boom if it is completely lowered. Slightly raise the boom to be able to extend it.
4. Using the tilting movement, rotate the attachment holding plate downward. Bring the top of the plate under the locking hooks of the tool.
5. Slightly lift the boom and rotate the attachment holding plate upwards, thus making the equipment adhere to the attachment holding plate of the vehicle. During this operation, make sure that no person is in the vicinity of the equipment or the vehicle boom.
6. Turn off the engine and get out of the vehicle.
7. Lift the lock pin "1" and insert the safety pins "3" in their seats on attachment holding plate, passing through the corresponding slots of the equipment. If the two holes do not match, perform the steps described in chapter "Safety pin outline".
8. Fit the safety plug "2" on the pins just inserted.
9. In the event that the equipment needs electrical or hydraulic connections, refer to the chapters "Hydraulic connections" and "Electrical Connections [▶ 144]".
10. Once properly fixed the equipment, turn on the vehicle and set the correct mode of operation of the vehicle related to the newly installed equipment:
11. Consult the use and maintenance manual of the vehicle to set the correct mode of use.
12. Check that in the cab there is the load chart related to the vehicle and to the equipment just installed.

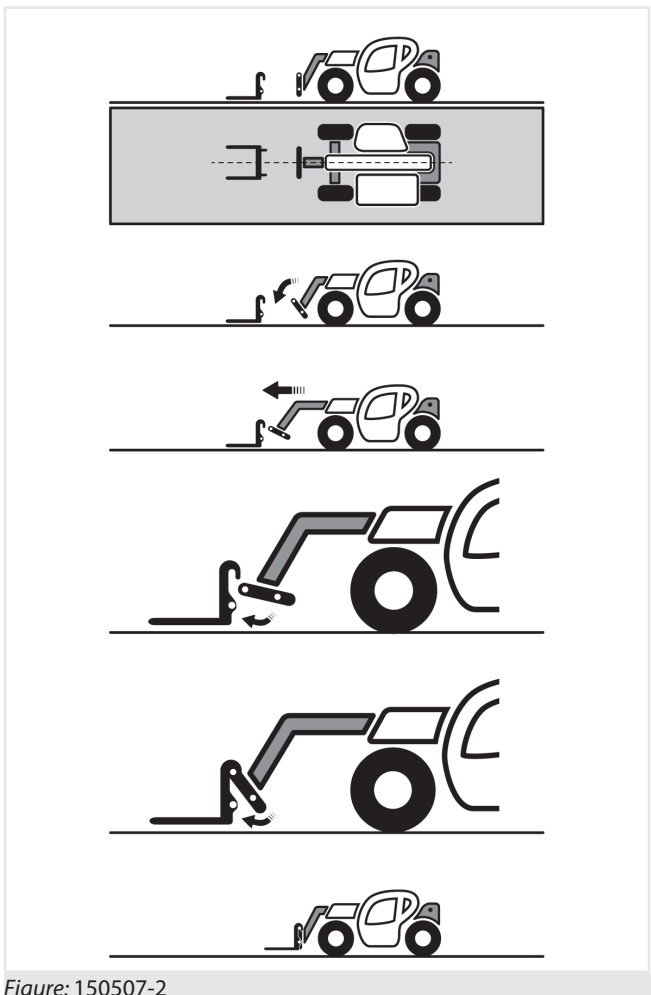


Figure: 150507-2



DANGER

In case, for deformation, the pin and the related safety pin do not reach the required position, it is absolutely forbidden to use the accessory as it may come off and fall to the ground dangerously.



DANGER

It is forbidden to operate without the safety pin installed on the attachment holding plate.



WARNING

When using an equipment that has electrical or hydraulic connections these must always be correctly connected to the vehicle. Failure to connect does not allow the proper operation of the safety devices with risk of damage to property and persons and risk of vehicle tipping.



DANGER

It is forbidden to operate with a mode of use of the vehicle not suitable for the type of equipment installed. The electro-hydraulic equipment will not work correctly and safety devices will not be in operation creating a risk of damage to property and people and the vehicle risk of tipping.



DANGER

It is forbidden to operate without the proper load chart related to the vehicle and to the equipment installed.

For more details on the accessory installation procedures or warnings, consult the use and maintenance manual of the accessory.



ATTENTION

Before each use, check that:

- a) The equipment is properly hooked to all the pins and hooks are inserted in the correct position.
- b) There is no damage, deterioration, deformation of the equipment locking components.
- c) If present, the electric cables or hydraulic hoses are in good condition and do not create hindrance while using the equipment.
- d) The mode of operation of the vehicle is consistent with the type of equipment installed.
- e) In the cab there are the load charts related to the vehicle and to the equipment installed.

10.3 - Hydraulic connections

10.3.1 - Warnings for hydraulic connections



NOTE

Before making the hydraulic connections, perform the "Equipment installation procedure" and check the equipment is correctly fixed to the vehicle.

Check the hydraulic tubes do not obstruct the movements of the vehicle or of the equipment as it may be damaged.

Consult the equipment manual to verify correct operation.



WARNING

When using an equipment that has electrical or hydraulic connections these must always be correctly connected to the machine. Failure to connect does not allow the proper operation of the safety devices with risk of damage to property and persons and risk of machine tipping.



NOTE

Always accurately clean the hydraulic connections before each coupling. If not used, both the hydraulic connections must be protected with adequate plastic caps.



WARNING

Do not use the vehicle or the equipment if the hydraulic tubes are worn or damaged, but repair or replace them.



WARNING

Once the hydraulic connections have been made, it is compulsory to verify that the controls are consistent with the operations carried out on the vehicle.

By inverting the connections, the accessory functions may be inverted compared to normal use, therefore, after having completed the equipment installation procedure, test the various functions in a free zone.



DANGER

Hydraulic liquid under pressure

Fine jets of hydraulic oil at high pressure can penetrate the epidermis. Keep hands and face at a safe distance from the pressurized fluid and wear goggles and protective gloves. Bring a piece of cardboard to the area of the suspected leak and then check for traces of liquid on the cardboard. If the liquid penetrates the skin immediately seek for medical advice.



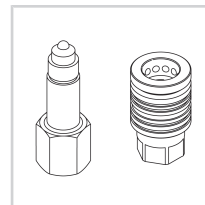
DANGER

Hydraulic pressure

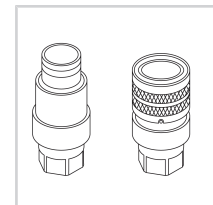
The leakage of hydraulic oil at operating pressure can cause injury: before connecting or disconnecting the hydraulic hoses, release the residual pressure from the hydraulic circuit. Prevent starting the engine with disconnected hoses.

10.3.2 - Type of hydraulic quick couplings

The hydraulic quick couplings at boom head can be of two types:



Push-Pull (fig. 150509-1)



Flat-Face (fig. 150509-2)

10.3.3 - References for correct connection

To make the correct connection of the hydraulic fittings, each hydraulic plug or socket is marked with a color or symbol.

- The **red** plugs must be connected to the **red** sockets or those with the "+" mark.
- The **blue** plugs must be connected to the **blue** sockets or those with the "-" mark.

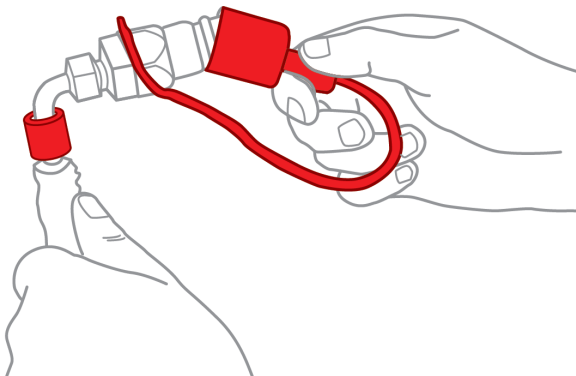


Figure: Cap and mark on the hydraulic sockets



Figure: Hydraulic sockets on boom head

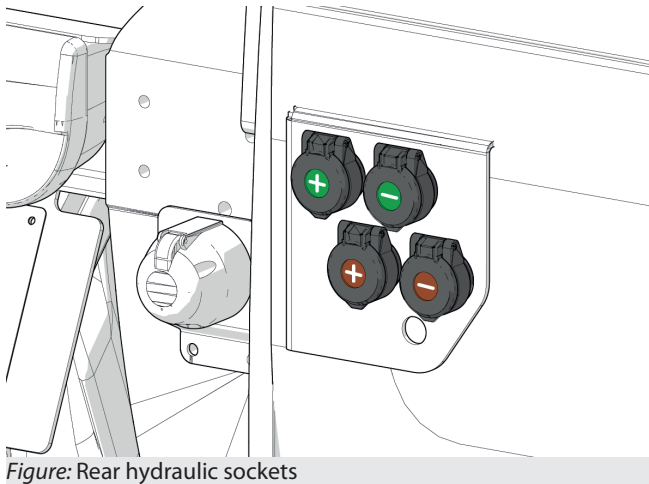


Figure: Rear hydraulic sockets

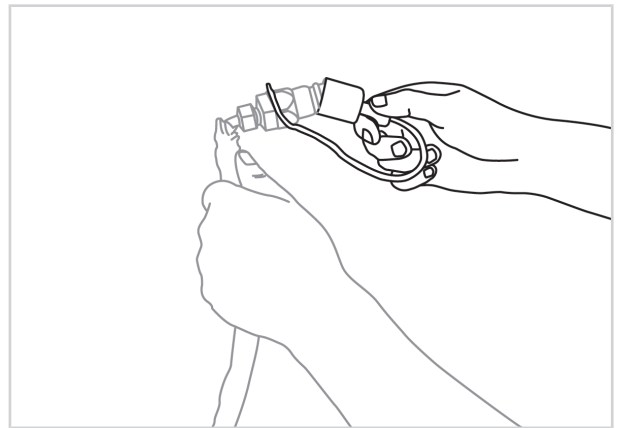


WARNING

Equipment with hydraulic connections made incorrectly have movements or functions that do not agree with the operator's controls and can cause damage to other operators, material handled or to the vehicle and equipment.

Always make sure that the hydraulic connections follow the indications given above for proper connection and that the movements and functions of the equipment comply with the operator controls.

10.3.4 - Push-Pull couplings connection



150510-1

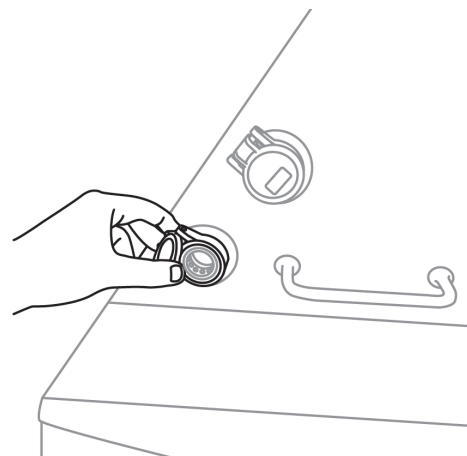


Figure: 150510-2

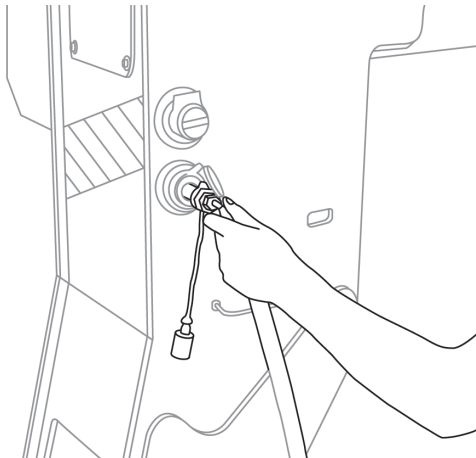


Figure: 150510-3

To connect the Push-Pull quick couplings to the sockets on the boom head:

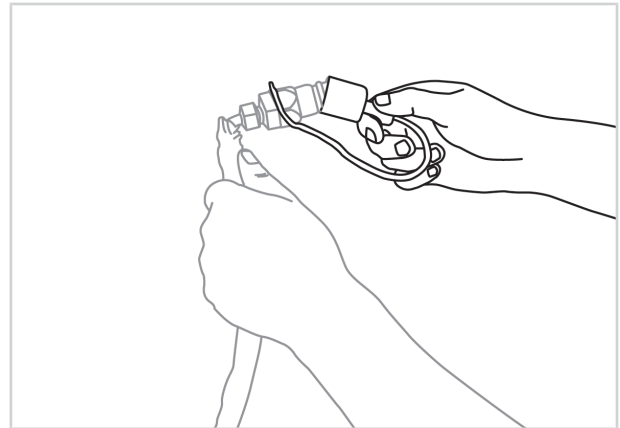
1. Perform the equipment installation procedures described in the chapter: "Equipment installation procedure".
2. Turn off the vehicle.
3. In case of closed center distributor, discharge the system residue pressure (refer to chapter Closed center distributor: Relieve the pressure through the trailer Descent button).
4. Remove the protection cap from the equipment hydraulic plugs (fig. 150510-1).
5. Lift the protective cover for the hydraulic socket present on the boom head (fig. 150510-2).
6. Clean the plug and socket, if soiled.
7. Fit the plug inside the socket and press until the pipe is blocked (fig. 150510-3).
8. Check that the hydraulic pipe is correctly fixed.
9. Carry out the same operation for both pipes.



NOTE

Consult the equipment manual to verify correct operation.

10.3.4.1 - Push-Pull couplings connection when connected to a valve



150511-1

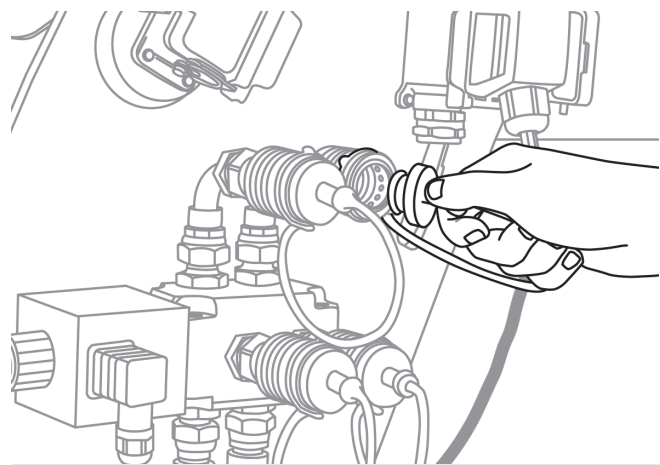


Figure: 150511-2

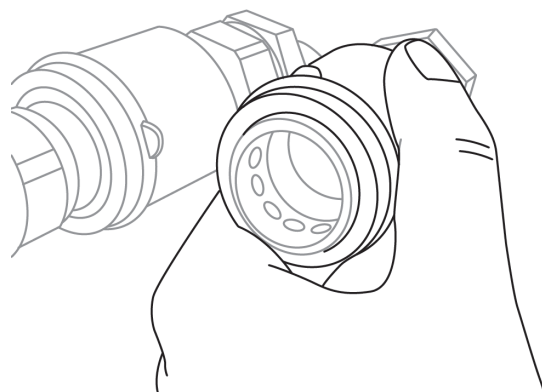


Figure: 150511-3

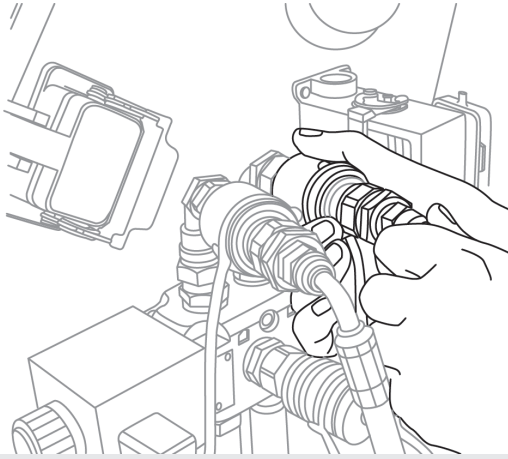


Figure: 150511-4

To connect the Push-Pull quick couplings to the valve on the boom head:

1. Perform the equipment installation procedures described in the chapter: "Equipment installation procedure".
2. Turn off the vehicle.
3. In case of closed center distributor, discharge the system residue pressure (refer to chapter Closed center distributor: Relieve the pressure through the trailer Descent button).
4. Remove the protection cap from the equipment hydraulic plugs (fig. 150511-1).
5. Remove the protection cap from the hydraulic sockets installed in the valve on the boom head (fig. 150511-2).
6. Clean the plug and socket, if soiled.
7. Push the ring on the valve socket towards the boom (fig. 150511-3).
8. Place the plug fully inside the socket and release the ring of the valve (fig.150511-4).
9. Check that the hydraulic pipe is correctly fixed.
10. Carry out the same operation for both pipes.



NOTE

Consult the equipment manual to verify correct operation.

10.3.5 - Flat-Face couplings connection

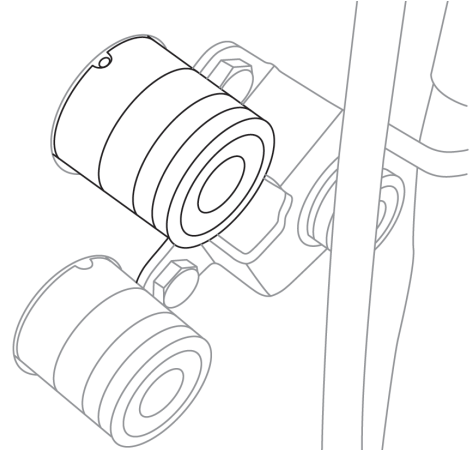


Figure: 150512-1

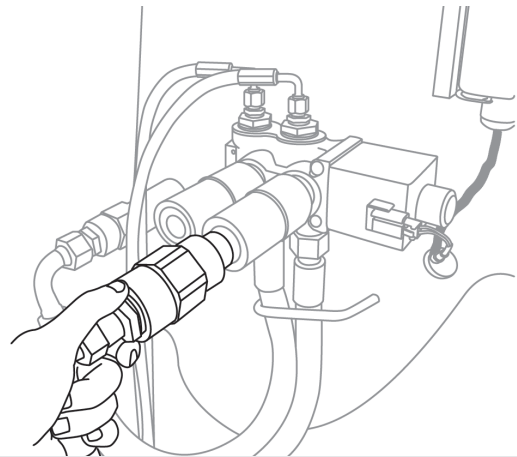


Figure: 150512-2

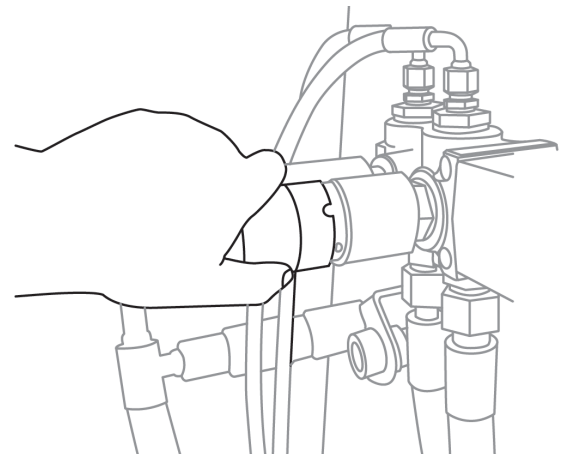


Figure: 150512-3

To connect the Flat-Face quick couplings:

1. Perform the equipment installation procedures described in the chapter: "Equipment installation procedure".
2. Turn off the vehicle.

3. In case of closed center distributor, discharge the system residue pressure (refer to chapter Closed center distributor: Relieve the pressure through the trailer Descent button).
4. Clean the plug and socket, if soiled.
5. Rest the plug at center of the socket and push the fully plug (fig. 150512-2), until the socket ring is lifted.
6. Turn the ring to block the plug inside the socket (fig. 150512-3).
7. Check that the hydraulic pipe is correctly fixed.
8. Carry out the same operation for both pipes.



NOTE

Consult the equipment manual to verify correct operation.

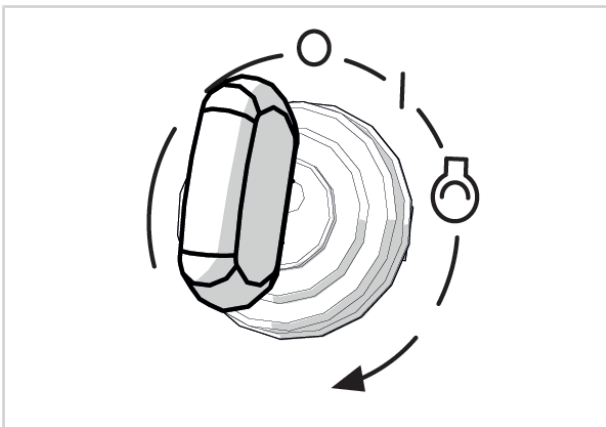
10.3.6 - Closed centre distributor: Relieve the pressure by pressing the pressure relief button *



NOTE

This operation is possible and it may be required only for vehicles fitted with "Closed centre distributor" and "Trailer descent".

Consequences



150501-1

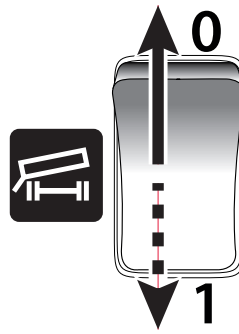


Figure: Pressure relief switch

To relieve pressure it is necessary to:

1. Move the ignition key of the vehicle to position "I" (fig. 150501-2).
2. Select the hydraulic socket still under pressure (if there is more than one hydraulic socket refer to the vehicle manual, chapter "Hydraulic sockets selection").
3. Press the "Pressure relief" switch to release the residual pressure of the selected hydraulic socket.
4. Proceed with the hydraulic couplers connection operation.

10.4 - Electrical Connections

10.4.1 - Warnings for electrical connections



DANGER

Before making the electrical connections, switch off the vehicle.

Do not use the vehicle or the equipment if the electrical cables are worn or damaged, but repair or replace them.



WARNING

Do not leave the boom plug hanging from the chain during work operations as this may be damaged impairing the vehicle correct operation when used without equipment.



ATTENTION

Before making the electrical connection, perform the "Equipment installation procedure" and check the equipment is correctly fixed to the vehicle.



WARNING

When using an equipment that has electrical and/or hydraulic connections these must always be correctly connected to the vehicle.



DANGER

Partial or wrong electrical connections do not allow the proper operation of the safety devices with risk of damage to property and persons and risk of **VEHICLE TIPPING**.

Consult the equipment manual to verify correct operation.



ATTENTION

Check that the electrical cable is not in a position that hampers the movements of the operating vehicle and of the equipment as it could be damaged.

10.4.2 - Procedure for connecting electrical connections

The electrical connections on the boom head may be at 6 or 24-pole, but the connection procedure is the same for both.

For equipment provided with electrical system carry out the following operations:

1. Perform the equipment installation procedures previously described.
2. Turn off the vehicle.
3. Disconnect the cover from the socket on the boom "1" (fig. 150512-1) lowering the 2 safety levers "2".

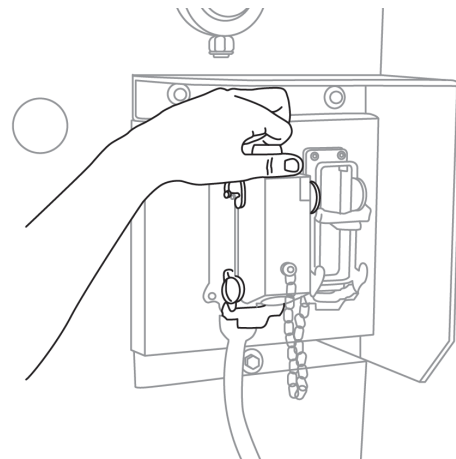


Figure: fig.150512-1

4. Remove the cover located on the boom socket and fit it in the dummy socket aside (fig. 150512-2) and fasten it with the appropriate levers.

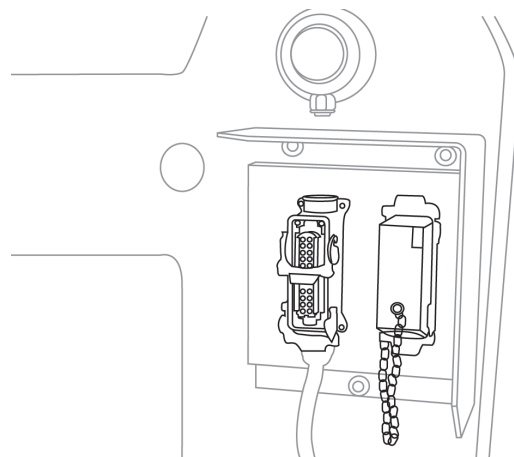


Figure: fig. 150512-2

5. Disconnect the plug from the dummy socket on the equipment "1" (fig. 150512-3) lowering the 2 safety levers "2" (fig. 150512-3).

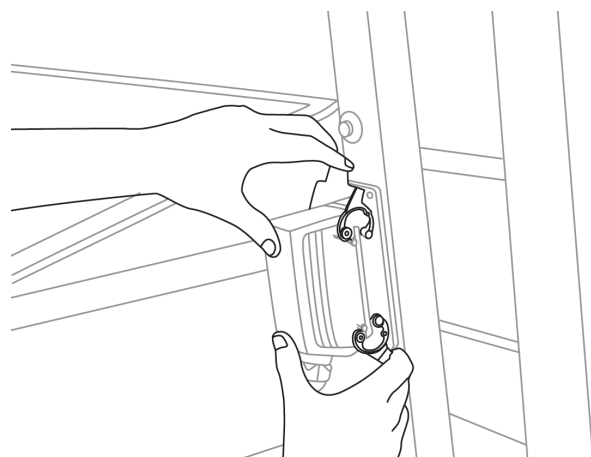


Figure: fig. 150512-3

6. Connect the plug of the equipment on the electrical socket of the boom, fastening it by lifting the 2 safety levers "1" (fig. 150512-4).

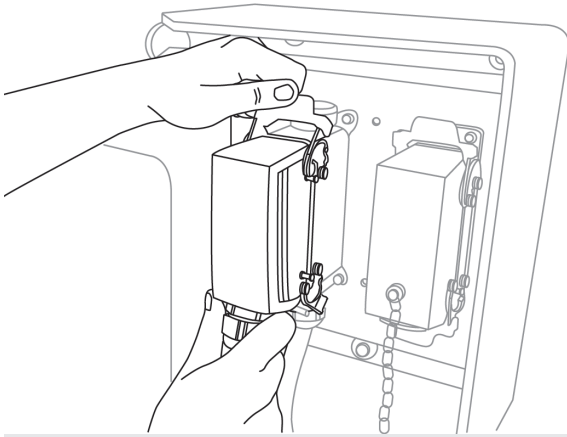


Figure: fig. 150512-4

7. Once the equipment is properly fixed, turn on the vehicle and set the correct mode of operation of the vehicle related to the newly installed equipment.
8. Check that in the cab there is the load chart related to the vehicle and to the equipment just installed.

10.5 - Equipment removal

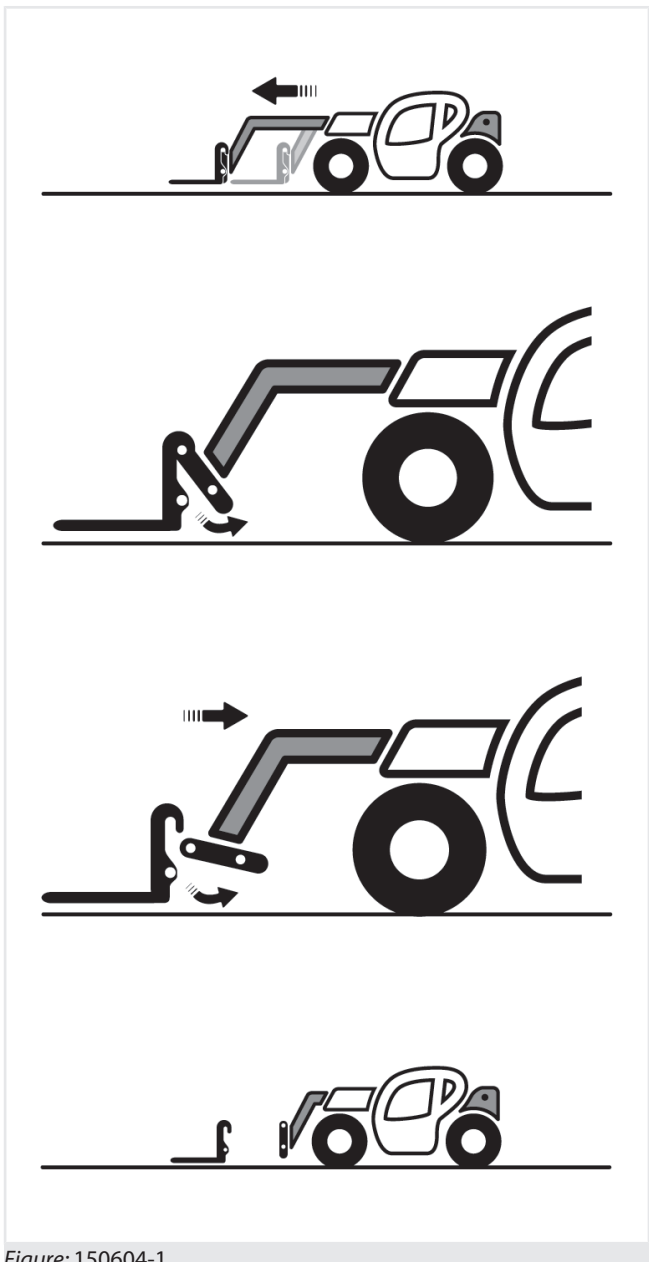


Figure: 150604-1

To store the accessory, once you finished using it, carry out the following operations:

1. Place the vehicle on a solid and level ground.
2. Position the equipment above a support platform to facilitate the handling and transportation of the single piece of equipment.
3. Lower and extend the vehicle boom of about one meter.
4. Turn off the engine.
5. Remove the electrical connections, if any (see the following chapter).
6. Remove the water connections, if any (see the following chapter).

7. Release the equipment following the reverse procedure of the equipment installation in accordance with the type of plate installed on the vehicle.
8. Turn on the vehicle and swing down in order to release the attachment holding plate from the equipment.
9. Once released the attachment holding plate, retract the vehicle boom.



NOTE

The accessory placed on the ground must always be appropriately marked and barriers and clearances must be laid on all sides of the area that it could occupy falling.

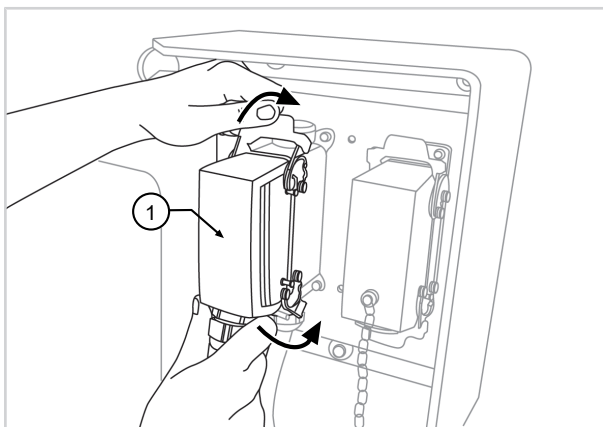


DANGER

After releasing the system pressure always wait for a minute before disconnecting the joints.

Always disconnect the hydraulic pipes and electrical cables of the equipment before releasing it from the vehicle. Otherwise it is possible to damage the pipes or cables and the tool may fall and be dragged.

10.5.1 - Electrical connections removal



150514-1

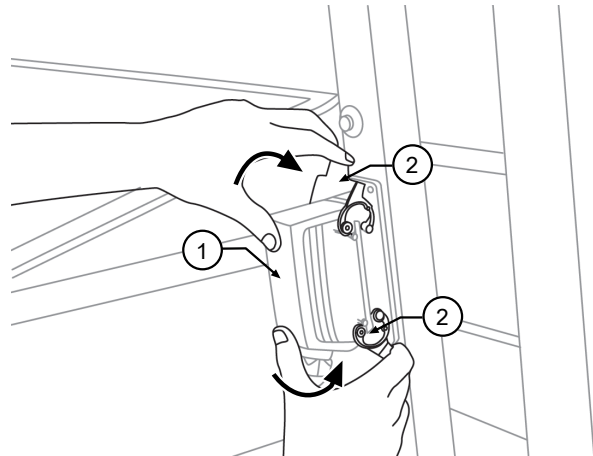


Figure: 150514-2

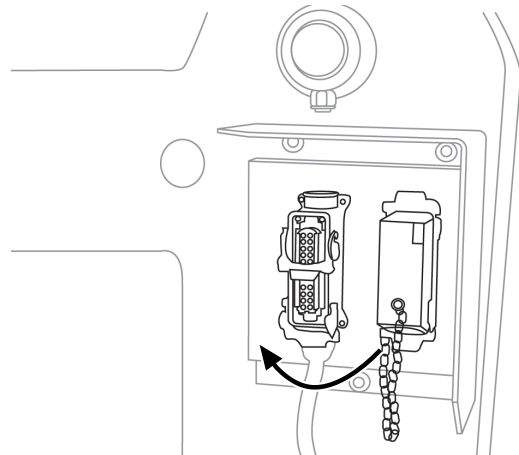


Figure: 150514-3

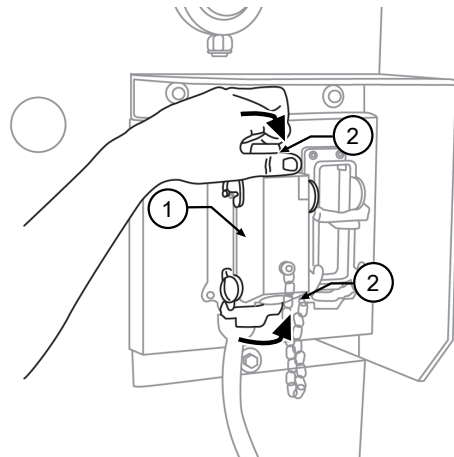


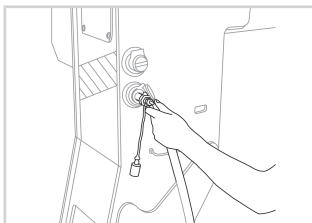
Figure: 150514-4

To remove the electrical connections from the equipment it is necessary to:

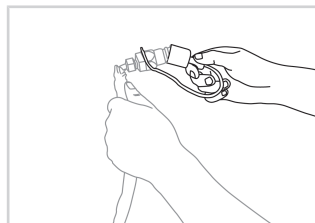
1. Follow steps 1, 2, 3 and 4 of the procedure to remove the equipment from the vehicle described in the previous chapter.
2. Disconnect the plug of the equipment from the boom lowering the two safety levers (fig. 150514-1).
3. Position the plug of the equipment on its dummy socket "1" (fig. 150514-2), fastening it with the safety levers "2".

4. Disconnect the cover located on the boom dummy socket and fit it in the electrical socket (fig. 150514-3).
5. Secure the cover to the socket on the boom "1" (fig. 150514-4) through the safety levers (fig. 150514-4).
6. Check that the electrical cables are not trapped in the attachment holding plate or that they can be crushed by the equipment when it will be placed on the floor.
7. Proceed with the subsequent operations to remove the equipment from the vehicle.

10.5.2 - Push-Pull couplings removal



150513-1

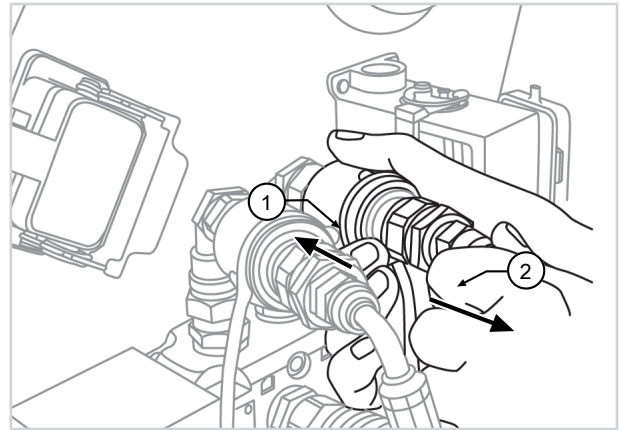


150513-2

To disconnect the Push-Pull quick couplings from the socket on the boom head it is necessary to:

1. Follow steps 1, 2, 3 and 4 of the procedure to remove the equipment from the vehicle described in the previous chapter.
2. If a closed center distributor is installed on the vehicle, carry out the procedures described in the "Closed center distributor: Relieve the pressure through the trailer Descent button *" chapter to release pressure in the hydraulic circuit.
3. Turn off the vehicle.
4. Pull the plug towards yourself to remove it from the socket (fig. 150513-1).
5. Clean the plug and socket, if soiled.
6. Fit the protection cap to the equipment hydraulic plugs (fig. 150513-2).
7. Carry out the same operation for both pipes.
8. Check that the hydraulic pipes are not trapped in the attachment holding plate or that they can be crushed by the equipment when it will be placed on the floor.
9. Proceed with the subsequent operations to remove the equipment from the vehicle.

10.5.2.1 - Push-Pull couplings removal when connected to a valve



150515-1

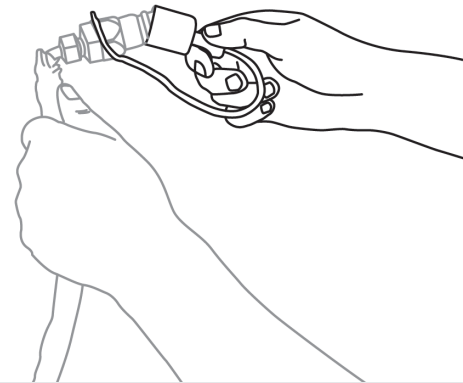


Figure: 150515-2

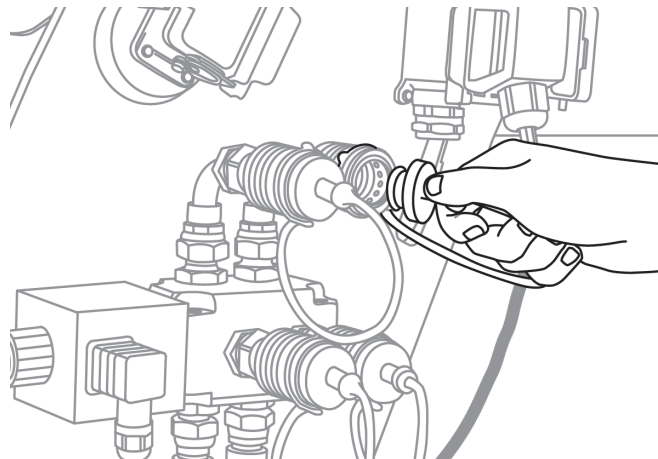


Figure: 150515-3

To disconnect the Push-Pull quick couplings from the valve on the boom head:

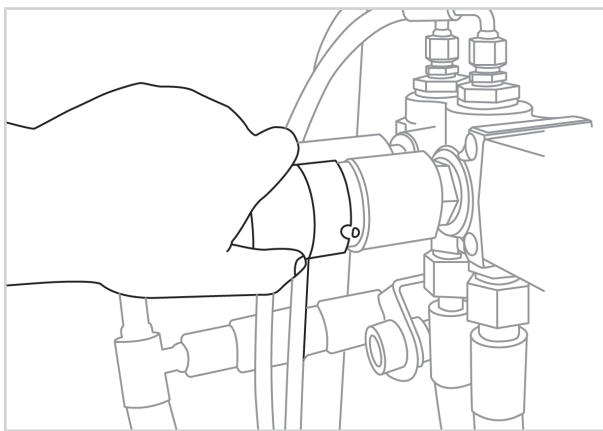
1. Follow steps 1, 2, 3 and 4 of the procedure to remove the equipment from the vehicle described in the previous chapter.

2. If a closed center distributor is installed on the vehicle, carry out the procedures described in the "Closed center distributor: Relieve the pressure through the trailer Descent button *" chapter to release pressure in the hydraulic circuit.
3. Turn off the vehicle.
4. Push the ring of the socket towards the vehicle boom "1" (fig. 150515-1).
5. Pull the plug towards yourself to remove it from the socket "2".
6. Clean the plug and socket, if soiled.
7. Fit the protection cap to the equipment hydraulic plugs (fig. 150515-2).
8. Fit the protection cap to the hydraulic sockets of the valve (fig. 150515-3).
9. Carry out the same operation for both pipes.
10. Check that the hydraulic pipes are not trapped in the attachment holding plate or that they can be crushed by the equipment when it will be placed on the floor.
11. Proceed with the subsequent operations to remove the equipment from the vehicle.

To disconnect the Flat-Face quick couplings:

1. Follow steps 1, 2, 3 and 4 of the procedure to remove the equipment from the vehicle described in the previous chapter.
2. If a closed center distributor is installed on the vehicle, carry out the procedures described in the "Closed center distributor: Relieve the pressure through the trailer Descent button *" chapter to release pressure in the hydraulic circuit.
3. Turn off the vehicle.
4. Turn the socket ring to match the recess with the position of the ball placed on the socket (fig. 150516-1).
5. Push the socket ring "1" (fig. 150516-2).
6. Pull off the plug "2" (fig. 150516-2).
7. Clean the plug and socket, if soiled.
8. Carry out the same operation for both pipes.
9. Check that the hydraulic pipes are not trapped in the attachment holding plate or that they can be crushed by the equipment when it will be placed on the floor.
10. Proceed with the subsequent operations to remove the equipment from the vehicle.

10.5.3 - Flat-Face couplings removal



150516-1

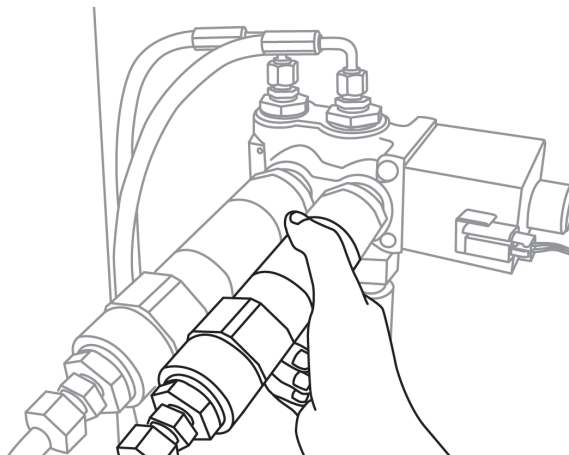


Figure: 150516-2

10.6 - Forks

10.6.1 - Identification

The term "Forks" means the pair of forks to be installed on the vehicle.

The purpose of this equipment is the lifting and handling of a load from the ground upwards, and vice versa.



NOTE

The forks may be provided with a spreader/shifter that allows to position the distance between the forks more quickly and safely.

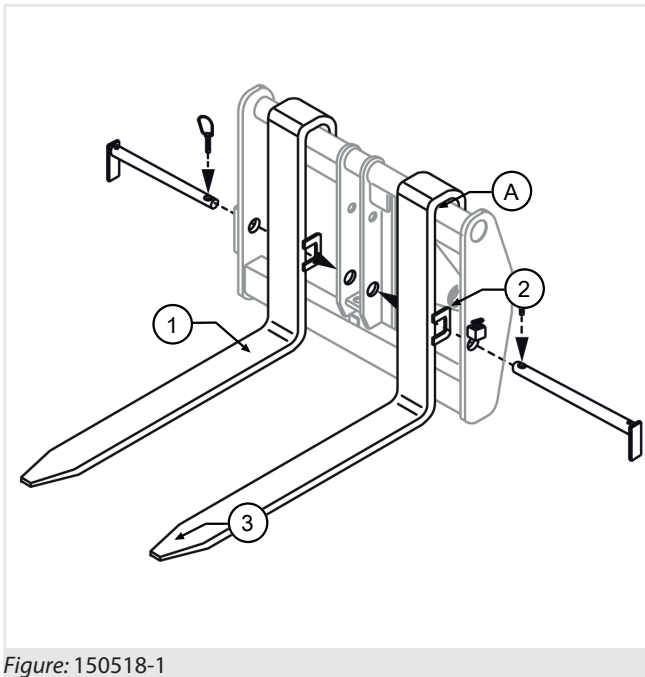


Figure: 150518-1

The data necessary for the identification of the forks are positioned on the right side of the forks, in the upper part "A" (fig. 150518-1).

Below are the identification data (their order may be different on the forks).

To ensure a prompt and efficient service when ordering parts or when requesting information or technical clarification always specify the identification details.

Therefore we recommend to note the data relating to the accessory in your possession in order to safely and quickly identify them in the future, in case of need.

Dieci forks code
Manufacturer's Logo/Abbreviation
Manufacture Date/Batch
Maximum capacity (Kg)
Load application center of gravity (mm) *

* There may be more than one value depending on the load.

10.6.2 - Description

The forks (fig. 150518-1) consist of the following main components:

1. Forks
2. Eyelet

3. Hole for mounting specially designed equipment



DANGER

It is strictly forbidden to use the Hole for fastening equipment, for the installation of equipment not expressly approved by Dieci or for a use other than that intended.

Vehicle tipping danger, damage to forks or falling materials.

10.6.3 - Forks check



NOTE

For the forks verification frequency refer to the "Control log".



ATTENTION

During maintenance and control, it is mandatory to use the appropriate Personal Protective Equipment.



WARNING

It is absolutely forbidden to carry out maintenance on the forks (e.g. welding, drilling, engraving, etc ...).

In the event of damage or deformation immediately replace the forks.

Check the forks thickness.

The maximum wear allowed is **10%** (fig. 150520-1).

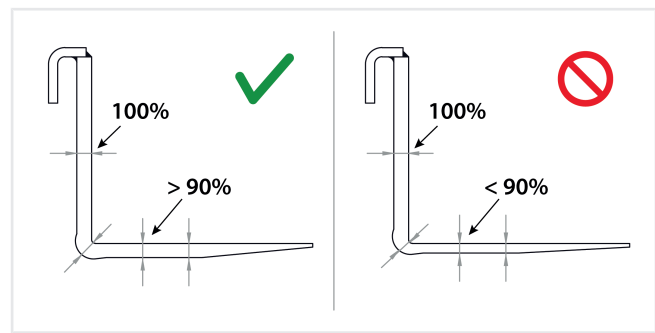


Figure: 150520-1

For example for a fork 70 mm thick, the thickness must not be less than 63 mm. (70 - 10% = 63)

For a quick check of the thickness of the forks, it is necessary to measure the thickness in the vertical part of the fork "1" (fig. 150520-2); this will be the

dimension to which refer for the fork thickness measurements "2" (fig. 150520-2). Make at least three measurements at several points.

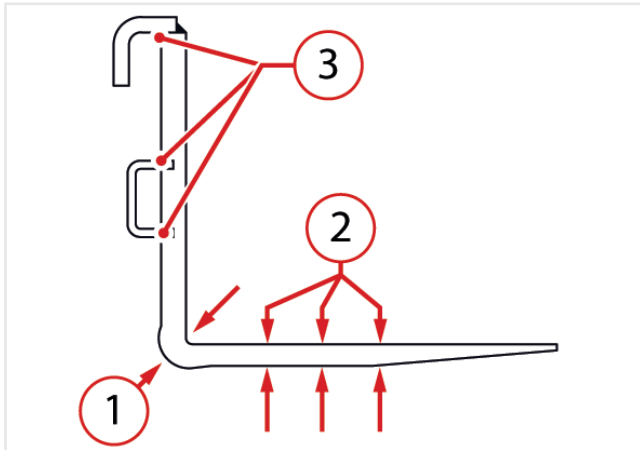


Figure: 150520-2

Verify the deformation of the forks

Verify that the two forks are parallel between them and that the distance from the ground is the same for both, or with difference of less than 3% of the length of the fork (fig. 150520-3).

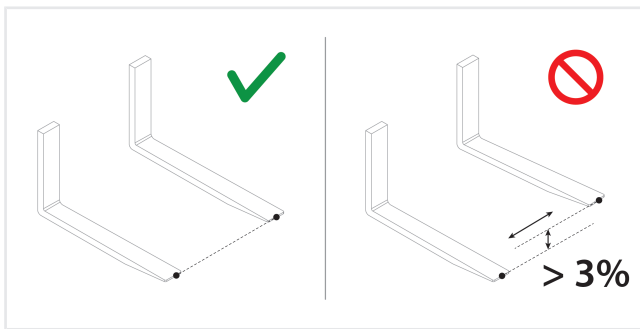


Figure: 150520-3

For example, for a fork 1800 mm long, the difference between the maximum permissible deformation of the fork tips will therefore be of 54 mm (1800 x 3/100 = 54).

Check the integrity of the welds

Check that all the welds on the forks "3" (fig. 150520-2) are in good conditions and have no cracks or anomalies.

10.6.4 - Forks use



ATTENTION

Before starting to use the equipment, inspect and test it as described in the section "Equipment pre-use check".



WARNING

It is absolutely forbidden to use the forks or any type of equipment, without securing it to the attachment holding plate with the appropriate safety plugs.



DANGER

Before each use, check the wear status of the forks, they could be worn out and not hold the load to be handled creating a dangerous situation.

Before starting to use the equipment, refer to the chapters:

- a) "Safety regulations"
- b) "Forks safe working procedures [▶ 153]"
- c) "Forks check [▶ 150]"

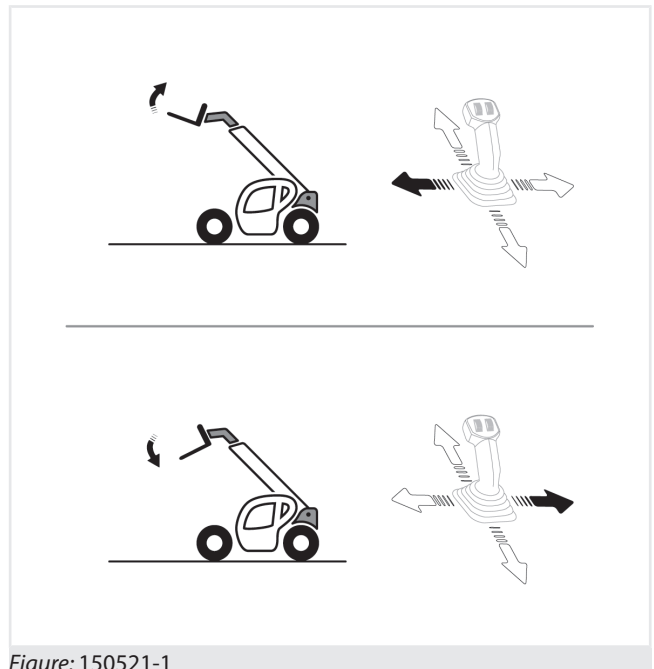


Figure: 150521-1

To use the forks it is sufficient to move the controls for the plate tilting.

By moving the joystick to the left, the tips of the forks will rise; by moving the joystick to the right, the tips of the forks will drop.

10.6.5 - Forks adjustment

To adjust the position of the forks it is necessary to:

- Deposit a load to the ground.
- Lower and fully retract the boom moving the forks to about 1 m above the ground.
- Turn off the vehicle.

- Get off the vehicle and manually move the forks to the desired width.

10.6.6 - Fork block

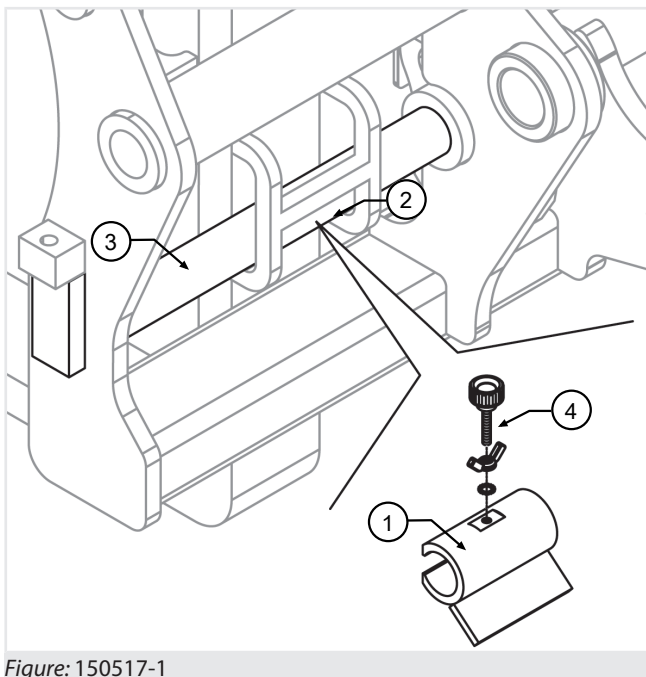


Figure: 150517-1

The Forks block prevents lateral movement of the forks once the desired setting has been chosen.

To engage the forks block (fig. 150517-1):

1. Perform the forks installation procedure on the fork carrier plate.
2. Place the forks block "1" in the eyelet of the forks "2".
3. Insert the plug "3" completely down in order to fit the eyelet "2" and the fork block "1".
4. Fasten the plug with the related safety stops.
5. After moving the fork laterally to the desired position, fix the position by tightening the screw "4".

10.6.7 - Fork extensions



ATTENTION

Before starting to use the equipment, inspect and test it as described in the section "Forks Safe Working Procedures".

Before starting to use the equipment, refer to the "Safety regulations" and "Safe Working Procedures" described in the manual of the vehicle on which the equipment is installed.

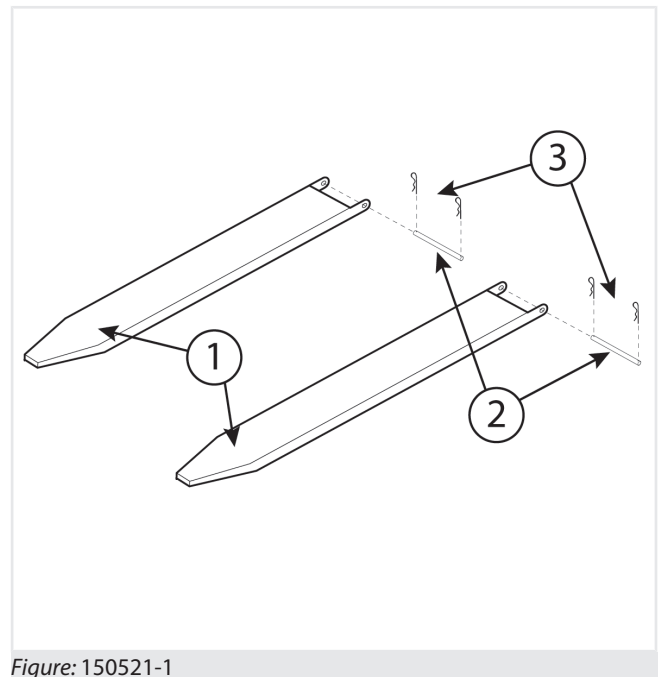


Figure: 150521-1

The fork extensions consists of the following main components (fig. 150521-1):

1. Extension
2. Fastener pin
3. Safety plug

Warnings for use

- Use the extensions only with the forks for which they were constructed.
- Before use, check their integrity.
- Always apply the pin with the related cotter pin.
- Do not use loads exceeding those indicated by the forks on which the fork extensions are mounted.
- Refer to the load chart of the forks to which are applied the fork extensions.
- Make sure of the load stability.
- Do not take the load with a single extension.
- Do not use extensions for purposes other than those for which they were constructed.

Installation

- Fit the extension on the forks after establishing the integrity of the extension and the forks.
- Put the fastener pin "2" with the related safety plug "3".



DANGER

Never use if the forks or the extensions if they are defective or show tampering signs.

Forks extension check

- At each use check the integrity of welds and repair if necessary.
- When the thickness of the lower metal sheet reaches 80% of its original thickness, the extension must be replaced.

10.6.8 - Forks safe working procedures

10.6.8.1 - General instructions on forks use



DANGER

Never lift a load slung with a single fork or with a board.

It is absolutely forbidden to use the forks with hooks, straps or other materials for handling suspended loads. Use the appropriate accessories (hook, winch, jib).

- Always set the forks fully under the load and move it to the transport position (forks at 300mm from the ground and tilted backwards, with fully retracted boom).
- The load diagrams are valid for centers of gravity indicated on the diagram. For a center of gravity at a greater distance, contact your dealer.
- Pay attention to the risk of crushing limbs when adjusting the forks manually.
- It is absolutely forbidden to increase the length or width of the forks with extensions not provided directly by the Manufacturer. In this case DIECI is raised from any responsibility regarding their use.
- Forks overloading and transverse stress are strictly prohibited.
- Place the forks to their maximum possible width depending on the load to be moved. Before lifting a load make sure that the width of the forks corresponds to that of the pallet or that these can withstand the weight of the load on the pallet. Forks set wide apart maintain a stable load.
- Place loads evenly on the forks, to obtain a stable balance. When lifting wide loads, or not centered and that are impossible to center, maneuver the vehicle with caution in order to prevent this from tipping. Use caution when lifting bars of considerable length.
- Do not raise the load with the tip of the forks facing downwards. The forks must always be with the tips pointing upwards; in this way the load

will lean against the plate of the forks. A lifted load can be tilted forward only if it must be placed on a stack or directly on a discharge surface.

- Do not use the vehicle to transport or move persons when the forks are assembled on it. Use suitable interchangeable equipment approved by Dieci.

10.6.8.2 - Load transport position with forks



Figure: 150527-1

To correctly transport a load with forks it is necessary to:

1. Fully retract the boom.
2. Lower the boom fully down so that the forks are at about 300 mm from the ground.
3. Tilt the fork tips upward.

10.6.8.3 - Picking up a load from the ground

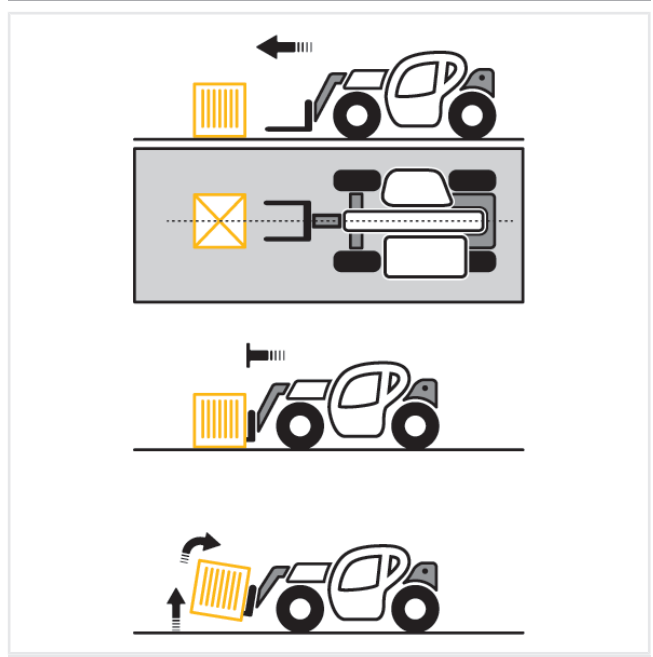


Figure: 150528-1

1. Slowly move the vehicle to the load to be lifted with the boom fully retracted and the forks in a horizontal position at the height of the lifting position. Keep the forks raised just enough to avoid contact with the ground.
2. Bring the forks under the load to be lifted up to the contact with the attachment holding plate.
3. Press the brake pedal and move the gear selector in neutral.
4. Slightly lift the load and tilt the attachment holding plate backward setting it in the transport position.



WARNING

Always observe the center of gravity of the load, tilt the forks enough to ensure stability and prevent the loss of the load during braking.



DANGER

Never carry a load with boom raised and/or removed.

10.6.8.4 - Picking up a load from a high position

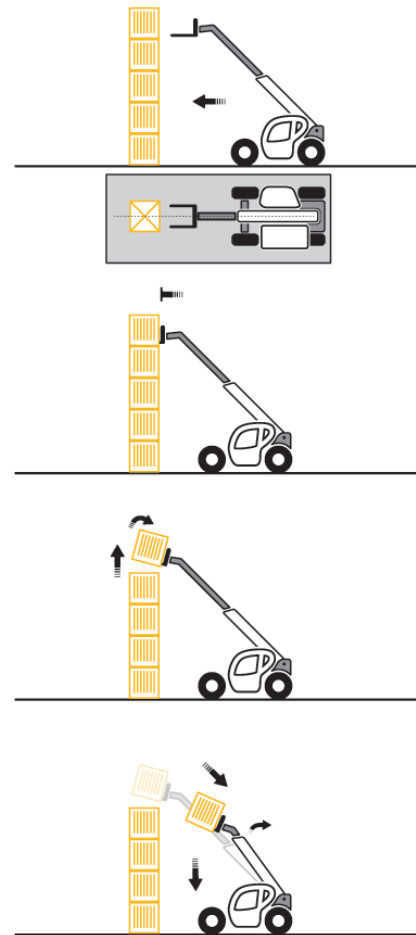


Figure: 150529-1

1. Make sure that the forks pass easily under the load.
2. Drive slowly and cautiously approaching the vehicle to the load placing it perpendicular to this with the forks horizontal. If necessary, use the inching pedal to approach slowly.
3. Always remember to keep the distance required to insert the forks under the load, between the stack and the vehicle.
4. Extend the boom for the shortest possible length.
5. After bringing the forks under the load to be lifted until it is in contact with the fork holding plate, press the brake pedal and move the gear selector in neutral.
6. Lift the load and tilt the fork holding plate to the transport position.
7. If possible lower the load without moving the vehicle.
8. Lift the boom to move the load away, then retract the extensions and lower the boom to set the load in the transport position.

- If not possible, move the vehicle backward very slowly and very carefully, after moving the load away properly retract the extensions and lower the boom to set the load in the transport position.



WARNING

Always observe the center of gravity of the load, tilt the forks enough to ensure stability and prevent the loss of the load during braking.



DANGER

Danger of tipping

It is absolutely forbidden to pick up a load if the vehicle is not level.

Never carry a load with boom raised and/or removed.

- Lift and extend the boom to take the load above the stack. If necessary, move the vehicle towards the stack very slowly and very carefully. If necessary, use the inching pedal to approach slowly.
- Press the brake pedal and move the gear selector in neutral.
- Place the load horizontally and lay it on the stack, lower and retract the extensions to properly position the load.
- Release the forks alternately retracting the extensions and lifting the boom; if possible make the vehicle move back very slowly and very carefully.



WARNING

Always observe the center of gravity of the load, tilt the forks enough to ensure stability and prevent the loss of the load during braking.



DANGER

Danger of tipping

It is absolutely forbidden to pick up a load if the vehicle is not level.

Never carry a load with boom raised and/or removed.

10.6.8.5 - Positioning a load in a high position

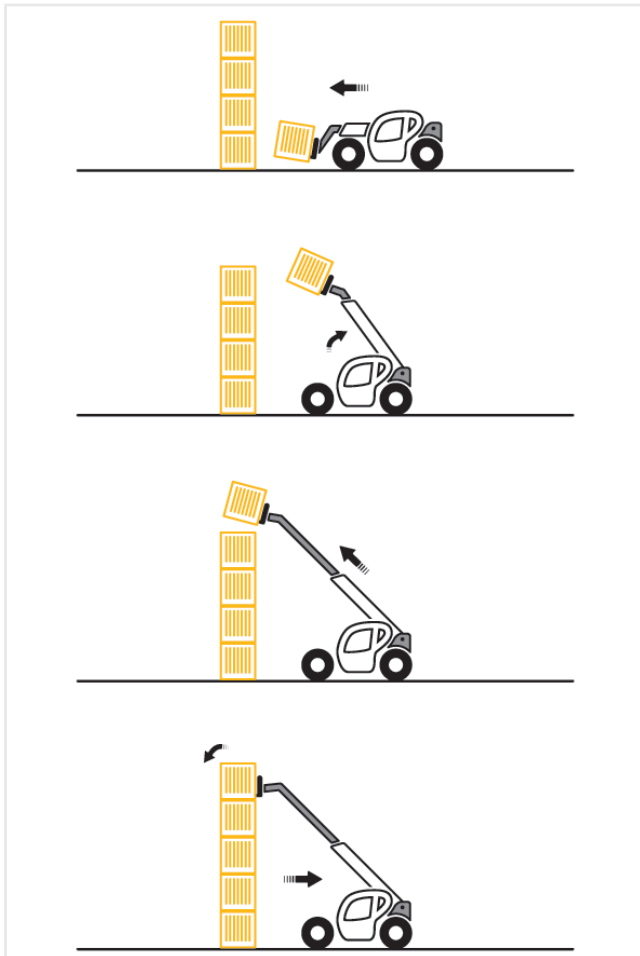


Figure: 150530-1

- Bring the load in the transport position in front of the stack.

10.6.8.6 - Picking up a round load

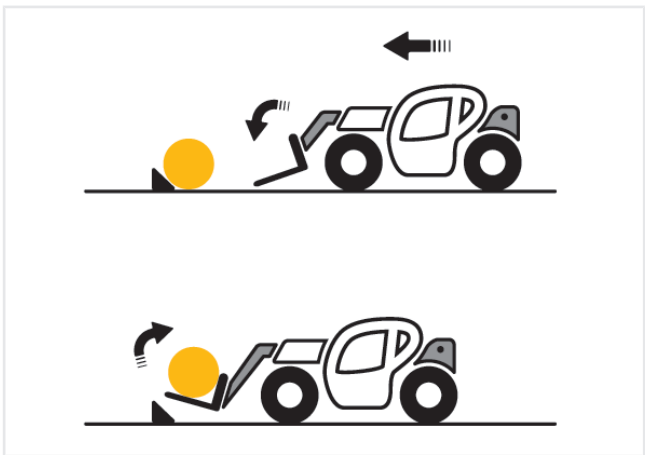


Figure: 150531-1

- Tilt the forks forward and retract the telescopic boom, while inserting the forks under the load.
- Rotate the fork carrier plate backward to slide the load. If necessary secure the load with wedges.



WARNING

Always observe the center of gravity of the load, tilt the forks enough to ensure stability and prevent the loss of the load during braking.



DANGER

Never carry a load with boom raised and/or removed.



NOTE

There are various interchangeable equipment such as grippers to facilitate the work with objects which are round, contact your DIECI dealer.

10.7 - Bucket

10.7.1 - Buckets identification

Buckets allow handling inert material.

To ensure a prompt and efficient service when ordering parts or when requesting information or technical clarification always specify the serial number.

Therefore we recommend to note the data relating to the accessory in your possession in order to safely and quickly identify them in the future, in case of need.

The data necessary for the identification of the buckets are positioned on the right side, in the upper part "A" (fig. 150522-1).

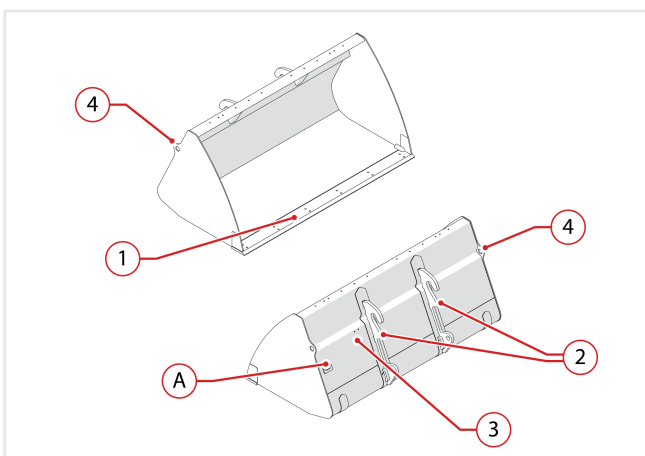


Figure: 150522-1

10.7.2 - Buckets description

All the buckets (fig. 150522-1) consist of the following components:

1. Blade

2. Hooks for plate connection
3. Tilt indicator
4. Hooks for lifting

10.7.3 - Buckets safety stickers

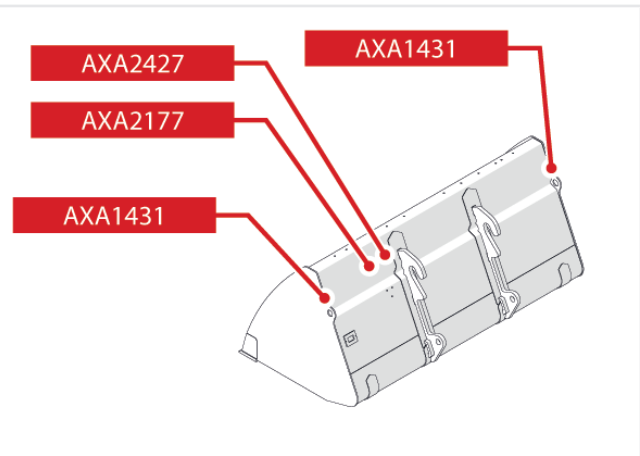


Figure: 150524-1

Safety stickers on buckets (fig. 150524-1):

- AXA2427 – Keep the safety distance from the equipment
- AXA2177 – Read the use and maintenance manual
- AXA1431 – Lifting hook

10.7.4 - Bucket use



WARNING

Before starting to use the equipment, inspect and test it as described in the section "Equipment pre-use check".

It is absolutely forbidden to use the forks or any type of equipment, without securing it to the attachment holding plate with the appropriate safety plugs.



DANGER

Before each use, check the wear status of the equipment, they could be worn out and not hold the load to be handled creating a dangerous situation.

Before starting to use the equipment, refer to the chapters:

- a) "Safety regulations"
- b) "Buckets Safe Working Procedures [▶ 158]"
- c) "Equipment pre-use checks [▶ 136]"



ATTENTION

Set the appropriate working mode of the vehicle during the bucket use. If this is not done properly, the anti-tipping device could start up and the movements will consequently stop during the bucket excavation or the loading.

To use buckets with Pegasus model vehicles, it is necessary to select the equipment on the anti-tipping device (fig. 171070-1). For the load charts of the Pegasus vehicle when using the bucket, refer to the fork diagram. Extending the boom beyond the letter "A", the loads are halved with respect to those shown on the fork diagram.



171070-1

To use the buckets it is sufficient to move the plates tilting controls.

Moving the joystick to the left, the tip of the bucket will move up; moving the joystick to the right, the tip of the bucket will move down.

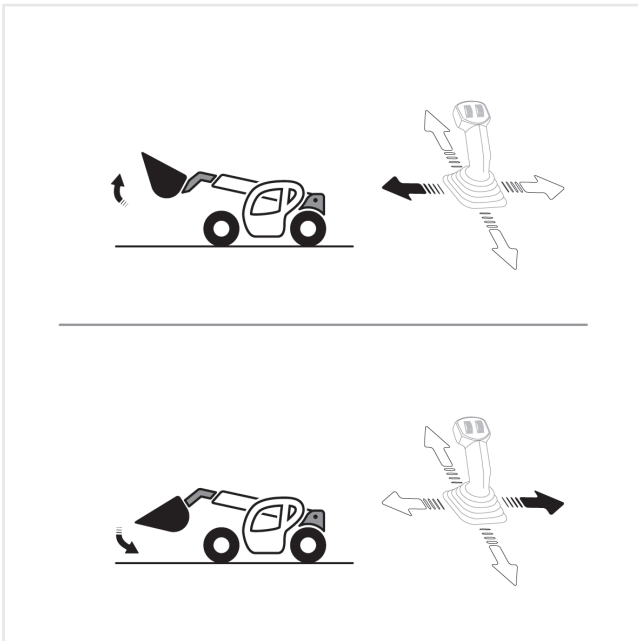


Figure: 150630-1



WARNING

Given the large size of the buckets, for some movements it will be necessary to remove the boom to prevent contact of the bucket with other parts of the vehicle. It is advisable to operate with the minimum possible extension of the boom.

10.7.5 - Fixed tilt indicator use

In the left part of the bucket there is the fixed tilt indicator (fig. 161030-1), this tool allows to know the angle of the bucket during use.

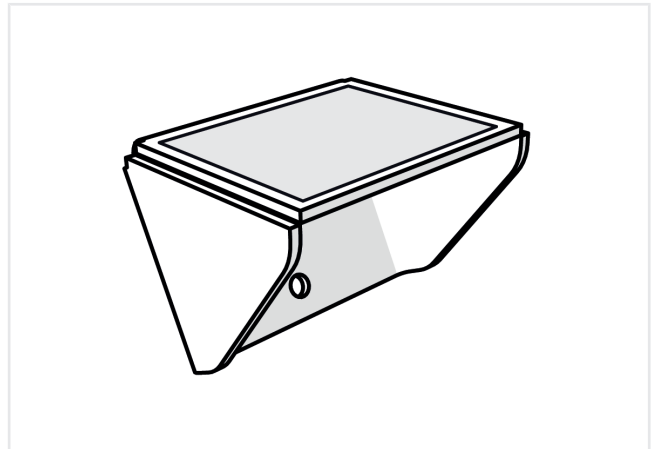


Figure: 161030-1

The bucket position can be determined based on the face shown by the fixed tilt indicator:

- **Upper visible face:** the bucket blade is turned upward
- **Face parallel to the ground:** the bucket is aligned to the ground
- **Lower visible face:** the bucket blade is turned downward

During the bucket loading phase, to obtain the maximum efficiency of the bucket it is appropriate to use the bucket aligned to the ground.

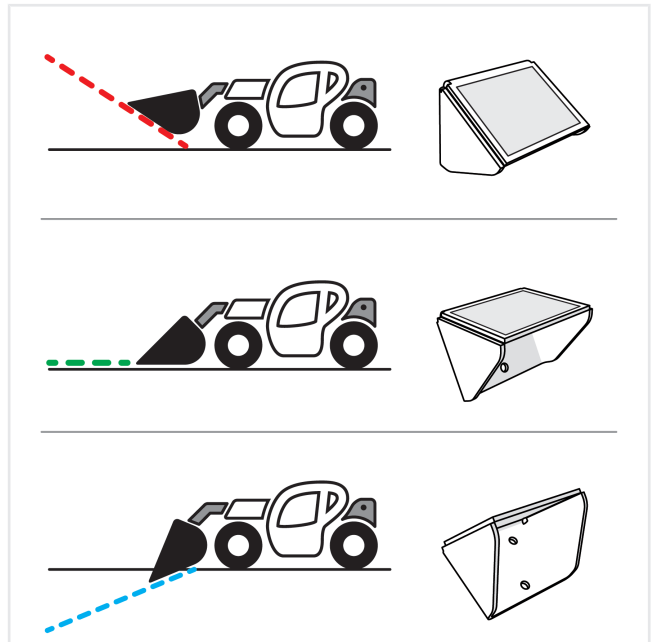


Figure: 161030-2

10.7.6 - Movable tilt indicator use *



NOTE

The movable tilt indicator is an optional accessory.

In the left part of the bucket there is the movable tilt indicator (fig. 161031-1), this tool allows to know the angle of the bucket during use.

It is composed of a pendulum "1" and by two indicators "2".

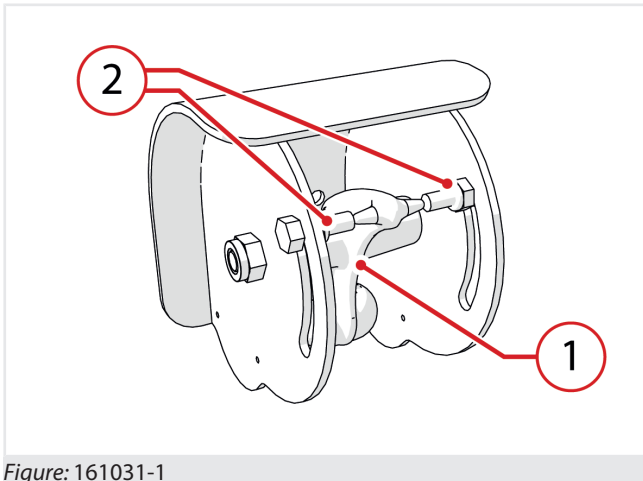


Figure: 161031-1

The bucket position is determined according to the position of the pendulum "1" compared to the indicators "2":

- **Pendulum above the indicators:** the bucket blade is turned upward
- **Pendulum at indicators level:** the bucket is aligned to the ground
- **Pendulum below the indicators:** the bucket blade is turned downward

During the bucket loading phase, to obtain the maximum efficiency of the bucket it is appropriate to use the bucket aligned to the ground.

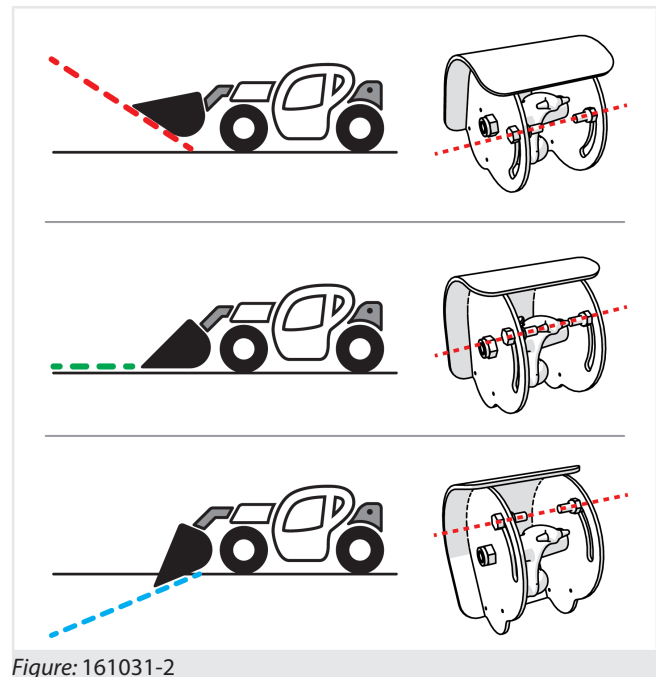


Figure: 161031-2

10.7.7 - Buckets Safe Working Procedures



DANGER

Do not change the structure of the equipment.



DANGER

Do not use the equipment for lifting persons, animals or things other than those specified.

10.7.7.1 - Checks before lifting

Before starting the operations, perform these checks and inspections to ensure greater safety for operators.

- Positioning of the machine and ground conditions.
- Check the dimensions and characteristics of the work area and complete visibility of the load and of the surrounding area. Otherwise use a person on the ground assigned for signaling.

10.7.7.2 - Danger zones

The danger zones of the vehicle can be identified in the work area of the vehicle and of the bucket.

This area varies in size depending on:

- Load characteristics and size
- Load lifting height

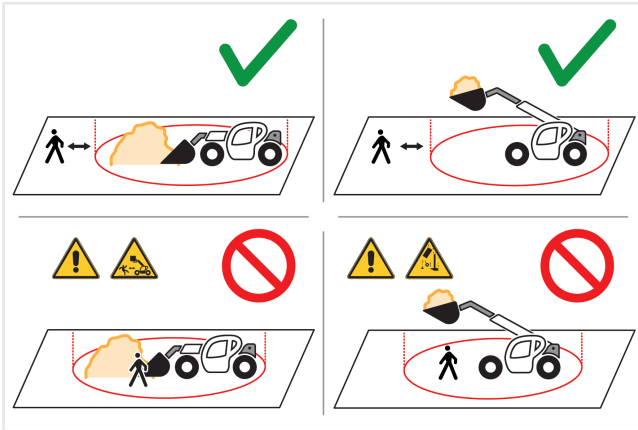


Figure: 150631-1



DANGER

Keep away from the vehicle during operation and from the aggregates to be moved, or from the excavation.

10.7.7.3 - Bucket load

It is strictly forbidden to push or stack inert material with extended boom. It can cause serious damage to the vehicle.

It is strictly forbidden to push or stack material using the boom extension. It can cause serious damage to the vehicle.

It is strictly forbidden to make leveling or digging operations in reverse. It can cause serious damage to the vehicle.

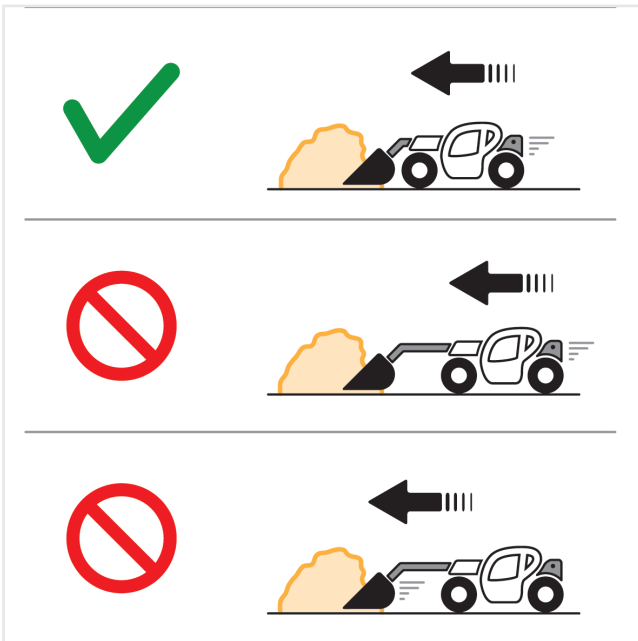


Figure: 150632-1

It is strictly forbidden to push or stack material with the vertical bucket planted in the ground.

10.7.7.4 - Bucket unloading



WARNING

It is strictly forbidden to repeatedly beat the tilting cylinder at closing limit switch to detach material attached to the bucket.

It can cause serious damage to the vehicle



Figure: Vertical bucket use

10.7.7.5 - Carry a load with bucket

The correct vehicle movement position with the bucket equipment installed is:

- Bucket as close as possible to the ground
- Boom retracted as much as possible

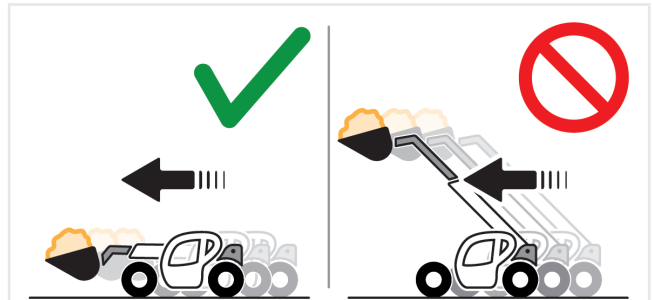


Figure: 150633-1



WARNING

It is advisable to keep the bucket at a height sufficient to be able to avoid roughness of the terrain along the way.

10.8 - Equipment lifting



WARNING

Make sure that the lifting device is adequate for the weight of the equipment to be lifted and that each device used for lifting and every accessory used is CE marked.

Make sure that the ropes, chains, straps and hooks are in good condition and with capacity adequate to the weight of the equipment to be lifted.

The weight of the equipment is shown on a special riveted metal plate; check the overall dimensions for the maximum and minimum height values from the ground and the weight allowed.

Position the hooks into the holes for the lifting locates at the top, at the center of gravity of the equipment.



DANGER

It is absolutely forbidden to transport the vehicle with the equipment still installed on it.

10.9 - Equipment transport



WARNING

Make sure that the capacity of the means of transport is adequate for the weight of the equipment to carry.

When loading or unloading an equipment from a means of transport, there is always the danger of vehicle overturning.

Use a truck or a trailer suitable for transport of the equipment.

When transporting the equipment it is advised to use a support platform for easier handling.

Then fasten the equipment with appropriate slinging systems, check that they are in good condition and appropriate for the weight and dimensions of the equipment.



DANGER

It is absolutely forbidden to transport the vehicle with the equipment still installed on it.

For details on the procedures to be followed during transport of the vehicle, refer to the Use and Maintenance Manual of the vehicle on which the equipment will be installed.

11.1 - Emergency procedure list

Emergency procedure	Additional information
Emergency procedure	7.15.10.2 Deactivating the internal parking brake manually
	11.2 Vehicle towing
	11.3 Man basket recovery in case of failure for fixed vehicles
	11.3.1 Man basket recovery from cab
	13.4.6 Start up with auxiliary batteries
	13.4.6.1 Cable connection and engine start-up
	13.4.6.2 Cables removal

11.2 - Vehicle towing



DANGER

The vehicle towing is a delicate operation and the risks to the operator are high. The manufacturer's warranty is not applicable in case of incidents or accidents that occur during towing. If possible make repairs where the vehicle is located.

It is advisable that the towing operations are carried out by skilled personnel.

It is absolutely forbidden:

- Try to start the vehicle by pushing or towing.
- To tow the vehicle on public roads and for very long paths, if possible keep the yellow flashing light and the emergency lights in operation.
- To tow the vehicle on a slope.
- Stand between the towing vehicle and towed vehicle.
- - **To tow the vehicle it is necessary to:**
 - Start the engine idle
 - Joystick in Neutral position "N"
 - Open the engine hood
 - Open the tap (fig. 250619-1) positioned under the engine (fig.250619-3)
 - The tap is open when the lever is in horizontal position
 - The tap is located in the engine compartment (fig. 250619-3)

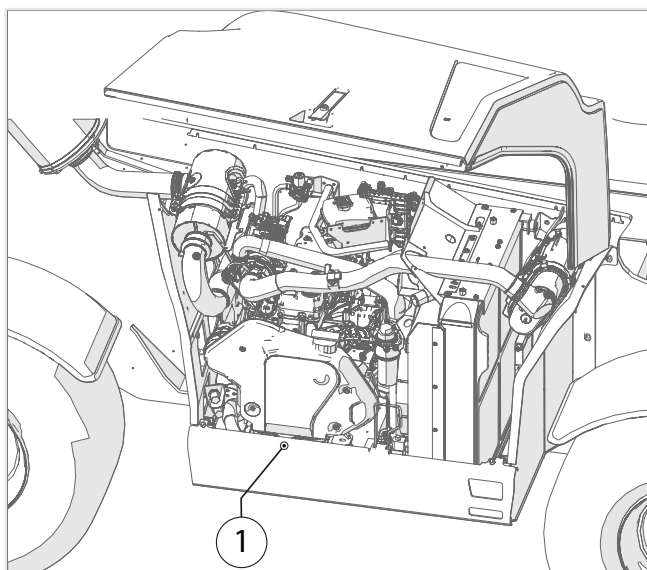


Figure: fig. 250619-3

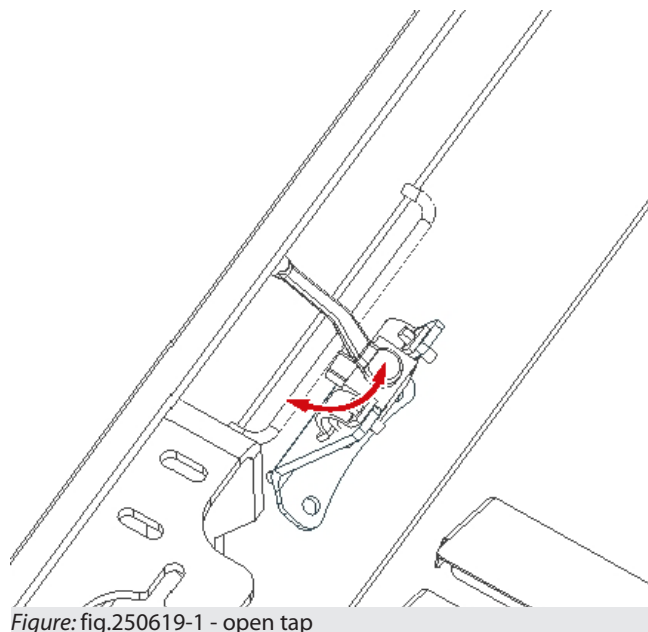


Figure: fig.250619-1 - open tap

- **Once the vehicle has been towed, it is necessary to:**
- Close the tap (fig. 250619-2)
- Close the hood
- Turn off the engine

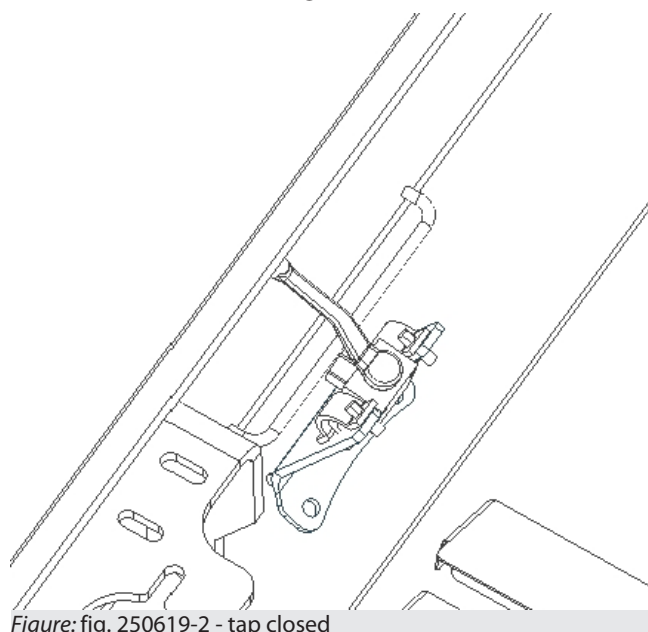


Figure: fig. 250619-2 - tap closed



WARNING

With the engine off the steering wheel and brakes servo controls do not work. If it is not possible to keep the engine running while towing the vehicle take into account that the efforts to use the steering wheel will be much higher than normal.



ATTENTION

The vehicle towing can be made only in emergency conditions at a maximum speed of 4 km/h (2.5 mph) and for short distances up to 500 m (1640 ft).

To tow the machine over longer distances, contact *Dieci* service centre.



ATTENTION

It is mandatory to tow the vehicle with a rigid towing bracket. The towing bracket must be designed for a tensile stress of 10 t (22040 lb). Attach the towing bracket between towing vehicle and the vehicle in failure at the points prearranged for towing.



DANGER

Make sure that the weight of a towed vehicle not equipped with brakes does not exceed the weight of the vehicle that tows it. The distance required to stop the vehicle increases with the increase of the speed and of the load towed, in particular in the slope sections.

- Follow the steps in the section "Manually disable the parking brake on the vehicle front axle".
- Follow the steps described in the chapter "Manually disable the towing".



DANGER

With the engine off, the drive and parking brake are still active.

Towing the machine with active drive and brake can cause serious damage to the machine and create dangerous situations.

11.2.1 - Towing the machine with engine in failure

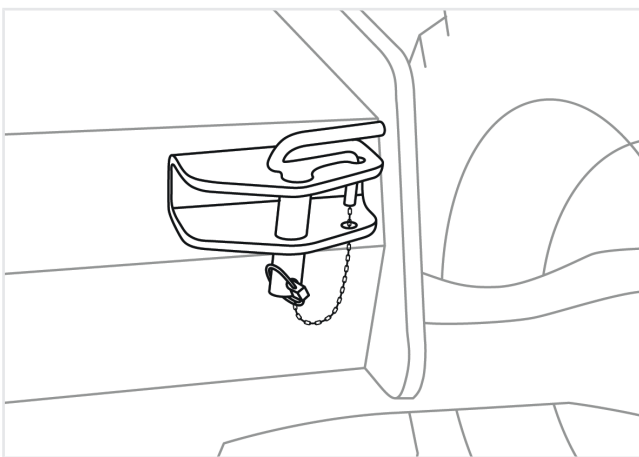
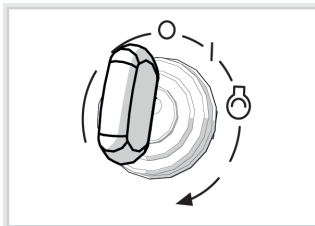


Figure: 150568-1

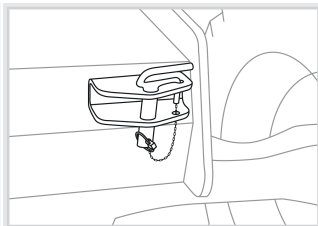
In case it is necessary to tow the machine with engine in failure, follow the following steps:

- Attach the towing bracket between towing vehicle and the vehicle in failure at the points prearranged for towing (fig. 150568-1).
- Make sure that the machine is in a stable configuration and lock the wheels with chocks to prevent accidental movement of the machine.

11.2.2 - Vehicle towing with diesel engine running



150567-1



150567-2

If it is necessary to tow the vehicle with the diesel engine running (for example, transmission failure) follow the following steps:

- Turn the vehicle off by turning the ignition key "0" (fig. 150567-1).
- Attach the towing bracket between towing vehicle and the vehicle in failure at the points prearranged for towing (fig. 150567-2).
- Make sure that the vehicle is in a stable configuration and lock the wheels with chocks to prevent accidental movement of the vehicle.
- Remove the lower protective casing by removing the screws with a wrench size **13**.
- Follow the steps described in the chapter "Manually disable the transmission".
- Start the diesel engine with the ignition key (fig. 150567-1).
- Disengage the parking brake switch.
- Remove the wheels chock.
- During towing, remain seated in the driver's seat to prevent the parking brake from engaging automatically.

11.3 - Man basket recovery in case of failure for fixed vehicles

In the case of lack of motive force during use of the vehicle with man basket, which leads to the man basket locking, it is possible to operate with the manual system to return the boom and the operators on the ground in safe conditions. In order to carry out this emergency operation use the appropriate emergency pump.



DANGER

Under the emergency pump use conditions the anti-tipping systems are off. It is compulsory to refer to the load charts (found in the notebook in the cab and on the Use and Maintenance Manual) before performing any operation through the levers of the distributor. In this way it is possible, using the inclinometer and the letters on the boom, to know the exact location of the basket and of the work area within which it can operate. During the basket recovery there must not be no aggravating movements for the stability of the vehicle as there is a risk of tipping.



WARNING

Two qualified and experienced operators, authorized by the security officer, are required to complete the retraction operation.



DANGER

Do not ever try to get out of the man basket using makeshift equipment or using systems that expose to personal risk.

11.3.1 - Man basket recovery from cab



ATTENTION

This procedure is valid if the vehicle is operating correctly but for an illness or other causes, the operator on the basket is unable to return to the ground.

If it becomes necessary to recovery the basket from the ground with the vehicle with engine in failure, refer to the chapter: "Man basket recovery in case of engine failure".



NOTE

To perform the man basket recovery procedure from the cab it is necessary to be in possession of the Recovery key.

The basket controls bypass function is performed by a key to give the possibility to the Safety Officer to extract the key to prevent deactivating the anti-tipping system during normal working conditions.

**DANGER****Danger of tipping**

The Recovery Key must be used only if all of the following conditions occur:

- a) By skilled and properly trained personnel
- b) For short periods of time
- c) If it is not possible to bring the basket to the ground through the basket controls.

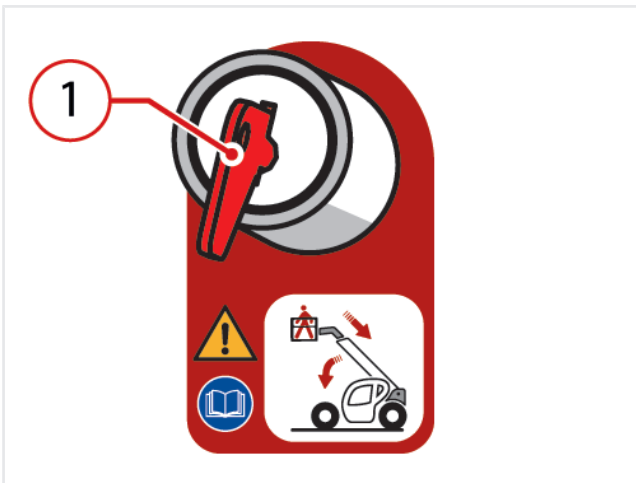
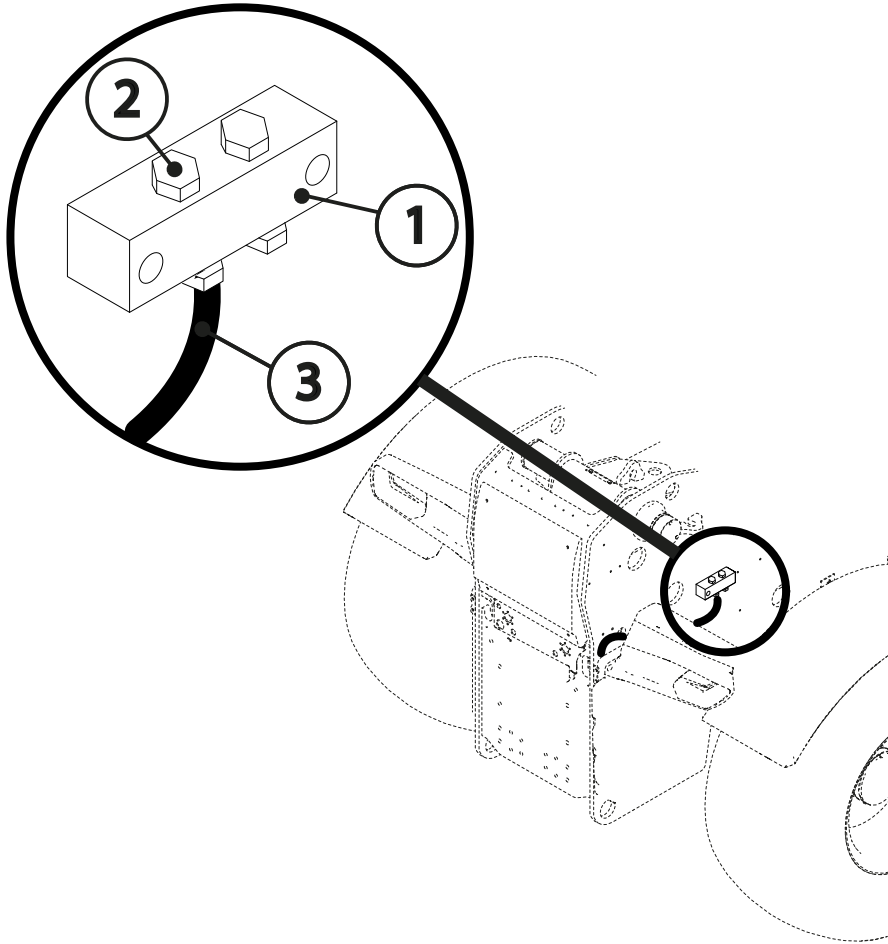


Figure: 160771-1

To carry out the basket recovery from the cab, perform the following procedure.

- Sit in the driver's seat and turn on the vehicle.
- Turn the Recovery key "1" to activate the controls in the cab.
- Keep the Recovery key "1" turned and use the joystick to:
 - Fully retract the boom.
 - Lower the boom to the ground.
- After the recovery, return to the starting conditions.

The collector "1" is used to lift the telescopic boom in case of malfunctioning and/or emergency.



1 - In case of malfunctioning and/or emergency, connect an external pump to the port "2" on pipe "3" in order to lift the boom.

- The oil in the external tank must be of the same type as the hydraulic oil in the machine circuit and as clean as possible.

2 - Once the necessary steps have been taken and after the boom has been lowered, restore the oil level.



WARNING

Before performing any maintenance operations set the vehicle in the maintenance position.

Use appropriate personal protective equipment during the various checking and maintenance operation of the vehicle.



WARNING

It is prohibited to carry out maintenance on the vehicle if this chapter has not been carefully read and learned.

To learn about maintenance operations and time, refer to the Maintenance Log.

All maintenance operations must be recorded on the appropriate Maintenance Log.

13.1 - Maintenance warnings

This vehicle has been designed and built to provide maximum performance, savings and facilitate its operation in various working conditions. Before delivery, the vehicle and the equipment were tested both by the Manufacturer and by the Dealer to ensure their maximum condition. In order to preserve these conditions and to ensure trouble free operation, it is important to perform routine maintenance, as specified in this Manual at a **DIECI** dealer at the frequency required.

This section of the Manual provides all the maintenance prescriptions necessary for maintaining the **DIECI** vehicle in perfect working condition.

It is recommended that all services must be carried out as part of the assistance program recommended by **DIECI**. Remember that the owner and/or user is responsible of keeping the vehicle and equipment in safe operating condition and able to operate.

It should be noted, also, that proper maintenance of vehicle and equipment not only improves reliability, but preserves its value over time.



WARNING

When operating in corrosive environments it is important to intervene with appropriate maintenance methods and timing in order to prevent excessive wear of the vehicle.



ATTENTION

Use appropriate personal protective equipment during the various checking and maintenance operations of the vehicle.



WARNING

In case of malfunction do not use the vehicle until it has been repaired.



ATTENTION

Maintenance or repairs not covered in this chapter and in the rest of the manual should be performed only by DIECI Dealers.

It is mandatory to have read and learned the "Safety" chapter before reading the "Maintenance" chapter.

13.1.1 - Avoid accidents during maintenance

- Always clean and tidy the workplace in order to carry out every operation safely.
- Do not leave tools or other instruments scattered in a disorderly manner in the workplace.
- Clean grease traces, oil or other substances that could cause you to slip.
- For the workplace safety put rags soaked with grease and/or other flammable materials in a secure container.
- Use only tools appropriate for the task and make sure to use them in the right way. The use of damaged, poor quality, faulty, makeshift tools or not suitable for use may cause serious injury.
- Do not hit the vehicle and the equipment or their parts with a hammer or any other instrument, as projected fragments could cause injury.
- If inspection or maintenance is carried out on vehicles or equipment which are still covered with mud, oil, etc., operators risk sliding or falling

and the visual analysis of components is made more difficult. Thoroughly clean the vehicle or equipment before every operation.

- Make sure about the maintenance procedures before starting the work.
- Keep the work area clean and dry.
- Replace worn or faulty components.
- Eliminate accumulations of grease oil and debris.
- The knurled plates (bulb plates) and the cab floor are the only parts of the vehicle that can be stepped on. Use a ladder (suitable for the intended purpose) for maintenance of parts that cannot be reached from the ground.



DANGER

Do not carry out any maintenance operation with running engine or moving vehicle.

Should maintenance need to be performed with the engine running, ask at least two workers for help and observe the following instructions:

- One worker must always be seated in the driver's seat, ready to switch off the engine at any time.
- All workers must remain in contact with one another.
- Take care not to remain entrapped in components during the execution of operations performed on the fan, fan belt or other rotating parts.
- Do not touch levers or control pedals. Should a lever or pedal need to be moved, always warn operators first so they can move out of the dangerous area.
- Do allow instruments or other objects to fall into the vehicle rotating parts, as these parts may break and be projected out.
- The vehicle must be outdoors when the engine is running. The vehicle can be kept in a closed area only if it is properly ventilated and the vehicle is equipped with specific purifiers.



WARNING

In the case of operations to be performed by holding the boom raised, install the safety rod on the boom shaft.

If you need to perform repair or maintenance work under the vehicle, firmly support the movable parts with blocks and supports that are solid enough to support the weight.

- Store attachments removed from the vehicle in a safe place where they do not risk falling. Take precautions to prevent unauthorized persons from approaching the storage area.



DANGER

Do not rest metal parts on the battery.



DANGER

Danger of entanglement.

Damage may be caused by entanglement in moving parts. To prevent accidents it is compulsory to wear proper safety equipment for maintenance.



DANGER

Exhaust gas danger

Exhaust engine gases are toxic and can damage your health.

The vehicle must be outdoors when the engine is running.

The vehicle can be kept in a closed area only if it is properly ventilated and the vehicle is equipped with specific purifiers.



DANGER

Pressurized liquids danger

After operation, the engine cooling liquid is hot and under pressure. Contact with hot water and/or steam may cause serious burns.

- Do not attempt to loosen connections, tubes or hydraulic components when circuits are under pressure.
- Avoid possible injury caused by hot water jets.
- Do not remove the radiator cap until the engine has cooled down.
- Before removing the cap, release all of the pressure.
- Prevent burns caused by oil or other hot parts during inspection or discharge by allowing the oil and cap to cool down before beginning operation.
- Even after the oil has cooled down, slightly loosen the cover or cap before removing it to mitigate pressure inside.



DANGER

Burns danger

Attention to burns. Engine reduction gear oil and the hydraulic system, pipes, engine and other components heat up when the vehicle is used. Wait until all parts cool down before beginning maintenance or repair work.

- Fluids such as fuel or hydraulic oil under pressure can penetrate the skin and eyes causing serious injuries. Take care to avoid these risks when repairing or doing maintenance work on the vehicle.
- Discharge the pressure (using the hydraulic levers of the distributors) before disconnecting or repairing pipes and hydraulic parts.



DANGER

When a hydraulic pipe needs to be disconnected, slowly loosen the fittings to discharge residual pressure.



DANGER

Pressurized liquids danger.

Hydraulic energy accumulators are mounted on the vehicle. Before intervening on them, make sure to discharge any internal pressure. Danger of high pressure oil splashes.

- Before restarting the engine, ensure that all connections have been properly tightened.
- Use a piece of cardboard to check for any leaks; make sure your body is adequately protected against pressurized fluids.
- Any fluids that penetrate the skin must be removed surgically. Should there be an accident, seek medical attention immediately.



DANGER

Corrosive substances danger

Never touch air conditioning coolant.

- If it comes into contact with eyes, air conditioning coolant may cause blindness; it may cause freezing if it comes into contact with skin.
- When cleaning with compressed air, serious injury may be caused by flying particles.
- Always wear protective goggles, a dust mask, gloves and other protective equipment.



WARNING

Adjusting and/or dismantling balancing and safety valves can be dangerous.

One of the above-mentioned valves may be removed only when the concerned jack is at rest and the hydraulic circuit is not under pressure.

All other operations must be carried out by qualified, authorized personnel only.



NOTE

Only use lubricants suggested by DIECI; never utilize used lubricants.

13.1.2 - Personal protective equipment for maintenance



WARNING

Always use the personal protective equipment most suitable to the checking or maintenance operation to be performed.

Icon	Description
	Wear protective goggles <ul style="list-style-type: none"> • Wear protective glasses in case of operations involving the use of compressed air.
	Wear safety shoes
	Wear protective gloves <ul style="list-style-type: none"> • Wear nitrile gloves in case of operations with grease, hydraulic oil or fuel.
	Wear protective clothing
	Wear a protective mask



DANGER

Danger of crushing

Pay attention to moving parts to avoid danger of crushing or dragging of the lower and upper limbs. Avoid wearing jewellery or pendants that might be trapped in moving parts. Long hair must be tied back to avoid it being caught in moving parts.

Do not wear loose clothing, chains, belts or other accessories that may be caught in the control levers or in other parts of the vehicle.

13.2 - Engine hood opening



DANGER

Do not open the hood with the diesel engine in motion. At the end of the maintenance operations the hood must always be closed and locked.

Do not work with the engine hood open.

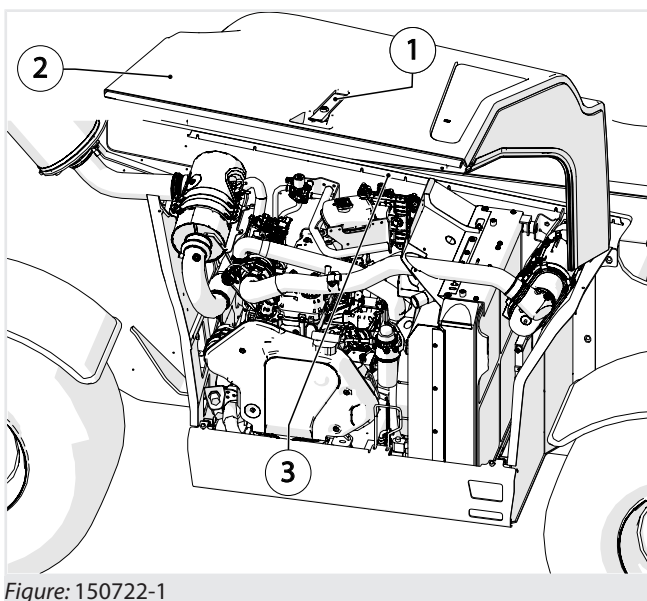


Figure: 150722-1

To open the engine hood (fig. 150722-1):

- Turn off the diesel engine.
- Remove the ignition key.
- Place in the cab a label showing "Maintenance in progress".
- Pull the handle "1" to open the hood.
- Lift the engine hood "2" (fig. 150650-2) and fasten with the support rod "3".
- Release the hood gradually to ensure that the rod has been inserted correctly and does not release.

To close the engine hood (fig. 150722-1):

- Hold the engine hood "2" and release the support rod "3".
- Close the engine hood with light pressure. Always check the proper closing before starting to work or before leaving the vehicle.

13.3 - Under chassis and engine protection plate removal

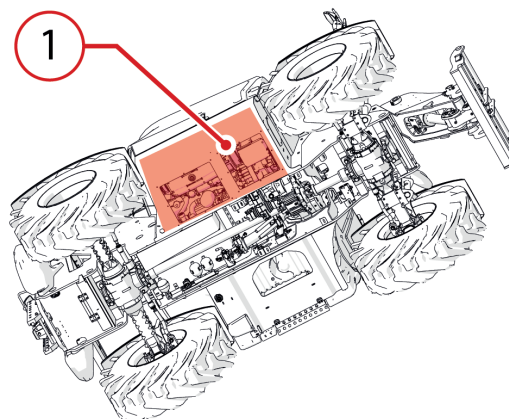


Figure: 150723-1

To perform maintenance operations it is necessary to temporarily remove the under chassis and engine protection of the vehicle. The protection plates protect the bottom of the machine from any bumps, collisions, dirt.

To remove the under chassis (fig. 150723-1):

- Place the vehicle in the maintenance position.
- Lock the wheels with chocks to prevent accidental movement of the vehicle.
- Unscrew the fastening bolts with a wrench size 13 and remove the protections "1".



ATTENTION

At the end of the maintenance operations, refit the protections.

13.4 - Battery



DANGER

To avoid the risk of explosion of the batteries:

- a) Keep sparks, free flames and cigarettes away from the top of the batteries because the gases that they can produce are highly flammable.
- b) Do not charge damaged batteries.
- c) Do not charge a hot battery.



DANGER



Batteries contain highly polluting substances that must not be dispersed in the environment.

Dead, old, damaged, batteries etc. must be properly disposed of.



DANGER

The battery contains sulphuric acid electrolyte which is a corrosive substance and must be treated with caution because it can cause poisoning and severe burns.

Keep out of the reach of children.

Avoid contact with skin and eyes.



ATTENTION

Wear protective clothing, gloves and safety glasses. In case of contact with eyes or skin, rinse immediately with plenty of water and seek medical attention. If swallowed, contact a doctor immediately.

- Do not overturn or tilt the battery as acid could come out.
- Charge the battery in a well ventilated area and always disconnect the power before removing the clamps.
- To check the charge status always use a voltmeter or a densimeter. If it is necessary to check the electrolyte level, use a flashlight, never a flame.
- Never place a metal object between the clamps to check the battery charge.

- Do not generate sparks with the cable clamps while charging the battery or starting the engine of the chassis with an auxiliary battery.
- Check that the vent caps or covers are fitted correctly and firmly.
- Clean the top of the battery, check that the clamps are tight and cover them with a thin layer of petroleum jelly.
- In case of frozen battery this should be stored in a warm place to defrost. Do not use and do not recharge it: risk of explosion.
- In normal conditions the battery is kept charged by the alternator. If this becomes completely exhausted due to prolonged disuse or because at the end of its life the alternator loses its capacity to "regenerate". The battery must be replaced and recharged using a special battery charger tool.



WARNING

Before performing any maintenance on the chassis, disconnect the power supply to the electric circuit of the chassis by pressing the battery isolation switch.

13.4.1 - Low maintenance batteries

The low-maintenance batteries have been studied to avoid maintenance interventions in ordinary and normal use of the battery. In case of discharge check the electrolyte level. For technical specifications contact the supplier or the manufacturer.

13.4.2 - "Zero" maintenance batteries

They are batteries that do not allow maintenance intervention.

When the battery is discharged it must be replaced. For technical specifications contact the supplier or the manufacturer.



DANGER

Do not carry out maintenance or recovery operations on "zero" maintenance batteries.

13.4.3 - Battery: Instructions for recharging

- A battery is fully charged if at constant temperature the density of the electrolyte and the measured voltage at the poles does not increase within 2 hours.

- Each recharge will be good as good are the general conditions of the battery. This means that an old battery, after charging, will not have the same life and efficiency of a new battery.
- The simplest charging method is to charge at constant power.
- At the end of the charging, the battery charger voltage increases and creates gasification. It is recommended to use simple battery chargers with minimum current control and timer.
- If the battery has a low electrolyte level restore it to the minimum level (just above the plates limit) then charge them. After the charging is completed, fill to the maximum level (to prevent leakage).
- Overcharging must be avoided because:
 - It is a loss of energy which causes the dissociation of water.
 - It produces loss of active mass for the electrodes deterioration
 - It creates a risk of explosion.
- If sulphated batteries are recharged without voltage limitation, they will boil and warm up with a risk of explosion.
- For old batteries (in most cases sulphated) charge with great caution. Even with 13.8 Volts there is the possibility of a temperature increase.

Follow these instructions to recharge the battery:

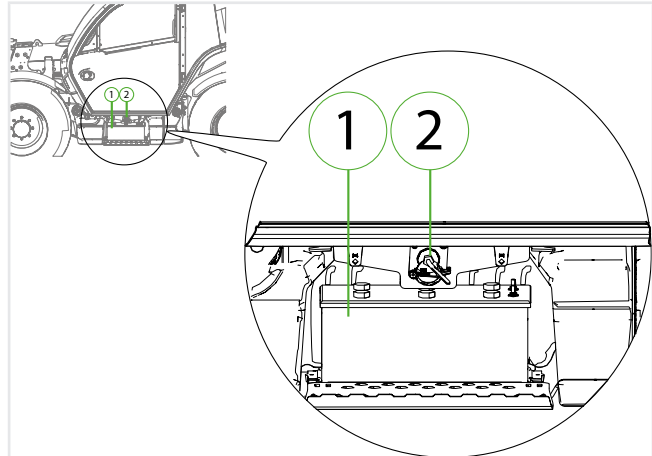
1. Disconnect the cables from the battery to protect the electrical system.
2. Place the battery at a safe distance.
3. If possible, remove the caps.
4. Check the electrolyte level, if possible.
5. Clean the poles.
6. Make sure the room is sufficiently ventilated.
7. Limit the charging current to a maximum of 1/10 of the battery capacity (Ah).
8. Connect the battery to the charger.
9. Connect the charger to the mains.
10. Turn on the battery charger.
11. The battery temperature must not exceed 55°C.
12. After finishing switch off the battery charger.
13. Disconnect the battery charger from the mains.
14. Disconnect the battery from the charger.
15. Check the electrolyte level, if possible.
16. Refit the caps.

13.4.4 - Battery isolation switch



WARNING

Use this switch only when the engine is stopped.



The battery isolation switch "2" (150731-1) allows the operator to isolate the battery "1" from the electrical circuit in case of emergency or during maintenance operations.

To isolate the battery:

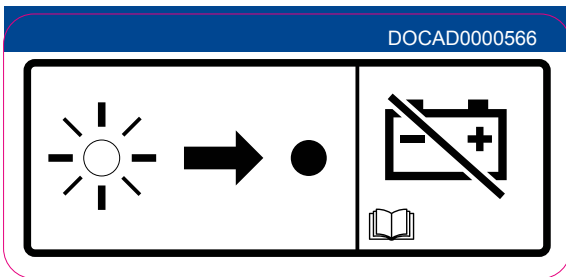
- Turn off the engine.
- Turn the ignition key to position "0".
- For some applications, the engine may be equipped with a standby indicator light before connection. The standby indicator light before disconnection is on during engine operation and goes out about 2 minutes after engine has stopped; after the light goes out, turn the battery isolation switch counter-clockwise to the off position.



WARNING

Do not turn the battery isolation switch off until the indicator light goes out. If the switch is turned off while the indicator light is on, the diesel exhaust fluid system (DEF) will not bleed the DEF. If the DEF is not bled, it may freeze and damage both pump and pipes.

Never move the main switch to the OFF position while the engine is running. The electrical system can be seriously damaged.



NOTE

If the vehicle is provided with the basket pre-arrangement it is also provided with a battery isolation switch with removable key, to ensure that it is not used accidentally.

13.4.5 - Battery: Replacement

The machine is equipped with a battery located under the engine hood, on the front right of the vehicle "1" (fig. 150569-1).

Before removing the battery disconnect it from the electrical circuit through the appropriate battery isolation switch, following the instructions given in the relevant chapter.

To remove the battery:

1. Place the vehicle in the service position as described in the "Setting the vehicle for maintenance" section.
2. It is necessary to open the engine hood to access the battery.
3. Disconnect the NEGATIVE cable (black) from the battery.
4. Disconnect the POSITIVE cable (red) from the battery.
5. Remove the battery from the vehicle.
6. Place the new battery.
7. Connect the POSITIVE (red) cable to the battery.
8. Connect the NEGATIVE (black) cable to the battery.
9. Reactivate the battery isolation switch.
10. Close the engine hood.

13.4.6 - Start up with auxiliary batteries



WARNING

Start-up with auxiliary batteries is an operation that requires two properly trained and qualified operators.

An error in executing the operations can cause serious damage to the vehicle, to property and people.

- When starting the engine using another vehicle, connect the accumulators in parallel. When connecting the cables, avoid contact between the positive cable "+" and the negative cable "-".
- Wear the necessary personal protective equipment before starting the operation.
- Take care to avoid contact between the vehicle to be started and the vehicle that must supply power to prevent sparks and explosions of hydrogen produced by the accumulators. The accumulator explosion causes serious damage and injury.
- Make sure not to exchange the ignition cables and first connect the earth cable (-) and then the positive cable (+).
- Be very careful when removing the ignition cables; to ensure that the cables disconnected from the accumulator do not touch other parts of the vehicle to avoid explosions caused by hydrogen.
- Cables and grippers must be proportional to the current load to be transferred. The accumulator to be used for the start-up must have a capacity greater than or at least equal to that of the standard accumulator installed.
- Check the cables and grippers for corrosion or damage. Make sure the grippers are tightly gripping the terminals.
- Be very careful during the different operations: direct or indirect contact with live parts can result in injury and sometimes even in death.
- When starting the engine, the operator must be in the driver's seat so as to keep the vehicle under control.
- All these operations must be carried out by skilled and trained personnel.

13.4.6.1 - Cable connection and engine start-up

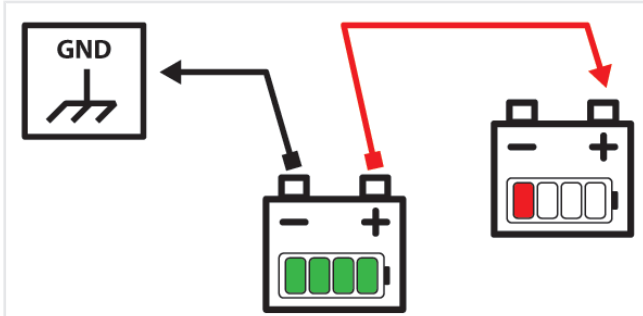


Figure: 150539-1

1. Make sure the ignition key is in position "O".
2. Connect the cable from the negative clamp "-" of the charged battery to the earth block "-" of the vehicle to start-up.
3. Connect the positive terminals "+" of the two batteries to each other.
4. If a charged battery installed on a properly running vehicle is used, start the engine of the latter and run it at high rpm.
5. Start the engine of the failed vehicle.

13.4.6.2 - Cables removal

With the engine running remove the cables in reverse order of the connection.

1. Disconnect the positive cable "+" first from the battery used for starting and then from the low battery.
2. Disconnect the negative cable "-" from the earth of the running engine and therefore from the fully charged battery.

13.5 - Fuel



DANGER



Never add different types of fuel such as petrol or alcohol to diesel.



It is forbidden to refuel while the engine is running.

It is forbidden to smoke when refuelling.



DANGER



Inhale diesel fumes for the least time possible as they are dangerous carcinogens for your health.

Before handling fuel and filling the tank, comply with the following regulations:

- Clean the area around the fuel cap. Refill the fuel tank at the end of every day to reduce condensation when the vehicle is at rest.
- Water and sediments must be removed before they reach the engine.
- Do not use antifreeze to remove water from diesel fuel.
- Do not rely on a filter to remove water from diesel fuel.
- Never leave the tank without a cap and always lock it. Should you lose the original cap, replace it with an original spare. Not just any cap is suitable.
- Keep the fuel pump gun under control while filling the tank.
- Do not inspect the tank with a flame.
- Do not fill up the tank completely. Leave room for expansion and immediately clean any spillage.
- In the event of fuel leaks due to breakage, stop the leak as quickly as possible, do not use the vehicle and contact DIECI customer service.

13.5.1 - Specifications for recommended fuel



NOTE

To achieve good performance, see the engine manual of the vehicle to know the best features.

13.5.2 - Cleaning and storing fuel

It is important for the fuel to be kept clean.

The advice provided below will help maintain fuel quality.

- Never use zinc-coated containers.
- Never clean the inside of containers or power supply system components with cloths that may leave deposits.
- The cistern capacity must allow intervals between refueling not to be too long. A capacity of 3000 liters is sufficient for an average sized company.
- The storage cistern must be covered and placed on a support that is high enough to allow refueling by means of gravity. A large basin must be placed under the cistern in case of fuel leakage in order to collect it. The cistern must have an opening large enough to allow someone to access it for cleaning purposes.

- The delivery tap must be larger at the bottom in order to trap any deposits; it must also be equipped with a removable filter. The cistern should be tilted 40 mm per meter towards the sedimentation drain plug.
- The fuel barrels must be covered when stored to prevent water infiltration. The barrels should be slightly tilted slightly, so that any water will run to the upper rim. The fuel barrels should not be stored for too long before being used.
- If the barrels are kept outside, their caps must be tightly closed to prevent water from seeping in.
- After refueling the storage cisterns or barrels, it is recommended to allow the fuel to set for at least two hours, thereby allowing any sediment of water and impurities to be deposited before the fuel is used.

13.5.3 - Refuelling

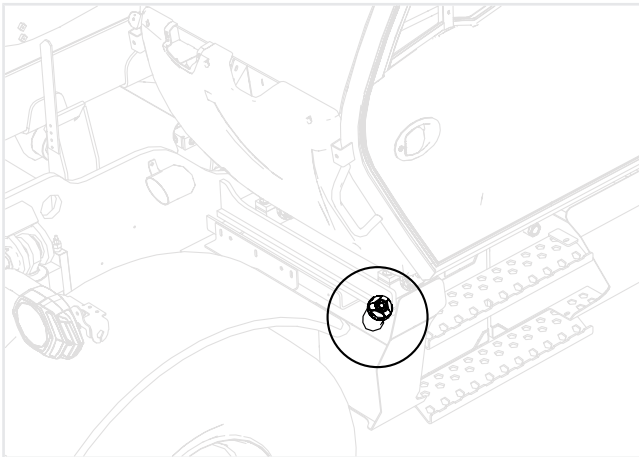


Figure: 150724-1

When refuelling (fig. 150724-1) it is necessary to:

- Park the vehicle and turn off the engine
- Open the fuel cap
- Refuel
- Close the fuel cap

13.5.4 - Fuel tank: Cleaning

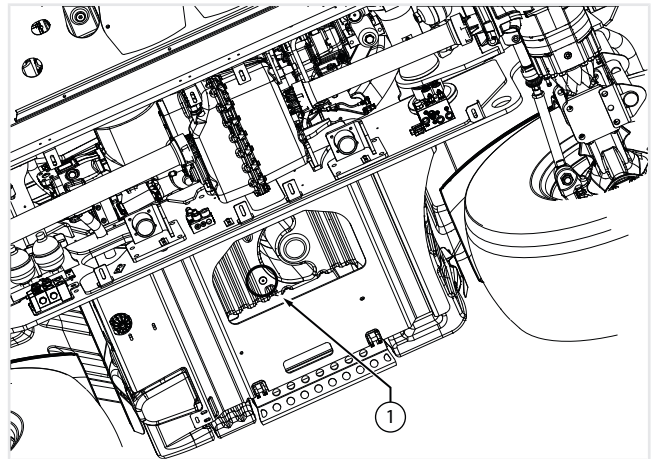


Figure: 150725-1

With the vehicle in the maintenance position:

- Place a suitable container under the fuel tank.
- Remove the plug from under the tank "1" (fig. 150725-1) and drain the fuel to remove impurities present in the tank.
- Put back the cap and fill with clean fuel.

13.6 - Safety stickers: Inspection

- Check that all safety stickers are intact and in good condition.

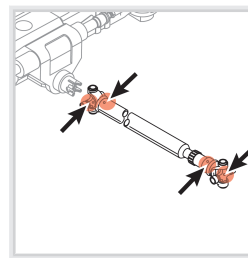


NOTE

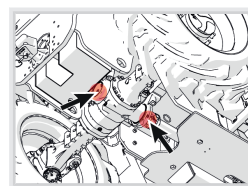
Refer to the chapter "Safety Stickers Cleaning" for cleaning the safety stickers.

13.7 - Lubrication

Lubricate the points shown in the figure until grease comes out and clean the lubricators from dirt or deposits.



Drive shafts lubrication points.



Swinging axle lubrication points.

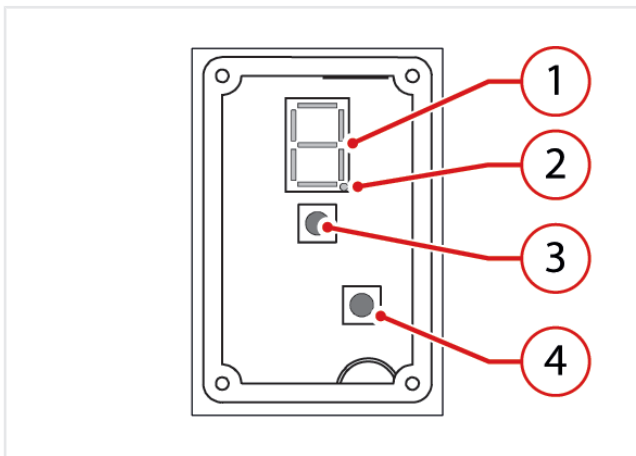
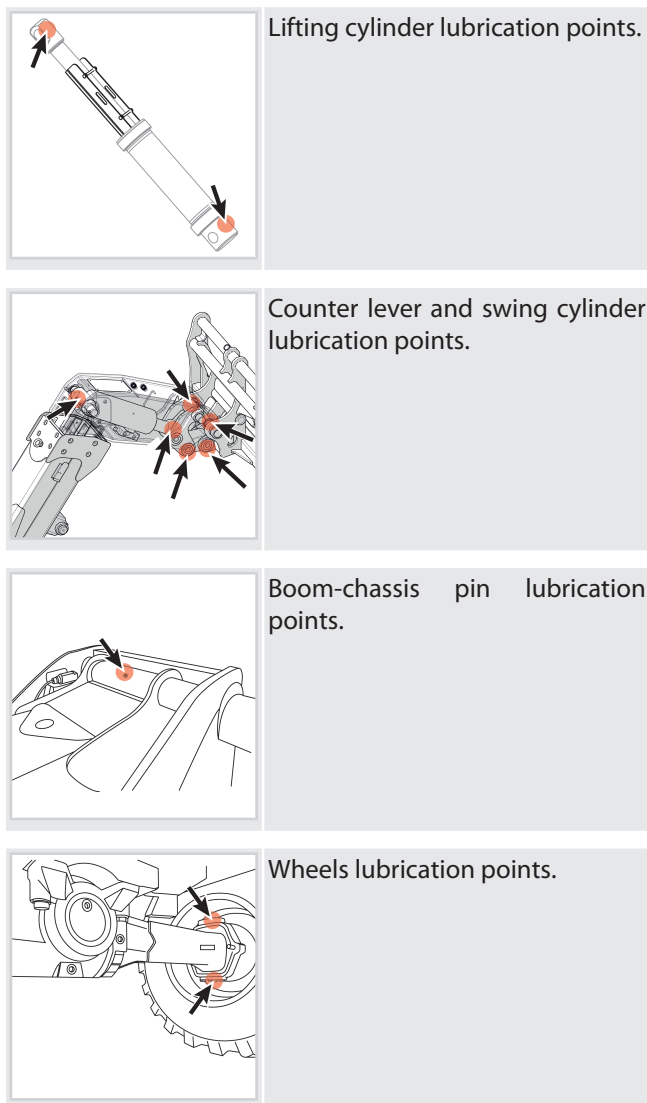


Figure: 180101-1

	Type	Description
1	Display	<ul style="list-style-type: none"> During the time setting procedure it displays the parameters set. During the normal operation of the system, the LEDs that make up the display light up alternately.
2	Display led	It lights up when the lubrication system is electrically powered.
3	TEST button	<p>It can be pressed applying a light pressure, on the writing "push", on the timer access cover.</p> <p>When pressed during the normal operation of the pump it starts the set working cycle, carrying out an operation test.</p> <p>Once the work cycle is completed, the timer returns to automatic operation.</p> <p>When pressed during the timer programming, it is possible to scroll through the selections.</p>
4	ENTER button	<ul style="list-style-type: none"> Pressed for 3 seconds starts the digital programming procedure. Pressed briefly during the programming phase, it allows to modify the P (pause) or L (work) values.

13.7.1 - Automatic lubrication system



NOTE

The automatic lubrication system is an optional accessory.

13.7.1.1 - Controls

The following table describes the command and control devices for the centralized lubrication systems with pause - work timer and pause - sensor timer.

The devices on the Timer are highlighted in the figure.

13.7.1.2 - Timer programming

The operations that must be performed for the digital programming of the control timer are summarized below.



NOTE

Remember that if the power supply is interrupted, the timer will save the internal data in a digital memory with virtually unlimited duration over

time. When the power supply is restored, the timer reloads the previously saved data and resumes the time counting from the point where it was interrupted, and from the condition in which it was

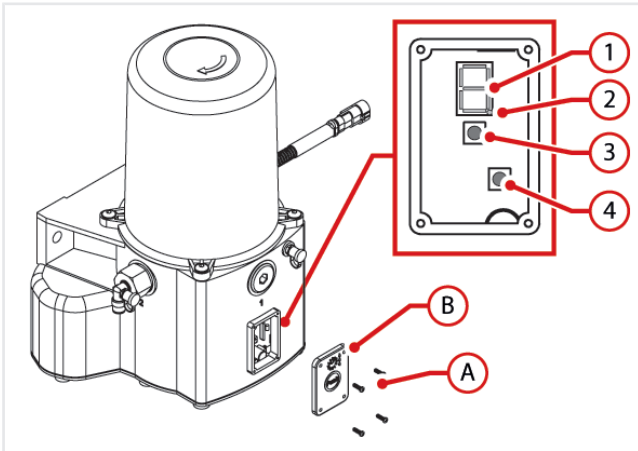


Figure: 180102-1

N o.	Operation	Effect
1	Loosen the fastening screws "A" and remove the access cover "B" to the timer	The Timer for digital programming is accessed.
2	Press and hold the ENTER button for 3 seconds	The display turns on and the letter P (Pause time) is displayed.
3	Briefly press the ENTER button	The display shows the value set for parameter P.
4	Pressing the TEST button changes the value of parameter P	Every time the display is pressed, the digits or letters shown in the Pause time settings table are displayed sequentially.
5	Briefly press the ENTER button to confirm the setting chosen	The value shown on the display is stored as current value of parameter P and the display shows the letter P again.
6	Press the TEST button to switch between the P and L parameters display	The display shows the letter L (Work time). NOTE: remember that pressing the TEST button alternates the display of the letters P or L.
7	Briefly press the ENTER button	The display shows the value set for parameter L.

N o.	Operation	Effect
8	Pressing the TEST button changes the value of parameter L	Each the display is pressed, the digits or letters shown in the Work time settings table are displayed sequentially.
9	Briefly press the ENTER button to confirm the setting chosen	The value shown on the display is stored as current value of parameter L and the display shows the letter L again.
10	Press and hold the ENTER button for 3 seconds	The display turns off and the timer is ready to work with the new parameters set.
11	Reassemble the timer access cover "B" and tighten the fastening screws "A"	The pump is ready to work.

The electric pump in the version with control timer is delivered to the customer with the following default settings:

Models	Pause time	Work time
Pegasus 45.30	Turret – 6	Turret – 6
	Carriage – 8	Carriage – 3
Pegasus 50.21	Turret – 6	Turret – 3
	Carriage – 6	Carriage – 6
Fixed	8	2

Display	Time
0	5 min
1	10 min
2	15 min
3	30 min
4	1 h
5	2 h
6	3 h
7	4 h
8	5 h
9	6 h
A	7 h
B	8 h
C	9 h
D	10 h
E	11 h

Display	Time
F	12 h

Table 1: PAUSE (P) times setting table

Display	Time
0	20 sec
1	40 sec
2	1 min
3	1.5 min
4	2 min
5	2.5 min
6	3 min
7	3.5 min
8	4 min
9	4.5 min
A	5 min
B	5.5 min
C	6 min
D	6.5 min
E	7 min
F	8 min

Table 2: WORK (W) times setting table

13.7.1.3 - Tank filling

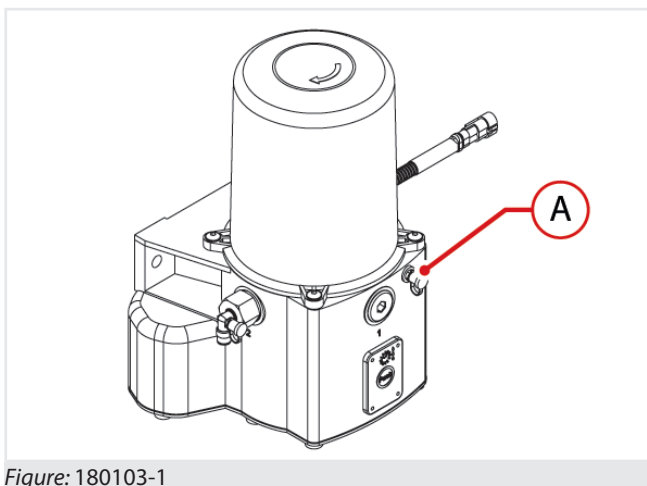


Figure: 180103-1

The pump tank is filled using the lubricator "A".

Remove the cap from the lubricator and, using the appropriate dispenser, fill the tank up to the maximum level (**MAX**) indicated by the adhesive strip attached to the tank.

For the characteristics of the lubricant to be used, refer to the following paragraph.

During the tank filling, the air contained in it is discharged to the outside through the appropriate vent. Make sure that the vent, placed at the rear of the tank, is not clogged.

13.7.1.4 - Lubricants

It must be remembered that the automatic greasing system is designed to work with lubricants having maximum NLGI 2 grade

- Use lubricants compatible with the NBR gasket
- The components of the systems that are supplied with lubricant in them are supplied with NLGI 2 grade lubricant

A comparison table related to the classification of NLGI (National Lubricating Grease Institute) and ASTM (American Society for Testing and Materials) lubricants, limited to the values for automatic greasing systems, is shown below.

Range description	NLGI grade	ASTM penetration at 25°C in 1/10 mm
Fluid greases	0	445 – 475
Semi-fluid greases	0	400 – 430
Semi-fluid greases	0	355 – 385
Soft grease	1	310 – 340
Medium grease	2	265 - 295

Table 3: Compatible lubricants table

For more information on the technical characteristics and safety measures to be taken, consult the Product Safety Data Sheet (Directive 93/112/EEC) concerning the type of lubricant chosen and supplied by the manufacturer.

13.7.1.5 - Operation check

Perform the following check after a long period of vehicle downtime:

- Check that the lubricant in the tank is above the minimum level.
- Disconnect one or more secondary pipes from the bearing points.
- Press the manual start button (TEST).
- Repeat the operation described in the previous step until the lubricant correctly reaches all the disconnected bearing points.
- Re-engage the piping to the bearing points.

In case the system does not work properly, consult the ANOMALIES chapter.

13.7.1.6 - Filter replacement

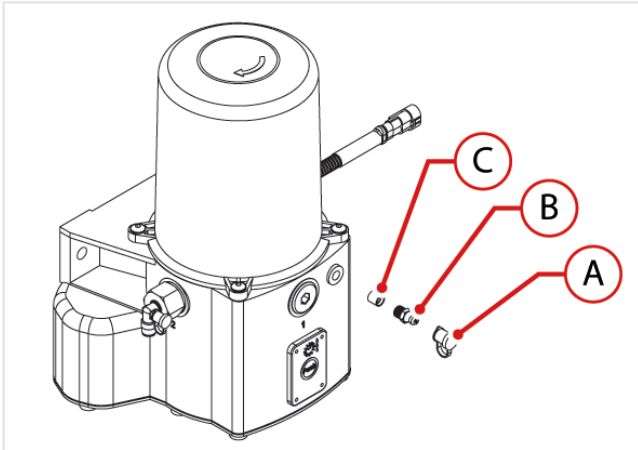


Figure: 170104-1

For maintenance of the tank filling filter, remove the plug "A", the lubricator "B" and the filter "C".

Check the condition of the filter and if necessary clean it using compressed air.

If it is still dirty after having carried out the cleaning operation, replace it.

Then, reassemble the filter "C", the lubricator "B" and the plug "A".

To tighten the lubricator "B", use a maximum torque of 6Nm.

13.7.1.7 - Operating anomalies

This chapter informs maintenance personnel about:

- the possible anomalies that may occur during the operation of the system;
- the reason that caused the failure to start or stop the system;
- possible remedies to be adopted.

No	Anomaly	Code	Cause	Remedy to be taken
1	The pump motor does not work	1.01	Current is not supplied	Check the power supply system, checking the status of the fuse
		1.02	The electronic board does not work	Replace the electronic board
		1.03	The gear motor does not work	Replace the gear motor
2	The pump does not send lubricant	2.01	The tank is empty	Fill the tank with clean lubricant

No	Anomaly	Code	Cause	Remedy to be taken
		2.02	Air bubbles in the lubricant	Disconnect the primary pipe from the connection fitting to the pumping element. Operate the pump according to the manual operating cycle until lubricant completely free of air bubbles comes out from the fitting
		2.03	Use of unsuitable lubricant	Replace the lubricant with suitable lubricant
		2.04	Clogged pumping element suction	Remove the pumping element and clean the suction ducts
		2.05	The pumping element piston is worn out	Replace the pumping element
		2.06	The delivery valve of the pumping element is blocked	Replace the pumping element
		3	The pump works but lubricant does not arrive to the bearing points	3.01
3.02	Progressive distributor blocked			Replace the distributor or clean it

Table 4: Table of anomalies

No	Anomaly	Code	Cause	Remedy to be taken
4	The lubricant is distributed to the bearing points in irregular doses	4.01	The distributor is not correctly connected to the bearing points	Check the dosages with the system diagram
		4.02	Wrong pause time setting	

No	Anomaly	Code	Cause	Remedy to be taken
5	The display LED is not turned on	5.01	The supply voltage is not correct	Check that the supply voltage is between 20V DC and 30V DC and then intervene on the supply circuit
6	Pressing the TEST button the engine does not operate	6.01	The engine is not correctly connected to the timer	Check the wiring that connects the electric motor to the timer and then restore the correct connection
		6.02	The engine does not work correctly	Check that the motor is not short-circuited or that it absorbs a current exceeding 7A. Replace the gear motor.
7	The display leds rotate but the motor does not work	7.01	Defective engine	Contact the Assistance Service Customers
8	The pump starts the lubrication phase but it stops immediately	8.01	Defective engine or high output absorption	Allow to cool for a few minutes and then try again: if the problem persists, contact the Customer Service

13.8 - Summary of most frequent maintenance operations

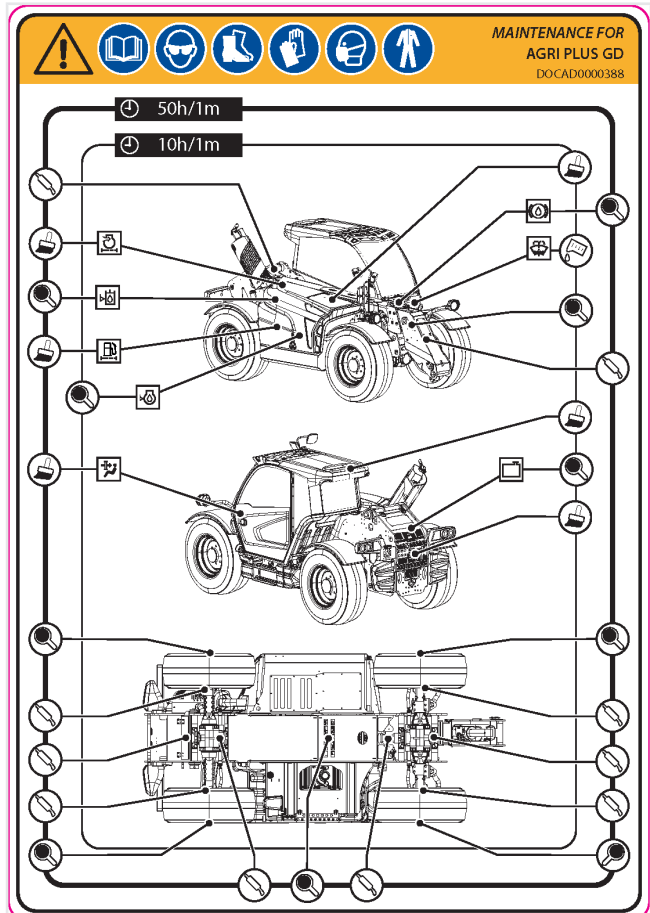


Figure: Most frequent maintenance operations

13.9 - Preliminary maintenance operations

13.9.1 - Prepare the vehicle in the "Maintenance position"



WARNING

Before performing maintenance work on your vehicle, do the following:

- Park the vehicle on flat, even ground.
- Engage the parking brake.
- Lower and fully retract all mobile parts (booms, shovels, etc.).
- If the maintenance operation requires the mobile parts to remain up, apply the safety rod.

- Run the engine at a minimum for 60 seconds to cool it down.
- Release residual pressure from the hydraulic system.
- Switch off the key in the ignition switch.
- Remove the ignition key.
- Hang up a sign that indicates maintenance work is underway. This sign can be hung on the cab door and inside it on the controls.
- Set up barriers and spacers to prevent unauthorized personnel from approaching the vehicle.
- Disconnect the battery isolation switch.
- Allow the engine to cool down.

13.10 - Engine maintenance



NOTE

For the engine maintenance operations, refer to it manual.

13.10.1 - Belts: Check and adjustment

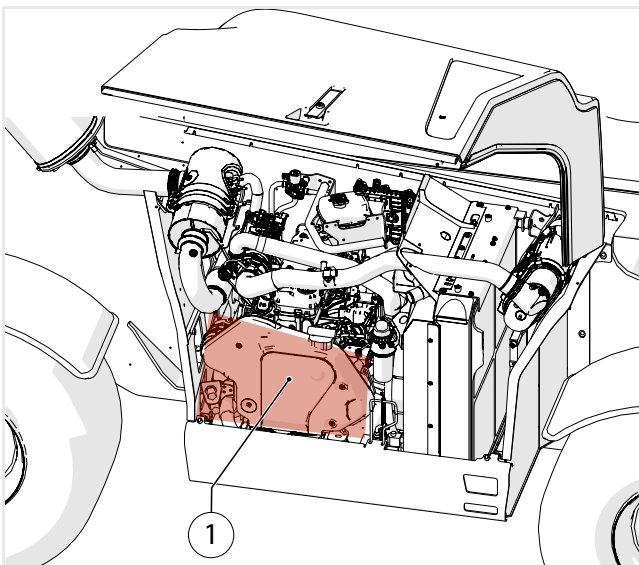


Figure: 150726-1

Check that the belt "1" (fig. 150726-1) does not have cuts, cracks or rubbing signs; when in doubt, install a new belt.

Make sure that the belt is properly fit on the pulleys and that the tensioner is working properly.

NOTE! If the belt does not appear in good condition, replace it with a new one.

13.10.2 - Engine oil: Check and filling up

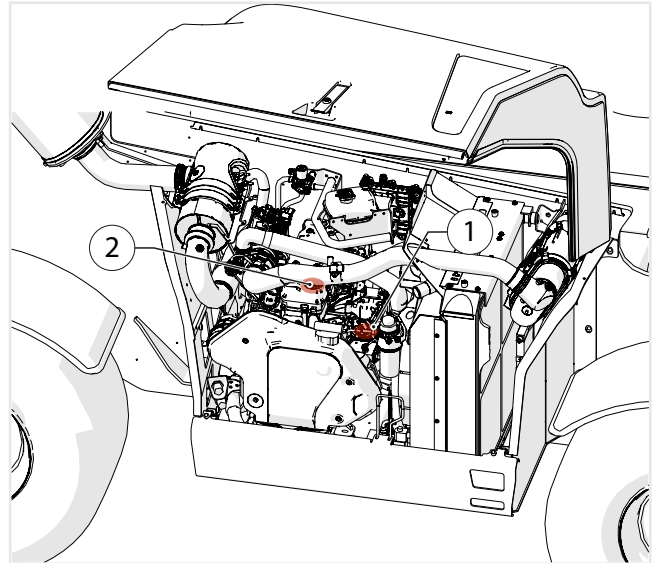


Figure: 150727-1

- Check the level with the vehicle on level ground and the engine turned off. Wait at least 5 minutes to allow the oil to settle into the sump.
- Pull out the dipstick "1" (fig. 150727-1), clean it and insert it back fully down.
- Pull out again the dipstick "1" and check that the oil level is between the "MIN" and "MAX" mark.
- Put back the dipstick and insert it fully down.
- If necessary, add oil from the cap on the engine "2".

For the amount and type of oil, refer to the engine manual.



WARNING

Do not fill beyond the "MAX" mark; if the amount is excessive, oil burns with production of smoke and possible damage to the exhaust gas system.

Never operate the engine with the oil level below the "MIN" mark.

13.11 - Air filter: Cartridges cleaning and replacement



ATTENTION

The inspection, cleaning and replacement must be carried out with the vehicle in the maintenance position.

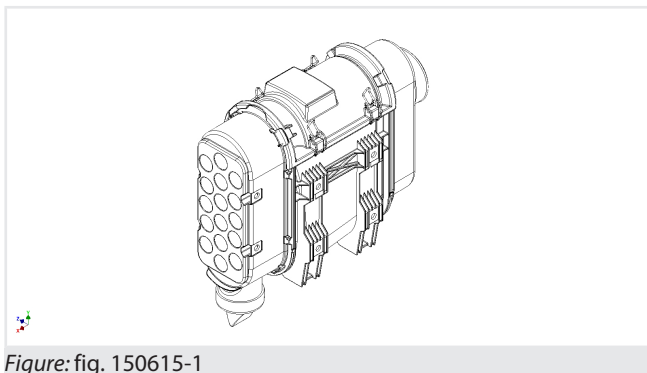


Figure: fig. 150615-1

An air filter (fig. 150615-1) in bad conditions results in the reduction of power, excessive fuel consumption and reduced engine life.



150615-2

A clogged filter is signaled by the indicator light (fig.150615-2) located on the dashboard of the vehicle; after the clogging indication it is possible to continue operating for a period not longer than 10 hours. The maintenance must however be performed at the frequency required.



WARNING

When the clogging is indicated, it is possible to continue working for not more than one hour.

It is recommended to:

- Clean the filters only when the indicator light indicates clogging or at the frequency required. Unnecessary and too frequent cleaning exposes the elements to damage by handling that can allow dust and dirt to pass through the filtering stage and cause engine damage.
- In case the filter elements are in contact with liquids of any kind they must be replaced.
- Periodically check the intake sleeves, replace them immediately in case they are damaged or deteriorated.
- Periodically check the tightness of the bolts and clamps. Air must not be allowed to get into the engine circulation without having first gone through the filter.

For the complete efficiency of the filter it is recommended to operate with the filter complete with all its parts and components, assembled in the correct way.

Each deteriorated part must be replaced as soon as possible.



ATTENTION

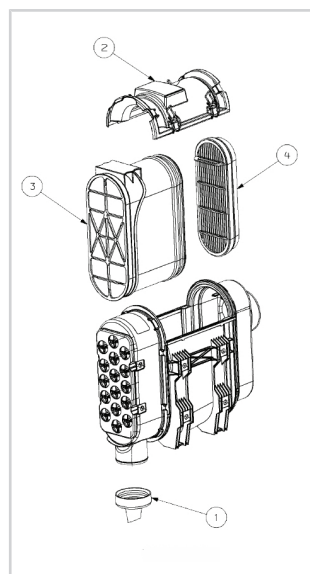
For the complete efficiency of the filter it is recommended to operate with the filter complete with all its parts and components.

Each deteriorated part must be replaced as soon as possible.

It is absolutely forbidden to operate without the engine air filter.

The engine sucks air constantly during its use; dust particles entering in circulation may cause serious damage.

For proper cleaning of the filter it is necessary to:



150615-3

- Prepare the vehicle in the maintenance position.
- Open and lock the hood.
- Open the filter cover (fig. 150615-3) pulling the locking levers located on the cover indicated in section "2".
- Lift the cover and remove the cartridge "3" from inside the filter (fig. 150615-3).
- Remove the cartridge "4" inside the filter (fig. 150615-3).
- Use a wet lint-free cloth to clean the box and the cover.
- Clean or replace the filters. The filter cleaning is carried out with compressed air, up to **3 bar** (43.5 psi), at a distance of not less than **150 mm** (5.9 in), taking care not to damage the filtering element.
- Reassemble everything carrying out the same operations in reverse.

13.12 - Radiator maintenance

13.12.1 - Air recirculation grids and nets

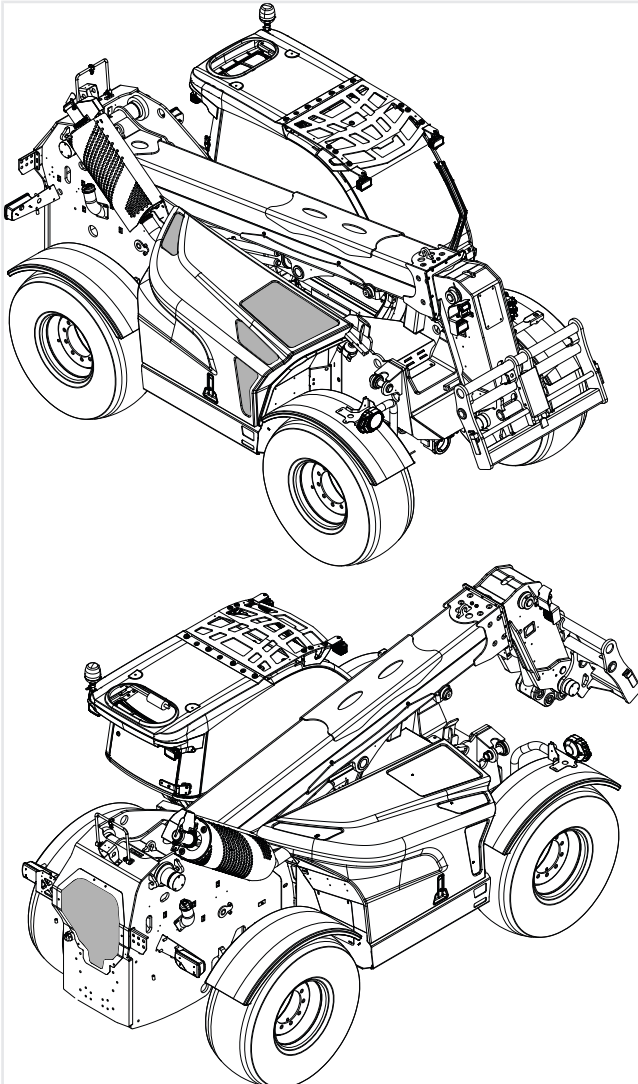


Figure: fig.180431-1

Check that the air recirculation grids and nets (fig. 180431-1) are clean and free from dirt:

For cleaning use a jet of air at low pressure from the inside to the outside of the vehicle.

13.12.2 - Water and oil radiator: Checking and cleaning

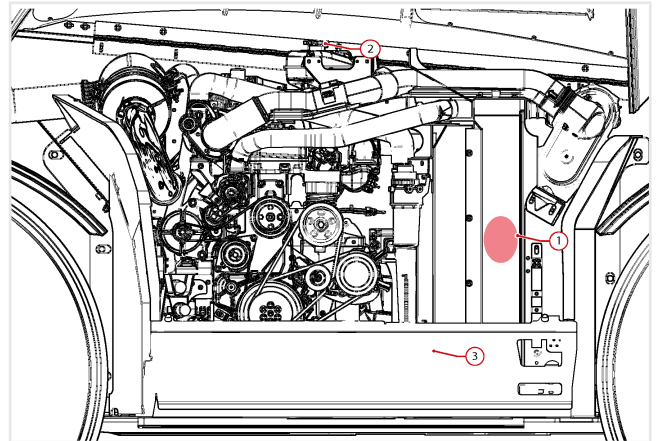


Figure: 180432-1

The oil and water radiator "1" (fig. 180432-1) involve the following steps:

Radiators check

- Check that the fins are not deformed; in that case straighten with caution.
- Check that the fins have not accumulated dirt and that they are not obstructed.

Radiators cleaning

- Prepare the vehicle in the maintenance position.
- Clean the radiator from dirt and impurities accumulated between the cooling fins. For cleaning use compressed air with pressure not exceeding 7 bar directed from the inside towards the outside.
- If necessary, apply a detergent solution and then remove it with a pressure washer.

13.12.3 - Radiator: Liquid filling up and replacement



DANGER

Do not remove the filling cap of the radiator when the system is hot, otherwise it could cause leakage of boiling coolant. Once the system has cooled, turn the filling cap to the first mark and wait until the pressure has completely exhausted before proceeding.

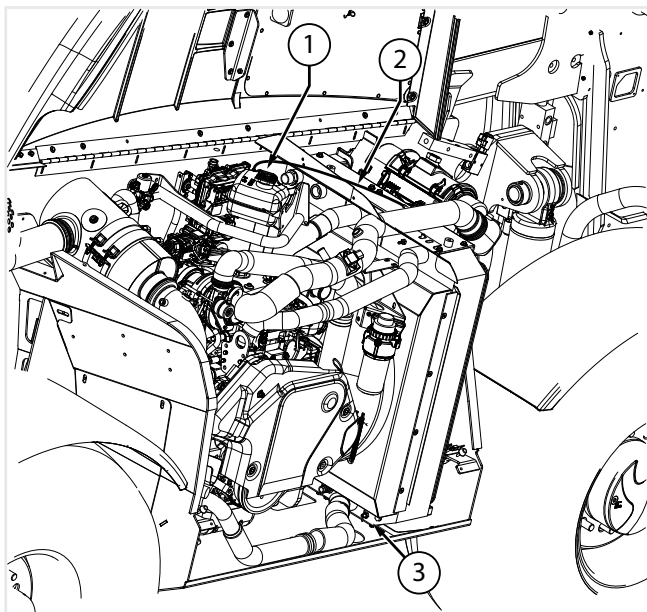
Danger of burns and injuries.



DANGER

The coolant can be toxic. Avoid contact with skin, eyes or clothing. Rinse thoroughly with water in case of contact with skin and eyes. Consult a doctor immediately.

If not reused, dispose of in accordance with local environmental regulations.



Filling up

- Prepare the vehicle in the maintenance position.
- Open the engine hood.
- Slowly unscrew the tank filling cap "1" counterclockwise until it reaches the safety switch cover.
- Exhaust the residual pressure and steam.
- Remove the vent pipe "2" of the coolant tank on the side connected to the radiator.
- Fill the expansion tank until the liquid begins to flow out of the vent pipe "2".
- Refit the tube "3" previously disconnected and tighten the relevant clamp.
- With the coolant tank cap "1" still open, start the machine and keep it running at idle for at least 5 minutes.
- Check coolant in expansion tank "1" and top up if necessary.
- Put back the cap.
- Close the engine hood.

Coolant replacement

- Prepare the vehicle in the maintenance position.
- Open the engine hood.
- Turn the drain tap "3" to drain water from the radiator.
- Remove the filler cap "1" to speed up emptying.
- Allow the cooling system to completely drain.
- Rinse the radiator with clean demineralised water introducing it from the filling cap and making it flow out from the drain tap "3". If necessary, add detergent.
- Check the condition of sleeves and their fittings, replace them if necessary.
- Once cleaning has been completed, close the drain tap "3".
- Remove the vent pipe "2" of the coolant tank on the side connected to the radiator.
- Fill the expansion tank until the liquid begins to flow out of the vent pipe "2".
- Refit the tube "2" previously disconnected and tighten the relevant clamp.
- Fill the tank.
- With the coolant tank cap "1" still open, start the machine and keep it running at idle for at least 5 minutes.
- Check coolant in expansion tank "
- Close the filler cap.
- Close the engine hood.
- Start the engine at idle speed for a few minutes.
- Make sure there are no leaks, check the level and add more liquid if necessary.

13.12.4 - Rear oil radiator: Checking and cleaning

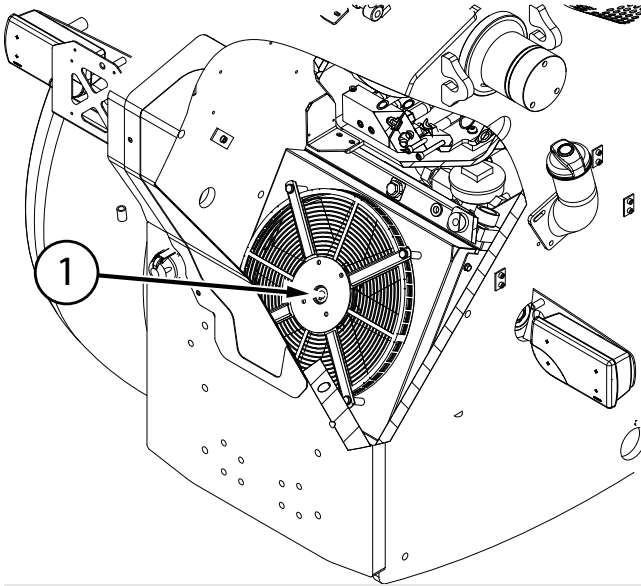


Figure: 180432-1

The rear oil radiator "1" (fig. 180432-1) requires the following operations:

Radiator check

- Check that the cooling fan is not dirty and is free from foreign bodies that could affect its proper operation.

Radiator cleaning

- Prepare the vehicle in the maintenance position.
- Clean the radiator from any dirt and impurities accumulated in the cooling fan. For cleaning use compressed air with pressure not exceeding 7 bar directed from the inside towards the outside.

13.13 - Hydraulic system maintenance

13.13.1 - Hydraulic oil: Check and replacement

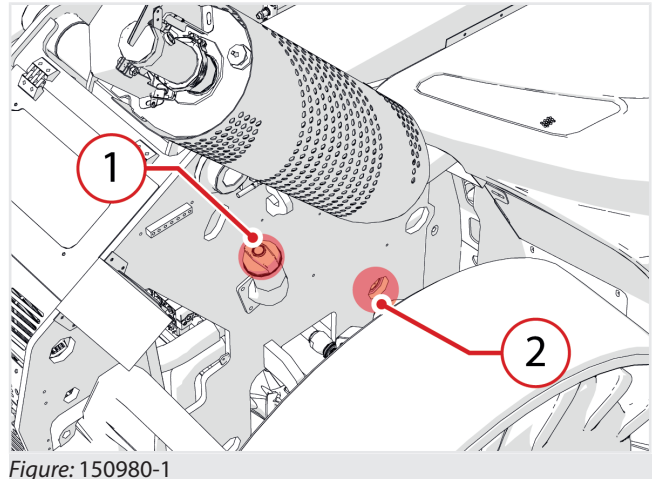


Figure: 150980-1

The hydraulic oil tank is located on the rear side of the vehicle, in the right side "1" (fig. 150980-1).

The level can be checked through the transparent cap placed on the right side of the vehicle "2".

The level is correct when the oil is visible from the transparent cap "2" with all the cylinders of the vehicle in the transport position.



NOTE

See the chapter "Technical data" to know the amount and type of recommended oil.

Oil check

To keep the vehicle in normal operation conditions, it is necessary to keep the oil level in best conditions.

To properly check the oil level in the tank it is necessary to:

- Prepare the vehicle in the maintenance position.
- Make sure that all cylinders and jacks of the vehicle are retracted (e.g. telescopic boom fully retracted and lowered, attachment holding plate tilted down as much as possible to avoid contact with chassis or tyres). In this way all the oil of the hydraulic circuit will be sent in the tank.
- Check the oil level through the transparent cap "2" (150735-3) Under optimal conditions, the oil level reaches the middle of the transparent indicator.

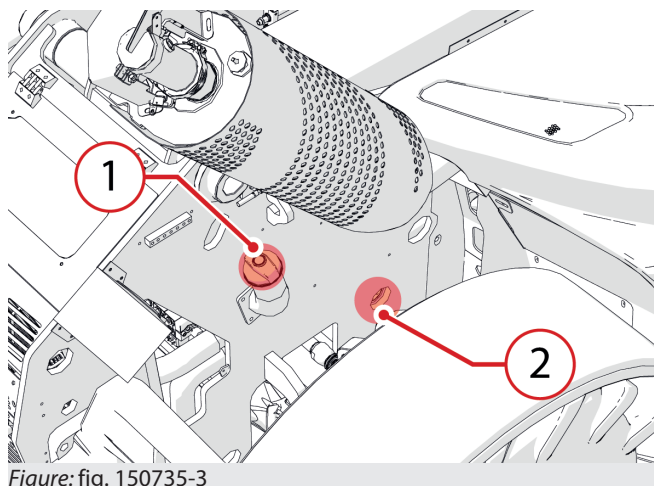


Figure: fig. 150735-3

- If necessary, remove the cap "1" (fig. 150735-3) and add oil until the correct level is reached.

Oil change

To change the oil in the tank it is necessary to:

- Prepare the vehicle in the maintenance position.
- Make sure that all cylinders and jacks of the vehicle are retracted (e.g. telescopic boom fully retracted and lowered, attachment holding plate tilted down as much as possible to avoid contact with chassis or tyres). In this way all the oil of the hydraulic circuit will be sent in the tank.
- Place a container under the drain plug (located under the tank).
- Remove the filler cap "1" (fig. 150735-3)
- Remove the drain plug to let the oil drain "1" (fig. 150735-4)

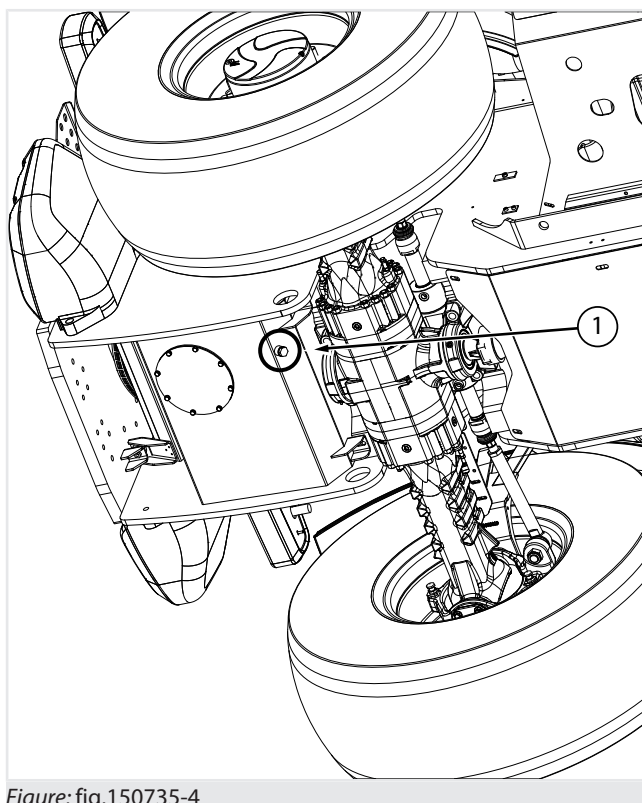
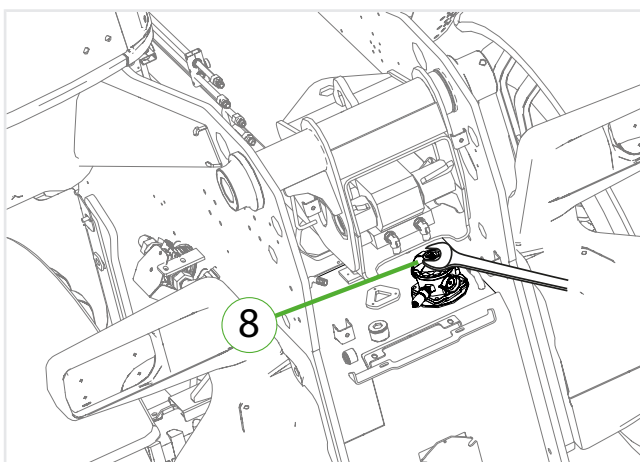
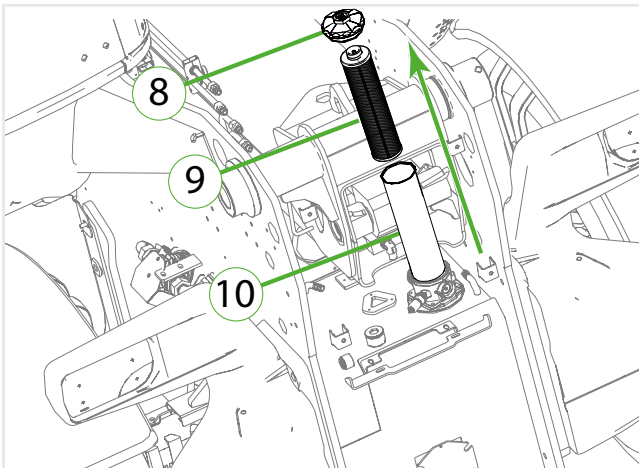


Figure: fig.150735-4

- Put back the drain plug "1". (fig.150735-4)
- Fill the tank with the oil indicated
- Check the oil level through the indicator "2" (fig. 150735-3) after having started the engine and having operated all hydraulic controls to remove air bubbles, if any.
- If necessary, top up the level.

13.13.2 - Return hydraulic oil filter: Replacement





The hydraulic oil return filter is located inside the hydraulic oil tank.



ATTENTION

To check and replace the filter, let the oil in the hydraulic system cool down



NOTE

Check the filter condition every 250 hours

Inspection

- Prepare the vehicle in the maintenance position.
- Allow oil of the hydraulic system to cool.
- With a 41 wrench, unscrew the recovery filter cover "8"
- Remove the recovery filter "9"; clean or replace the filter.

Replacement:

- Replacement can be carried out if the "Hydrostatic oil filter clogging" warning light comes on (see paragraph "Components") or, if a visual check reveals the filter to be very dirty or damaged.
- Prepare the vehicle in the maintenance position.
- Allow oil of the hydraulic system to cool.
- With a 41 wrench, unscrew the recovery filter cover "8".
- Remove the recovery filter "9".
- Remove and clean the filter container "10".
- Put back the filter container "10" and install a new filter "9".
- Re-close the filter cover.

13.14 - Transmission maintenance

13.14.1 - Oil change: Inspection

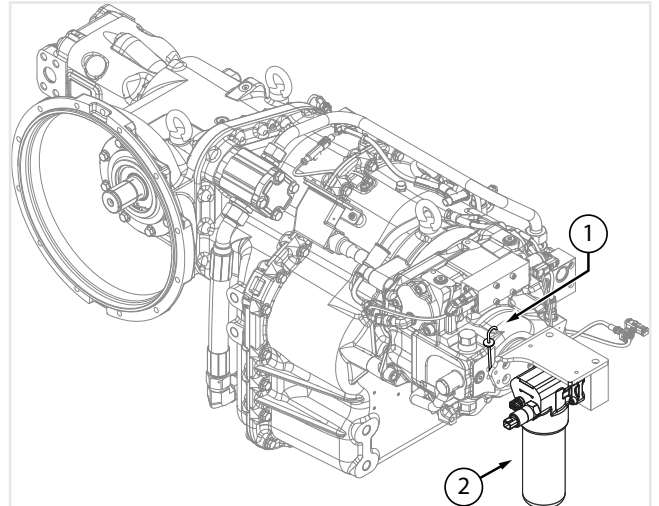
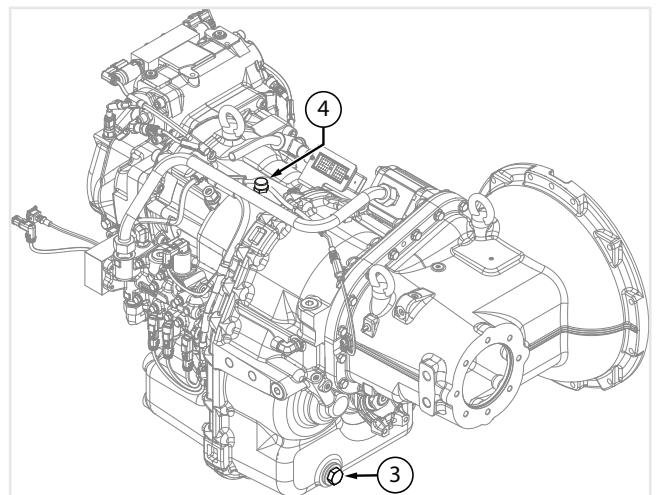


Figure: 150623-1

Set the vehicle in the maintenance position.

With the engine at idle, when the transmission warm-up cycle is complete, by means of the oil dipstick "1", it is possible to check the oil level.

13.14.2 - Oil change: Check and replacement



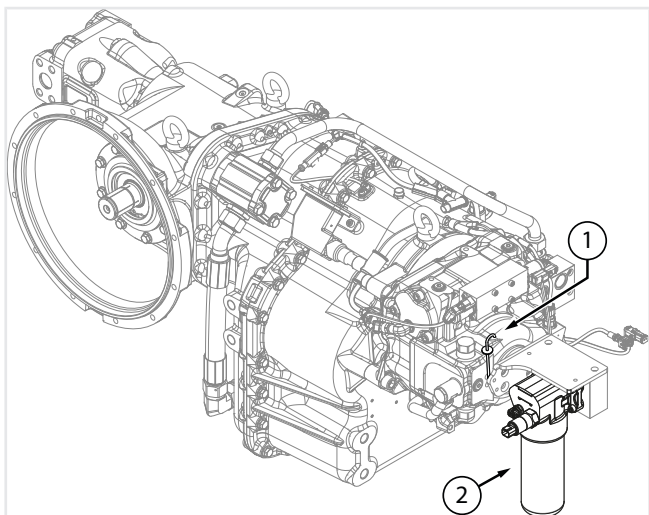
- Set the vehicle in the maintenance position.
- Place a container under the transmission gearbox.
- Remove the drain plug "3".
- Allow the oil to completely drain out.
- Refit the drain plug and tighten it securely.
- Top up from the position "4" with approved type of oil until the oil seeps through.



NOTE

Oil change every 1000h

13.14.3 - Transmission oil filter



To replace the hydraulic oil filter carry out the following operations:

- Prepare the vehicle in the maintenance position.
- Turn off the engine and remove the ignition key, place a sign in the cab showing "Maintenance in progress".
- Allow engine and hydraulic oil to cool down.
- Place a container under the oil filter "2" to collect the oil that may spill during the change.
- Replace the filter "2", top up with new oil (if necessary), lightly oil the gasket and tighten by hand for 3/4 of a turn.



NOTE

First oil filter change 250h.

Subsequent changes every 1000h.

If the filter is found to be particularly dirty and/or contaminated, it is also recommended to change the oil to preserve the service life of the hydrostatic units.

13.15 - Brakes maintenance

13.15.1 - Brake: Inspection

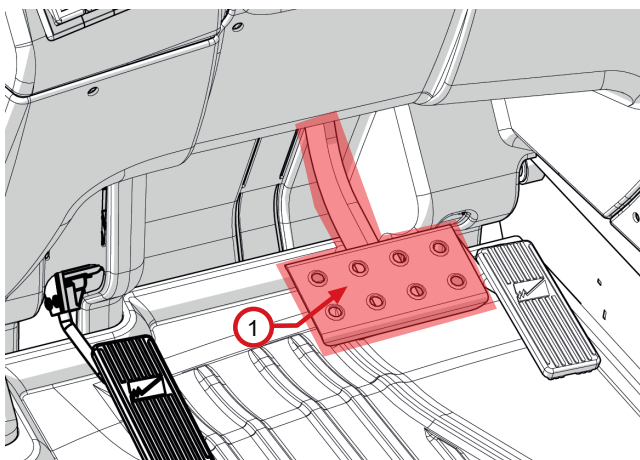


Figure: 180420-1

Visually check that the joints of the pedals (fig. 180420-1) are not damaged and that the pedal stroke is not excessive or too elastic.



DANGER

If irregularities in braking are noticed, contact qualified personnel to verify the cause of the trouble.

The braking parts also safeguard the operator's safety, do not intervene personally on the braking system trying to eliminate possible anomalies.

13.15.2 - Brakes oil: Check and replacement

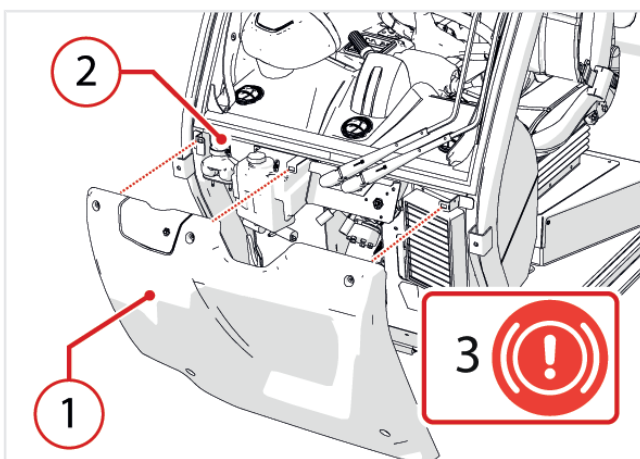


Figure: 180421-1

When the indicator light "3" (Brake fluid level low) flashes on the central instrument, it means that the brake fluid level has dropped below the minimum (MIN) and therefore it must be restored.

To access the tank, remove the front protection housing of the cab "1" (fig. 180421-1) and check that the oil level is always above the minimum level (MIN) indicated on the tank "2". If necessary top up from the cap.

WARNING! If the warning light "3" stays on even after adding oil, contact a Dieci authorised service centre to solve the problem.

A slight lowering of the level is due to normal wear of the brake discs.

Do not press the brake pedal until the topping up is completed. Make sure the tank is closed before acting on the pedal.

- Turn the wheel and bring the cap to the horizontal position (9 o'clock).
- Fill through the same cap with new oil until it seeps through.
- Close the cap and tighten it securely.

13.16 - Wheel maintenance

13.16.1 - Epicycloidal reduction gear oil: Check and replacement

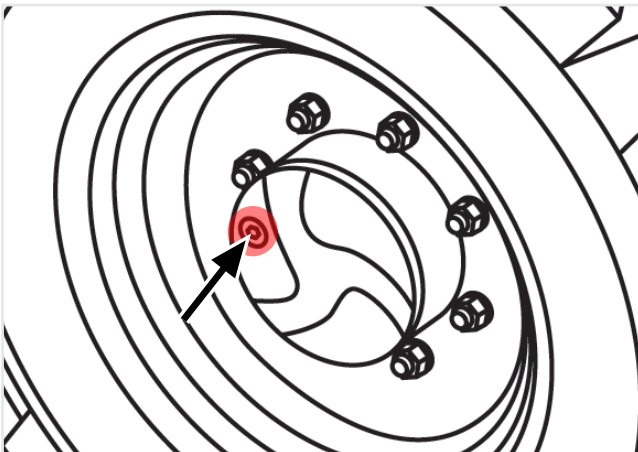


Figure: 150577-1

The oil cap of the epicycloidal reduction gear is located on the wheel hub (fig. 150577-1):

When checking the oil level it is necessary to:

- Prepare the vehicle in the maintenance position.
- Turn the wheel for the oil cap to be in the horizontal position (9 o'clock).
- Place a container to collect the oil.
- Remove the cap and verify that the oil seeps from the hole.
- If necessary, top-up through the same hole.
- Close the cap and tighten it securely.

When replacing the oil it is necessary to:

- Prepare the vehicle in the maintenance position.
- Turn the wheel for the oil cap to be in the lowest possible position (6 o'clock).
- Place a container to collect the oil.
- Remove the cap and let the oil drain completely.

13.16.2 - Wheel nuts tightening



NOTE

Tighten the nuts at the intervals required in the maintenance table.

Use the corresponding table to know the correct tightening torque.

Always tighten the nuts in opposing position, not consecutively.

After installing the wheel, tighten the nuts between the wheel and the axles. Then check the nut torque every day until the torque is stabilized.

The number of axle columns must match the number of nuts tightened. Then all the nuts on each wheel must be installed otherwise the vehicle can not operate.

In case of wheel replacement the vehicle or the raised side can be placed on the ground only with wheels installed and properly tightened.

The nuts tightening must be made first with the vehicle, or part of it, raised from the ground then with vehicle resting on the ground.

Only use **DIECI** original nuts for tightening the wheels. If you lose even one nut contact the **DIECI** service center.

13.16.2.1 - Wheel nuts tightening: Inspection

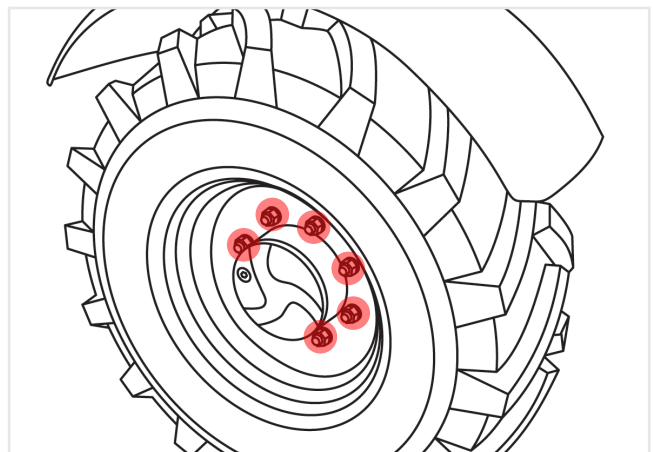


Figure: 150578-1

Check that the nuts of the front and rear wheels are tightened well, using a torque wrench (with a torque multiplier, if necessary).

Tapered nut	Torque
M18x1.5	460 N·m (339,02 ft·lbs)
M22x1.5	740 N·m (545,38 ft·lbs)

13.16.3 - Tires



ATTENTION

The diagrams notebook in the cab and in the "Technical data" chapter show the tires available for your vehicle model and the relative inflation pressures.



ATTENTION

On receiving the vehicle check the air pressure of the tires.

- Check the tire pressure regularly. The pressure must be checked with cold tires.
- The tire pressure must always be at the levels indicated.
- Check the size of the tires installed and the canvass amount for the correct inflation pressure.



DANGER

Tires showing cuts or excessive wear must be replaced immediately.

- At each use, check that the tire shoulders are not damaged.
- Keep oil, grease and corrosive liquids away from the tires to avoid deterioration of the rubber.
- To obtain the maximum efficiency do not use tyres with more than 80% of tread wear.



WARNING

Inflating or operating on the tires can be dangerous.

To operate on tires or install them, contact specialized personnel.

In any case, to prevent serious or fatal injuries, follow the safety precautions below.

- The vehicle wheels are very heavy. Handle with care and make sure that, once stored, they can not fall and injure someone.
- Never try to repair a tire on a public road or highway.

- Make sure the jack is placed on a solid and flat surface.
- Make sure the jack is adequate for lifting the vehicle.
- Use ratchet jacks or other locking means suitable to support the vehicle during the tires repair.
- Do not place any part of the body under the vehicle.
- Do not start the engine while the vehicle is on the jack.
- Never hit a tire or a rim with a hammer.
- Make sure the rim is clean, without rust and undamaged. Do not weld, solder, repair in any way or use a damaged rim.
- Do not inflate a tire unless the rim is mounted on the vehicle or secured in such a way that it cannot move in case the tire or rim should break suddenly.
- Do not inflate any tire over the pressure indicated by **DIECI**. If the bead chafer does not settle on the rim, when arriving to this pressure deflate the tire and lubricate again with a solution of soap and water, inflate again. Do not use oil or grease. An inflation greater than permitted with bead chafer not settled may break the bead or rim with explosive force sufficient to cause serious injury.
- After installing the wheel, tighten the nuts between the wheel and the axles. Then check the nut torque every day until the torque is stabilized.



ATTENTION

When fitting a new or repaired tire, use a valve adapter of spring type with distant pressure gauge that allows the operator to stay well away from the tire during inflation.

Use a safety cage.

13.16.3.1 - Tire pressure: Inspection

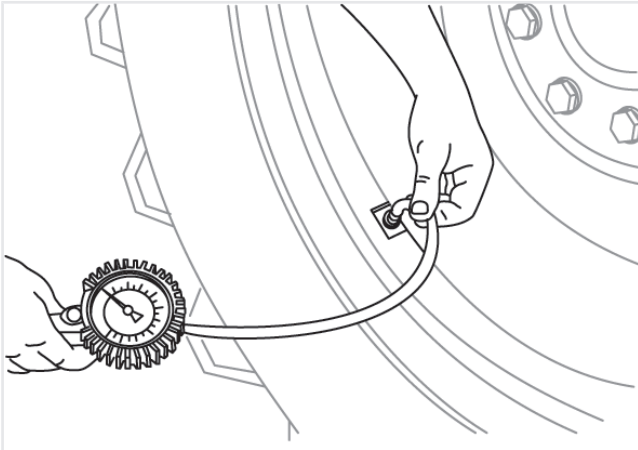


Figure: 150578-1

- Verify and adjust the pressure of the front and rear tires.
- Check that the tread and the sides are not damaged.
- Connect a pressure gauge to the tire valve and verify that the inflation pressure is correct.

13.16.3.2 - Tires filled with urethane



NOTE

Tires filling with urethane is an optional accessory.

Consult your dealer in case of doubts or information on your vehicle.



DANGER

It is not permitted to fit tires inflated with polyurethane foam unless authorized by the manufacturer.

With tires filled with urethane it is forbidden to travel on the road.



ATTENTION

The maximum permitted speed with tires filled with urethane is 20 km/h (12.4 mph).

13.16.3.3 - Pneumatic symbols key

Icon	Description
	Tire dimension Indicate the tire pressure.
	Tread pattern

Icon	Description
	Indicates the design with which the tire tread is carved.
	Load index and Speed index The load index corresponds to the maximum load that the tire can support. The speed index indicates the maximum speed at which the tire can bear the weight corresponding to its load index.
	Tire pressure For most vehicle models, tire pressure is the same for all wheels.
	Front axle tire pressure For some vehicle models, the tires must be inflated with different pressures between the front axle and the rear axle.
	Rear axle tire pressure For some vehicle models, the tires must be inflated with different pressures between the front axle and the rear axle.

13.17 - LED lighting

The vehicle lighting must always be efficient and fully functional. Its operation must be checked every day. In case of damage to the lighting system immediately replace the damaged part.



ATTENTION

Refer to the "Maintenance" chapter before making any adjustments or maintenance.



NOTE

In case of breakage, replace the lights immediately.

13.17.1 - Front lights

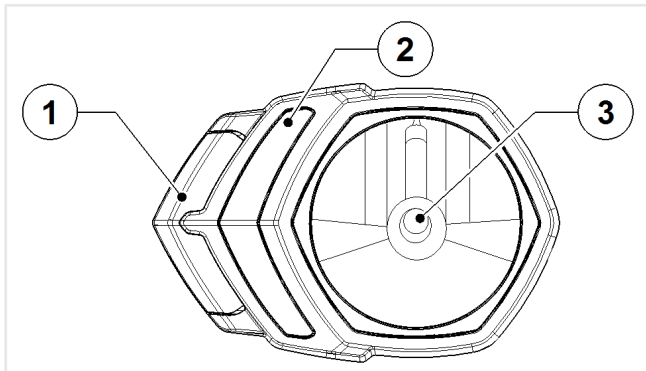


Figure: 150301-1

- 1 Led direction indicator (not replaceable)
- 2 Front led sidelights (not replaceable)
- 3 Low beam and high beam light - 60/55 W H4

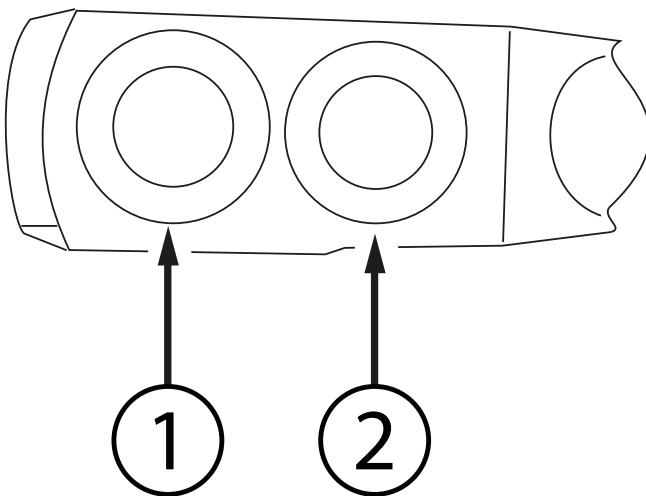


NOTE

In case of breakage, replace the light immediately.

13.17.2 - Rear lights

LED work lights "1" and "2" do not require maintenance.



DANGER

In case of breakage, replace the headlight immediately.

13.17.3 - Work light *



NOTE

* The work light is an optional accessory.

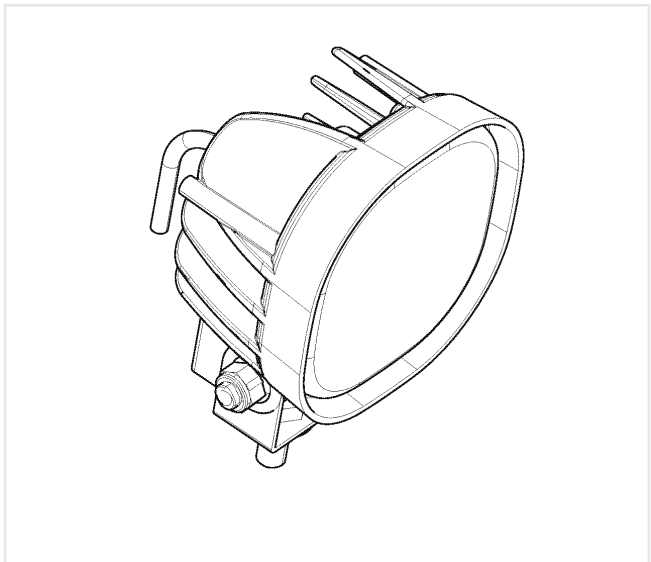


Figure: 150305-1

The work light (fig. 150305-1) does not require maintenance.

13.17.4 - Led work light*



NOTE

* The LED work light is an optional accessory.

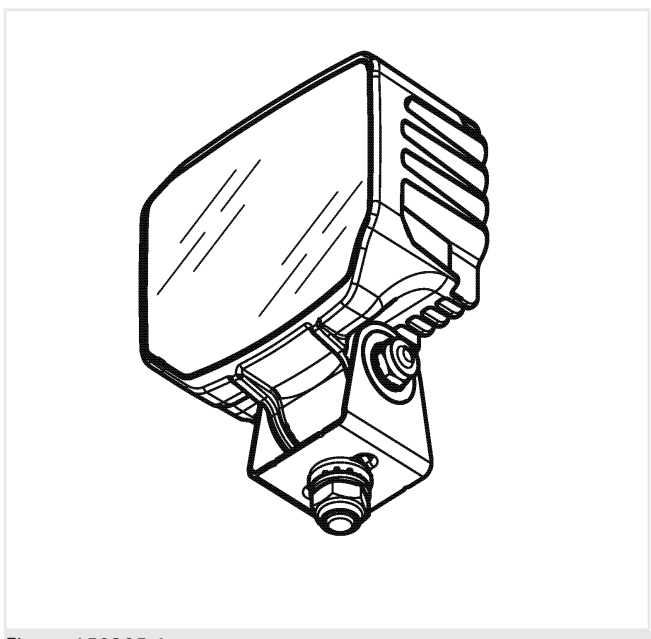


Figure: 150305-1

The LED work light (fig. 150303-1) does not require maintenance.

13.18 - Ventilation system maintenance

13.18.1 - Cab ventilation filter: Cleaning and replacement



DANGER

Do not use diesel fuel, gasoline, solvents or water to clean the cartridges, as this may damage the filtering material.



WARNING

If the vehicle is used in environments particularly rich of dust (barns, etc.), the filter life is reduced to 100 hours.



WARNING

In case of malfunction of the ventilation system, check the filter clogging.

In the event that the malfunction continues despite the filter replacement, contact DIECI service center.



DANGER

Do not use the vehicle without a cab filter.

The entry of dust into the cab may involve risks to the health of the operator and breakage of the ventilation system.

Internal air filter replacement

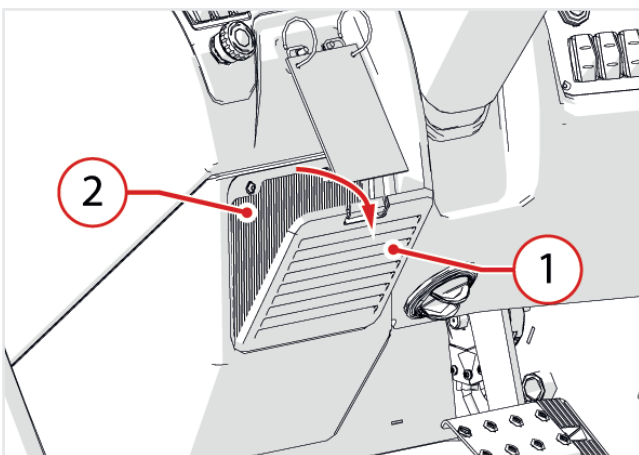


Figure: 180444-1

To replace the internal air filter in the cab, it is necessary to (fig. 180444-1):

- Open the cover "1",
- Remove and replace the filter "2",
- Reassemble the cover "1".

Replacement of external air filter

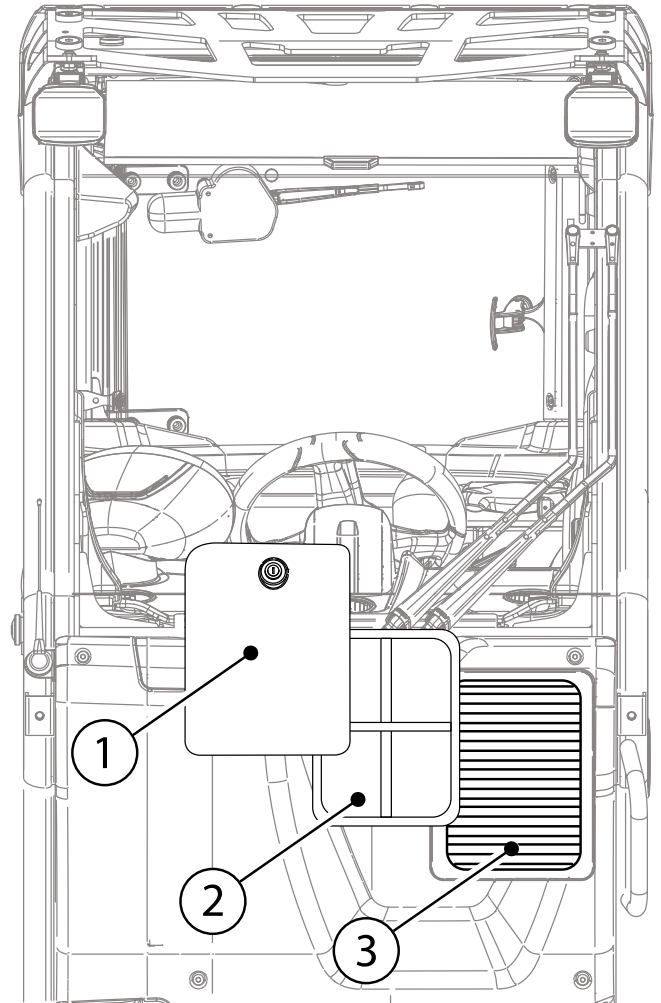


Figure: 180444-2

To replace the external air filter in the cab, it is necessary to (fig. 180444-2):

- Open the protection door "1" using the wrench supplied or the machine ignition key.
- Disassemble the filter support "2".
- Remove and replace the filter "3".
- Reassemble the filter support and close the protection door.

13.18.2 - Air conditioning: Cleaning *



NOTE

* Air conditioning is an optional accessory.

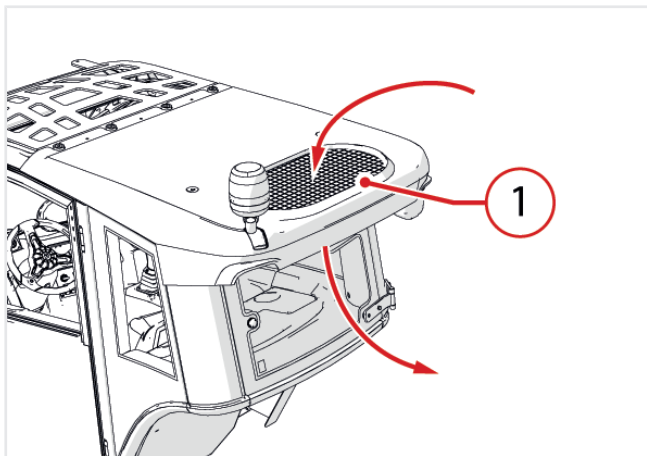


Figure: 180445-1

To clean the air conditioning radiator, it is necessary to (fig. 180445-1):

- Prepare the vehicle in the maintenance position.
- Clean the air conditioning radiator "1" directing compressed air at a maximum pressure of 7 bar, from the top downwards, in the direction opposite to that of the normal flow of air. The air flow must be perpendicular to the radiator surface.
- Remove dirt from under the air conditioning radiator.



ATTENTION

Be careful not to damage the radiator fins while cleaning.

Check that the fins are not deformed; in that case straighten with caution.

13.19 - Boom maintenance

13.19.1 - Sliding blocks maintenance

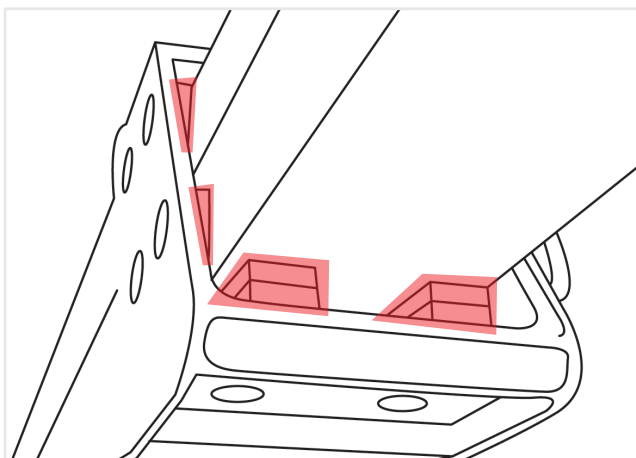


Figure: 150571-1

Worn sliding blocks can lead to oscillations and clearances between one extension and the other with consequent loss of precision in the movements and danger of load falling.

- For the deadlines see the summary table at the beginning of the chapter.
- With severe working conditions the wear is greater.



ATTENTION

Maintenance to the telescopic boom sliding blocks must be performed by authorized **DIECI** service.

13.19.2 - Boom lubrication with grease

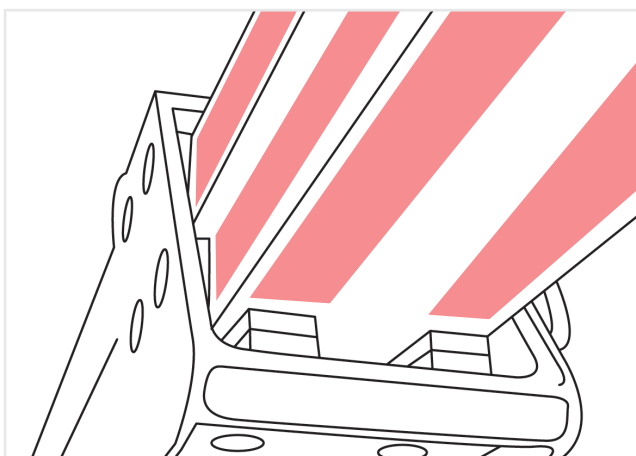


Figure: 150572-1

The boom sliding blocks must be kept lubricated to prevent as much as possible the deterioration and maintain soft movements.

- If the grease layer is thin or if impurities (sand, dust, shavings, etc ...) are present, proceed as follows:
- Prepare the vehicle in the maintenance position.
- Turn on the vehicle.
- Fully extend the boom and keep it in horizontal position.
- Turn off the engine and remove the ignition key, place a sign in the cab showing "maintenance in progress".
- Disconnect the battery using the battery cut-off switch.
- Remove the layer of grease and impurities on the surface of the extensions with a cloth.
- Use a brush to apply a layer of approved type grease on all four sides of the extensions.
- Turn on the vehicle.
- Fully retract and extend the boom several times to evenly distribute the grease.
- Turn off the vehicle.
- Remove excess grease.



ATTENTION

Use only lubricants recommended by **DIECI**, different lubricants may cause severe damage to the sliding surfaces.



WARNING

During the grease visual check and application the vehicle must be turned off and the key removed from the cab to avoid accidental operation.



NOTE

See the "Maintenance Log" chapter to know the maintenance intervals timing.

When using the vehicle in severe conditions, very dusty environment requires a more frequent greasing.

13.20 - Cylinders block valves maintenance

The block valves for cylinders prevent uncontrolled movement of the pistons of the cylinders in the event of hydraulic pressure failure or bursting of a hose.

The valves are installed directly on the cylinders.



DANGER

During the checking operations do not allow any person to stay within the radius of action of the vehicle.

Check the valves individually.

In case of malfunction do not use the vehicle until it has been repaired.

Boom lifting cylinders:

- Start the engine. Make sure that the parking brake is engaged and the transmission is in neutral.
- Lift the boom to approximately 45°.
- With the engine running at 1400 rpm, lower the boom. During the boom movement stop the engine.

The boom movement must slow down and then stop when the engine slows down and stops.



DANGER

If the boom continues to move after stopping the engine, the lifting cylinders block valve is faulty.

Remove the fault as soon as possible, contact the **DIECI** service center.

Boom extension cylinder:

- Start the engine. Make sure that the parking brake is engaged and the transmission is in neutral.
- Lift and fully extend the boom.
- With the engine running at 1400 rpm, retract the boom. During the boom movement stop the engine.

The boom movement must slow down and then stop when the engine slows down and stops.

**DANGER**

If the boom continues to move after stopping the engine, the extension cylinders block valve is faulty.

Remove the fault as soon as possible, contact the **DIECI** service center.

Forks tilting cylinders:

- Start the engine, take a load on the forks (for example, a load of bricks or some bales of hay).
- Tilt the forks fully upward.
- Engage the parking brake and set the transmission into neutral.
- Tilting the boom away from the ground sufficiently to allow the forks to tilt forward.
- With the engine running at 1400 rpm, operate the control lever to tilt the plate forward. During the forks movement stop the engine.

The tilting movement must slow down and then stop when the engine slows down and stops.

**DANGER**

If the forks continue to move after stopping the engine, the tilting cylinders block valve is faulty.

Remove the fault as soon as possible, contact the **DIECI** service center.

Leveling and oscillating block cylinders (if any):

- Position the vehicle on a perfectly horizontal surface.
- Make sure that the parking brake is engaged and the transmission is in neutral.
- Make sure the vehicle is in carriage mode.
- Lift the boom about 15 cm from the ground and level the vehicle so that the chassis is perfectly parallel to the surface (check the level in the cab).
- Check that, without intervening on the leveling control, the vehicle maintains this position even after a prolonged use.

**DANGER**

If the chassis continues to move after stopping the engine, the leveling cylinders block valve is faulty.

Remove the fault as soon as possible, contact the **DIECI** service center.

**NOTE**

Do not level the vehicle with boom raised and/or removed.

Outriggers cylinders (if present)

- Start the engine. Make sure that the parking brake is engaged and the transmission is in neutral.
- Place the vehicle on outriggers.
- Level the vehicle with the outriggers.
- Fully extend the boom.
- With the engine running at idle speed, rotate the vehicle turret.

**DANGER**

If the outriggers continue to move after stopping the engine, the outriggers cylinders block valve is faulty.

Remove the fault as soon as possible, contact the **DIECI** service center.

13.21 - Differential Axles Maintenance

13.21.1 - Differential axles oil: Check and replacement

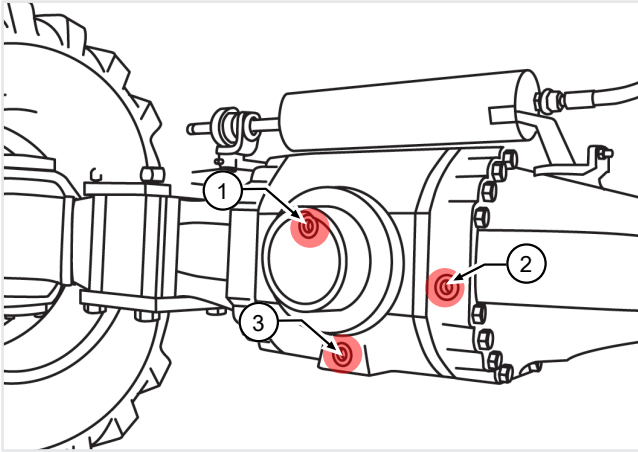


Figure: 150579-1

The filler, level and drain caps are located in the central part of the front and rear differential axle (fig. 150579-1):

When checking the oil level it is necessary to:

- Prepare the vehicle in the maintenance position.
- Place a container for the oil recovery under the level plug "2" to collect any leaks.
- Open the level cap "2". In the best conditions oil must seep out from the hole.
- If necessary, open the cap "1" and top up to make oil seep out from the level cap "2".
- Put back the caps and tighten down.

When replacing the oil it is necessary to:

- Prepare the vehicle in the maintenance position.
- Place a container for the oil recovery under the drain plug "3" to collect any leaks.
- Open the filler cap "1" and then the drain cap "3".
- Drain off all the oil.
- Close the drain plug "3".
- Load new oil from the filler cap "1", up to make oil seep out from the level cap "2".

Put back the caps and tighten down.



WARNING

Replace oil in the differential axles after the first 100 hours of use.

Failure to replace the running-in oil will compromise the correct operation of the differential axles

13.22 - Hydraulic fittings tightening torques

Inserts with 60° nose - BSP thread

Thread	1/18.28	1/4.19	3/8-19	1/2-14	5/8-14	3/4-14	1"-11	1"1/4-11	121/2-11
(N·m)	12-14	14-16	25-28	45-60	55-70	90-110	120-140	170-190	200-245

Inserts with 60° nose - METRIC thread

Thread	10x1	12x1.5	14x1.5	16x1.5	18x1.5	22x1.5	26x1.5	28x1.5	30x1.5
(N·m)	12-14	13-15	15-18	25-28	27-30	50-60	60-75	80-100	110-130

SERIES DIN RANGE „L“

Thread	12x1.5	14x1.5	16x1.5	18x1.5	22x1.5	26x1.5	30.2	36x1.5	45x1.5	52x1.5
(N·m)	13-15	15-18	25-28	27-30	50-60	30-75	85-105	120-140	170-190	190-230

SERIES DIN RANGE „S“

Thread	14x1.5	16x1.5	18x1.5	20x1.5	22x1.5	24x1.5	30x2	36x2	42x2	52x2
(N·m)	15-18	25-28	27-30	43-54	50-62	60-75	90-110	125-145	170-190	200-245

13.23 - Torque specifications - fasteners

13.23.1 - Torque specifications - fasteners: Fine pitch

	Coefficient of friction	4.8		5.8		6.8		8.8		10.9		12.9	
		Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)
M8	0.10	9798	10.87	12248	13.59	14697	16.31	19596	21.75	27557	30.58	33069	36.70
	0.14	9080	13.53	11349	16.91	13619	20.29	18159	27.05	25536	38.04	30643	45.65
M10	0.10	15297	21.13	19121	26.41	22945	31.69	30594	42.25	43023	59.42	51627	71.30
	0.14	14175	26.27	17719	32.84	21263	39.41	28350	52.55	39867	73.89	47841	88.67
M10	0.10	16384	22.12	20480	27.66	24575	33.19	32767	44.25	46079	62.23	55295	74.67
	0.14	15222	27.80	19027	34.75	22833	41.70	30443	55.61	42811	78.20	51373	93.84
M12	0.10	22021	35.83	27526	44.79	33031	53.75	44041	71.67	61933	100.78	74320	120.94
	0.14	20406	44.53	25507	55.66	30609	66.79	40812	89.06	57391	125.24	68870	150.29
M12	0.10	23334	37.26	29167	46.57	35001	55.88	46667	74.51	65626	104.78	78751	125.74
	0.14	21669	46.70	27087	58.38	32504	70.06	43338	93.41	60945	131.36	73134	157.63
M14	0.10	31610	59.04	39513	73.80	47415	88.57	63220	118.09	88903	166.06	106684	199.27
	0.14	29346	73.92	36682	92.40	44019	110.89	58692	147.85	82535	207.91	99043	249.49
M16	0.10	42581	89.78	53227	112.23	63872	134.67	85163	179.56	119760	252.51	143712	303.02
	0.14	39588	113.06	49485	141.32	59382	169.59	79176	226.12	111341	317.98	133609	381.57
M18	0.10	51457	124.03	64322	155.03	77186	186.04	102914	248.06	144723	348.83	173668	418.59
	0.14	47752	155.02	59690	193.78	71628	232.53	95503	310.05	134302	436.00	161162	523.20
M18	0.10	55415	130.17	69269	162.72	83123	195.26	110830	260.35	155855	366.12	187026	439.34
	0.14	51578	164.67	64472	205.84	77366	247.01	103155	329.35	145062	463.15	174075	555.77
M20	0.10	65534	173.72	81918	217.16	98301	260.59	131068	347.45	184315	488.60	221178	586.32
	0.14	60886	218.17	76108	272.71	91329	327.26	121772	436.34	171243	613.61	205491	736.33
M20	0.10	70115	181.58	87643	226.97	105172	272.36	140229	363.15	197198	51.68	236637	612.82
	0.14	65319	230.55	81649	288.19	97979	345.82	130638	461.10	183710	648.42	220452	778.10

	Coefficient of friction	4.8		5.8		6.8		8.8		10.9		12.9	
		Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)
M22	0.10	81221	236.88	101526	296.10	121831	355.32	162442	473.76	228433	666.23	274120	799.48
	0.14	75534	298.75	94417	373.43	113301	448.12	151068	597.49	212439	840.22	254927	1008.27
M22	0.10	86164	246.02	107705	307.53	129246	369.04	172329	492.05	242337	691.94	290804	830.33
	0.14	80332	313.41	100415	391.76	120498	470.11	160664	626.82	225933	881.46	271120	1057.75
M24	0.10	98516	308.56	123145	385.70	147773	462.84	197031	617.12	277075	867.83	332490	1041.40
	0.14	91693	390.33	114617	487.92	137540	585.50	183387	780.67	257887	1097.82	309465	1317.38
M24	0.10	104079	319.62	130099	399.52	156119	479.43	208152	639.23	292723	898.92	351268	1878.71
	0.14	97096	408.12	121370	510.15	145644	612.18	194192	816.24	273083	1147.84	327699	1377.41
M27	0.10	127922	448.43	159903	560.54	191884	627.65	255845	896.87	359782	1261.22	431738	1513.46
	0.14	119185	569.67	148981	712.09	178778	854.51	238370	1139.34	335208	1602.20	402250	1922.64
M30	0.10	16818	623.80	201022	779.75	241226	935.70	321635	1247.60	452299	1754.43	542759	2105.32
	0.14	149957	795.14	187446	993.93	224936	1192.72	299914	1590.29	421754	2236.34	506105	2683.61

13.23.2 - Torque specifications - fasteners: Coarse pitch

	Coefficient of friction	4.8		5.8		6.8		8.8		10.9		12.9	
		Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)
M3	0.10	1220	0.54	1525	0.68	1830	0.82	2440	1.09	3431	1.53	4117	1.84
	0.14	1126	0.60	1407	0.83	1689	1.00	2252	1.34	3167	1.88	3800	2.26
M3.5	0.10	1638	0.84	2048	1.05	2457	1.26	3276	1.68	4608	2.36	5529	2.84
	0.14	1511	1.03	1889	1.28	2267	1.54	3023	2.05	4251	2.89	5101	3.47
M4	0.10	2115	1.25	2644	1.56	3173	1.88	4231	2.50	5950	3.52	7140	4.22
	0.14	1951	1.53	2439	1.91	2926	2.29	3902	3.06	5487	4.30	6584	5.16
M5	0.10	3462	2.46	4327	3.08	5192	3.70	6923	4.93	9736	6.93	11683	8.32
	0.14	3197	3.02	3996	3.78	4795	4.53	6394	6.04	8991	8.50	10789	10.20
M6	0.10	4875	4.24	6093	5.30	7312	6.35	9749	8.47	13710	11.92	16452	14.30
	0.14	4499	5.19	5624	6.48	6749	7.78	8998	10.37	12654	14.59	15184	17.51
M7	0.10	7135	6.97	8918	8.71	10702	10.45	14269	13.94	20066	19.60	24079	23.52
	0.14	6600	8.60	8250	10.76	9899	12.90	13199	17.21	18561	24.20	22274	29.04
M8	0.10	8947	10.20	11184	12.75	13421	15.30	17894	20.41	25164	28.70	30197	34.44
	0.14	8266	12.54	10332	15.67	12398	18.80	16531	25.07	23247	35.26	27897	42.31
M10	0.10	14245	20.11	17806	25.14	21367	30.16	28489	40.22	40063	56.56	48075	67.87
	0.14	13167	24.76	16459	30.95	19751	31.14	26335	49.52	37033	69.64	44440	83.56
M12	0.10	20767	34.43	25958	43.03	31150	51.64	41533	68.86	58406	96.83	70087	116.20
	0.14	19204	42.42	24005	53.03	28806	63.63	38408	84.84	54011	119.31	64814	143.17
M14	0.10	28390	54.77	35487	68.46	42585	82.15	56780	109.53	79847	154.03	95816	184.84
	0.14	26261	67.56	32827	84.45	39392	101.34	52522	135.13	73860	190.02	88632	228.03
M16	0.10	39242	85.14	49053	106.43	58863	127.72	78484	170.29	110369	239.47	132442	287.36
	0.14	36364	105.80	45455	132.26	54546	158.71	72729	211.61	102274	297.58	122729	357.09
M18	0.10	47533	117.48	59416	146.85	71300	176.22	95066	234.96	133687	330.41	160424	396.49
	0.14	43986	145.16	54983	181.45	65979	217.74	87972	290.32	123711	402.26	148453	489.92
M20	0.10	61238	166.08	76548	207.61	91857	249.13	122476	332.17	172232	467.11	206678	560.54

	Coefficient of friction	4.8		5.8		6.8		8.8		10.9		12.9	
		Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)	Preload (N)	Tightening torque: (Nm)
	0.14	56747	206.39	70934	257.98	85121	309.58	113494	412.78	159601	580.47	191522	696.56
M22	0.10	76305	227.22	95382	284.02	114458	340.82	152610	454.43	214608	639.05	257530	766.85
	0.14	70792	283.79	88490	352.74	106188	425.69	141584	567.58	199102	798.16	238923	957.80
M24	0.10	88232	287.16	110291	358.94	132349	430.73	176465	574.31	248154	807.63	297784	969.15
	0.14	81762	356.84	102202	446.05	122643	535.26	163524	713.68	229955	1003.61	275946	1204.33
M27	0.10	115779	420.40	144724	525.05	173668	930.06	231558	840.08	325628	1181.36	390753	1417.63
	0.14	107442	525.08	134302	656.35	161162	787.62	214883	1050.16	302179	1476.79	362615	1772.15
M30	0.10	141000	572.83	176249	716.03	211499	859.24	281999	1145.65	396561	1611.08	475873	1933.29
	0.14	130771	714.49	163463	893.11	196156	1071.73	261541	1428.97	367792	2009.49	441351	2411.39

Local Dealers can supply original spare parts as well as advice and instructions for their installation and use.

Use only original spare parts when they are required.

The use of non-original spare parts may cause damage to other parts of the vehicle. Customers are advised to purchase all original spare parts required only from an authorized Agent or Dealer.

DIECI s.r.l. does not consider itself liable for damage deriving from the use of non-original spare parts.

14.1 - Spare parts supply

DIECI s.r.l. guarantees the supply of original spare parts or alternatives for 10 years from the date of the last model produced of the series concerned.

14.2 - Assistance to owner / operator

In order to obtain a good service from your Dealer, please obtain of these fundamental data before contacting the service center:

1. Specify your name, address and telephone number.
2. Indicate the model and serial number of the vehicle chassis.
3. Indicate the date of purchase and the hours of operation.
4. Explain the nature of the fault.

Note that only DIECI Dealers can access the resources at DIECI site for customer service. Moreover, they are able to offer a variety of programs with regard to warranty, maintenance at a fixed price, safety checks, including tests

14.3 - Technical Assistance Service address

Dieci Technical Assistance Service

Via E. Majorana, 2/4

42027 Montecchio Emilia (RE) ITALY

Tel. +39 0522 869611

Fax +39 0522 869744

service@dieci.com



WARNING


The interventions for the elimination of faults can only be carried out by trained personnel.

Do not work on failures if the "Safety regulations", "Safe Working Procedures" and "MAINTENANCE" have not been read and understood before.





This symbol indicates that the trouble experienced may NOT be resolved without the intervention of a **DIECI** Service authorized workshop




15.1 - Engine

PROBLEM	CAUSE	SOLUTION	
It does not set in motion	Direction of travel lever engaged	Place the lever in neutral	
	Parking brake deactivated	Activate it	
	No fuel	Fill the tank	
	Battery isolation switch disconnected	Connect the battery isolation switch	
	Low Battery	Recharge the battery or replace it	
	Fuse failure	Replace the fuse	
	Other	Consult the Use and Maintenance manual of the engine	



15.2 - Hydraulic transmission system

PROBLEM	CAUSE	SOLUTION	
The vehicle does not go in any direction	Insufficient hydraulic oil level	Check the hydraulic oil level	
	Manual accelerator engaged	Disengage the hand throttle	
	The sensor built-in the seat does not report the presence of the operator	Sit properly at the driver's seat	
	The movement selection lever is not engaged	Engage the lever to the desired position	
	The outriggers are lowered (if installed)	Raise all outriggers fully up	
	Parking brake in operation	Disengage the brake	
	Electrical circuit failure	Repair the circuit	
	Hydrostatic transmission failure	Repair or replace the transmission	
The vehicle loses speed	The transmission ByPass tap has been opened (if installed)	Close the ByPass tap	
	Hydraulic oil intake filter clogged	Remove the oil filter and replace it	
	Inching pedal failure	Check the correct operation of the pedal and of the valve	




15.3 - Brakes

PROBLEM	CAUSE	SOLUTION	
The vehicle does not brake	Lack of oil in the oil - brakes tank	Refill the tank and / or Purge the system	
	Loss of fluid from the circuit	Check for leaks	
	Brake discs worn	Replace the brake discs	
	Brake master cylinder failure	Repair or replace	
	Unsuitable fluid in the circuit or in the differential sump	Check the brake oil specifications indicated	

15.4 - Steering wheel

TROUBLE	CAUSE	SOLUTION	
The machine runs sideways The wheels are not aligned	The wheels are not correctly aligned	Align them	
	Steering selection error	Put back the lever in a different steering mode	
	Control distributor failure	Repair or replace the distributor	
	Leakage from the steering wheel hydraulic cylinders	Replace the gaskets	

15.5 - Telescopic boom

TROUBLE	CAUSE	SOLUTION	
The vehicle does not lift the load	They safety systems have activated	See the "Anti-tipping device" chapter	
	Electrical system failure	Check the fuses and electrical system	
	Hydraulic oil level in the tank insufficient	Top up	
	Relative hydraulic pump failure	Repair or replace the pump	
	Distributor low calibration	Check and re-calibrate the distributor	
	Lifting cylinders internal leak	Replace the gaskets	
The boom does not extend	"The safety systems have activated (Indicator light and audible alarm in operation)"	See the "Anti-tipping device" chapter	

TROUBLE	CAUSE	SOLUTION	
The boom does not come down	"The safety systems have activated (Indicator light and audible alarm in operation)"	See the "Anti-tipping device" chapter	

Code	Root cause	Description	Component	
520192	2	Plausibility error	Error communicated by the device about length reading or Error communicated by the device about wire breaking or Length plausibility error	X616
	9	CAN Rx overflow PDO malformed CAN Timeout/Overrun	Communication problem on the can bus	X616
	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	X616
	31	Generic error	Other kind of error communicated by the device	X616
520193	2	Plausibility error	Error communicated by the device about length reading or Error communicated by the device about wire breaking or Length plausibility error	X619
	9	CAN Rx overflow PDO malformed CAN Timeout/Overrun	Communication problem on the can bus	X619
	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	X619
	31	Generic error	Other kind of error communicated by the device	X619
520194	2	Plausibility error	Plausibility error of NO/NC contacts	X152
	7	Inconsistency of signal	Inconsistency of switch to detect seat position	X152
520195	2	Plausibility error	Strain gauge plausibility error Strain gauge not working	X834
	9	CAN Timeout/Overrun	Communication problem on the can bus	X834
	13	Out of calibration	Load cell never calibrated or Signals over the maximum value or below the minimum value or Power supply out of range	X834
	31	Parameter setting		X834
520196				X837/X838
520197				X512
520198				X121
520199	2	Plausibility error	Micro boom close plausibility error	
520200	2	Plausibility error	Error communicated by the device about Hall sensor reading or Angle plausibility error	
	9	CAN Rx overflow PDO malformed CAN Timeout/Overrun	Communication problem on the can bus	

	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	
	31	Generic error	Other kind of error communicated by the device	
520201	2	Plausibility error	Error communicated by the device about Hall sensor reading or Angle plausibility error	X617
	9	CAN Rx overflow PDO malformed CAN Timeout/Overrun	Communication problem on the can bus	X617
	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	X617
	31	Generic error	Other kind of error communicated by the device	X617
520202	2	Plausibility error	Error communicated by the device about Hall sensor reading or Angle plausibility error	
	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	
520203	2	Plausibility error	Error communicated by the device about Hall sensor reading or Angle plausibility error	
	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	
520204	2	Plausibility error	Device hardware error or Read error or Write error or Tag error or Buffer overflow	X731
	9	CAN Rx overflow PDO malformed CAN Timeout/Overrun	Communication problem on the can bus	X731
	31	Generic error	Other kind of error communicated by the device	X731
520205	2	Plausibility error	Length plausibility error	
	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	
520206	2	Plausibility error	Length plausibility error	
	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	
520207	2	Plausibility error	Length plausibility error	
	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	
520208	2	Plausibility error	Length plausibility error	

	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	
520209	2	Plausibility error	Plausibility error of NO/NC contacts	
	7	Inconsistency of signal	Inconsistency of switch to detect stabilizers fully up/down	
520210	2	Plausibility error	Plausibility error of NO/NC contacts	
	7	Inconsistency of signal	Inconsistency of switch to detect stabilizers fully up/down	
520211	2	Plausibility error	Plausibility error of NO/NC contacts	
	7	Inconsistency of signal	Inconsistency of switch to detect stabilizers fully up/down	
520212	2	Plausibility error	Plausibility error of NO/NC contacts	
	7	Inconsistency of signal	Inconsistency of switch to detect stabilizers fully up/down	
520213				
520214				
520215				
520216				
520217	2	Plausibility error	Error communicated by the device about Hall sensor reading or Angle plausibility error	
	9	CAN Rx overflow PDO malformed CAN Timeout/Overrun	Communication problem on the can bus	
	13	Out of calibration	Signals higher than the maximum value or lower than the minimum value	
	31	Generic error	Other kind of error communicated by the device	
520218	7	Inconsistency of signal	Inconsistency of switch to detect position	
91	2	Plausibility error	Difference between two channel too high	X233
	3	Signal too high	Signal of the pedal too high, out of calibration	X233
	4	Signal too low	Signal of the pedal too low, out of calibration	X233
520243	2	Plausibility error	Difference between two channel too high	X138
	3	Signal too high	Signal of the pedal too high, out of calibration	X138
	4	Signal too low	Signal of the pedal too low, out of calibration	X138
521	2	Plausibility error	Difference between two channel too high	X833
	3	Signal too high	Signal of the pedal too high, out of calibration	X833
	4	Signal too low	Signal of the pedal too low, out of calibration	X833
520245	9	CAN Timeout/Overrun	Communication problem on the can bus	X611
	31	Generic error	Other kind of error communicated by the device	X611
2660	2	Plausibility error	Axis 1 signal out of range Axis 2 signal out of range Axis plausibility error	X611
2661	2	Plausibility error	Axis 1 signal out of range Axis 2 signal out of range Axis plausibility error	X611

2685	31	Generic error	Button Button active at power on	timeout	X611
2686	31	Generic error	Button Button active at power on	timeout	X611
2687	31	Generic error	Button Button active at power on	timeout	X611
2688	31	Generic error	Button Button active at power on	timeout	X611
2689	31	Generic error	Button Button active at power on	timeout	X611
2690	31	Generic error	Button Button active at power on	timeout	X611
2696	31	Generic error	Button Button active at power on	timeout	X611
2662	2	Plausibility error	Axis 1 signal out of range Axis 2 signal out of range Axis plausibility error		X611
2663	2	Plausibility error	Axis 1 signal out of range Axis 2 signal out of range Axis plausibility error		X611
2664	2	Plausibility error	Axis 1 signal out of range Axis 2 signal out of range Axis plausibility error		X611
520258	2	Plausibility error	2 or more signals among F/R/N active at the same time - all signals (F/R/N) inactive at the same time		X109
	9	CAN Timeout/Overrun	Communication problem on the can bus		X109
	31	Generic error	Other kind of error communicated by the device		X109
520259	2	Plausibility error	2 signals among Crab/Circular/Front active at the same time - all Crab/Circular/Front signals inactive at the same time		X202
520260	3	Signal too high	Signal of the joystick too high, out of calibration		X7
	4	Signal too low	Signal of the joystick too low, out of calibration		X7
520261	3	Signal too high	Signal of the joystick too high, out of calibration		X12
	4	Signal too low	Signal of the joystick too low, out of calibration		X12
520262	3	Signal too high	Signal of the joystick too high, out of calibration		X14
	4	Signal too low	Signal of the joystick too low, out of calibration		X14
520263	9	CAN Timeout/Overrun	Communication problem on the can bus		X372
520264	9	CAN Timeout/Overrun	Communication problem on the can bus		X11
	12	CAN CounterChecksum failed	Cluster is sending a wrong signal over the message MSG_STATUS1		X11
520265	2	Plausibility error	2 signals among HandThrottle Up/Down active at the same time		X611
520266	2	Plausibility error	2 NO contacts have different status		X146
520267	2	Manufacturer error	Error communicated by the device		X135

	9	CAN Timeout/Overrun	Communication problem on the can bus	X135
	31	Generic error	Other kind of error communicated by the device	X135
520268	2	Manufacturer error	Error communicated by the device	
	9	CAN Timeout/Overrun	Communication problem on the can bus	
	31	Generic error	Other kind of error communicated by the device	
520269	2	Plausibility error	NO and NC contacts have same status	X121
520270	2	Manufacturer error	Error communicated by the device	
	9	CAN Timeout/Overrun	Communication problem on the can bus	
	31	Generic error	Other kind of error communicated by the device	
520271				
520272				
520273	9	CAN Timeout/Overrun	Communication problem on the can bus	
	12	CAN CounterChecksum failed	Cluster is sending a wrong signal over the message MSG_STATUS1	
520274	2	Manufacturer error	Error communicated by the device	
	9	CAN Timeout/Overrun	Communication problem on the can bus	
	12	CAN CounterChecksum failed	Device is sending a wrong signal over the messages sent	
	31	Generic error	Other kind of error communicated by the device	
520275	9	CAN Timeout/Overrun	Communication problem on the can bus	
	31	Generic error	Other kind of error communicated by the device	
520276	9	CAN Timeout/Overrun	Communication problem on the can bus	
	12	CAN CounterChecksum failed	Device is sending a wrong signal over the messages sent	
	31	Generic error	Other kind of error communicated by the device	
520277	2	Manufacturer error	Error communicated by the device	
	9	CAN Timeout/Overrun	Communication problem on the can bus	
	31	Generic error	Other kind of error communicated by the device	
520278	7	Inconsistency of signals	Inconsistency of signals used to select manual/automatic mode	
520279	3	Signal too high	Signal of the joystick too high, out of calibration	
	4	Signal too low	Signal of the joystick too low, out of calibration	
520280	3	Signal too high	Signal of the joystick too high, out of calibration	
	4	Signal too low	Signal of the joystick too low, out of calibration	
520281	3	Signal too high	Signal of the joystick too high, out of calibration	
	4	Signal too low	Signal of the joystick too low, out of calibration	
520322	9	CAN Timeout/Overrun	Communication problem on the can bus	X694

	12	CAN CounterChecksum failed	TCU is sending a wrong signal over the messages sent on the can bus (Drv2, Drv4, Snsr2, SwtOutp1, Tra1 ...)	X694
520323	9	CAN Timeout/Overrun	Communication problem on the can bus	X900
520324	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X729
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X729
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X729
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X729
	9	CAN Timeout/Overrun	Communication problem on the can bus	X729
	31	Generic error	Other kind of error communicated by the device	X729
520325	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X775
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X775
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X775
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X775
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X775
	9	CAN Timeout/Overrun	Communication problem on the can bus	X775
	31	Generic error	Other kind of error communicated by the device	X775
520326	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X774
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X774
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X774
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X774
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X774
	9	CAN Timeout/Overrun	Communication problem on the can bus	X774
	31	Generic error	Other kind of error communicated by the device	X774
520327	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X765
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X765
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X765

	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X765
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X765
	9	CAN Timeout/Overrun	Communication problem on the can bus	X765
	31	Generic error	Other kind of error communicated by the device	X765
520328	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X766
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X766
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X766
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X766
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X766
	9	CAN Timeout/Overrun	Communication problem on the can bus	X766
	31	Generic error	Other kind of error communicated by the device	X766
520329	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X777
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X777
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X777
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X777
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X777
	9	CAN Timeout/Overrun	Communication problem on the can bus	X777
	31	Generic error	Other kind of error communicated by the device	X777
520330	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X776
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X776
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X776
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X776
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X776
	9	CAN Timeout/Overrun	Communication problem on the can bus	X776
	31	Generic error	Other kind of error communicated by the device	X776

520331	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X767
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X767
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X767
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X767
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X767
	9	CAN Timeout/Overrun	Communication problem on the can bus	X767
	31	Generic error	Other kind of error communicated by the device	X767
520332	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X768
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X768
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X768
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X768
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X768
	9	CAN Timeout/Overrun	Communication problem on the can bus	X768
	31	Generic error	Other kind of error communicated by the device	X768
520342	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X228
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X228
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X228
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X228
520343	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X580
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X580
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X580
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X580
520344	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X582
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X582

	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X582
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X582
520345	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X839
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X839
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X839
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X839
520346	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X516
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X516
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X516
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X516
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X516
520347	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X837
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X837
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X837
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X837
520348	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X731-9
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X731-9
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X731-9
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X731-9
520349	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X731-7
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X731-7
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X731-7
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X731-7

520350	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X7/X829
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X7/X829
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X7/X829
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X7/X829
520351	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X12/X830
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X12/X830
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X12/X830
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X12/X830
520352	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X14/X871
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X14/X871
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X14/X871
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X14/X871
520353	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X28
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X28
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X28
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X28
520354	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520355	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X521
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	X521

	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X521
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X521
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X521
520356	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X705
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X705
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X705
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X705
520357	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X731-11
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X731-11
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X731-11
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X731-11
520358	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X527
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X527
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X527
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X527
520359	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X528
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X528
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	X528
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X528
520360	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X600
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X600
	5	Open circuit	Detected a short circuit to ground, check the connectors	X600

	6	Grounded Circuit	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	X600
520361	1	Negative Value	Detected an open circuit over the solenoid, check the connector.	X414
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	X414
	5	Open circuit	Detected a short circuit to ground, check the connectors	X414
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	X414
520362	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520363	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520364	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520365	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	

520366	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520367	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520368	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520369	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520370	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520371	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors

	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520372	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520373	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520374	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520375	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520376	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	

520377	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520378	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520379	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520380	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520381	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors
520382	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.

	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520383	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520384	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520385	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520386	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520387	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	

	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520388	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520389	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520390	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520391	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	

520392	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	2	Tolerance Error	Detected a too different value of the solenoid current, check the solenoid	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520393	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520394	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520395	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520396	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520397	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	

	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors		
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.		
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors		
520398	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.		
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors		
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.		
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors		
	520399	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
		3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
5		Open circuit	Detected an open circuit over the solenoid, check the connector.		
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors		
	520400	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
		3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
5		Open circuit	Detected an open circuit over the solenoid, check the connector.		
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors		
	520401	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
		3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
5		Open circuit	Detected an open circuit over the solenoid, check the connector.		
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors		
	520402	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
		3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
5		Open circuit	Detected an open circuit over the solenoid, check the connector.		
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors		

520403	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520404	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520405	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520406	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520407	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520408	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	

	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520409	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520410	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520411	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520412	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520413	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	

520414	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520415	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520416	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520417	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520418	1	Negative Value	Detected a negative value of the solenoid current, check the connector and the ground reference of the machine.	
	3	Shorted To Power Supply	Detected a short circuit to the power supply, check the connectors	
	5	Open circuit	Detected an open circuit over the solenoid, check the connector.	
	6	Grounded Circuit	Detected a short circuit to ground, check the connectors	
520422	3	Supply Voltage Above Normal	Voltage too high	X670
	4	Supply Voltage Below Normal	Voltage too low	X670
	12	Checksum Failure	Internal Check of the Control Unit failed, change the unit	X670

	14	Cycle Execution Time too high	Execution loop time of the control unit too long. Contact the Technical Office	X670
520423	10	Overflow	Communication problem over the can bus; too much messages	
	12	BusOff	Communication problem over the can bus, check CanHigh and CanLow	
	31	Generic error	Communication problem on the can bus	
520424	10	Overflow	Communication problem over the can bus; too much messages	
	12	BusOff	Communication problem over the can bus, check CanHigh and CanLow	
	31	Generic error	Communication problem on the can bus	
520425	10	Overflow	Communication problem over the can bus; too much messages	
	12	BusOff	Communication problem over the can bus, check CanHigh and CanLow	
	31	Generic error	Communication problem on the can bus	
520426	2	Plausibility error	SRDO data plausibility error or VCU1/VCU2 plausibility error (about boom angle/reel/inclinometer sensors)	X875
	9	CAN Rx overflow PDO malformed CAN Timeout/Overrun	Communication problem on the can bus	X875
	12	CAN Counter failed	Redundant VCU is sending a wrong signal over the messages sent on the can bus (SRDO message)	X875
	31	Generic error	Other kind of error communicated by the device	X875
520427	2	Plausibility error	Tipping alarm signals plausibility error	X27
	9	CAN Rx overflow PDO malformed CAN Timeout	Communication problem on the can bus	X27
	31	Generic error	Other kind of error communicated by the device	X27
520428	2	Plausibility error	Incompatibility between digital vehicle limitation (Kiwitron)	X416
	9	CAN Timeout/Overrun	Communication problem on the can bus	X416
520429	2	Plausibility error	SRDO data plausibility error	X201
	9	CAN Rx overflow PDO malformed CAN Timeout/Overrun	Communication problem on the can bus	X201
	12	CAN Counter failed	Optional VCU is sending a wrong signal over the messages sent on the can bus (SRDO message)	X201
	31	Generic error	Other kind of error communicated by the device	X201
520430	2	Manufacturer error	Error communicated by the device or overload alarm plausibility fault	ON THE ATTACHMENT

	9	CAN Rx overflow PDO malformed CAN Timeout/Overrun	Communication problem on the can bus	ON THE ATTACHMENT
	12	CAN Counter failed	BMS controller is sending a wrong signal over the messages sent on the can bus (TPDO1 message)	ON THE ATTACHMENT
	14	Special instruction	ID tool and ID BMS27 are different	ON THE ATTACHMENT
	31	Generic error	Other kind of error communicated by the device	ON THE ATTACHMENT
520431	10	Overflow	Communication problem over the can bus; too much messages	
	12	BusOff	Communication problem over the can bus, check CanHigh and CanLow	
	31	Generic error	Communication problem on the can bus	

Cleaning the vehicle and all its components is fundamental for it to be kept in proper working order.

17.1 - Machine cleaning

Proceed as follows for a correct cleaning process:

- Switch the engine off, remove the ignition key and wait until the various components cool down.
- Wear the suitable protective clothing (gloves, masks, overalls, etc.).
- Do not use flammable liquids, acids or products that may chemically attack the vehicle components.
- Use water to soften dirt that sticks to the surface.
- Ask your **DIECI** dealer for touch-up paint to repair minor defects in the vehicle bodywork.
- Check that all the safety stickers are present. Replace any that have been lost or removed for cleaning purposes.
- Use a pressure washer to clean the external part of the vehicle and the engine compartment, bearing the following in mind:
 - Make sure the top-up caps (radiator, oil tank, fuel tank, etc.) are closed well.
 - Protect the control boxes and connectors from water infiltrations.
 - Do not operate with a pressure and water temperature that exceeds 100 bar and 80°, respectively.
 - Hold the washer nozzle at a minimum distance of 40 cm from the relative surface.
 - Do not direct the jet at any single point but wash with wide strokes.
 - The inside of the vehicle is delicate and cannot be cleaned with a pressure washer.

Electrical components

- If a pressurized jet is used, try not to wet the electrical components, such as the alternator and the starter motor.
- If water accidentally falls into the electrical system, it could cause the vehicle to malfunction.
- Do not use water or steam to clean the electrical system, sensors and connectors.

Mechanical Components

- Do not clean the moving elements or hot surfaces, allow all parts to cool as a temperature change could damage them.

17.2 - Glasses cleaning

- The cab windows, lights and rear view mirrors must be washed often with soapy water.
- After washing has been completed, dry thoroughly; do not leave any stains or marks which may limit or obstruct the driver's visibility.

17.3 - Cleaning the cab

- Clean soft upholstery in the cab with a cloth that has been dipped in a solution of water and detergent and then thoroughly wrung.
- The driver's seat and the floor must be cleaned with a vacuum cleaner and/or a stiff brush. If necessary, use a damp cloth to remove any stubborn stains.
- Clean the seat belt with a sponge that has been soaked in hot soapy water, and let it dry on its own.
- Fabric-covered seats must be cleaned with a stiff brush or vacuum cleaner. Plastic seats must be cleaned with a damp cloth.



WARNING

Pay attention to electrical components.

Do not use water jets inside the cab.



WARNING

Do not use products containing alcohol to clean the interior lining of the cab.

17.4 - Safety stickers cleaning



ATTENTION

To ensure proper interpretation verify that they are in the correct position and that they are always kept clean.

Clean the safety stickers when they are dirty, covered with mud, concrete or debris.



WARNING

It is absolutely forbidden to clean the messages on the vehicle and equipment using solvents or gasoline.

The stickers may become discolored. The stickers in addition to those of care and safety must always be treated in the same way.

**DANGER**

Always check the good condition of the anchors (ropes, chains, wedges, etc...).

Make sure that the lifting equipment is adequate for the weight of the vehicle to be lifted.

NOTE! The weight and dimensions of the vehicle are shown in the “Technical data” chapter; check the overall dimensions for the maximum and minimum height values from the ground and the weight allowed.

The vehicle is fitted with lifting points, marked by special symbols (fig. 150522-1).

Attach the ropes at the points indicated in the figure, paying utmost attention during the lifting phases. Slowly proceed with the lifting.

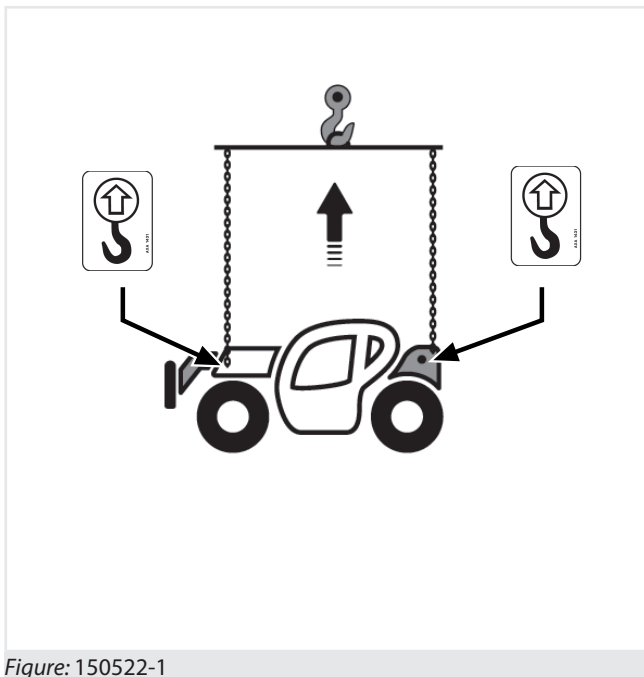


Figure: 150522-1

**DANGER**

Before lifting the vehicle, make sure no unauthorized personnel are in the surrounding area.

**ATTENTION**

Lifting cables with a minimum unit capacity of 6 tons (13220 lb) are required.

Before lifting the vehicle, make sure to:

- Remove any equipment installed on the vehicle.

- Retract and lower the telescopic boom completely.
- Engage the parking brake, place and the movement selection lever at “N” and switch off the vehicle.
- Close all windows and the cab door.



WARNING

Always check the good condition of the anchors (ropes, chains, wedges, etc...).

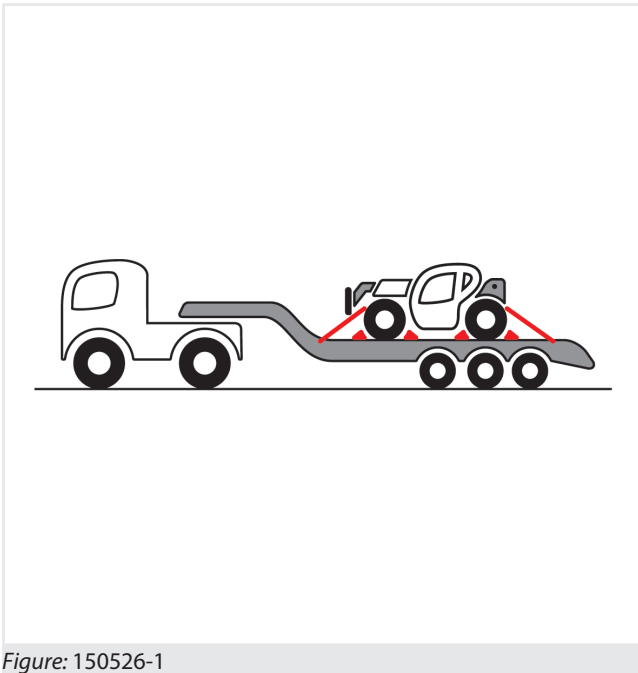


Figure: 150526-1

NOTE! The weight and dimensions of the vehicle are shown in the “Technical data” chapter; check the overall dimensions for the maximum and minimum height values from the ground and the weight allowed.

Pay attention to the following when loading the vehicle onto a trailer:

- Before using ramps or trailers to load the vehicle on, remove any mud, ice or oil that could cause accidents.
- Check that the axle and the transport vehicle can withstand the overall weight of the vehicle and any loaded equipment.
- Check the overall dimensions of the vehicle for minimum and maximum heights from the ground and the weight allowed.
- Carefully handle the vehicle onto the transport vehicle.
- Make sure local regulations are observed when transporting the vehicle on public roads.



DANGER

When loading or unloading a vehicle from a transport vehicle, there is always the risk of the vehicle overturning sideways; therefore, have another person on the ground to control the operations.

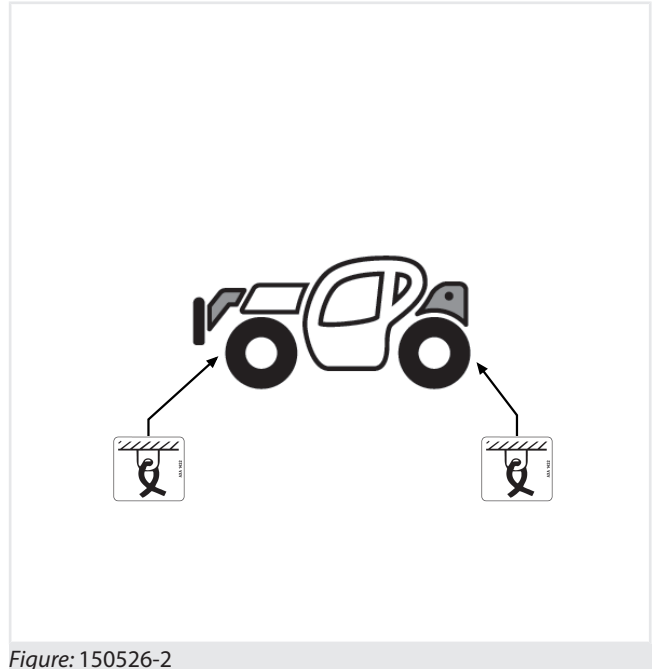


Figure: 150526-2

Take the following precautions when loading or unloading a vehicle:

1. Choose solid and level ground.
2. Remove any attachments installed on the vehicle.
3. Lower and fully retract the telescopic boom
4. Use a platform or a ramp.
5. Always select the slowest speed.
6. Load the vehicle on to the transport vehicle, making sure that the ramps are positioned properly and safely.
7. Once the vehicle is in a safe position, switch the engine off and engage the parking brake.
8. Close all windows and the cab door.
9. Anchor the vehicle to the transport vehicle with chains or cables through the relative hooks (fig. 150526-2).
10. Apply wedges to the front and rear wheels of the transport vehicle.

20.1 - Long period of inactivity

If the vehicle must be stored for a long period of time (over a week), certain precautions must be complied with to protect it:

- Clean the vehicle.
- Lubricate all the greasers.
- Check the tires and inflate them to the recommended pressure.
- Clean the fuel system and change the filter cartridges.
- Store any equipment.
- Use the battery cut-off switch to deactivate the electrical circuit.
- Realign and lower all the mobile parts of the vehicle completely.
- Close and lock all the windows.
- Close and lock the door.

20.2 - Long period of inactivity

If the machine must be stored for a long period (more than two months), certain precautions must be complied with to protect it:

- Clean the vehicle.
- Touch up the paint where necessary to prevent rust.
- Lubricate all the greasers.
- Check whether any parts are worn or damaged and replace them, if necessary.
- Check the tires and inflate them to the recommended pressure.
- Drain the oil from the engine and replace it with new oil.
- Clean the fuel system and change the filter cartridges.
- Empty the fuel tank as usual and fill it with ten liters of special fuel for prolonged inactivity. Run the engine for ten minutes so the new solution can distribute evenly.
- Store any equipment.
- Use the battery cut-off switch to deactivate the electrical circuit.
- Realign and lower all the mobile parts of the vehicle completely.
- Apply a layer of light grease on the uncovered rods of the hydraulic cylinders.
- Cover the exhaust opening.
- Close and lock all the windows.

- Close and lock the door.

20.3 - Restarting the vehicle

Preparing the vehicle after a long period of inactivity:

- Inflate the tires to the correct pressure.
- Remove the jack stands from under the axles.
- Fill the fuel tank.
- Check the radiator coolant level.
- Check the level of the various oils.
- Fit a fully charged battery.
- Remove the cover of the exhaust pipe.
- Remove the layer of grease on the exposed cylinder rods.
- Start the engine and check that all the controls work properly.
- Let the engine run for a few minutes.
- Verify the efficiency of the brake system.

- Waste material should not be dispersed in the environment but rather disposed of appropriately. Used lubricants, batteries, rags dirty with grease, brake pads etc. should be handed over to specialized companies authorized to dispose of polluting waste.
- Improper waste disposal poses a threat to the environment. The following are potentially dangerous waste: lubricants, fuel, cooling, filters and batteries.
- Do not spill or pour waste onto the ground, into the sewers or into water beds.
- Contact your local authority or collection centers for information for how to recycle or dispose of waste properly.

21.1 - Ecological considerations

A few helpful recommendations are listed below. Learn about current legislation in force in your country.

Ask suppliers for information about lubricating oils, fuels, antifreeze products, detergents, etc., about their effects on people and on the environment as well as on information regarding the regulations to be observed when using, stocking and disposing of such products.

- Do not refill the tanks using unsuitable jerry cans or pressurized combustible fueling systems as they may cause leaks and loss of significant amounts of liquid.
- Modern lubricating oils contain additives. Do not burn contaminated combustible oils and/or oils used in conventional heating systems.
- Take care not to spill used engine cooling fluids, engine and transmission lubricating oils, hydraulic oil, brake oil etc. while pouring or draining them. Store them safely and, when it is time, dispose of them in compliance with current legislation or with local facilities.
- Modern antifreeze liquids and their solutions, such as antifreeze and other additives should be replaced every two years. Make sure such liquids are not absorbed by the soil; they should be collected and disposed of appropriately.
- Do not intervene directly with the air conditioning systems (Optional), by opening them. These systems contain gas which must not be released into the atmosphere. Contact your dealer or an expert who has the necessary special equipment and who would, in any case, have to refill the system.
- Immediately repair any leaks or faults in the cooling or engine hydraulic systems.

21.2 - Protect the environment

It is illegal to pollute sewers, water sources or soil. Use only authorized dumping grounds centers, including the areas designated by the local authorities or workshops equipped with the necessary tools for the disposal of used oils. If in doubt, contact your local authority for relevant instructions.

To demolish the vehicle or the equipment, dismantle all components and keep the different types of materials separate for sending to the relative collection centers.

The following types of materials may be present:

- Ferrous materials (carpentries and mechanical components)
- Plastic materials (gaskets, belts, protections)
- Electric materials (cables, windings and similar)
- Oils and lubricants (hydraulic oil, reduction gear lubricants, lubricating greases)

Fuse	Ampere	Function
F1	10	Rear work lights fuse
F11	7.5	Fuse +15 services - parking brake
F12	7.5	Fuse +15 services - cab controls
F13	7.5	Fuse +15 services - internal lighting
F14	7.5	Fuse +15 services- sensors
F15	5	Fuse +15 serv. - 30° boom microswitch
F16	15	Fuse +15 services- Pneumatic seat
F17	10	Fuse +15 services - electrical and optional contact switch
F18	20	Fuse +15 services - electric window
F184	20	Heating selector fuse
F19	10	Fuse +15 services - rear SV + trailer
F2	10	Front work lights fuse
F20	3	Liberty link fuse
F21	7.5	Fuse +15/54 key - Radio switch
F22	5	Fuse +15 key - WIF alternator
F23	3	Optional fuse
F24	5	Fuse +15/54 key - Starter anti-restart/cab mushroom-head pushbutton
F25	7.5	Boom head work light relay
F26	15	Fuse +15 services + rotating light switch
F27	7.5	Fuse +15 services- SAR control unit
F28	10	Fuse +15 services - Mirrors/radio adjustment
F29	15	Fuse +15 services - Front wiper
F3	3	Fuse +30 - Redundant ALGA instrument
F30	7.5	Fuse +15 services - Perimeter lights
F31	10	Fuse +15 services - rear-lateral wipers
F32	10	Fuse +15 services - Brake lights microswitch
F33	5	Front sidelights fuse Right + Rear Left
F34	5	Front sidelights fuse Left + Rear Right
F35	7.5	Fuse +30 - overhead light, radio and lights switch, combination light
F36	5	Fuse +30 gps kit and immobilizer
F37	7.5	Reverse gear light/ buzzer fuse
F38	5	Aux pump fuse
F39	7.5	Supply fuse Udc1 Danfoss
F391	10	Wireless lubricator fuse
F392	5	Fuse +50 start from panel
F393	10	Fuse +30 compressor relay
F394	5	Fuse +15 compressor and heating
F395	3	Fuse + 15 ALGA redundant services
F396	25	A/C condensate 1A solenoid valve fuse
F397	25	A/C condensate 2A solenoid valve fuse

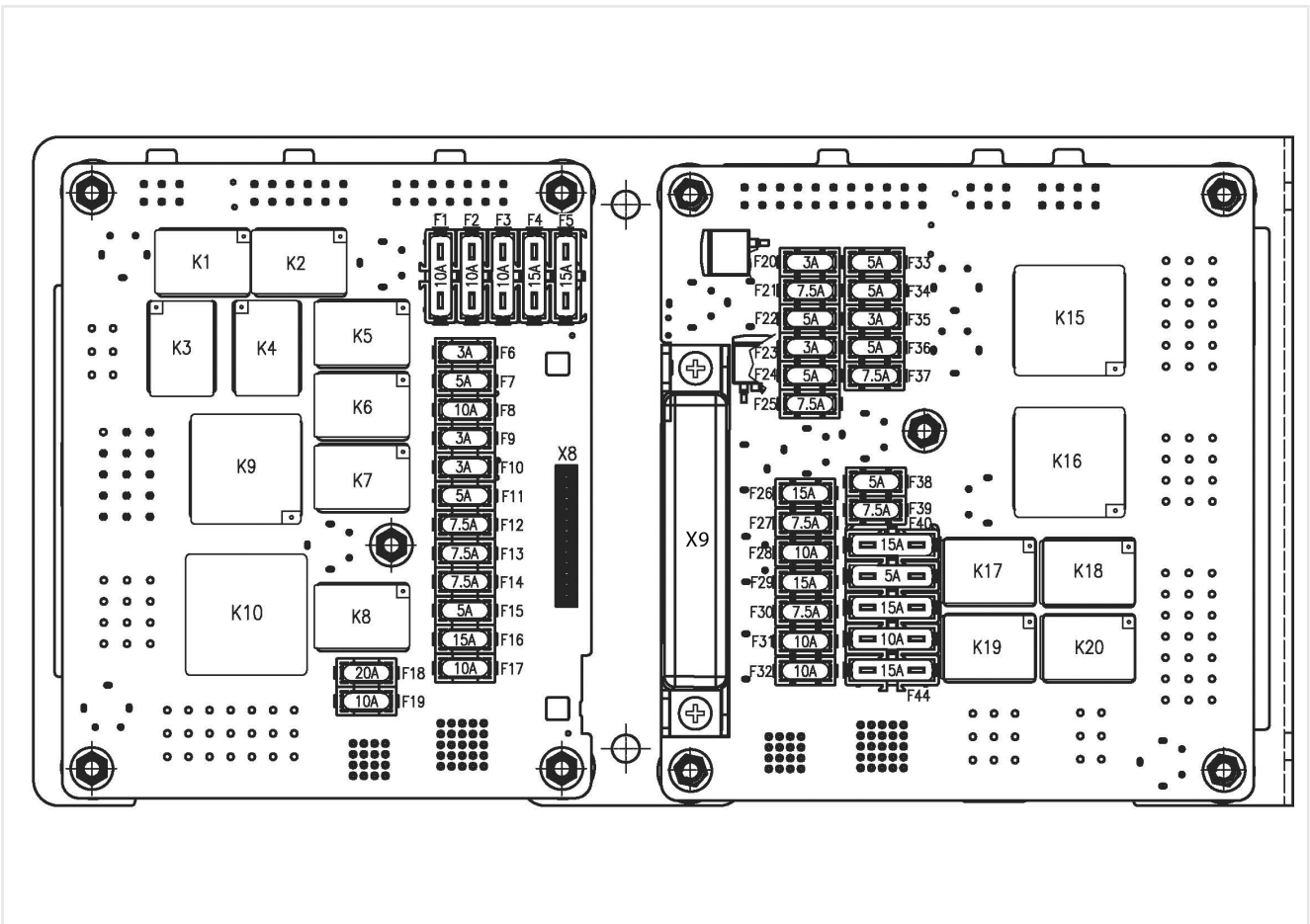
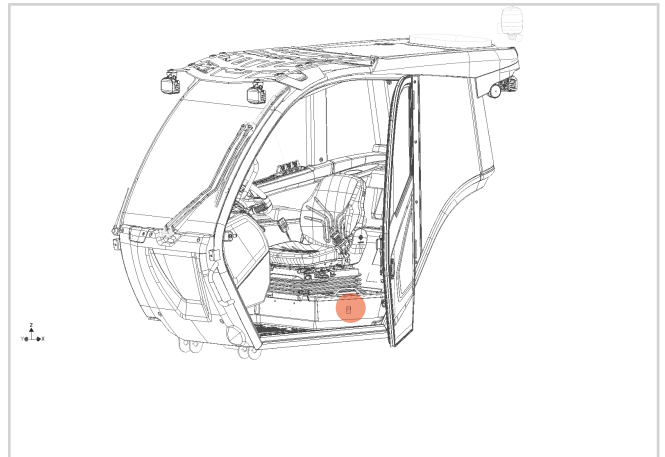
Fuse	Ampere	Function
F398	*	Fuse not used (optional)
F4	10	Outriggers consent fuse
F40	15	Low beam lights fuse
F41	5	Fuse +30 – Brake pedal pressure switch
F42	15	High beam lights fuse
F43	10	Horn fuse
F44	15	Fuse +30 - warning
F5	15	Fuse +30 – Heated mirrors
F50	20	Fuse VP ECU vehicle/basket
F51	30	Evaporator fan fuse
F7	5	Pneumatic braking SV. fuse
F8	10	Fuse +30 - Power socket
F858	20	Starter panel +30 fuse
F9	3	Fuse +30 - FPT diagnostics/ALGA instrument

The main circuit is protected by fuses placed in the general electronic board.

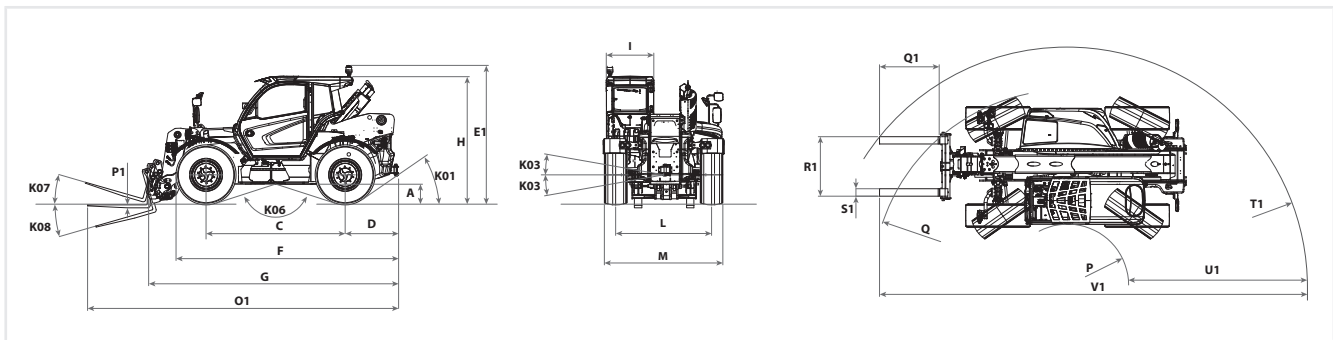
To access the fuse box, remove the metal flap unscrewing its screws or quick release device.

In case of electrical malfunction it is necessary to check the fuses as a first troubleshooting step.

WARNING! Before accessing the fuse box in the cab, set the vehicle in the maintenance position.



24.1 - Agri Max POWER X2 Dimensions



	MFI3205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
A	508 mm (20,0 in)	508 mm (20,0 in)	508 mm (20,0 in)
C	2850 mm (112,2 in)	2850 mm (112,2 in)	2850 mm (112,2 in)
D	1266 mm (49,8 in)	1266 mm (49,8 in)	1266 mm (49,8 in)
F	4767 mm (187,7 in)	4767 mm (187,7 in)	4767 mm (187,7 in)
G	5321 mm (209,5 in)	5321 mm (209,5 in)	5321 mm (209,5 in)
H	2608 mm (102,7 in)	2608 mm (102,7 in)	2608 mm (102,7 in)
I	960 mm (37,8 in)	960 mm (37,8 in)	960 mm (37,8 in)
L	1950 mm (76,8 in)	1950 mm (76,8 in)	1950 mm (76,8 in)
M	2461 mm (96,9 in)	2461 mm (96,9 in)	2461 mm (96,9 in)
P	1348 mm (53,1 in)	1348 mm (53,1 in)	1348 mm (53,1 in)
Q	4100 mm (161,4 in)	4100 mm (161,4 in)	4100 mm (161,4 in)
E1	2841 mm (111,9 in)	2841 mm (111,9 in)	2841 mm (111,9 in)
O1	6602 mm (259,9 in)	6602 mm (259,9 in)	6602 mm (259,9 in)
P1	60 mm (2,4 in)	60 mm (2,4 in)	60 mm (2,4 in)
Q1	1200 mm (47,2 in)	1200 mm (47,2 in)	1200 mm (47,2 in)
R1	1200 mm (47,2 in)	1200 mm (47,2 in)	1200 mm (47,2 in)
S1	150 mm (5,9 in)	150 mm (5,9 in)	150 mm (5,9 in)
T1	4919 mm (193,7 in)	4919 mm (193,7 in)	4919 mm (193,7 in)
U1	3571 mm (140,6 in)	3571 mm (140,6 in)	3571 mm (140,6 in)
V1	8720 mm (343,3 in)	8720 mm (343,3 in)	8720 mm (343,3 in)
K01	37 °	37 °	37 °
K03	10 °	10 °	10 °
K06	136 °	136 °	136 °
K07	16 °	16 °	16 °
K08	131 °	131 °	131 °

24.2 - Performance

	MF13205	MFN3119	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	SAMSON 65.8 VS EVO2 - GD	AGRI MAX 65.8 POWER X2
Fork swiveling angle	144 °	144 °	144 °
Pull-out force	8900 daN (20008 lbf)	8900 daN (20008 lbf)	8900 daN (20008 lbf)
Towing force	8585 daN (19300 lbf)	8585 daN (19300 lbf)	8585 daN (19300 lbf)
Maximum climb angle	40 %	40 %	40 %
Wheels maximum capacity	4999 kg (11021 lb)	6500 kg (14330 lb)	6500 kg (14330 lb)
Capacity at maximum height on wheels	3000 kg (6614 lb)	4200 kg (9259 lb)	4200 kg (9259 lb)
Capacity at maximum horizontal extension on wheels	1750 kg (3858 lb)	2000 kg (4409 lb)	2000 kg (4409 lb)
Maximum horizontal extension on wheels	4,1 m (13,5 ft)	4,2 m (13,8 ft)	4,1 m (13,5 ft)
Maximum lifting height on wheels	7,7 m (25,3 ft)	7,7 m (25,3 ft)	7,7 m (25,3 ft)
Forward swiveling	3,7 s	3,7 s	3,7 s
Reverse swiveling	3,8 s	3,8 s	3,8 s
Descent	6,9 s	10,4 s	10,4 s
Retraction	4,8 s	4,8 s	4,8 s
Extension	7,3 s	7,3 s	7,3 s
Lifting	8,7 s	11,1 s	11,1 s
Boom type	Telescopic with 1 telescopic section and counter-lever swing articulation	Telescopic with 1 telescopic section and counter-lever swing articulation	Telescopic with 1 telescopic section and counter-lever swing articulation
Max speed (referred to wheels with maximum permitted diameter)	50 km/h (31,1 mph)	40 km/h (24,9 mph)	50 km/h (31,1 mph)

24.3 - Engine

	MFI3205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Brand	FPT	FPT	FPT
Model	NEF N45	NEF N45	NEF N45
Fueling	Diesel	Diesel	Diesel
Displacement	4485 cm ³ (274 in ³)	4485 cm ³ (274 in ³)	4485 cm ³ (274 in ³)
Operation	4-stroke	4-stroke	4-stroke
Cooling system	Liquid	Liquid	Liquid
Nominal power	125 kW (168 HP)	125 kW (168 HP)	125 kW (168 HP)
@rpm	2200 rpm	2200 rpm	2200 rpm
Peak power	128 kW (172 HP)	128 kW (172 HP)	128 kW (172 HP)
@rpm	1900 rpm	1900 rpm	1900 rpm
Number and arrangement of cylinders	4, Vertical in line	4, Vertical in line	4, Vertical in line
Injection	Electronic, Common Rail	Electronic, Common Rail	Electronic, Common Rail
Consumption	212 g/kWh (348,74 lb/Hp h)	212 g/kWh (348,74 lb/Hp h)	212 g/kWh (348,74 lb/Hp h)
@rpm	2200 rpm	2200 rpm	2200 rpm
Maximum torque	710 Nm (524 lbft)	710 Nm (524 lbft)	710 Nm (524 lbft)
@rpm	1500 rpm	1500 rpm	1500 rpm
Intake	16-valve turbocharger with aftercooler	16-valve turbocharger with aftercooler	16-valve turbocharger with aftercooler
Emission standard	Stage V	Stage V	Stage V
Exhaust gas treatment	DOC+SCRoF (with AdBlue)	DOC+SCRoF (with AdBlue)	DOC+SCRoF (with AdBlue)
Air Filter	Air pre-heating and air pre-filtering with dust separator	Air pre-heating and air pre-filtering with dust separator	Air pre-heating and air pre-filtering with dust separator

24.4 - Weights

	MFI3205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Maximum mass	13400 kg (29542 lb)	13400 kg (29542 lb)	13400 kg (29542 lb)
Unladen weight	10870 kg (23964 lb)	11850 kg (26125 lb)	11850 kg (26125 lb)
Maximum permitted mass on front axle	6300 kg (13889 lb)	6300 kg (13889 lb)	6300 kg (13889 lb)
Maximum permitted mass on rear axle	7800 kg (17196 lb)	7800 kg (17196 lb)	7800 kg (17196 lb)

24.5 - Electrical and hydraulic system

	MF13205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Alternator	120 A	120 A	120 A
Battery	12 V - 184Ah - 1200 A	12 V - 184Ah - 1200 A	12 V - 184Ah - 1200 A
Starter motor	12 V - 3 kW	12 V - 3 kW	12 V - 3 kW
Hydraulic pump type	Piston pump with variable flow rate for power steering and movements. Gear pump for Fan Drive with fan reversal.	Piston pump with variable flow rate for power steering and movements. Gear pumps for Fan Drive with fan reversal.	Piston pump with variable flow rate for power steering and movements. Gear pumps for Fan Drive with fan reversal.
Hydraulic pump capacity	305 l/min (80,6 gal/min)	305 l/min (80,6 gal/min)	305 l/min (80,6 gal/min)
Max. operating pressure	26 MPa (3771 psi)	26 MPa (3771 psi)	26 MPa (3771 psi)
Distributor type	Hydraulic in 4 sections with "Load Sensing" proportional electric control with "Flow Sharing", 4 simultaneous movements with independent maximum speed setting of each movement, continuous oil function on hydraulic sockets.	Hydraulic in 4 sections with "Load Sensing" electric proportional control and "Flow Sharing", 4 simultaneous movements with independent maximum speed control of each movement, continuous oil function on hydraulic socket.	Hydraulic in 4 sections with "Load Sensing" electric proportional control and "Flow Sharing", 4 simultaneous movements with independent maximum speed control of each movement, continuous oil function on hydraulic socket.
Distributor control	4 in 1 proportional electric Joystick with FNR	4 in 1 proportional electrical Joystick with FNR	4 in 1 proportional electrical Joystick with FNR
Boom hydraulic sockets	With flat face quick couplings with continuous oil function (80 l/min - 21 gal/min).	With flat face quick couplings with continuous oil function (80 l/min - 21 gal/min).	With flat face quick couplings with continuous oil function (80 l/min - 21 gal/min).

24.6 - Transmission

	MF13205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Transmission type	Continuously variable hydrostatic-mechanical CVT	Continuously variable hydrostatic-mechanical CVT	Continuously variable hydrostatic-mechanical CVT
Reversal	With electronic control operated with vehicle in motion	With electronic control operated with vehicle in motion	With electronic control operated with vehicle in motion
Drive mode	Automotive, Eco, Loader, Creeper	Automotive, Eco, Loader, Creeper	Automotive, Eco, Loader, Creeper
Inching	With electronic pedal for controlled forward movement	With electronic pedal for controlled forward movement	With electronic pedal for controlled forward movement
Hydraulic motor	1 Hydrostatic motor with continuous automatic adjustment	1 hydrostatic motor with continuous automatic adjustment	1 hydrostatic motor with continuous automatic adjustment

24.7 - Axles

	MFI3205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Driving axles	Front and rear	Front and rear	Front and rear
Type of axles	2 steering, with 4 epicycloidal reduction gears. Limited slip 45% on both axles	2 steering, with 4 epicycloidal reduction gears. Limited slip 45% on both axles	2 steering, with 4 epicycloidal reduction gears. Limited slip 45% on both axles
Service braking	Oil bath with servo brake on front and rear axle with double hydraulic system	Oil bath with servo brake on front and rear axle with double hydraulic system	Oil bath with servo brake on front and rear axle with double hydraulic system
Parking braking	With negative drive and electronic control	Negative actuation with electronic control	Negative actuation with electronic control
Front axle	Rigid (Levelling upon request)	Rigid (Levelling upon request)	Rigid (Levelling upon request)
Rear axle	Swinging	Swinging	Swinging
Type of steering	4 wheels / transversal / 2 wheels	4 wheels / transversal / 2 wheels	4 wheels / transversal / 2 wheels

24.8 - Acoustic pressure

	MFI3205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Acoustic pressure: Reference standard for stopped and running vehicle	Reg. 1322/2014/UE amended by Reg. 2018/830/EU	Reg. 1322/2014/UE amended by Reg. 2018/830/EU	Reg. 1322/2014/UE amended by Reg. 2018/830/EU
Acoustic pressure: Value with stopped vehicle	88 dB(A)	88 dB(A)	88 dB(A)
Acoustic pressure: Value with running vehicle	87 dB(A)	87 dB(A)	87 dB(A)
Acoustic pressure: Reference standard perceived by the operator	2018/895/EU	2018/895/EU	2018/895/EU
Acoustic pressure: Value perceived by the operator with open cab	86 dB(A)	86 dB(A)	86 dB(A)
Acoustic pressure: Value perceived by the operator with closed cab	85 dB(A)	85 dB(A)	85 dB(A)

24.9 - Acoustic power

	MFI3205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Acoustic power: Reference standard	Directive 2000/14/EC	Directive 2000/14/EC	Directive 2000/14/EC
Acoustic power: Guaranteed value	108 dB(A)	108 dB(A)	108 dB(A)
Acoustic power: Measured value	107 dB(A)	107 dB(A)	107 dB(A)

24.10 - Vibration

	MFI3205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Reference standard for seat vibrations	EN 13059:2008	EN 13059:2008	EN 13059:2008
Value for seat vibrations	0,74 m/s ² (2,4 ft/s ²)	0,74 m/s ² (2,4 ft/s ²)	0,74 m/s ² (2,4 ft/s ²)
Uncertainty for seat vibrations value	0,22 m/s ² (0,7 ft/s ²)	0,22 m/s ² (0,7 ft/s ²)	0,22 m/s ² (0,7 ft/s ²)
Reference standard for steering wheel vibrations	EN 1032:2009	EN 1032:2009	EN 1032:2009
Value for steering wheel vibrations	2,58 m/s ² (8,5 ft/s ²)	2,58 m/s ² (8,5 ft/s ²)	2,58 m/s ² (8,5 ft/s ²)
Uncertainty for steering wheel vibrations value	0,77 m/s ² (2,5 ft/s ²)	0,77 m/s ² (2,5 ft/s ²)	0,77 m/s ² (2,5 ft/s ²)

24.11 - Tires data

	MFI3205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Standard tires	500/70 R24	500/70 R24	500/70 R24



ATTENTION

Take precautions before operating on the tires pressure.

Refer to the chapter Tires [▶ 190].

24.12 - Filling

	MF13205	MFM3219	MFN3120
Vehicle model	AGRI MAX 50.8 POWER X2	AGRI MAX 60.9 POWER X2	AGRI MAX 65.8 POWER X2
Engine oil specifications	SAE 10W-30/SAE15W-40(<25°C) SAE 10W-30/SAE15W-40 (<-10° A <25°)	SAE 10W-30/SAE15W-40(<25°C) SAE 10W-30/SAE15W-40 (<-10° A <25°)	SAE 10W-30/SAE15W-40(<25°C) SAE 10W-30/SAE15W-40 (<-10° A <25°)
Engine oil quantity	8,7 l (2,30 gal)	8,7 l (2,30 gal)	8,7 l (2,30 gal)
Front axle oil specifications	DIECI GEAR EP/E LS 85W-90 API GL-5, MIL-L-2105D; (< -20°C / < -4°F) DIECI SPECIAL LS SYNT AXEL OIL 75W-90	DIECI GEAR EP/E LS 85W-90 API GL-5, MIL-L-2105D; (< -20°C / < -4°F) DIECI SPECIAL LS SYNT AXEL OIL 75W-90	DIECI GEAR EP/E LS 85W-90 API GL-5, MIL-L-2105D; (< -20°C / < -4°F) DIECI SPECIAL LS SYNT AXEL OIL 75W-90
Front axle oil quantity	7,2 l (1,90 gal)	7,2 l (1,90 gal)	7,2 l (1,90 gal)
Front reduction gears oil quantity	1,9 l (0,50 gal)	1,9 l (0,50 gal)	1,9 l (0,50 gal)
Rear axle oil specifications	DIECI GEAR EP/E LS 85W-90 API GL-5, MIL-L-2105D; (< -20°C / < -4°F) DIECI SPECIAL LS SYNT AXEL OIL 75W-90	DIECI GEAR EP/E LS 85W-90 API GL-5, MIL-L-2105D; (< -20°C / < -4°F) DIECI SPECIAL LS SYNT AXEL OIL 75W-90	DIECI GEAR EP/E LS 85W-90 API GL-5, MIL-L-2105D; (< -20°C / < -4°F) DIECI SPECIAL LS SYNT AXEL OIL 75W-90
Rear axle oil quantity	7,2 l (1,90 gal)	7,2 l (1,90 gal)	7,2 l (1,90 gal)
Rear reduction gears oil quantity	1,9 l (0,50 gal)	1,9 l (0,50 gal)	1,9 l (0,50 gal)
Transmission gearbox oil specifications	SPIRAX S4 TXM SHELL OIL	OIL SHELL SPIRAX S4 TXM	OIL SHELL SPIRAX S4 TXM
Transmission gearbox oil quantity	27 l (7,13 gal)	27 l (7,13 gal)	27 l (7,13 gal)
Air conditioning refrigerant specifications	R134A	R134A	R134A
Air conditioning refrigerant quantity	1,3 kg (3 lb)	1,3 kg (3 lb)	1,3 kg (3 lb)
Grease specifications	NLGI - 1	NLGI - 1	NLGI - 1
Hydraulic oil type	DIECI Hydro Telehandler Fluid ISO46	DIECI Hydro Telehandler Fluid ISO46	DIECI Hydro Telehandler Fluid ISO46
Hydraulic system (total)	170 l (44,91 gal)	170 l (44,91 gal)	170 l (44,91 gal)
AdBlue tank	27 l (7,13 gal)	27 l (7,13 gal)	27 l (7,13 gal)
Braking circuit oil specifications	DEXRON II	DEXRON II	DEXRON II
Braking circuit oil quantity	1,2 l (0,32 gal)	1,2 l (0,32 gal)	1,2 l (0,32 gal)
Coolant specifications	Antifreeze Red	Antifreeze Red	Antifreeze Red
Coolant quantity	12 l (3,17 gal)	12 l (3,17 gal)	12 l (3,17 gal)

24.12.1 - Specifications

24.12.1.1 - DIECI Hydro Telehandler Fluid ISO46

The sticker shown aside (170350-1) indicates that the hydraulic circuit is filled with hydraulic oil DIECI Hydro Telehandler Fluid ISO46.



170350-1

Specifications:

ISO 6743-4 HV, Afnor NFE 48-602, ISO 11158, DIN 51524 Part 3 HVLP, Afnor NFE 48-603 HV, ASTM D6158, Denison HF-0 / HF-1 / HF-2, Eaton Vickers I-286-S / M-2950-S, Cincinnati Vehicle P-68 / P-69 / P-70, Afnor NFE 48-690(dry), Afnor NFE 48-691(wet), U.S. Steel 126 / 127 / 136, JCMAS HK, Bosch variable vane pumps, Rexroth RE 90220, Sauer Danfoss 520L0463, General Motors (LS-2) LH-03-1 / LH-04-1 / LH-06-1, SEB 181222.

Chemical-physical characteristics

Properties	Analysis method	Unit of measure	Value
Density at 15°C	ASTM D1298	kg/l	0.88
Viscosity at 40°C	ASTM D445	cSt	46.6
Viscosity at 100°C	ASTM D445	cSt	8.6
Viscosity Index	ASTM D2270	-	165
Kinematic viscosity at 40°C after Sonic Shear	ASTM D445	cSt	41.6
Viscosity Index after Sonic Shear	ASTM D2270	-	144
FZG Failure Load Stage	ASTM D5182	Stage	12
Flash Point (C.O.C.)	ASTM D92	°C	210
Pour point	ASTM D97	°C	-35
Temperature for Brookfield viscosity of 750cP	ASTM D2983	°C	-9

24.12.1.2 - DIECI Hydro Telehandler Fluid ISO32



NOTE

Hydraulic oil for cold climates is an optional.

Consult your dealer in case of doubts or information on your vehicle.

The sticker shown aside (170351-1) indicates that the hydraulic circuit is filled with hydraulic oil DIECI Hydro Telehandler Fluid ISO32.



170351-1

Specifications:

ISO 6743-4 HV, Afnor NFE 48-602, ISO 11158, DIN 51524 Part 3 HVLP, Afnor NFE 48-603 HV, ASTM D6158, Denison HF-0 / HF-1 / HF-2, Eaton Vickers I-286-S / M-2950-S, Cincinnati Vehicle P-68 / P-69 / P-70, Afnor NFE 48-690(dry), Afnor NFE 48-691(wet), U.S. Steel 126 / 127 / 136, JCMAS HK, Bosch variable vane pumps, Rexroth RE 90220, Sauer Danfoss 520L0463, General Motors (LS-2) LH-03-1 / LH-04-1 / LH-06-1, SEB 181222

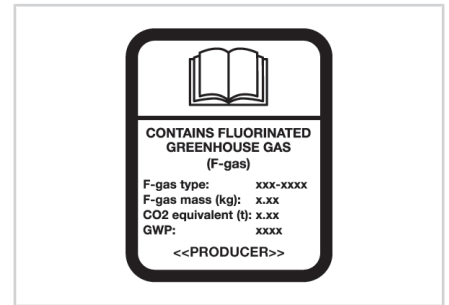
Chemical-physical characteristics:

Properties	Analysis method	Unit of measure	Value
Color	-	-	Green-Blue
Density at 15°C	ASTM D1298	kg/l	0.878
Viscosity at 40°C	ASTM D445	cSt	32.4
Viscosity at 100°C	ASTM D445	cSt	6.6
Viscosity Index	ASTM D2270	-	165
Flash Point (C.O.C.)	ASTM D92	°C	205
Pour point	ASTM D97	°C	-37


24.12.1.3 - Declaration of conformity for F-Gas

In accordance with Art. 12 of EU Reg.No. 517/2014 concerning the fluorinated gases contained in the air-conditioning system, on the vehicles there are:

- Label indicating the amount of fluorinated gases present (Fig. 170501).
- Declaration of Conformity (a facsimile is shown below)



170501-1



(Declaration of conformity with article 14 of Regulation (EU) No 517/2014 of the European Parliament and of the Council)

We Dieci s.r.l. (VAT number 01682740350), declare under our sole responsibility that when placing on the market pre-charged equipment, which we import to or manufacture in the Union, the hydrofluorocarbons contained in that equipment are accounted for within the quota system referred to in Chapter IV of Regulation (EU) No 517/2014 of the European Parliament and of the Council as:

[please tick the relevant option(s): coverage by the quota system is achieved by one or more of the options below]

- A. we hold authorisation(s) issued in accordance with Article 18(2) of Regulation (EU) No 517/2014 and registered in the registry referred to in Article 17 of that Regulation, at the time of release for free circulation to use the quota of a producer or importer of hydrofluorocarbons subject to Article 15 of Regulation (EU) No 517/2014 that cover(s) the quantity of hydrofluorocarbons contained in the equipment.
- B. *[for importers of equipment only]* the hydrofluorocarbons contained in the equipment have been placed on the market in the Union, subsequently exported and charged into the equipment outside the Union, and the undertaking that placed the hydrofluorocarbons on the market made a declaration stating that the quantity of hydrofluorocarbons has been or will be reported as placed on the market in the Union and that it has not been and will not be reported as direct supply for export in the meaning of Article 15(2)(c) of Regulation (EU) No 517/2014 pursuant to Article 19 of Regulation (EU) No 517/2014 and Section 5C of the Annex to Commission Implementing Regulation (EU) No 1191/2014.
- C. *[for equipment manufactured in the Union only]* the hydrofluorocarbons charged into the equipment were placed on the market by a producer or importer of hydrofluorocarbons subject to Article 15 of Regulation (EU) No 517/2014.


Signed for and on behalf of: Ennio Manghi, Director at DIECI S.r.l.

Montecchio Emilia, 31.01.2017

DIECI SRL
Via E. Majorana, 2-4
Montecchio Emilia (RE)
One of the Directors
Ennio Manghi

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24.12.1.4 - DIECI OAT ORANGE COOLANT READY

Antifreeze for protection against freezing up to -38°C (-36,4°F).

Specifications:

The product, in the required dilutions, allows to satisfy the following performance levels: **ASTM** ASTM D1384, ASTM D3306 / D4656, ASTM D4340, ASTM D4985, ASTM D6210; **British Standard** BS 6580; **French Standard** NFR 15-601*; **FVV Standard** FVV Heft R443 Germany; **Japanese Standard** JIS K2234; **Korean Standard** KSM 2142; **MIL Standard** BT-PS-606 A Belgium, DCSEA 615/C France, E/L-1415b Italy, FSD 8704 Sweden*; **NATO Standard** NATO S-759 (no nitrite and molybdate); **Önorm** Önorm V5123*; **SAE Standard** SAE J1034*; **UNE Standard** UNE 26-361-88/1.

ADE, AGCO Fendt, **AGCO** Valtra, **Aston Martin, BAIC Group (Foton)** Q-FPT 2313005-2013, **CNH** MAT3624, **Caterpillar** GCM34, **Caterpillar MAK, Caterpillar MWM** 0199-99-2091/12, **Claas, Cummins** IS series & N14, **Cummins** CES 14603 / 14439, **Daimler AG/Mercedes-Benz MB325.3, Daimler AG/Mercedes-Benz MB326.3** (Ready Mix), **Detroit Diesel** DFS93K217, **DeutzDQC** CB-14, **DRB- HICOM** Proton, **Fiat** 9,55523, **Ford** WSS-M97B44-D, **General Electric - Jenbacher** TA 1000-0200, **General Electric - Waukesha, Chevrolet, General Motors Saab** B 040 1065, **General Motors Saturn, Great Wall, Hitachi, Isuzu, Irisbus Karosa, John Deere** JDM H5, **Kobelco, Komatsu** 07.892 (2009), **Liebherr** MD1-36-130, **Mahle Behr, MAZDA** MEZ MN 121D, **Mitsubishi MHI, Paccar - DAF** 74002, **Paccar - Leyland Trucks** DW03245403, **PSA - Opel - GM** 6277M, **PSA - Opel - GM** GMW 3420, **PSA - Vauxall** GM 6277 (B040 1065), **Renault-Nissan** 41-01-001/--S Type D, **Rolls Royce Power System MTU** MTL 5048, **Rolls Royce Power System Bergen Engine** 2.13.01, **Suzuki (Santana Motors), Tata Motors - Jaguar** CMR 8229, **Tata Motors - Jaguar/Land Rover** STJLR 651.5003, **Tedom, Thermo King, Van Hool, Volvo AB - Mack** 014 GS 17009, **Volvo Mack** 014 GS 17009, **Volvo Penta, Volvo - Renault Trucks** 41-01-001/--S Type D, **Volvo Construction, Volvo Coolant Specification (VCS)** 418-0001, **Volvo Trucks, VW** (Audi, Seat, Skoda, VW) TL-774 D=G 12, TL-774 F=G 12+, **VW MAN** 324 Typ SNF, **VW MAN Diesel & Turbo** SE, **VW MAN** B&W AG D36 5600, **VW MAN** B&W A/S, **VW**(Skoda) 61-0-0257, **Wärtsilä** 32-9011, **Wärtsilä**(SACM Diesel) DLP799861, **Yanmar**.

Miscibility with anti-freeze

To obtain the best performance and to prolong the product replacement times, it is recommended to use only DIECI OAT COOLANT READY MIX.

Mixing with other types of refrigerants is allowed only in special circumstances.

Chemical-physical characteristics

OAT Coolant Orange Ready Mix	Analysis method	Unit of measure	Value
Colour	-	-	orange
Density at 15°C	ASTM D1122	kg/l	1073
Alkalinity reserve (pH 5.5)	ASTM D1121	ml(HCl)	62
pH	ASTM D1287	-	86
Protection against frost	-	°C	38

24.12.1.5 - DIECI ENGINE HP SAE 15W-40

Specifications: Oil for mechanical engines

- SAE 15W-40
- ACEA E7
- API CI-4

24.12.1.6 - DIECI ENGINE EVOLUTION TIR4 SAE 15W/40 (SAE 10w-40)

Specifications: Oil for engines Stage IIIB/Tier 4i and Stage IV/Tier 4f for temperate climates

- SAE 15W/40 (SAE 10W-40)
- ACEA E9
- API CK-4

24.12.1.7 - DIECI ENGINE EVOLUTION TIR4 SAE 10W-30

Oil for engines Stage IIIB/Tier 4i and Stage IV/Tier 4f for cold climates

Specifications:

- SAE 10W-30
- ACEA E9
- API CK-4

24.12.1.8 - DIECI UTTO FLUID WB SAE 10W/30

For temperatures of use from -10°C (14°F) to +35°C (95°F)

Specifications:

- SAE 10W-30
- API GL-4
- ALLISON C4
- CATERPILLAR TO2
- JOHN DEERE JDM J20C/D
- CNH MAT 3525 (FORD M2C 134D)

24.12.1.9 - DIECI MTF III FLUID

Specifications:

- GENERAL MOTORS
- DEXRON III
- ALLISON C4

24.12.1.10 - DIECI GEAR OIL EP/E SAE 80W-90 API GL-5, MIL-L-2105D, MAN 342 Type M-1

For temperatures of use from -10°C (14°F) to +35°C (95°F)

Specifications:

- SAE 80W-90
- API GL-5
- MIL-L-2105D
- MAN 342 Type M-1

24.12.1.11 - DIECI GEAR EP/E LS 85W-90 API GL-5, MIL-L-2105D

For use in temperate climates

Specifications:

- SAE 85W90 LS
- API GL-5
- MIL-L-2105D

24.12.1.12 - DIECI SPECIAL LS SYNT AXEL OIL 75W-90

For use in cold climates, with temperatures below -20°C (-4°F)

Specifications:

- SAE 75W-90 LS
- API GL-4 / GL-5
- API MT-1
- MIL-PRF-2105E
- SAE J2360

24.12.1.13 - DIECI AXEL OIL 100

For use in temperate climates

Specifications:

- SAE 10W-30
- API GL-4
- ALLISON C4
- JOHN DEERE JDM J20C
- CNH MAT 3525 (FORD M2C-134D)

24.12.1.14 - DIECI TELESCOPIC SINTGREASE EP

Grease for boom wear pads

Specifications:

- Lubricating paste heavily loaded EP

24.12.1.15 - DIECI TELESCOPIC LUBE EP CHAIN SPRAY

Grease for chains Flyer

Specifications:

- Synthetic spray with high EP load

24.12.1.16 - DIECI BLUE GREASE EP

Grease for mechanical joints

Specifications:

- Synthetic-based grease

24.13 - Environmental conditions

Although the vehicle and the equipment can be used in several different situations, however, it is necessary to observe, as a precautionary measure, compliance with minimum standards of operation as specified below:

Parameter	Allowed values
Operating temperatures	from -20°C to +40 °C (from -4 °F to 104 °F)
Average daily temperature	< +40 °C (< 104 °F)
Storage temperature	from -25°C to +50 °C (from -13 °F to 122 °F)
Humidity	from 20 % to 95 %
Altitude	< 2500 m (< 8200 ft)

Table 5: Environmental conditions table

24.14 - Electromagnetic Interference

In the case of additional equipment installed by the customer, the user must verify if the installation causes interference of any kind with the tools of the vehicle; if so, the user must correct such interferences.

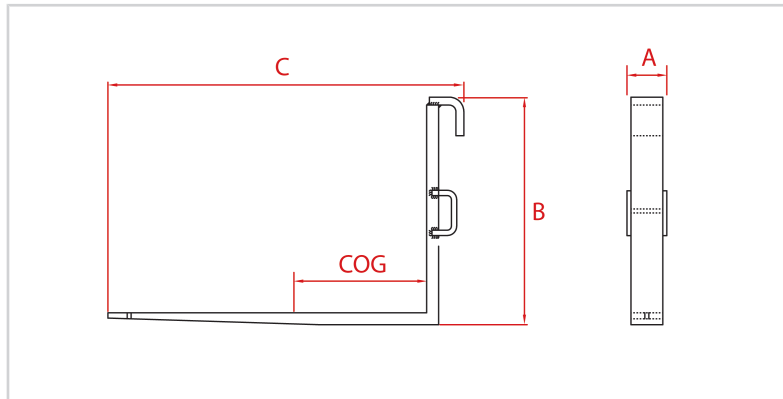
It is essential to pay particular attention to mobile devices such as radio communications (telephones) that must be installed by trained service technicians must use externally mounted antennas.

In general, it should be kept in mind that any additional electrical equipment installed must comply with the regulations in the country of use of the vehicle.

24.15 - Radiations

The machine, in conditions of normal use, does not produce any type of radiation, ionizing and non ionizing, that can cause problems to the operator.

24.16 - Technical data of Agri Max 50.8 POWER X2 forks



170221-1: Forks dimensions

NOTE! The dimensions indicated are for only one fork.

	BUD1250
Price list equipment code	TFR0040
Capacity	8000 kg (17637 lb)
Weight	250 kg (551 lb)
COG	600 mm (23,6 in)
Width section	150 mm (5,9 in)
Height section	60 mm (2,4 in)
	1200 mm (47,2 in)

	BUD1122/0G
Price list equipment code	TFR0014
Weight	35 kg (77 lb)
Width (A)	1318 mm (51,9 in)
Height (B)	770 mm (30,3 in)
Length (C)	160 mm (6,3 in)

	BCV8276
Price list equipment code	TCV0011
Capacity	-
Weight	210 kg (463 lb)
Width (A)	1415 mm (55,7 in)
Height (B)	760 mm (29,9 in)
Length (C)	350 mm (13,8 in)
COG	-
Width section	-
Height section	-

	BCV8337
Price list equipment code	TCV0040
Capacity	7500 kg (16535 lb)
Weight	555 kg (1224 lb)
Width (A)	1420 mm (55,9 in)

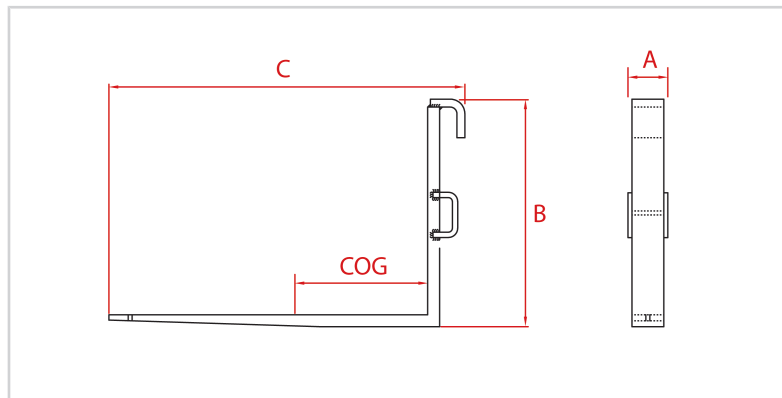
BCV8337	
Height (B)	1150 mm (45,3 in)
Length (C)	1580 mm (62,2 in)
COG	600 mm (23,6 in)
Width section	150 mm (5,9 in)
Height section	60 mm (2,4 in)

BUD1249	
Price list equipment code	TFR0039
Capacity	5000 kg (11023 lb)
Weight	160 kg (353 lb)
Width (A)	150 mm (5,9 in)
Height (B)	850 mm (33,5 in)
Length (C)	1375 mm (54,1 in)
COG	500 mm (19,7 in)
Width section	120 mm (4,7 in)
Height section	50 mm (2,0 in)

BUD1185	
Price list equipment code	TFR0002
Weight	70 kg (154 lb)
Width (A)	154 mm (6,1 in)
Height (B)	70 mm (2,8 in)
Length (C)	1965 mm (77,4 in)

BCV8341	
Price list equipment code	TCV0043
Weight	530 kg (1168 lb)
Width (A)	1316 mm (51,8 in)
Height (B)	905 mm (35,6 in)
Length (C)	1542 mm (60,7 in)
COG	600 mm (23,6 in)
Width section	150 mm (5,9 in)
Height section	60 mm (2,4 in)

24.17 - Technical data for forks Agri Max 60.9 - 65.8 POWER X2



170221-1: Forks dimensions

NOTE! The dimensions indicated are for only one fork.

	BUD1250
Price list equipment code	TFR0040
Capacity	8000 kg (17637 lb)
Weight	250 kg (551 lb)
COG	600 mm (23,6 in)
Width section	150 mm (5,9 in)
Height section	60 mm (2,4 in)
	1200 mm (47,2 in)

	BUD1122/0G
Price list equipment code	TFR0014
Weight	35 kg (77 lb)
Width (A)	1318 mm (51,9 in)
Height (B)	770 mm (30,3 in)
Length (C)	160 mm (6,3 in)

	BCV8276
Price list equipment code	TCV0011
Capacity	-
Weight	210 kg (463 lb)
Width (A)	1415 mm (55,7 in)
Height (B)	760 mm (29,9 in)
Length (C)	350 mm (13,8 in)
COG	-
Width section	-
Height section	-

	BCV8341
Price list equipment code	TCV0043
Weight	530 kg (1168 lb)
Width (A)	1316 mm (51,8 in)
Height (B)	905 mm (35,6 in)

BCV8341	
Length (C)	1542 mm (60,7 in)
COG	600 mm (23,6 in)
Width section	150 mm (5,9 in)
Height section	60 mm (2,4 in)

BCV8339	
Price list equipment code	TCV0042
Capacity	7500 kg (16535 lb)
Weight	555 kg (1224 lb)
Width (A)	1420 mm (55,9 in)
Height (B)	1150 mm (45,3 in)
Length (C)	1580 mm (62,2 in)
COG	600 mm (23,6 in)
Width section	150 mm (5,9 in)
Height section	60 mm (2,4 in)

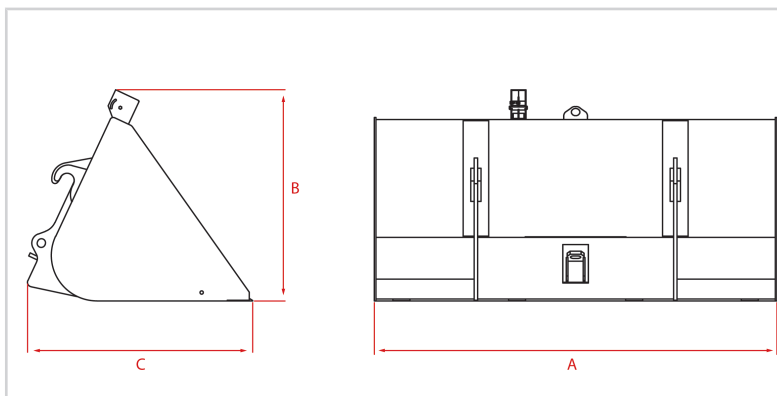
BUD1182	
Price list equipment code	TFR0012
Weight	84 kg (185 lb)
Width (A)	184 mm (7,2 in)
Height (B)	82 mm (3,2 in)
Length (C)	1975 mm (77,8 in)

BUD1186	
Price list equipment code	TFR0013
Weight	136 kg (300 lb)
Width (A)	242 mm (9,5 in)
Height (B)	96 mm (3,8 in)
Length (C)	1975 mm (77,8 in)
COG	-
Width section	-
Height section	-
	-

BUD1187	
Price list equipment code	TFR0010
Capacity	7500 kg (16535 lb)
Weight	140 kg (309 lb)
Width (A)	180 mm (7,1 in)
Height (B)	890 mm (35 in)
Length (C)	1375 mm (54,1 in)
COG	600 mm (23,6 in)
Width section	150 mm (5,9 in)
Height section	60 mm (2,4 in)

	BUD1188
Price list equipment code	TFR0018
Capacity	7500 kg (16535 lb)
Weight	220 kg (485 lb)
Width (A)	230 mm (9,1 in)
Height (B)	890 mm (35,0 in)
Length (C)	1575 mm (62,0 in)
COG	600 mm (23,6 in)
Width section	200 mm (7,9 in)
Height section	60 mm (2,4 in)

24.18 - Technical data for buckets Agri Max 50.8 - 60.9 - 65.8 POWER X2



170220-1: Buckets dimensions

	BUB2654
Price list equipment code	TBN0185
SAE heap capacity	1,25 m ³ (44 ft ³)
Struck capacity	1,05 m ³ (37 ft ³)
Weight	559 kg (1232 lb)
Maximum density	1800 kg/m ³ (112 lb/ft ³)
Width (A)	2450 mm (96,5 in)
Height (B)	900 mm (35,4 in)
Length (C)	1033 mm (40,7 in)

	BUB2655
Price list equipment code	TBN0194
SAE heap capacity	1,25 m ³ (44 ft ³)
Struck capacity	1 m ³ (35 ft ³)
Weight	580 kg (1279 lb)
Maximum density	1800 kg/m ³ (112 lb/ft ³)
Width (A)	2450 mm (96,5 in)
Height (B)	900 mm (35,4 in)
Length (C)	1033 mm (40,7 in)

	BUB2656
Price list equipment code	TBN0198
SAE heap capacity	2,5 m ³ (88 ft ³)
Struck capacity	2,1 m ³ (74 ft ³)
Weight	680 kg (1499 lb)
Maximum density	800 kg/m ³ (50 lb/ft ³)
Width (A)	2450 mm (96,5 in)
Height (B)	1200 mm (47,2 in)
Length (C)	1308 mm (51,5 in)

	BUB2657
Price list equipment code	TBN0207

BUB2657	
SAE heap capacity	3,5 m ³ (124 ft ³)
Struck capacity	3,1 m ³ (109 ft ³)
Weight	796 kg (1755 lb)
Maximum density	500 kg/m ³ (31 lb/ft ³)
Width (A)	2450 mm (96,5 in)
Height (B)	1300 mm (51,2 in)
Length (C)	1680 mm (66,1 in)

BUB2654-S	
Price list equipment code	TBN0190
SAE heap capacity	1,25 m ³ (44 ft ³)
Struck capacity	1,05 m ³ (37 ft ³)
Weight	627,5 kg (1383 lb)
Maximum density	1800 kg/m ³ (112 lb/ft ³)
Width (A)	2450 mm (96,5 in)
Height (B)	900 mm (35,4 in)
Length (C)	1033 mm (40,7 in)



BUB2656-S	
Price list equipment code	TBN0202
SAE heap capacity	2,5 m ³ (88 ft ³)
Struck capacity	2,1 m ³ (74 ft ³)
Weight	748,5 kg (1650 lb)
Maximum density	800 kg/m ³ (50 lb/ft ³)
Width (A)	2450 mm (96,5 in)
Height (B)	1200 mm (47,2 in)
Length (C)	1308 mm (51,5 in)

BUB2657-S	
Price list equipment code	TBN0212
SAE heap capacity	3,5 m ³ (124 ft ³)
Struck capacity	3,1 m ³ (109 ft ³)
Weight	864,5 kg (1906 lb)
Maximum density	500 kg/m ³ (31 lb/ft ³)
Width (A)	2450 mm (96,5 in)
Height (B)	1300 mm (51,2 in)
Length (C)	1680 mm (66,1 in)

Operating modes key

Codes have been used in the tables that indicate the vehicle and equipment combination in order to indicate the various operating modes on the vehicle.

Operating mode	Icons		Description
DIAG_M100		-	Only on wheels
DIAG_M200		-	Front outriggers (2) on wheels
DIAG_M201		-	Front outriggers (2), on feet
DIAG_M300			Flap down outriggers (4), on wheels with front turret (0°)
DIAG_M301			Flap down outriggers (4), on wheels with rotated turret (400°)
DIAG_M302			Flap down outriggers (4), on feet with rotated turret (400°)
DIAG_M400			Crossbeam outriggers (4), on wheels with front turret (0°)
DIAG_M401			Crossbeam outriggers (4), on wheels with rotated turret (0°)
DIAG_M402			Crossbeam outriggers (4), on 100% extended feet and turret in rotation (360°)
DIAG_M403			Crossbeam outriggers (4), on 50% extended feet and turret in rotation (360°)
DIAG_M404			Crossbeam outriggers (4), on 0% extended feet and turret in rotation (360°)
DIAG_M500			Flap down outriggers (4), on wheels with front turret (0°)
DIAG_M501			Flap down outriggers (4), on wheels with rotated turret (360°)
DIAG_M502			Flap down outriggers (4), on feet with front turret (0°)

Operating mode	Icons	Description
DIAG_M503	 	Flap down outriggers (4), on feet with rotated turret (360°)

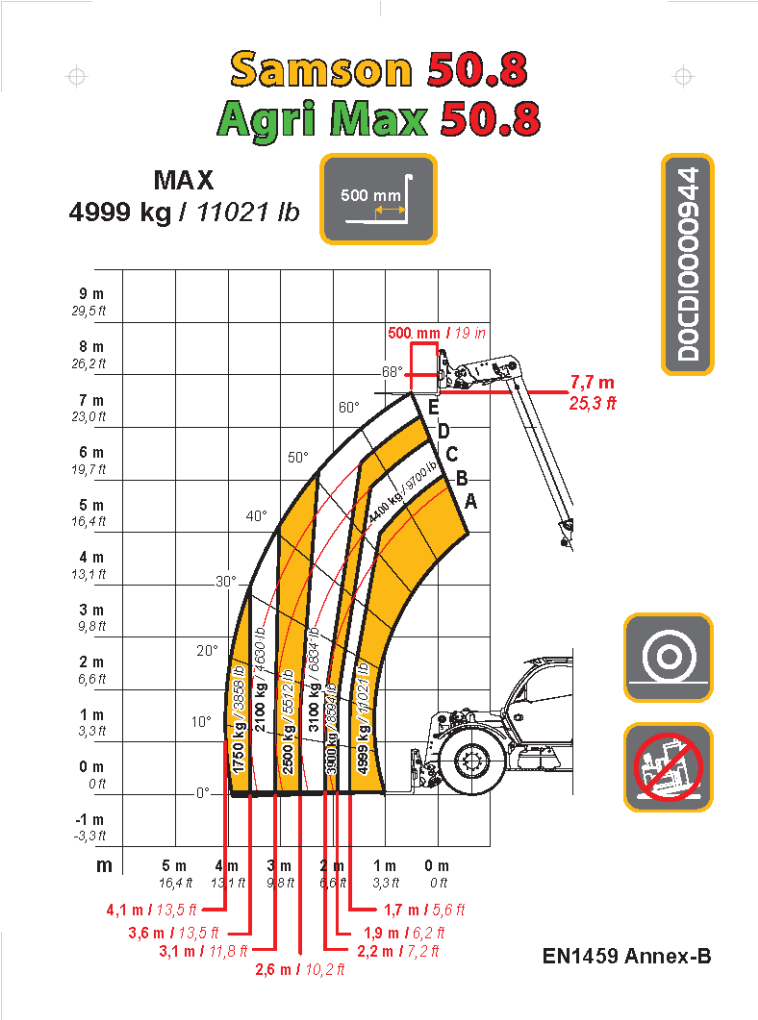
How to read the equipment matching tables

The vehicle and equipment combinations are shown in the following tables and include the following cases:

Indication	Description
x	Load chart not necessary for vehicle and equipment use in the specified operating mode.
NO	It is not possible to use vehicle and equipment in the specified operating mode.
AXB0000 or DOCDI0000000	Load chart code of the vehicle and equipment in a specific operating mode.
N/D	Load chart not available.

25.1 - Agri Max 50.8 POWER X2 diagrams

Diagrams code	Vehicle code	Vehicle model	Production equipment code	Unit of measure	Operating Mode
DOCDI0000944	MF13205	Agri Max 50.8 POWER X2	BUD1249	Metric/ Imperial	DIAG_M100



25.2 - Diagrams Agri Max 60.9 POWER X2

Diagrams code	Vehicle code	Vehicle model	Production equipment code	Unit of measure	Operating Mode
DOCDI0001433	MFM3219	Agri Max 60.9 POWER X2	BUD1187	Metric	DIAG_M100
DOCDI0000949				Imperial	DIAG_M100
			BUD1188		

25.3 - Diagrams Agri Max 65.8 POWER X2

Diagrams code	Vehicle code	Vehicle model	Production equipment code	Unit of measure	Operating Mode
DOCDI0000946	MFN3120	Agri Max 65.8 POWER X2	BUD1187	Metric	DIAG_M100
DOCDI0000947				Imperial	DIAG_M100
			BUD1188	Metric	DIAG_M100
				Imperial	DIAG_M100

The Control Log and Maintenance Log are to be considered as integral parts of the vehicle and equipment.

These logs must therefore accompany the vehicle and equipment for their life, to final disposal.

26.1 - Type of logs

26.1.1 - Control log

On the Control Log are recorded the main checks on the safety devices of the equipment, recommended by **Dieci S.r.l.**, with the related deadlines.

These checks ensure the proper operation of the safety devices.



NOTE

The checks specified in the Control Log are in addition to the routine maintenance described in the Maintenance Log.

26.1.2 - Maintenance Log

On the Maintenance Log are recorded all scheduled maintenance with timelines, referred to the use in normal, and not heavy, conditions. Such maintenance interventions allow to keep the machine or the equipment in the best efficiency conditions.

The scheduled maintenance intervals frequency must be reduced even to daily, if necessary, in particularly heavy working conditions (humidity, mud, sand, high dust level, etc ...).



NOTE

Consult the **DIECI** service center to establish appropriate timelines when working in particularly heavy environments.

26.2 - Instructions for compiling the logs

26.2.1 - Warnings on the control log

- The log must be prepared in accordance with the requirements imposed by the Essential Safety Requirement 4.4.2.b Annex I of the Machinery Directive 2006/42/EC, in order to preserve

evidence of the proper conduct of all the inspection and maintenance activities concerning the machine safety.

- In the log, in addition to all the activities relating to the life, use and maintenance of safety systems of the machine (replacement of parts, overhauls, breakdowns, etc.) it is necessary to record all the checks required by the regulations in force in the country where the machine is used.
- It is also necessary that the name of the verifier technician and date of intervention are clearly identifiable.
- It is recommended to prepare, update and preserved with care, for the entire life of the machine or equipment, the control log.



NOTE

Here following there are some pages to allow compiling such logs.

Consult the Dieci s.r.l. service center to obtain more information regarding the availability of control and maintenance logs.

26.2.2 - Warnings on the maintenance log

- The maintenance log shall prevail for warranty claims. All activities relating to the life, use and maintenance of the vehicle must be registered in the log.

26.2.3 - Logs compiling

The image shows a screenshot of the DIECI control log form. The form is titled 'REGISTRO DI CONTROLLO' and includes fields for 'Completato il', 'Data della controllo', 'Nome della macchina', 'Nome del tecnico controllore', and 'Data della macchina', 'Nome della ditta controllore'. Below these fields is a table with columns for 'Note', 'S', 'N', 'P', 'D', 'A', 'M', 'R', 'L', 'G', 'O', 'I', 'N', 'T', 'E'. The table contains various safety checks such as 'Verifica indicatore numero-ciclo longitudinali', 'Allarme acustico sistema antiribaltamento', 'Blocco dei movimenti del sistema antiribaltamento', 'Controlli di sicurezza', 'Presenza della macchina 1 sull'attrezzatura presenza e stato conservazione', 'Presenza della macchina 2 sull'attrezzatura presenza e stato conservazione', 'Presenza della macchina 3 sull'attrezzatura presenza e stato conservazione', 'Presenza della macchina 4 sull'attrezzatura presenza e stato conservazione', 'Freno di bloccaggio', 'Moto idraulico uomo presente', 'Pompa recupero di emergenza (se presente)', 'Sistemi di recupero emergenza su giradischi', 'Pulsante stop/stop uomo presente', 'Segnalazione acustica retrocessione inserita', 'Segnalazione dei modi di funzionamento', 'Tapparella livello a bolle', 'Verifica corretto funzionamento modalità di lavoro relativa all'attrezzatura montata', 'Verifica funzionamento pulsante arresto di emergenza', 'Controlli obbligatori da fare ogni 400 ore o ogni 3 mesi', 'Fotocella presenza operatore (se presente)', 'Fotocella presenza operatore', 'Controlli obbligatori da fare ogni 500 ore o ogni 6 mesi', 'Pressione massima regolata idraulico', 'Pressione sistema idraulico', and 'Valore di blocco dei martelli'. At the bottom of the form, there are fields for 'Note' and 'Timbro e firma'.

Figure: 150606-1

Each log (fig. 150606-1) requires the compilation of several parts:

1. Log data
2. Operations to carry out
3. Component or device on which to carry out the operation to be performed
4. Space that indicates the obligatory operation marked by the symbol "o", and the possibility to annotate an extraordinary operation not included in the log.

26.2.4 - Logs legend

Symbol	Description
	Control - Check
	Refilling
	Adjustment
	Cleaning
	Replacement
	Lubrication
	Intervention at an authorized service center

26.2.5 - Intervals legend



NOTE

The intervals are defined both in hours of work and in time intervals from the date of purchase.

It is necessary to make interventions at the end of the first interval, either work hours or time.

Timelines	Description
0h	According to the need - To be completed in the case of checks not linked to deadlines but more or less related to the heavy operation of the vehicle
10h / 1m	Every 10 hours of operation or every month
50h / 1m	Every 50 hours of operation or every month
250h / 2m	Every 250 hours of operation or every 2 months
500h / 6m	Every 500 hours of operation or every 6 months
1000h / 1y	Every 1000 hours of operation or every year
2000h	Every 2000 hours of operation
4000h	Every 4000 hours of operation
2y	Every 2 years

26.3 - Periodic checks and recording mode (Italian only)

- The employer/operator of the machine is required to submit the machine to the periodic checks provided by law (Ministerial Decree 12/9/59 and Legislative Decree 81/08).
- He/she also has the obligation to comply with the maintenance and surveillance plan described in this Use and Maintenance Manual of the machine.
- The periodic inspection, testing and maintenance must be carried out by specialized personnel appointed for that purpose or by a workshop authorized by the manufacturer DIECI S.r.l.
- The employer/operator of the machine must record or appoint personnel trained for the purpose to record the results of the checks into the Control Log.
- Regular checks that have to be entered in the "Control log" are:
 - Quarterly periodic checks regarding the functionality and/or efficiency of ropes/chains according to Annex VI section 3.1.2 of Legislative Decree 81/08;
 - Yearly periodic checks regarding the operation and storage of the machine for safety purposes (yearly inspections, corrosion checks, calibration check, etc.) in accordance with Annex VII of Legislative Decree 81/08;
- The law provides administrative sanctions against those who do not carry out the quarterly and yearly checks.
- The Control Log, in which it is necessary to record the checks, must be shown on request to the officials responsible for monitoring the current legislation.
- Following the yearly periodic check the Local Health Authority official (Dip.SSIA), or the private Enabled Party chosen, issues a suitability report or prescribes the necessary obligations. The user is obliged to preserve the check report together with the Control Log.
- The checks evaluation must be recorded in the following dedicated pages indicating the outcome of the check, date, signature and any comments of the party in charge.
- If the pages dedicated in this Manual are insufficient for the annotations made in the life of the machine, use additional sheets being careful to compile them in the same way.

26.4 - Obligation and how to report to I.N.A.I.L. (National institute for insurance against accidents at work) (Italy only)

- The Legislative Decree 81/08 - Annex VII prescribes the obligation, to employers and users of lifting equipment with motor with capacity > 200 kg and lifting platforms for persons, to report the successful commissioning to the competent authority of the territory of the vehicle (currently I.N.A.I.L.), specifying the place of installation of the vehicle so that the authority itself may carry out the first verification.
- The report to I.N.A.I.L. must be carried out by attaching to the vehicle commissioning report a copy of the EC Declaration of Conformity of machinery referred to in Annex IIA of the Legislative Decree 17/2010 - Machinery Directive 2006/42/ EC.
- The original statements (CE Declaration of Conformity - Annex IIA) must be retained by the customer.
- Reports to I.N.A.I.L. are made through the CIVA portal.

26.5 - Control log







The following are some sheets for filling in the Control Log.

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name

	Controls							
250h / 3m	Longitudinal load momentum indicator check	<input type="checkbox"/>						
250h / 3m	Audible tipping alarm	<input type="checkbox"/>						
250h / 3m	Visual tipping warning	<input type="checkbox"/>						
250h / 3m	Anti-tipping system movements block	<input type="checkbox"/>						
250h / 3m	Seat belts	<input type="checkbox"/>						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	<input type="checkbox"/>						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	<input type="checkbox"/>						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	<input type="checkbox"/>						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	<input type="checkbox"/>						
250h / 3m	Parking brake	<input type="checkbox"/>						
250h / 3m	Deadman seat microswitch	<input type="checkbox"/>						
250h / 3m	Emergency recovery pump (if any)	<input type="checkbox"/>						
250h / 3m	Emergency recovery button on joystick	<input type="checkbox"/>						
250h / 3m	Deadman joystick button	<input type="checkbox"/>						
250h / 3m	Reverse gear engaged acoustic signal	<input type="checkbox"/>						
250h / 3m	Three operation mode steering	<input type="checkbox"/>						
250h / 3m	Spirit level indication	<input type="checkbox"/>						
250h / 2m	Installed equipment working mode correct operation check	<input type="checkbox"/>						
250h / 2m	Emergency stop button operation check	<input type="checkbox"/>						
250h / 2m	Operation check consistent with the instructions in the cab	<input type="checkbox"/>						
400h / 3m	Chains (if any) coupling points, wear and adjustment	<input type="checkbox"/>		<input type="checkbox"/>			<input type="checkbox"/>	
400h / 3m	Forks (if present)	<input type="checkbox"/>						
500h / 6m	Hydraulic system maximum pressure	<input type="checkbox"/>						
500h / 6m	Power steering calibration pressure	<input type="checkbox"/>						
500h / 6m	Jacks block valves	<input type="checkbox"/>						








Notes	Stamp and signature

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name

	Controls							
250h / 3m	Longitudinal load momentum indicator check	O						
250h / 3m	Audible tipping alarm	O						
250h / 3m	Visual tipping warning	O						
250h / 3m	Anti-tipping system movements block	O						
250h / 3m	Seat belts	O						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	O						
250h / 3m	Parking brake	O						
250h / 3m	Deadman seat microswitch	O						
250h / 3m	Emergency recovery pump (if any)	O						
250h / 3m	Emergency recovery button on joystick	O						
250h / 3m	Deadman joystick button	O						
250h / 3m	Reverse gear engaged acoustic signal	O						
250h / 3m	Three operation mode steering	O						
250h / 3m	Spirit level indication	O						
250h / 2m	Installed equipment working mode correct operation check	O						
250h / 2m	Emergency stop button operation check	O						
250h / 2m	Operation check consistent with the instructions in the cab	O						
400h / 3m	Chains (if any) coupling points, wear and adjustment	O		O			O	
400h / 3m	Forks (if present)	O						
500h / 6m	Hydraulic system maximum pressure	O						
500h / 6m	Power steering calibration pressure	O						
500h / 6m	Jacks block valves	O						








Notes	Stamp and signature

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name

Controls								
250h / 3m	Longitudinal load momentum indicator check	O						
250h / 3m	Audible tipping alarm	O						
250h / 3m	Visual tipping warning	O						
250h / 3m	Anti-tipping system movements block	O						
250h / 3m	Seat belts	O						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	O						
250h / 3m	Parking brake	O						
250h / 3m	Deadman seat microswitch	O						
250h / 3m	Emergency recovery pump (if any)	O						
250h / 3m	Emergency recovery button on joystick	O						
250h / 3m	Deadman joystick button	O						
250h / 3m	Reverse gear engaged acoustic signal	O						
250h / 3m	Three operation mode steering	O						
250h / 3m	Spirit level indication	O						
250h / 2m	Installed equipment working mode correct operation check	O						
250h / 2m	Emergency stop button operation check	O						
250h / 2m	Operation check consistent with the instructions in the cab	O						
400h / 3m	Chains (if any) coupling points, wear and adjustment	O		O			O	
400h / 3m	Forks (if present)	O						
500h / 6m	Hydraulic system maximum pressure	O						
500h / 6m	Power steering calibration pressure	O						
500h / 6m	Jacks block valves	O						

Notes	Stamp and signature

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name

Controls								
250h / 3m	Longitudinal load momentum indicator check	O						
250h / 3m	Audible tipping alarm	O						
250h / 3m	Visual tipping warning	O						
250h / 3m	Anti-tipping system movements block	O						
250h / 3m	Seat belts	O						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	O						
250h / 3m	Parking brake	O						
250h / 3m	Deadman seat microswitch	O						
250h / 3m	Emergency recovery pump (if any)	O						
250h / 3m	Emergency recovery button on joystick	O						
250h / 3m	Deadman joystick button	O						
250h / 3m	Reverse gear engaged acoustic signal	O						
250h / 3m	Three operation mode steering	O						
250h / 3m	Spirit level indication	O						
250h / 2m	Installed equipment working mode correct operation check	O						
250h / 2m	Emergency stop button operation check	O						
250h / 2m	Operation check consistent with the instructions in the cab	O						
400h / 3m	Chains (if any) coupling points, wear and adjustment	O		O			O	
400h / 3m	Forks (if present)	O						
500h / 6m	Hydraulic system maximum pressure	O						
500h / 6m	Power steering calibration pressure	O						
500h / 6m	Jacks block valves	O						








Notes	Stamp and signature

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name

Controls								
250h / 3m	Longitudinal load momentum indicator check	O						
250h / 3m	Audible tipping alarm	O						
250h / 3m	Visual tipping warning	O						
250h / 3m	Anti-tipping system movements block	O						
250h / 3m	Seat belts	O						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	O						
250h / 3m	Parking brake	O						
250h / 3m	Deadman seat microswitch	O						
250h / 3m	Emergency recovery pump (if any)	O						
250h / 3m	Emergency recovery button on joystick	O						
250h / 3m	Deadman joystick button	O						
250h / 3m	Reverse gear engaged acoustic signal	O						
250h / 3m	Three operation mode steering	O						
250h / 3m	Spirit level indication	O						
250h / 2m	Installed equipment working mode correct operation check	O						
250h / 2m	Emergency stop button operation check	O						
250h / 2m	Operation check consistent with the instructions in the cab	O						
400h / 3m	Chains (if any) coupling points, wear and adjustment	O		O			O	
400h / 3m	Forks (if present)	O						
500h / 6m	Hydraulic system maximum pressure	O						
500h / 6m	Power steering calibration pressure	O						
500h / 6m	Jacks block valves	O						

Notes	Stamp and signature

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name

	Controls							
250h / 3m	Longitudinal load momentum indicator check	O						
250h / 3m	Audible tipping alarm	O						
250h / 3m	Visual tipping warning	O						
250h / 3m	Anti-tipping system movements block	O						
250h / 3m	Seat belts	O						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	O						
250h / 3m	Parking brake	O						
250h / 3m	Deadman seat microswitch	O						
250h / 3m	Emergency recovery pump (if any)	O						
250h / 3m	Emergency recovery button on joystick	O						
250h / 3m	Deadman joystick button	O						
250h / 3m	Reverse gear engaged acoustic signal	O						
250h / 3m	Three operation mode steering	O						
250h / 3m	Spirit level indication	O						
250h / 2m	Installed equipment working mode correct operation check	O						
250h / 2m	Emergency stop button operation check	O						
250h / 2m	Operation check consistent with the instructions in the cab	O						
400h / 3m	Chains (if any) coupling points, wear and adjustment	O		O			O	
400h / 3m	Forks (if present)	O						
500h / 6m	Hydraulic system maximum pressure	O						
500h / 6m	Power steering calibration pressure	O						
500h / 6m	Jacks block valves	O						








Notes	Stamp and signature

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name

Controls								
250h / 3m	Longitudinal load momentum indicator check	O						
250h / 3m	Audible tipping alarm	O						
250h / 3m	Visual tipping warning	O						
250h / 3m	Anti-tipping system movements block	O						
250h / 3m	Seat belts	O						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	O						
250h / 3m	Parking brake	O						
250h / 3m	Deadman seat microswitch	O						
250h / 3m	Emergency recovery pump (if any)	O						
250h / 3m	Emergency recovery button on joystick	O						
250h / 3m	Deadman joystick button	O						
250h / 3m	Reverse gear engaged acoustic signal	O						
250h / 3m	Three operation mode steering	O						
250h / 3m	Spirit level indication	O						
250h / 2m	Installed equipment working mode correct operation check	O						
250h / 2m	Emergency stop button operation check	O						
250h / 2m	Operation check consistent with the instructions in the cab	O						
400h / 3m	Chains (if any) coupling points, wear and adjustment	O		O			O	
400h / 3m	Forks (if present)	O						
500h / 6m	Hydraulic system maximum pressure	O						
500h / 6m	Power steering calibration pressure	O						
500h / 6m	Jacks block valves	O						

Notes	Stamp and signature

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name

	Controls							
250h / 3m	Longitudinal load momentum indicator check	O						
250h / 3m	Audible tipping alarm	O						
250h / 3m	Visual tipping warning	O						
250h / 3m	Anti-tipping system movements block	O						
250h / 3m	Seat belts	O						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	O						
250h / 3m	Parking brake	O						
250h / 3m	Deadman seat microswitch	O						
250h / 3m	Emergency recovery pump (if any)	O						
250h / 3m	Emergency recovery button on joystick	O						
250h / 3m	Deadman joystick button	O						
250h / 3m	Reverse gear engaged acoustic signal	O						
250h / 3m	Three operation mode steering	O						
250h / 3m	Spirit level indication	O						
250h / 2m	Installed equipment working mode correct operation check	O						
250h / 2m	Emergency stop button operation check	O						
250h / 2m	Operation check consistent with the instructions in the cab	O						
400h / 3m	Chains (if any) coupling points, wear and adjustment	O		O			O	
400h / 3m	Forks (if present)	O						
500h / 6m	Hydraulic system maximum pressure	O						
500h / 6m	Power steering calibration pressure	O						
500h / 6m	Jacks block valves	O						







Notes	Stamp and signature

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name

Controls								
250h / 3m	Longitudinal load momentum indicator check	O						
250h / 3m	Audible tipping alarm	O						
250h / 3m	Visual tipping warning	O						
250h / 3m	Anti-tipping system movements block	O						
250h / 3m	Seat belts	O						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	O						
250h / 3m	Parking brake	O						
250h / 3m	Deadman seat microswitch	O						
250h / 3m	Emergency recovery pump (if any)	O						
250h / 3m	Emergency recovery button on joystick	O						
250h / 3m	Deadman joystick button	O						
250h / 3m	Reverse gear engaged acoustic signal	O						
250h / 3m	Three operation mode steering	O						
250h / 3m	Spirit level indication	O						
250h / 2m	Installed equipment working mode correct operation check	O						
250h / 2m	Emergency stop button operation check	O						
250h / 2m	Operation check consistent with the instructions in the cab	O						
400h / 3m	Chains (if any) coupling points, wear and adjustment	O		O			O	
400h / 3m	Forks (if present)	O						
500h / 6m	Hydraulic system maximum pressure	O						
500h / 6m	Power steering calibration pressure	O						
500h / 6m	Jacks block valves	O						

Notes	Stamp and signature

CONTROL LOG			
Control sheet no.	Control date
Vehicle serial number:	Controller technician name
Vehicle hours	Controller company name








Controls								
250h / 3m	Longitudinal load momentum indicator check	O						
250h / 3m	Audible tipping alarm	O						
250h / 3m	Visual tipping warning	O						
250h / 3m	Anti-tipping system movements block	O						
250h / 3m	Seat belts	O						
250h / 3m	Control over the vehicle \ equipment for the presence and status of conservation of Safety Stickers	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Capacity Diagrams	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of the Use and maintenance manual	O						
250h / 3m	Control over the vehicle \ equipment for the presence and conservation status of Identification labels	O						
250h / 3m	Parking brake	O						
250h / 3m	Deadman seat microswitch	O						
250h / 3m	Emergency recovery pump (if any)	O						
250h / 3m	Emergency recovery button on joystick	O						
250h / 3m	Deadman joystick button	O						
250h / 3m	Reverse gear engaged acoustic signal	O						
250h / 3m	Three operation mode steering	O						
250h / 3m	Spirit level indication	O						
250h / 2m	Installed equipment working mode correct operation check	O						
250h / 2m	Emergency stop button operation check	O						
250h / 2m	Operation check consistent with the instructions in the cab	O						
400h / 3m	Chains (if any) coupling points, wear and adjustment	O		O			O	
400h / 3m	Forks (if present)	O						
500h / 6m	Hydraulic system maximum pressure	O						
500h / 6m	Power steering calibration pressure	O						
500h / 6m	Jacks block valves	O						

Notes	Stamp and signature

26.6 - Maintenance log

The following are some sheets for filling in the Maintenance Log for fixed vehicles.

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name








Maintenance							
0h	Air conditioning system	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Anti-tipping device inspection with load	<input type="checkbox"/>					
0h	Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>					
0h	Brake		<input type="checkbox"/>				
0h	Parking brake	<input type="checkbox"/>					
0h	Electrolyte level and battery charge	<input type="checkbox"/>					
0h	Lighting	<input type="checkbox"/>					
0h	Hydraulic oil level	<input type="checkbox"/>					
0h	Alternator belts \ services	<input type="checkbox"/>					
0h	Engine oil level	<input type="checkbox"/>					
0h	Radiators	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>				
0h	Tires pressure	<input type="checkbox"/>					
0h	Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>					
10h / 1m	Boom chains (if installed)	<input type="checkbox"/>					
10h / 1m	Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>				
10h / 1m	Safety stickers	<input type="checkbox"/>					
10h / 1m	Safety devices	<input type="checkbox"/>					
10h / 1m	Coolant	<input type="checkbox"/>					
10h / 1m	Engine oil level	<input type="checkbox"/>					
10h / 1m	Radiators			<input type="checkbox"/>			
10h / 1m	Metal structural work, no cracks	<input type="checkbox"/>					
50h / 1m	Grease level in the automatic lubrication system (if installed)				<input type="checkbox"/>		
50h / 1m	Prop shafts				<input type="checkbox"/>		
50h / 1m	Axles oscillation				<input type="checkbox"/>		
50h / 1m	Wheels reduction gear pins				<input type="checkbox"/>		
50h / 1m	Axle differential oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Epicycloidal reduction gear oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Ropes and chains (if installed)	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Wear pads	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Cab ventilation filter			<input type="checkbox"/>			
50h / 1m	Mechanical joints of parking brake on the axle				<input type="checkbox"/>		
50h / 1m	Brakes oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic system leaks	<input type="checkbox"/>					<input type="checkbox"/>

50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)					o		**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)					o		**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils					o		**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank					o		**

Notes	Stamp and signature

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name








Maintenance							
0h Air conditioning system	<input type="checkbox"/>			<input type="checkbox"/>			
0h Anti-tipping device inspection with load	<input type="checkbox"/>						
0h Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>						
0h Brake			<input type="checkbox"/>				
0h Parking brake	<input type="checkbox"/>						
0h Electrolyte level and battery charge	<input type="checkbox"/>						
0h Lighting	<input type="checkbox"/>						
0h Hydraulic oil level	<input type="checkbox"/>						
0h Alternator belts \ services	<input type="checkbox"/>						
0h Engine oil level	<input type="checkbox"/>						
0h Radiators	<input type="checkbox"/>			<input type="checkbox"/>			
0h Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>					
0h Tires pressure	<input type="checkbox"/>						
0h Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>						
10h / 1m Boom chains (if installed)	<input type="checkbox"/>						
10h / 1m Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>					
10h / 1m Safety stickers	<input type="checkbox"/>						
10h / 1m Safety devices	<input type="checkbox"/>						
10h / 1m Coolant	<input type="checkbox"/>						
10h / 1m Engine oil level	<input type="checkbox"/>						
10h / 1m Radiators				<input type="checkbox"/>			
10h / 1m Metal structural work, no cracks	<input type="checkbox"/>						
50h / 1m Grease level in the automatic lubrication system (if installed)						<input type="checkbox"/>	
50h / 1m Prop shafts						<input type="checkbox"/>	
50h / 1m Axles oscillation						<input type="checkbox"/>	
50h / 1m Wheels reduction gear pins						<input type="checkbox"/>	
50h / 1m Axle differential oil	<input type="checkbox"/>						<input type="checkbox"/>
50h / 1m Epicycloidal reduction gear oil	<input type="checkbox"/>						<input type="checkbox"/>
50h / 1m Ropes and chains (if installed)	<input type="checkbox"/>					<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m Wear pads	<input type="checkbox"/>					<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m Cab ventilation filter				<input type="checkbox"/>			
50h / 1m Mechanical joints of parking brake on the axle						<input type="checkbox"/>	
50h / 1m Brakes oil level	<input type="checkbox"/>						<input type="checkbox"/>
50h / 1m Hydraulic oil level	<input type="checkbox"/>						<input type="checkbox"/>
50h / 1m Hydraulic system leaks	<input type="checkbox"/>						<input type="checkbox"/>

50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)				o			**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)				o			**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils				o			**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank				o			**

Notes	Stamp and signature

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name








Maintenance							
0h	Air conditioning system	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Anti-tipping device inspection with load	<input type="checkbox"/>					
0h	Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>					
0h	Brake		<input type="checkbox"/>				
0h	Parking brake	<input type="checkbox"/>					
0h	Electrolyte level and battery charge	<input type="checkbox"/>					
0h	Lighting	<input type="checkbox"/>					
0h	Hydraulic oil level	<input type="checkbox"/>					
0h	Alternator belts \ services	<input type="checkbox"/>					
0h	Engine oil level	<input type="checkbox"/>					
0h	Radiators	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>				
0h	Tires pressure	<input type="checkbox"/>					
0h	Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>					
10h / 1m	Boom chains (if installed)	<input type="checkbox"/>					
10h / 1m	Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>				
10h / 1m	Safety stickers	<input type="checkbox"/>					
10h / 1m	Safety devices	<input type="checkbox"/>					
10h / 1m	Coolant	<input type="checkbox"/>					
10h / 1m	Engine oil level	<input type="checkbox"/>					
10h / 1m	Radiators			<input type="checkbox"/>			
10h / 1m	Metal structural work, no cracks	<input type="checkbox"/>					
50h / 1m	Grease level in the automatic lubrication system (if installed)				<input type="checkbox"/>		
50h / 1m	Prop shafts				<input type="checkbox"/>		
50h / 1m	Axles oscillation				<input type="checkbox"/>		
50h / 1m	Wheels reduction gear pins				<input type="checkbox"/>		
50h / 1m	Axle differential oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Epicycloidal reduction gear oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Ropes and chains (if installed)	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Wear pads	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Cab ventilation filter			<input type="checkbox"/>			
50h / 1m	Mechanical joints of parking brake on the axle				<input type="checkbox"/>		
50h / 1m	Brakes oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic system leaks	<input type="checkbox"/>					<input type="checkbox"/>

50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)					o		**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)					o		**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils					o		**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank					o		**

Notes	Stamp and signature

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name








Maintenance							
0h	Air conditioning system	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Anti-tipping device inspection with load	<input type="checkbox"/>					
0h	Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>					
0h	Brake		<input type="checkbox"/>				
0h	Parking brake	<input type="checkbox"/>					
0h	Electrolyte level and battery charge	<input type="checkbox"/>					
0h	Lighting	<input type="checkbox"/>					
0h	Hydraulic oil level	<input type="checkbox"/>					
0h	Alternator belts \ services	<input type="checkbox"/>					
0h	Engine oil level	<input type="checkbox"/>					
0h	Radiators	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>				
0h	Tires pressure	<input type="checkbox"/>					
0h	Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>					
10h / 1m	Boom chains (if installed)	<input type="checkbox"/>					
10h / 1m	Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>				
10h / 1m	Safety stickers	<input type="checkbox"/>					
10h / 1m	Safety devices	<input type="checkbox"/>					
10h / 1m	Coolant	<input type="checkbox"/>					
10h / 1m	Engine oil level	<input type="checkbox"/>					
10h / 1m	Radiators			<input type="checkbox"/>			
10h / 1m	Metal structural work, no cracks	<input type="checkbox"/>					
50h / 1m	Grease level in the automatic lubrication system (if installed)				<input type="checkbox"/>		
50h / 1m	Prop shafts				<input type="checkbox"/>		
50h / 1m	Axles oscillation				<input type="checkbox"/>		
50h / 1m	Wheels reduction gear pins				<input type="checkbox"/>		
50h / 1m	Axle differential oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Epicycloidal reduction gear oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Ropes and chains (if installed)	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Wear pads	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Cab ventilation filter			<input type="checkbox"/>			
50h / 1m	Mechanical joints of parking brake on the axle				<input type="checkbox"/>		
50h / 1m	Brakes oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic system leaks	<input type="checkbox"/>					<input type="checkbox"/>

50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)				o			**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)				o			**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils				o			**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank				o			**

Notes	Stamp and signature

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name








Maintenance							
0h Air conditioning system	<input type="checkbox"/>			<input type="checkbox"/>			
0h Anti-tipping device inspection with load	<input type="checkbox"/>						
0h Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>						
0h Brake			<input type="checkbox"/>				
0h Parking brake	<input type="checkbox"/>						
0h Electrolyte level and battery charge	<input type="checkbox"/>						
0h Lighting	<input type="checkbox"/>						
0h Hydraulic oil level	<input type="checkbox"/>						
0h Alternator belts \ services	<input type="checkbox"/>						
0h Engine oil level	<input type="checkbox"/>						
0h Radiators	<input type="checkbox"/>			<input type="checkbox"/>			
0h Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>					
0h Tires pressure	<input type="checkbox"/>						
0h Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>						
10h / 1m Boom chains (if installed)	<input type="checkbox"/>						
10h / 1m Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>					
10h / 1m Safety stickers	<input type="checkbox"/>						
10h / 1m Safety devices	<input type="checkbox"/>						
10h / 1m Coolant	<input type="checkbox"/>						
10h / 1m Engine oil level	<input type="checkbox"/>						
10h / 1m Radiators				<input type="checkbox"/>			
10h / 1m Metal structural work, no cracks	<input type="checkbox"/>						
50h / 1m Grease level in the automatic lubrication system (if installed)						<input type="checkbox"/>	
50h / 1m Prop shafts						<input type="checkbox"/>	
50h / 1m Axles oscillation						<input type="checkbox"/>	
50h / 1m Wheels reduction gear pins						<input type="checkbox"/>	
50h / 1m Axle differential oil	<input type="checkbox"/>						<input type="checkbox"/>
50h / 1m Epicycloidal reduction gear oil	<input type="checkbox"/>						<input type="checkbox"/>
50h / 1m Ropes and chains (if installed)	<input type="checkbox"/>					<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m Wear pads	<input type="checkbox"/>					<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m Cab ventilation filter				<input type="checkbox"/>			
50h / 1m Mechanical joints of parking brake on the axle						<input type="checkbox"/>	
50h / 1m Brakes oil level	<input type="checkbox"/>						<input type="checkbox"/>
50h / 1m Hydraulic oil level	<input type="checkbox"/>						<input type="checkbox"/>
50h / 1m Hydraulic system leaks	<input type="checkbox"/>						<input type="checkbox"/>

50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)				o			**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)				o			**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils				o			**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank				o			**

Notes	Stamp and signature

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name

Maintenance							
0h	Air conditioning system	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Anti-tipping device inspection with load	<input type="checkbox"/>					
0h	Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>					
0h	Brake		<input type="checkbox"/>				
0h	Parking brake	<input type="checkbox"/>					
0h	Electrolyte level and battery charge	<input type="checkbox"/>					
0h	Lighting	<input type="checkbox"/>					
0h	Hydraulic oil level	<input type="checkbox"/>					
0h	Alternator belts \ services	<input type="checkbox"/>					
0h	Engine oil level	<input type="checkbox"/>					
0h	Radiators	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>				
0h	Tires pressure	<input type="checkbox"/>					
0h	Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>					
10h / 1m	Boom chains (if installed)	<input type="checkbox"/>					
10h / 1m	Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>				
10h / 1m	Safety stickers	<input type="checkbox"/>					
10h / 1m	Safety devices	<input type="checkbox"/>					
10h / 1m	Coolant	<input type="checkbox"/>					
10h / 1m	Engine oil level	<input type="checkbox"/>					
10h / 1m	Radiators			<input type="checkbox"/>			
10h / 1m	Metal structural work, no cracks	<input type="checkbox"/>					
50h / 1m	Grease level in the automatic lubrication system (if installed)				<input type="checkbox"/>		
50h / 1m	Prop shafts				<input type="checkbox"/>		
50h / 1m	Axles oscillation				<input type="checkbox"/>		
50h / 1m	Wheels reduction gear pins				<input type="checkbox"/>		
50h / 1m	Axle differential oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Epicycloidal reduction gear oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Ropes and chains (if installed)	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Wear pads	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Cab ventilation filter			<input type="checkbox"/>			
50h / 1m	Mechanical joints of parking brake on the axle				<input type="checkbox"/>		
50h / 1m	Brakes oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic system leaks	<input type="checkbox"/>					<input type="checkbox"/>








50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

500h / 6m	(PERKINS) Water separator filter and prefilter						o		
500h / 6m	(YANMAR) Fuel filter						o		
500h / 6m	(YANMAR) Engine oil filter						o		
500h / 6m	(YANMAR) Engine oil					o			
500h / 6m	(YANMAR) Engine air filter						o		
500h / 1m	(YANMAR) Water separator filter and prefilter						o		
1000h / 1y	PTO gearbox oil (if installed)						o		
1000h / 1y	Axles differential oil						o		
1000h / 1y	Epicycloidal reduction gear oil						o		
1000h / 1y	Dropbox Oil (if any)						o		
1000h / 1y	Equipment condition	o							**
1000h / 1y	Forks support plate: wear	o							**
1000h / 1y	Telescopic boom: conditions	o							**
1000h / 1y	Telescopic boom: bearings and pivot bushes	o							**
1000h / 1y	Wear pads: wear	o							**
1000h / 1y	Cab structure	o							**
1000h / 1y	Brakes oil circuit					o			**
1000h / 1y	Brakes oil circuit: Pressure	o							**
1000h / 1y	Brake				o				**
1000h / 1y	Electrical system: cables condition	o							**
1000h / 1y	Electrical system: Lighting and signaling	o							**
1000h / 1y	Electrical system: Acoustic signal devices	o							**
1000h / 1y	Hydraulic system: Jacks	o							**
1000h / 1y	Hydraulic system: Pipes and flexible pipes	o							**
1000h / 1y	Hydraulic system: Movements speed	o							**
1000h / 1y	Engine valves clearances	o							**
1000h / 1y	Coolant						o		
1000h / 1y	Engine speeds	o							**

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)					o		**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)					o		**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils					o		**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank					o		**

Notes	Stamp and signature

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name








Maintenance							
0h	Air conditioning system	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Anti-tipping device inspection with load	<input type="checkbox"/>					
0h	Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>					
0h	Brake		<input type="checkbox"/>				
0h	Parking brake	<input type="checkbox"/>					
0h	Electrolyte level and battery charge	<input type="checkbox"/>					
0h	Lighting	<input type="checkbox"/>					
0h	Hydraulic oil level	<input type="checkbox"/>					
0h	Alternator belts \ services	<input type="checkbox"/>					
0h	Engine oil level	<input type="checkbox"/>					
0h	Radiators	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>				
0h	Tires pressure	<input type="checkbox"/>					
0h	Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>					
10h / 1m	Boom chains (if installed)	<input type="checkbox"/>					
10h / 1m	Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>				
10h / 1m	Safety stickers	<input type="checkbox"/>					
10h / 1m	Safety devices	<input type="checkbox"/>					
10h / 1m	Coolant	<input type="checkbox"/>					
10h / 1m	Engine oil level	<input type="checkbox"/>					
10h / 1m	Radiators			<input type="checkbox"/>			
10h / 1m	Metal structural work, no cracks	<input type="checkbox"/>					
50h / 1m	Grease level in the automatic lubrication system (if installed)				<input type="checkbox"/>		
50h / 1m	Prop shafts				<input type="checkbox"/>		
50h / 1m	Axles oscillation				<input type="checkbox"/>		
50h / 1m	Wheels reduction gear pins				<input type="checkbox"/>		
50h / 1m	Axle differential oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Epicycloidal reduction gear oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Ropes and chains (if installed)	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Wear pads	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Cab ventilation filter			<input type="checkbox"/>			
50h / 1m	Mechanical joints of parking brake on the axle				<input type="checkbox"/>		
50h / 1m	Brakes oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic system leaks	<input type="checkbox"/>					<input type="checkbox"/>

50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)					o		**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)					o		**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils					o		**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank					o		**

Notes	Stamp and signature

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name








Maintenance							
0h	Air conditioning system	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Anti-tipping device inspection with load	<input type="checkbox"/>					
0h	Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>					
0h	Brake		<input type="checkbox"/>				
0h	Parking brake	<input type="checkbox"/>					
0h	Electrolyte level and battery charge	<input type="checkbox"/>					
0h	Lighting	<input type="checkbox"/>					
0h	Hydraulic oil level	<input type="checkbox"/>					
0h	Alternator belts \ services	<input type="checkbox"/>					
0h	Engine oil level	<input type="checkbox"/>					
0h	Radiators	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>				
0h	Tires pressure	<input type="checkbox"/>					
0h	Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>					
10h / 1m	Boom chains (if installed)	<input type="checkbox"/>					
10h / 1m	Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>				
10h / 1m	Safety stickers	<input type="checkbox"/>					
10h / 1m	Safety devices	<input type="checkbox"/>					
10h / 1m	Coolant	<input type="checkbox"/>					
10h / 1m	Engine oil level	<input type="checkbox"/>					
10h / 1m	Radiators			<input type="checkbox"/>			
10h / 1m	Metal structural work, no cracks	<input type="checkbox"/>					
50h / 1m	Grease level in the automatic lubrication system (if installed)				<input type="checkbox"/>		
50h / 1m	Prop shafts				<input type="checkbox"/>		
50h / 1m	Axles oscillation				<input type="checkbox"/>		
50h / 1m	Wheels reduction gear pins				<input type="checkbox"/>		
50h / 1m	Axle differential oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Epicycloidal reduction gear oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Ropes and chains (if installed)	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Wear pads	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Cab ventilation filter			<input type="checkbox"/>			
50h / 1m	Mechanical joints of parking brake on the axle				<input type="checkbox"/>		
50h / 1m	Brakes oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic system leaks	<input type="checkbox"/>					<input type="checkbox"/>

50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)					o		**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)					o		**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils					o		**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank					o		**

Notes	Stamp and signature

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name

Maintenance							
0h	Air conditioning system	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Anti-tipping device inspection with load	<input type="checkbox"/>					
0h	Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>					
0h	Brake		<input type="checkbox"/>				
0h	Parking brake	<input type="checkbox"/>					
0h	Electrolyte level and battery charge	<input type="checkbox"/>					
0h	Lighting	<input type="checkbox"/>					
0h	Hydraulic oil level	<input type="checkbox"/>					
0h	Alternator belts \ services	<input type="checkbox"/>					
0h	Engine oil level	<input type="checkbox"/>					
0h	Radiators	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>				
0h	Tires pressure	<input type="checkbox"/>					
0h	Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>					
10h / 1m	Boom chains (if installed)	<input type="checkbox"/>					
10h / 1m	Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>				
10h / 1m	Safety stickers	<input type="checkbox"/>					
10h / 1m	Safety devices	<input type="checkbox"/>					
10h / 1m	Coolant	<input type="checkbox"/>					
10h / 1m	Engine oil level	<input type="checkbox"/>					
10h / 1m	Radiators			<input type="checkbox"/>			
10h / 1m	Metal structural work, no cracks	<input type="checkbox"/>					
50h / 1m	Grease level in the automatic lubrication system (if installed)					<input type="checkbox"/>	
50h / 1m	Prop shafts					<input type="checkbox"/>	
50h / 1m	Axles oscillation					<input type="checkbox"/>	
50h / 1m	Wheels reduction gear pins					<input type="checkbox"/>	
50h / 1m	Axle differential oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Epicycloidal reduction gear oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Ropes and chains (if installed)	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Wear pads	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Cab ventilation filter			<input type="checkbox"/>			
50h / 1m	Mechanical joints of parking brake on the axle					<input type="checkbox"/>	
50h / 1m	Brakes oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic system leaks	<input type="checkbox"/>					<input type="checkbox"/>








50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

500h / 6m	(PERKINS) Water separator filter and prefilter					o		
500h / 6m	(YANMAR) Fuel filter					o		
500h / 6m	(YANMAR) Engine oil filter					o		
500h / 6m	(YANMAR) Engine oil				o			
500h / 6m	(YANMAR) Engine air filter					o		
500h / 1m	(YANMAR) Water separator filter and prefilter					o		
1000h / 1y	PTO gearbox oil (if installed)					o		
1000h / 1y	Axles differential oil					o		
1000h / 1y	Epicycloidal reduction gear oil					o		
1000h / 1y	Dropbox Oil (if any)					o		
1000h / 1y	Equipment condition	o						**
1000h / 1y	Forks support plate: wear	o						**
1000h / 1y	Telescopic boom: conditions	o						**
1000h / 1y	Telescopic boom: bearings and pivot bushes	o						**
1000h / 1y	Wear pads: wear	o						**
1000h / 1y	Cab structure	o						**
1000h / 1y	Brakes oil circuit				o			**
1000h / 1y	Brakes oil circuit: Pressure	o						**
1000h / 1y	Brake			o				**
1000h / 1y	Electrical system: cables condition	o						**
1000h / 1y	Electrical system: Lighting and signaling	o						**
1000h / 1y	Electrical system: Acoustic signal devices	o						**
1000h / 1y	Hydraulic system: Jacks	o						**
1000h / 1y	Hydraulic system: Pipes and flexible pipes	o						**
1000h / 1y	Hydraulic system: Movements speed	o						**
1000h / 1y	Engine valves clearances	o						**
1000h / 1y	Coolant					o		
1000h / 1y	Engine speeds	o						**

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)					o		**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)					o		**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils					o		**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank					o		**

Notes	Stamp and signature

MAINTENANCE LOG			
Maintenance sheet no.	Maintenance date
Vehicle serial number:	Maintenance technician name
Vehicle hours	Maintenance company name

Maintenance							
0h	Air conditioning system	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Anti-tipping device inspection with load	<input type="checkbox"/>					
0h	Filters (air, engine oil, hydraulic oil, fuel, air conditioning system, cab)	<input type="checkbox"/>					
0h	Brake		<input type="checkbox"/>				
0h	Parking brake	<input type="checkbox"/>					
0h	Electrolyte level and battery charge	<input type="checkbox"/>					
0h	Lighting	<input type="checkbox"/>					
0h	Hydraulic oil level	<input type="checkbox"/>					
0h	Alternator belts \ services	<input type="checkbox"/>					
0h	Engine oil level	<input type="checkbox"/>					
0h	Radiators	<input type="checkbox"/>		<input type="checkbox"/>			
0h	Radiator expansion tank	<input type="checkbox"/>	<input type="checkbox"/>				
0h	Tires pressure	<input type="checkbox"/>					
0h	Wear check (on both the vehicle and equipment if installed)	<input type="checkbox"/>					
10h / 1m	Boom chains (if installed)	<input type="checkbox"/>					
10h / 1m	Window washer tank	<input type="checkbox"/>	<input type="checkbox"/>				
10h / 1m	Safety stickers	<input type="checkbox"/>					
10h / 1m	Safety devices	<input type="checkbox"/>					
10h / 1m	Coolant	<input type="checkbox"/>					
10h / 1m	Engine oil level	<input type="checkbox"/>					
10h / 1m	Radiators			<input type="checkbox"/>			
10h / 1m	Metal structural work, no cracks	<input type="checkbox"/>					
50h / 1m	Grease level in the automatic lubrication system (if installed)				<input type="checkbox"/>		
50h / 1m	Prop shafts				<input type="checkbox"/>		
50h / 1m	Axles oscillation				<input type="checkbox"/>		
50h / 1m	Wheels reduction gear pins				<input type="checkbox"/>		
50h / 1m	Axle differential oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Epicycloidal reduction gear oil	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Ropes and chains (if installed)	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Wear pads	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>
50h / 1m	Cab ventilation filter			<input type="checkbox"/>			
50h / 1m	Mechanical joints of parking brake on the axle				<input type="checkbox"/>		
50h / 1m	Brakes oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic oil level	<input type="checkbox"/>					<input type="checkbox"/>
50h / 1m	Hydraulic system leaks	<input type="checkbox"/>					<input type="checkbox"/>

50h / 1m	Air filter					o			
50h / 1m	Fuel filter					o			
50h / 1m	Coolant	o							o
50h / 1m	Engine oil level	o							o
50h / 1m	Tires pressure	o							o
50h / 1m	Wheel nuts tightening	o							o
50h / 1m	Mechanical joints							o	
50h / 1m	Inching oil level (only PS transmissions)	o							o
50h / 1m	Transmission oil	o							o
50h / 1m	(YANMAR) Water separator filter and prefilter	o							o
First 200h	Dropbox Oil (if any)	o							
250h / 2m	(YANMAR) Engine air filter					o			
250h / 2m	Turret rotation fifth wheel teeth (rotary vehicles)						o		
250h / 2m	Ropes and chains (if any) coupling points, wear and adjustment	o		o				o	
250h / 2m	Boom chains (if installed)			o					
250h / 2m	Seat belts	o							
250h / 2m	Rear view mirrors	o							
250h / 2m	Anti-tipping device	o							
250h / 2m	Electrolyte level and battery charge	o							
250h / 2m	Torque specifications - Hydraulic Fittings			o					
250h / 2m	Alternator belts \ services	o		o					
250h / 2m	Torque specifications - fasteners			o					
250h / 2m	Moisture-proof bag of the rotary joint collector (rotary vehicles)					o			
500h	Hydraulic oil filter(s)						o		
500h / 6m	PTO gearbox oil (if installed)						o		
500h / 6m	Forks: wear	o							
500h / 6m	Cab ventilation filter						o		
500h / 6m	Brakes oil						o		
500h / 6m	Electrical system	o							
500h / 6m	Block valves						o		
500h / 6m	Air filter					o			
500h / 6m	Fuel tank					o			
500h / 6m	Fuel pre-filter						o		
500h / 6m	Turret rotation gearbox oil (rotary vehicles)	o							
500h / 6m	(FPT) Fuel filter						o		
500h / 6m	(FPT) Engine oil filter						o		
500h / 6m	(FPT) Engine oil						o		
500h / 6m	(FPT) AdBlue intake prefilter (if present)					o			
500h / 6m	(KUBOTA) Fuel filter						o		
500h / 6m	(KUBOTA) Engine oil filter						o		
500h / 6m	(KUBOTA) Engine oil						o		
500h / 6m	(PERKINS) Engine oil						o		
500h / 6m	(PERKINS) Engine oil filter						o		
500h / 6m	(PERKINS) Engine air filter						o		

1000h / 1y	Wheels and tires conditions	o						**
1000h / 1y	Chassis: bearings and pivot bushes	o						**
1000h / 1y	Chassis: structure	o						**
1000h / 1y	Transmission oil					o		
1000h / 1y	Turret rotation gearbox oil (rotary vehicles)					o		**
1000h / 1y	Rotary joint contacts (rotary vehicles)				o			**
1000h / 1y	PTO gearbox oil (if installed)					o		
1200h	Auxiliary devices belt					o		
1500h	Blow-by filter					o		
2000h	Hydraulic oil					o		
2000h	Axles oscillation	o						**
2000h	Ropes and chains (if installed)					o		**
2000h	Hydraulic system: Capacity	o						**
2000h	Hydraulic system: Pressures	o						**
2000h	Hydraulic oil tank				o			**
2000h	Alternator and Starter motor	o						**
2000h	Radiators	o			o			**
2400h	Valve-rocker clearance adjustment					o		
3000h	(KUBOTA) DPF filter (if present)					o		**
3000h	(KUBOTA) DEF/AdBlue pump filter (if present)					o		**
3000h	(PERKINS) Alternator and fan belt					o		
3000h	(YANMAR) DPF filter (if present)	o						**
3600h / 2y	(FPT) DEF/AdBlue tank filter (if present)					o		**
4000h	Prop shafts	o				o		**
4000h	Reduction gears universal joint	o						**
4000h	Wheels reduction gear clearance	o						**
4000h	Steering ball joints	o						**
4000h	Wheels reduction gear pins	o						**
4000h	Brakes wear	o						**
6000h	(YANMAR) DPF filter (if present)					o		**
8000h	(KUBOTA) DEF/AdBlue tank filter (if present)					o		**
9000h	(YANMAR) DPF filter (if present)					o		**
10000h / 3y	(PERKINS) DEF collector filter (if installed)					o		
2y	Air conditioning system (if installed): Dissipater filter					o		**
2y	Air conditioning system (if installed): Oil refrigerant	o						**
2y	Air conditioning system (if installed): Pressure switches	o		o				**
2y	Air conditioning system (if installed): Condenser and evaporator coils					o		**
2y	Air conditioning system (if installed): Condensate and exhaust valve tank					o		**

Notes	Stamp and signature

